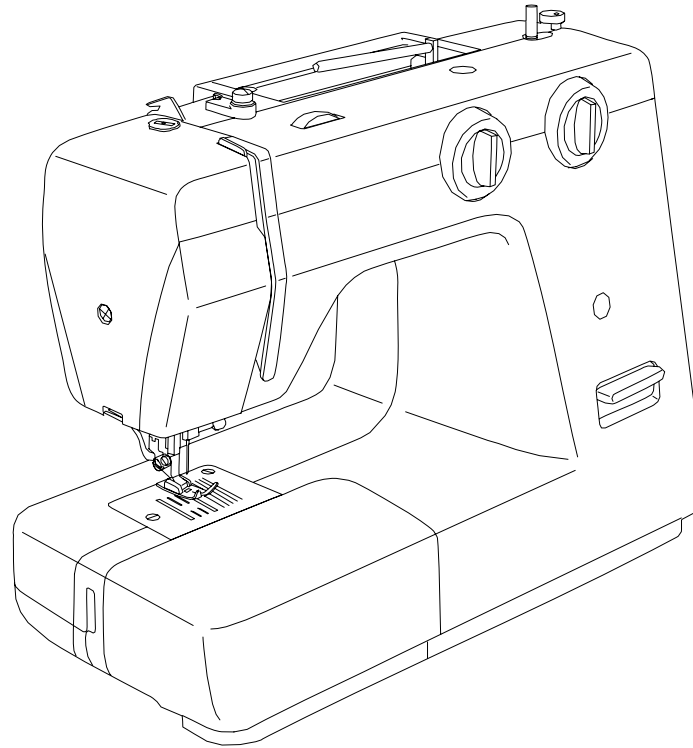
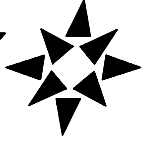


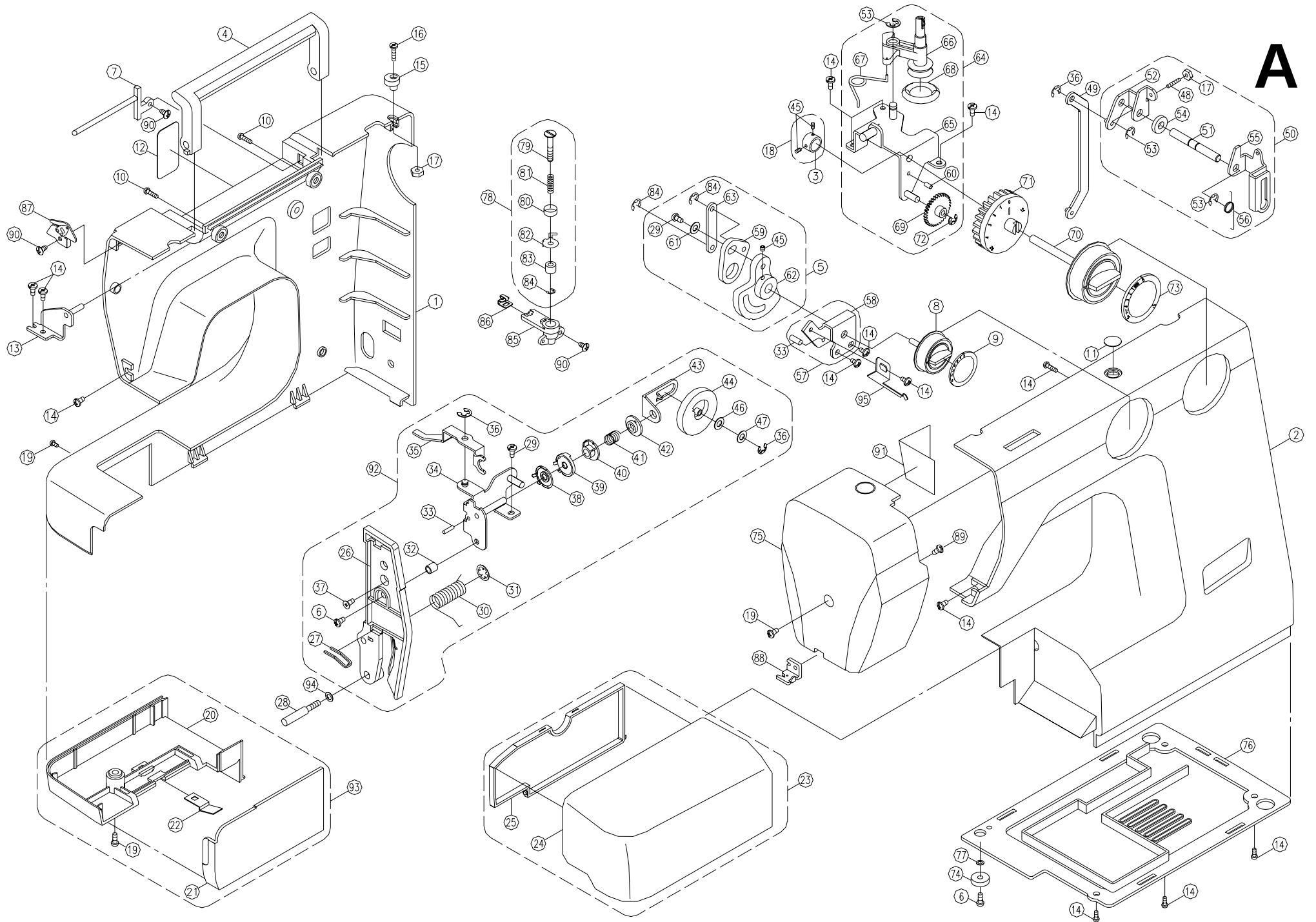
Parts List



AstraLux 
art of sewing

Model 541

A



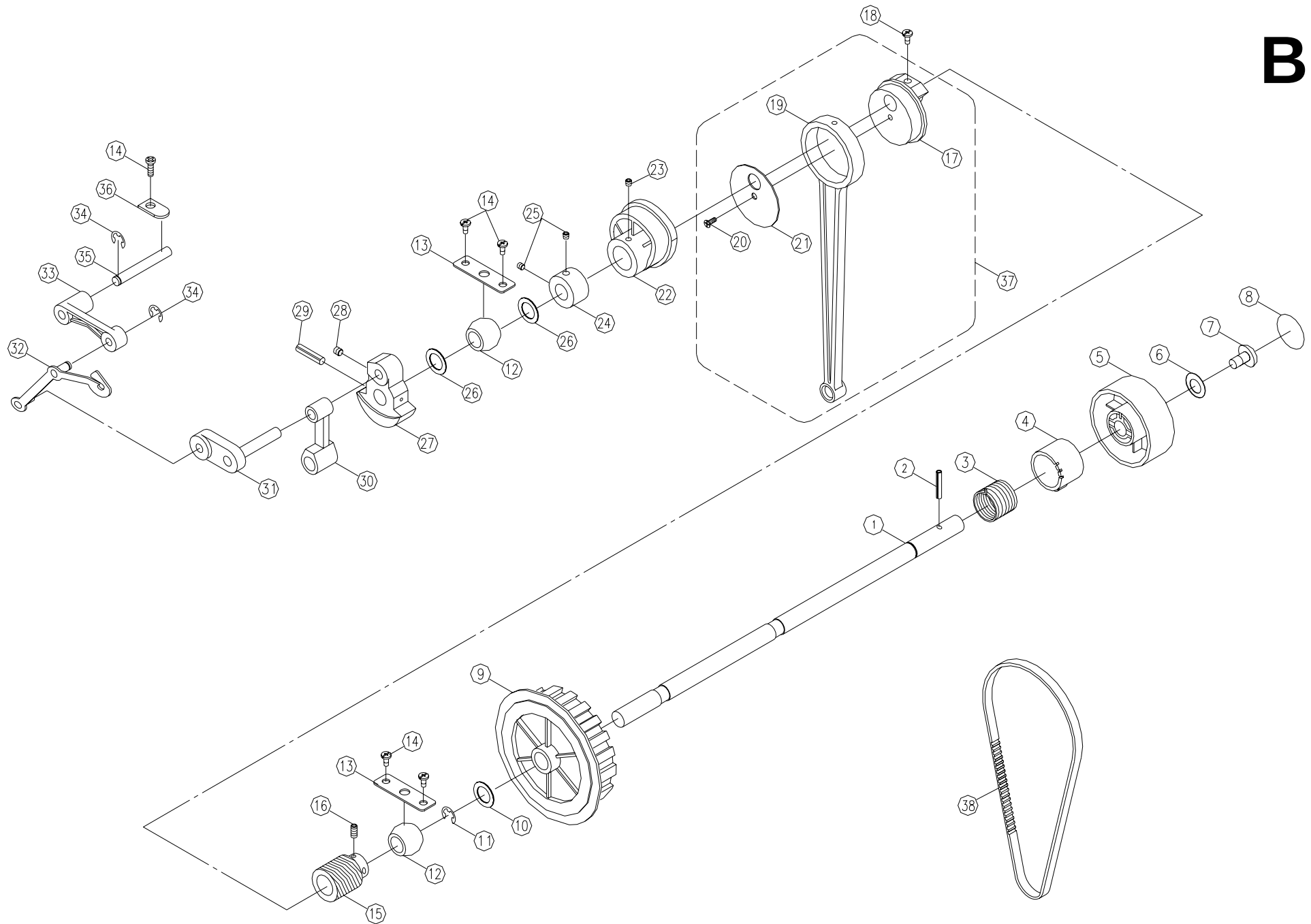
No.	Part No.	Description
1	V610123210	Back cover
2	V540073210	Front cover
3	Z70103003	Shaft collar(φ6)
4	V610243210	Handle
5	V640314000	Zig zag width cam complete
6	004240146	Set screw (M4*15)
7	V610443210	Spool pin base
8	V640093000	Zig zag dial
9	V548793210	Zig zag width dial plate
10	004240306	Set screw (M4×10B)
11	V61503210	Plate (1)
12	V61523210	Plate (2)
13	V61253006	Handle bracket
14	004240106	Set screw (M4*8)
15	E1A2393000	Bobbin winder stopper
16	004106162	Set screw (9/64*40*16)
17	004706013	Nut (9/64*40 t=3)
18	Z70105000	Shaft collar complete
19	004240046	Set screw (M4*10)
20	V610273210	Bed cover
21	V610283210	Hook cover
22	R12453002	Hook cover spring
23	V546004210	Sewing table complete
24	V610313210	Sewing table body
25	V610323210	Sewing table body cover
26	V540083210	Dial tension supporter plate cover
27	V61873001	Thread guide
28	004240982	Set screw (M4)
29	004240056	Set screw (M4*6)
30	V60303000	Thread guide spring
31	003020453	Thread guide spring washer (C-4.5)
32	H11103001	Dial tension guide spring tube
33	003043010	Hand wheel bushing pin (3*10)
34	V60243002	Dial tension supporter plate
35	V880203003	Dial tension waft plate

No.	Part No.	Description
36	003010043	E-ring (ETW-4)
37	004240176	Set screw (M4*6)
38	J30423001	Dial tension disc (1)
39	E1A2333001	Dial tension disc
40	R10593000	Dial tension spring regulator
41	NB1083000	Dial tension spring
42	K50193000	Dial tension regulator
43	V60273006	Dial tension spring plate
44	R10583210	Dial tension knob
45	004240503	Set screw (M4*4)
46	004500360	Washer (WW-5)
47	004300643	Washer (5.2*10*0.5)
48	004106053	Set screw (9/64*40*11)
49	V61043003	Rod
50	V60984000	Zig zag width regulating cam box
51	V60993003	Zig zag cam contact supporter shaft
52	V61013003	Zig zag regulator crank
53	003010053	E-Ring (ETW-5)
54	004300493	Washer (φ14*φ6.2*3)
55	V61003003	Zig zag width regulating cam box
56	V61033003	Zig zag width spring
57	V640304000	Zig zag width dial complete
58	V640173006	Zig zag width dial plate
59	V640153003	Zig zag width crank
60	003043008	Spring pin (φ3*0.8*0.6)
61	004300096	Washer (4*8*0.5)
62	V640183003	Zig zag width cam
63	V640273006	Zig zag width crank rod
64	V540064000	Bobbin winder frame complete
65	V640105006	Bobbin winder frame
66	V61165000*	Bobbin winder crank complete
67	V61563003*	Bobbin winder crank spring
68	F20213000*	Bobbin winder rubber pulley
69	V630193000	Feed regulator gear
70	V640083000	Feed regulator dial

No.	Part No.	Description
71	V640123000	Feed regulator cam
72	003010046	E-Ring (ETW-4)
73	V548293210	Feed regulator dial plate
74	J31413000	Free arm base felt
75	V640353210	Face plate
76	V61383323	Plate
77	004300586	Washer (5.2×16×1)
78	V610195000	Bobbin winder thread guide complete
79	V610213001	Bobbin winder thread guide adjusting screw
80	H13133001	Bobbin winder spring disc
81	H13153001	Bobbin winder thread guide spring
82	V610223001	Bobbin winder thread guide
83	V610233006	Spacer
84	003010036	E-Ring (ETW-3)
85	V610203210	Bobbin winder thread guide base
86	V610363001	Thread guide
87	V610155000	Thread guide complete
88	V640255000	Thread cutter
89	004230216	Set screw (M3x8.5)
90	004230646	Set screw (M3x10)
91	V61403000	Heat resistant plate
92	V540084210	Dial tension supporter plate complete
93	V610264210	Free arm base complete
94	004300136	Washer (4.2x8x0.8)
95	V640263003	Needle position plate

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B

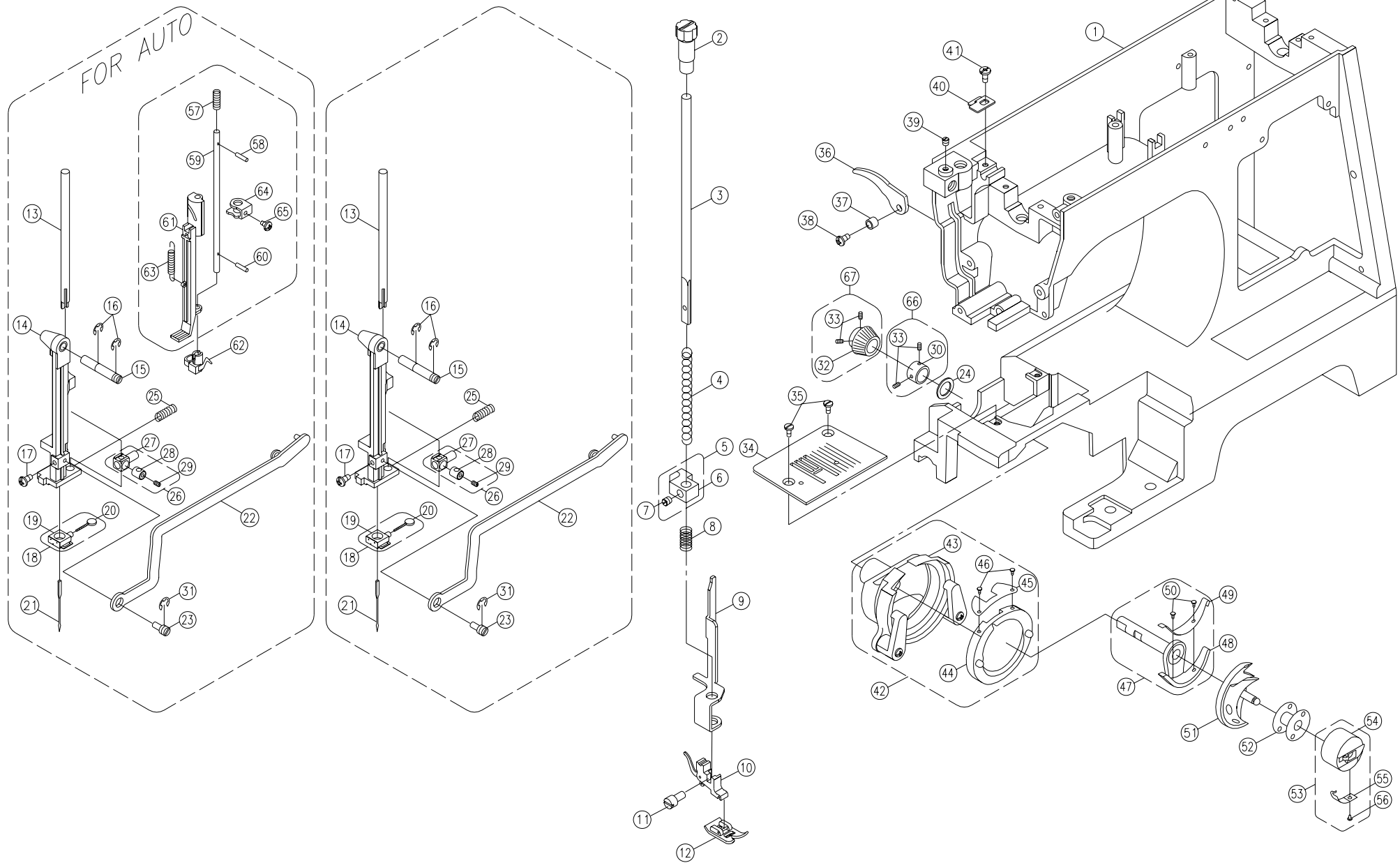


No.	Part No.	Description
1	V 6 0 0 3 3 0 0 0	Arm shaft
2	0 0 3 0 4 3 0 1 8	Spring pin
3	R 1 0 3 9 3 0 0 0	Arm shaft clutch annulus spring
4	R 1 0 4 0 3 0 0 0	Arm shaft collar
5	V 1 0 1 8 3 2 1 0	Hand wheel
6	0 0 4 3 0 0 5 8 6	Hand wheel washer (5.2*16*1)
7	0 0 4 2 5 0 3 4 6	Hand wheel set screw (M5*10)
8	V 1 6 8 9 3 2 1 0	Hand wheel decorated plate
9	E 4 A 0 1 4 3 2 1 0	Arm shaft drive belt pulley
10	0 0 4 3 0 0 8 5 3	Washer (10.2*15*0.5)
11	0 0 3 0 1 0 0 9 3	E-ring (ETW-9)
12	R 1 0 2 9 3 0 0 0	Arm shaft bushing
13	V 6 0 1 1 3 0 0 3	Arm shaft bushing holder plate
14	0 0 4 2 4 0 1 0 6	Set screw (M4*8)
15	V 6 0 0 9 3 0 0 0	Arm shaft worm
16	0 0 4 2 4 0 0 3 3	Set screw (M4*5)
17	V 6 0 0 5 3 0 0 0	Crank connecting rod cam
18	0 0 4 1 0 7 0 6 3	Set screw (11/64*40*12)
19	V 6 0 0 6 3 0 0 0	Crank connecting rod
20	0 0 4 2 4 0 0 5 6	Set screw (M4*6)
21	V 6 0 0 7 3 0 0 3	Crank connecting rod cover
22	G 4 A 0 5 3 3 0 0 0 *	Feed cam
23	0 0 4 2 4 0 5 0 3 *	Set screw (M4*4)
24	R 1 0 3 1 3 0 0 0	Arm shaft collar
25	0 0 4 2 5 0 2 0 3	Set screw (M4*4)
26	0 0 4 4 0 0 0 8 0	Endure attrition washer (10.2*16*0.5)
27	V 6 1 4 7 3 0 0 0	Arm shaft balance
28	0 0 4 2 4 0 2 2 3	Set screw (M4*6)
29	0 0 3 0 4 3 5 2 4	Arm shaft balance pin (φ3.5*24)
30	F 4 A 3 3 4 3 0 0 0	Needle bar crank rod
31	V 1 0 5 4 3 0 0 0	Arm shaft balance pin
32	E 1 A 2 5 1 3 0 0 1	Thread take up lever
33	V 1 0 5 2 3 0 0 0	Thread take up lever supporter
34	0 0 3 0 1 0 0 4 3	E-ring (ETW-4)
35	V 6 0 2 2 3 0 0 3	Thread take up lever supporter shaft

No.	Part No.	Description
36	H 1 3 0 9 3 0 0 3	Set washer
37	V 6 0 0 4 5 0 0 0	Crank connecting rod complete
38	0 0 7 1 5 6 X X L 5	Motor drive belt (156XXL)4.8mm

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C

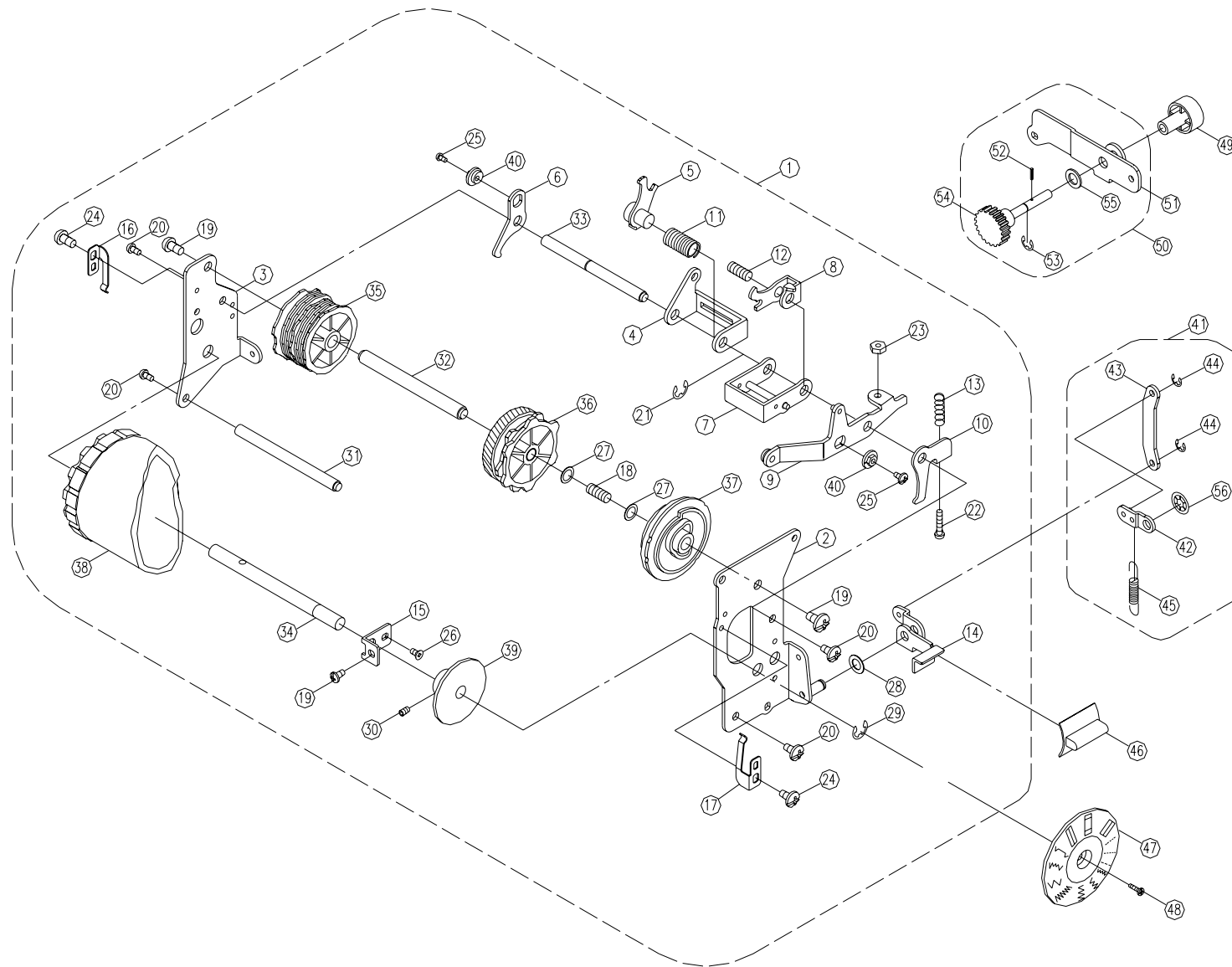


No.	Part No.	Description
1	V640013000	Arm
2	V620163210	Presser bar regulating screw
3	V70153002	Presser bar
4	V70163003*	Presser bar spring
5	H10525000	Presser bar bracket complete
6	H10533002	Presser bar bracket
7	004260023	Set screw (M6*5)
8	H10723003*	Tension lever lifter spring
9	V60153003	Tension lever lifter
10	006910008	Shank complete
11	004106221	Shank complete screw (9/64*40*8)
12	006806008	Zig zag presser foot complete (3#)
13	V70273000	Needle bar (Preventing mistake)
14	V61753002	Needle bar supporter(Auto)
14	V61973002	Needle bar supporter
15	R12723003	Needle bar supporter pin (Auto)
15	N80223003	Needle bar supporter pin
16	003010056	E-ring (ETW-5)(Auto)
16	003010053	E-ring (ETW-5)
17	004106202	Set screw (9/64*40*7)
18	TA11034000	Needle clamp complete(Preventing mistake)
19	TA11033002	Needle clamp
20	G10176002	Needle clamp set screw
21	006046148	Needle (14#)
22	V60175003	Needle bar driving rod
23	E1A2433000	Needle bar driving rod pin
24	004400210	Endure attrition washer (8.2*16*0.5)
25	H50583003*	Needle bar supporter spring
26	H10195000*	Needle bar bracket complete
27	H10253000*	Needle bar bracket (1)
28	H10263000*	Needle bar bracket (2)
29	004240503*	Set screw (M4*4)
30	H71153003	Shuttle driver shaft collar
31	003010053	E-ring (ETW-5)
32	V620233000*	Shuttle driver shaft gear

No.	Part No.	Description
33	004107293	Set screw (11/64*40*4)
34	V620033001	Needle plate
35	004240851	Needle plate complete set screw (M4)
36	V10333000	Presser bar lifter lever
37	V60163000	Presser bar lifter lever screw washer
38	004240046	Set screw (M4*10)
39	004240033	Set screw (M4*5)
40	V60143003	Tension lever regulating plate
41	004240056	Set screw (M4*6)
42	V10995000	Open shuttle race complete
43	V11003002*	Open shuttle race
44	V11573001*	Shuttle hook holder
45	V11583002*	Shuttle hook holder spring
46	H71093003*	Shuttle hook holder spring screw
47	K81125000	Shuttle driver complete
48	K81123002*	Shuttle driver
49	K81143003*	Shuttle driver spring
50	004103043*	Shuttle driver spring screw
51	V62043000	Shuttle hook
52	006084009	Bobbin
53	H71185000	Bobbin case complete
54	H71186001*	Bobbin case
55	H13803001*	Bobbin case spring
56	H13973002*	Bobbin case spring set screw
57	R12793003*	Auto threaded shaft spring(Auto)
58	003042014*	Auto threaded shaft pin(Auto)
59	V61843002*	Auto threaded shaft (Auto)
60	M70043000*	Spring pin(Auto)
61	R10083000*	Auto thread lever(Auto)
62	E1A2125000*	Auto threaded(Auto)
63	M70093000*	Auto threaded lever spring(Auto)
64	M70073002*	Auto threaded stopper(Auto)
65	004230016*	Set screw (M3x6) (Auto)
66	H71155000	Shuttle driver shaft collar complete
67	V620235000	Shuttle driver shaft gear

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D

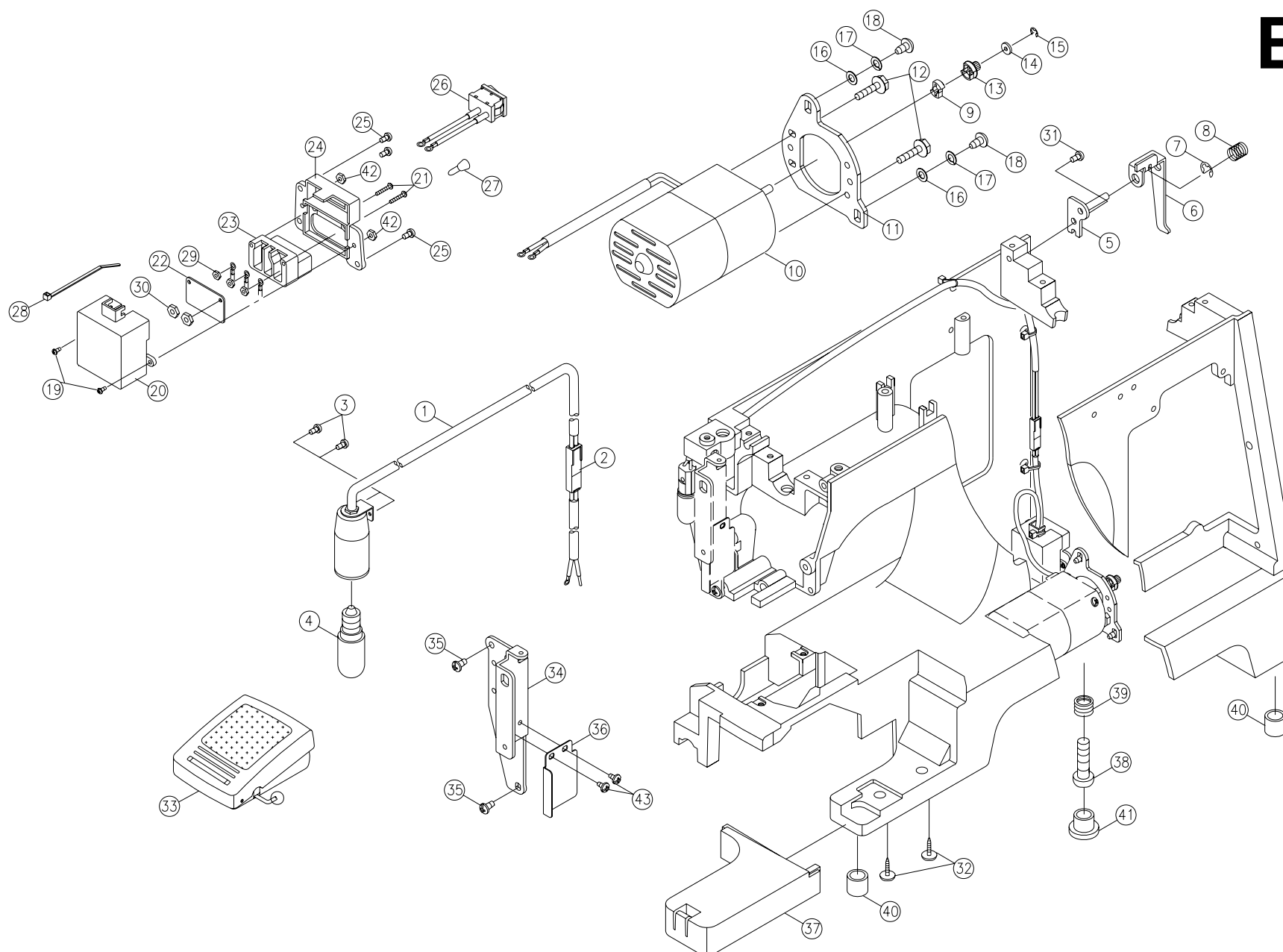


No.	Part No.	Description
1	V 6 4 0 2 8 4 0 0 0	Pattern cam contact complete
2	V 6 0 6 1 3 0 0 8	Pattern cam contact plate (front)
3	V 6 0 6 3 3 0 0 8	Pattern cam contact plate (back)
4	V 6 0 7 0 3 0 0 8	Zig zag cam contact supporter
5	V 6 0 7 1 3 0 0 3	Zig zag cam contact
6	V 6 0 7 2 3 0 0 3	Zig zag regulator plate
7	V 6 0 7 4 3 0 0 3	SS cam contact supporter
8	V 6 0 7 6 3 0 0 3	SS cam contact
9	V 6 0 7 8 3 0 0 3	Feed regulator crank
10	V 6 0 8 0 3 0 0 3	BH regulator plate
11	V 1 0 6 9 3 0 0 3	Zig zag cam contact spring
12	V 6 0 7 7 3 0 0 3	SS cam contact spring
13	V 6 0 8 1 3 0 0 3	BH spring
14	V 6 4 0 2 4 3 0 0 3	Reverse lever
15	V 6 0 8 5 3 0 0 3	Pattern selector cam plate
16	V 6 0 8 7 3 0 0 3	Pattern plate
17	V 6 0 8 8 3 0 0 3	Feed regulator
18	V 6 0 6 7 3 0 0 3	Pattern cam shaft spring
19	0 0 4 2 4 0 1 0 6	Set screw (M4*8)
20	0 0 4 2 3 0 0 1 6	Set screw (M3*6)
21	0 0 3 0 1 0 0 5 3	E-Ring (ETW-5)
22	0 0 4 2 4 0 7 0 6	Set screw (M4*20)
23	0 0 4 8 4 0 1 0 6	Nut(ALN-4)
24	0 0 4 2 4 0 0 5 6	Set screw (M4*6)
25	0 0 4 2 3 0 3 1 6	Set screw (M3*10)
26	0 0 4 2 4 0 1 6 6	Set screw (M4*8)
27	0 0 4 3 0 0 8 2 3	Washer (8.2*12*0.25)
28	0 0 4 3 0 0 1 8 6	Set screw (6.2*12*0.5)
29	0 0 3 0 1 0 0 6 3	E-Ring (ETW-6)
30	0 0 4 2 4 0 5 0 3	Set screw (M4*4)
31	V 6 0 8 2 3 0 0 3	Pattern cam contact supporter shaft
32	V 6 0 6 4 3 0 0 3	Pattern cam shaft
33	V 6 0 6 9 3 0 0 0	Zig zag cam contact supporter shaft
34	V 6 0 8 3 3 0 0 3	Pattern selector cam shaft
35	V 6 0 6 5 3 0 0 0	Pattern cam (8640.8540)

No.	Part No.	Description
36	V 6 0 6 6 3 0 0 0	SS cam
37	V 6 0 6 8 3 0 0 0	Feed regulator cam
38	V 6 0 8 4 3 0 0 0	Pattern selector cam
39	V 6 0 8 6 3 0 0 0	BH pattern selector cam
40	V 6 0 7 3 3 0 0 0	Zig zag regulator nut
41	V 6 0 9 3 4 0 0 0	Reverse plate complete
42	V 6 0 9 4 3 0 0 3	Reverse plate
43	V 6 0 9 5 3 0 0 3	Reverse rod
44	0 0 3 0 1 0 0 3 6	E-Ring (ETW-3)
45	M 7 0 0 9 3 0 0 0	Spring
46	V 6 4 0 2 3 3 0 0 0	Reverse button
47	V 5 4 D 0 0 3 2 1 0	Pattern display pulley
48	0 0 4 2 4 0 1 0 6	Set screw (M4*8)
49	V 6 1 4 5 3 2 1 0	Selector dial
50	V 6 0 9 1 4 0 0 0	Selector dial complete
51	V 6 0 9 2 3 0 0 3	Selector dial plate
52	0 0 3 0 4 2 5 1 2	Spring pin (φ2.5*12)
53	0 0 3 0 1 0 0 6 3	E-Ring (ETW-6)
54	R 1 1 1 0 3 0 0 6	Selector dial shaft
55	0 0 4 3 0 0 8 4 3	Washer dial shaft
56	0 0 3 0 2 0 0 5 3	CS-Ring (cstw-5)

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E

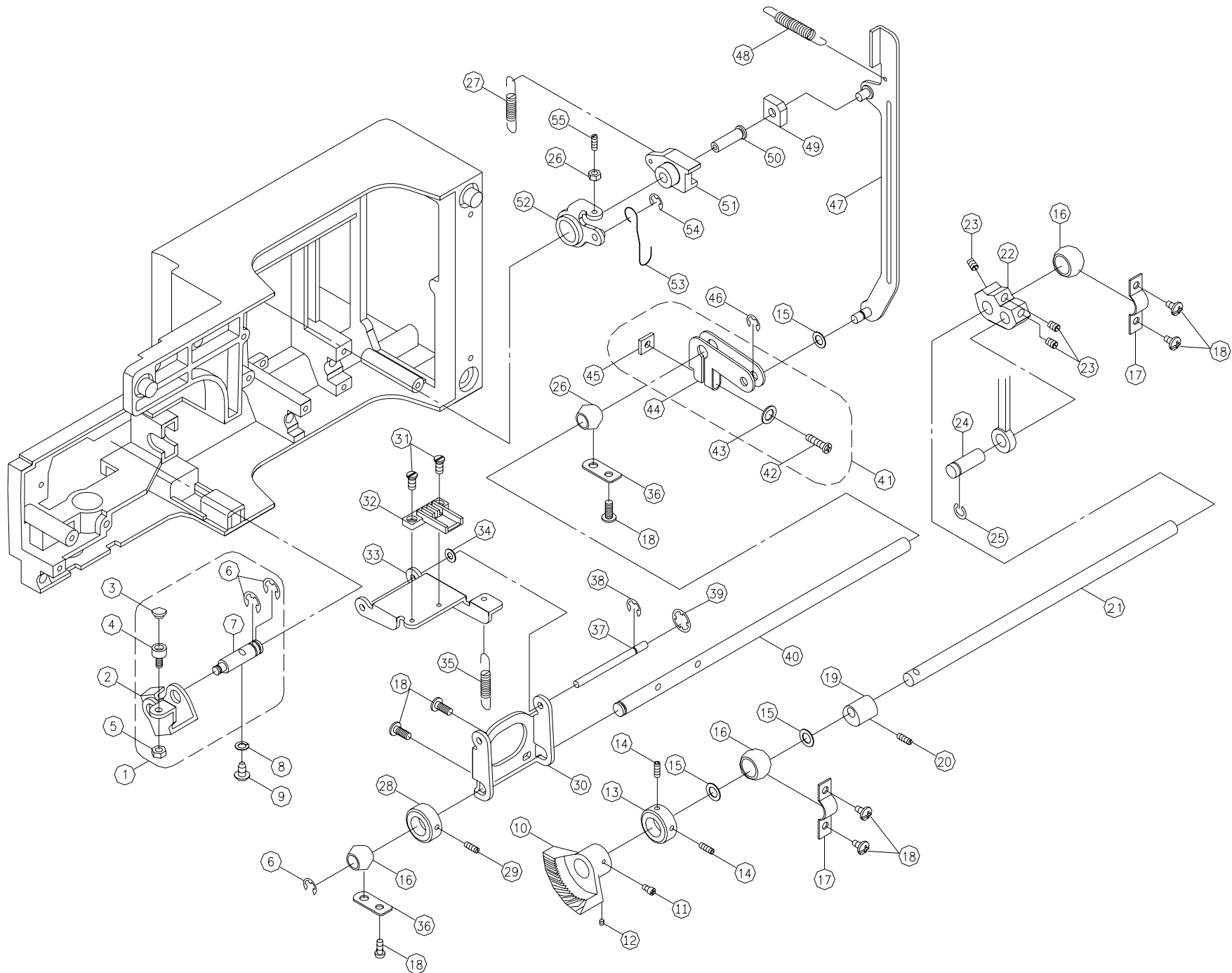


No.	Part No.	Description
1	002423118	Lamp holder complete (only for 220V-240V)
2	002424118	Lead wire ass'y
3	004230056	Set screw (M3*5 B)
4	005240011	Lamp (240V 15W E-12)
5	V61213003	Clutch rod plate
6	V61233003	Clutch rod
7	003010053	E-Ring (E-5)
8	V61243003*	Clutch rod spring
9	008059302	Cushion rubber
10	001164209	Motor complete (for 230V) HF(S)-07250
11	002397025	Motor bracket
12	004241428	Set screw (M4*10.2)
13	002396029*	Belt wheel
14	002145029	Motor feed regulator collar
15	003010036	E-Ring (ETW-3)
16	004300306	Washer (5.4*10*0.9)
17	004600296	Spring washer (5.2*9*1)
18	004250086	Set screw (M5*12)
19	004230286	Set screw (M3*8 B)
20	002248129	Receptacle holder cover
21	004230865	Set screw (M3*20)
22	002621129	Concert insulation plate
23	002624129	Receptacle
24	002252129	Receptacle holder
25	004240066	Set screw (M4*8)
26	002425118	Switch ass'y
27	AA0463000	End termed
28	002027129	Cord clip
29	004840120	Nut (M3*4)
30	004830016	Nut (M3 t=2.3)
31	004240056	Set screw (M4*6 B)
32	004230796	Set screw (M3*8)
33	001165209	Foot controller (KD-2902) 230V
34	V61283006	Lamp bracket
35	004240106	Set screw(M4*8)

No.	Part No.	Description
36	VG40123000	Shield
37	V610293210	Ferr arm foot buse
38	K82133003	Base plate adjustment screw
39	K82073003	Base plate adjustment screw spring
40	H70043000	Free arm base cushion rubber
41	E1A2503000	Free atm base cushion rubber
42	004830016	Nut (M3*2.3)
43	004240056	Set screw (M4*6 B)

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F

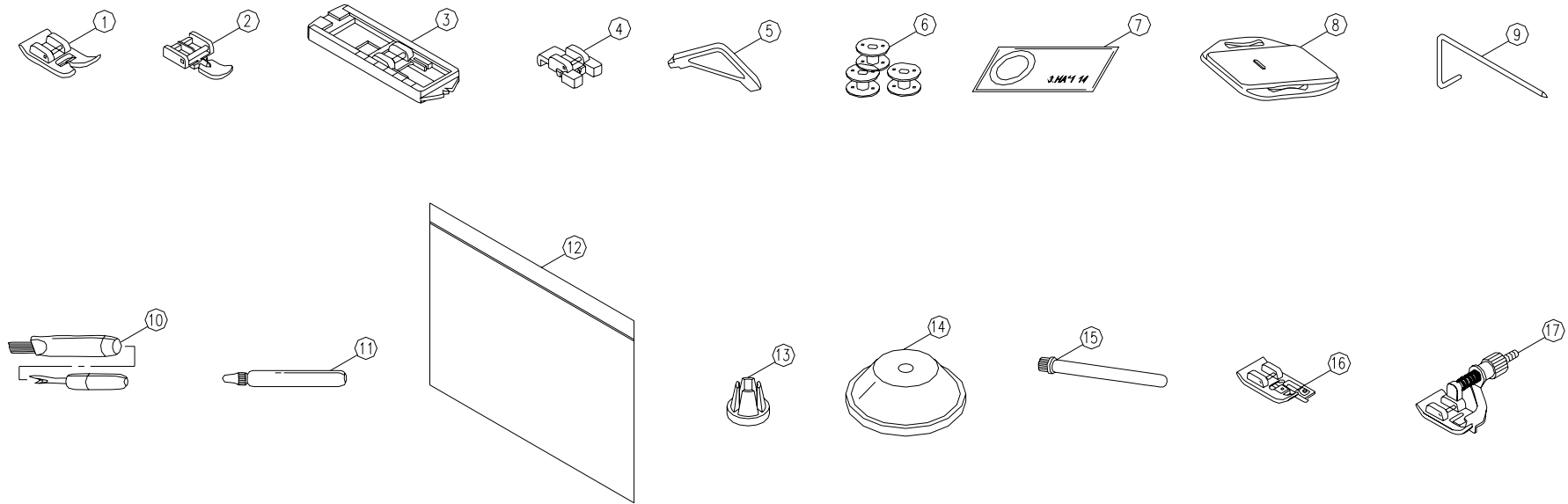


No.	Part No.	Description
1	V 6 0 5 7 4 0 0 0	Feed lifting rock crank complete
2	V 6 0 5 8 3 0 0 3	Feed lifting rock crank
3	K 8 1 2 4 3 0 0 0 *	Sew screw knob
4	0 0 4 2 5 0 3 2 3	Sew screw
5	0 0 4 8 4 0 0 2 2	Nut (M4 t=3)
6	0 0 3 0 1 0 0 6 3	E-Ring (ETW-6)
7	V 6 0 5 9 3 0 0 3	Feed lifting rock shaft
8	0 0 4 6 0 0 0 2 6	Washer (4.2*7.2*1.2)
9	0 0 4 2 4 0 1 4 6	Set screw (M4*15)
10	V 6 2 0 0 7 3 0 0 0 *	Lower shaft gear
11	0 0 4 1 1 1 0 3 3	Set screw (1/40x40x4)
12	0 0 4 1 1 1 0 4 3	Set screw (1/4x40x3.3)
13	V 1 1 5 5 3 0 0 3	Lower shaft collar
14	0 0 4 2 4 0 5 0 3	Set screw (M4*4)
15	0 0 4 4 0 0 4 1 0	Endure attrition washer
16	V 6 0 3 4 3 0 0 0	Feed rock bushing
17	R 1 1 6 4 3 0 0 3	Lower shaft bushing holder plate
18	0 0 4 2 4 0 1 0 6	Set screw (M4*8)
19	V 6 1 5 3 3 0 0 0	Feed lifting rock cam
20	0 0 4 2 4 0 0 3 3	Set screw (M4*5)
21	V 6 2 0 2 2 3 0 0 0	Lower shaft
22	V 6 0 3 6 3 0 0 0	Crank connecting rod crank
23	0 0 4 2 5 0 2 0 3	Set screw (M5*5)
24	V 1 0 8 3 3 0 0 3	Crank connecting rod crank pin
25	0 0 3 0 1 0 0 5 3	E-Ring (ETW-5)
26	0 0 4 7 0 6 0 1 3	Nut (9/64*40 t=3)
27	V 7 0 0 6 3 0 0 3 *	Feed regulating spring
28	H 1 1 9 4 3 0 0 3	Pattern cam shaft collar
29	0 0 4 2 4 0 5 0 3	Set screw (M4*4)
30	V 6 0 4 9 3 0 0 3	Feed rock frame
31	0 0 4 2 3 0 0 5 6	Set screw (M3x5B)
32	V 6 2 0 0 5 3 0 0 0	Feed dog
33	V 6 0 5 0 3 0 0 3	Feed dog frame
34	0 0 4 3 0 0 1 3 6	Washer (4.2*8*0.8)
35	V 6 0 5 3 3 0 0 3	Feed dog frame spring

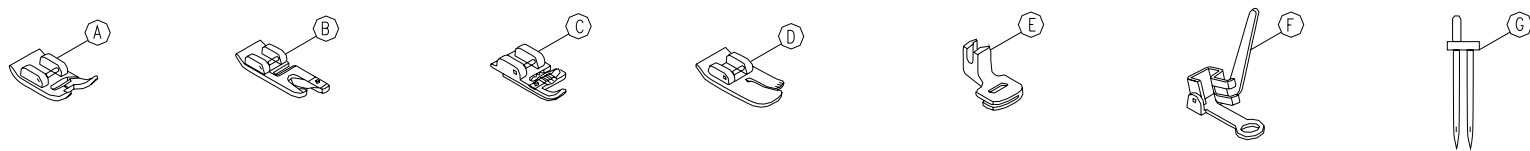
No.	Part No.	Description
36	V 6 0 5 6 3 0 0 3	Bushing holder plate
37	V 6 0 5 1 3 0 0 3	Feed dog frame shaft
38	0 0 3 0 1 0 0 3 6	E-Ring (ETW-3)
39	0 0 3 0 9 0 0 4 3	Nut (SPN-4)
40	V 6 0 4 8 3 0 0 0	Feed rock shaft
41	V 6 0 5 4 4 0 0 0	Feed rock crank complete
42	0 0 4 2 4 0 1 4 6	Set screw (M4x15B)
43	0 0 4 3 0 0 0 9 3	Washer (4*8*0.5)
44	V 6 0 5 5 3 0 0 3	Feed rock crank
45	0 0 4 8 4 0 0 7 3	Feed rock crank Nut (M4)
46	0 0 3 0 1 0 0 4 3	E-Ring (ETW-4)
47	V 6 0 4 5 3 0 0 3 *	Frok rod
48	V 6 0 4 6 3 0 0 3 *	Frok rod spring
49	V 1 1 5 3 3 0 0 0	Feed regulating block
50	V 6 0 4 4 3 0 0 0	Feed regulating shaft
51	V 6 0 4 3 3 0 0 0	Feed rdgulating
52	V 6 0 3 9 3 0 0 3	Feed regulating plate
53	V 6 0 4 2 3 0 0 3 *	Feed rod
54	0 0 3 0 1 0 0 4 6	E-Ring (E-4)
55	0 0 4 1 0 6 0 5 3	Set screw (9/64*40*11)

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Standard accessories



Optional accessories



Standard accessories		
No.	Part No.	Description
1	006806008	Zig zag foot (No.J)
2	006905008	Zipper foot (No.I)
3	006909008	Buttonhole foot
4	006914008	Button sew-on foot
5	006093009	Screw drive (L)
6	006084009	Bobbin
7	006014148	Needle (14#)
8	006117009	Embroider plate
9	006008001	Quilting bar
10	006099008	Brush & Seam ripper complete
11	006013009	Oilier
12	006011009	Accessories bag
13	TA10943209	Spool set plate (small)
14	R12373210	Spool set plate (big)
15	R60033210	Second spool pin
16	006803008	Overcasting foot
17	006812008	Blind hem foot

Optional accessories		
No.	Part No.	Description
A	006804008	Satin stitch foot
B	006800008	Hemmer foot
C	006810008	Cording foot
D	006916008	Quilting foot
E	006917008	Gathering foot
F	006016008	Embroidery
G	006160008	Needle

NOTE: When you order any spare parts from us,
please cooperate with us by writing.

(1)Section & Sequence No.

(2) Name of parts

(3) Voltage, if necessary

(4) Others, if any

A210V54B2

AUG 21, '07