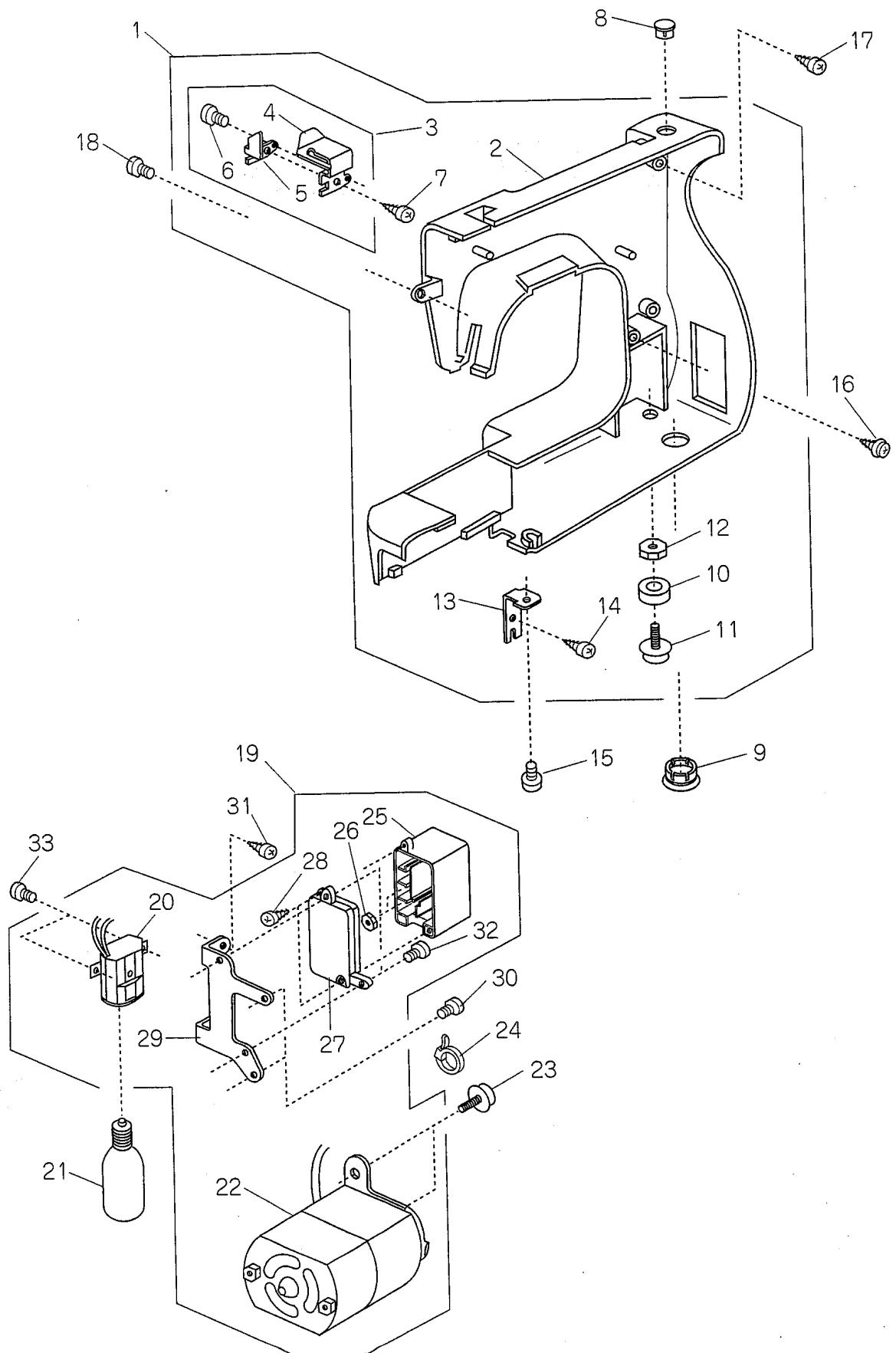


PARTS LIST

Jem Gold

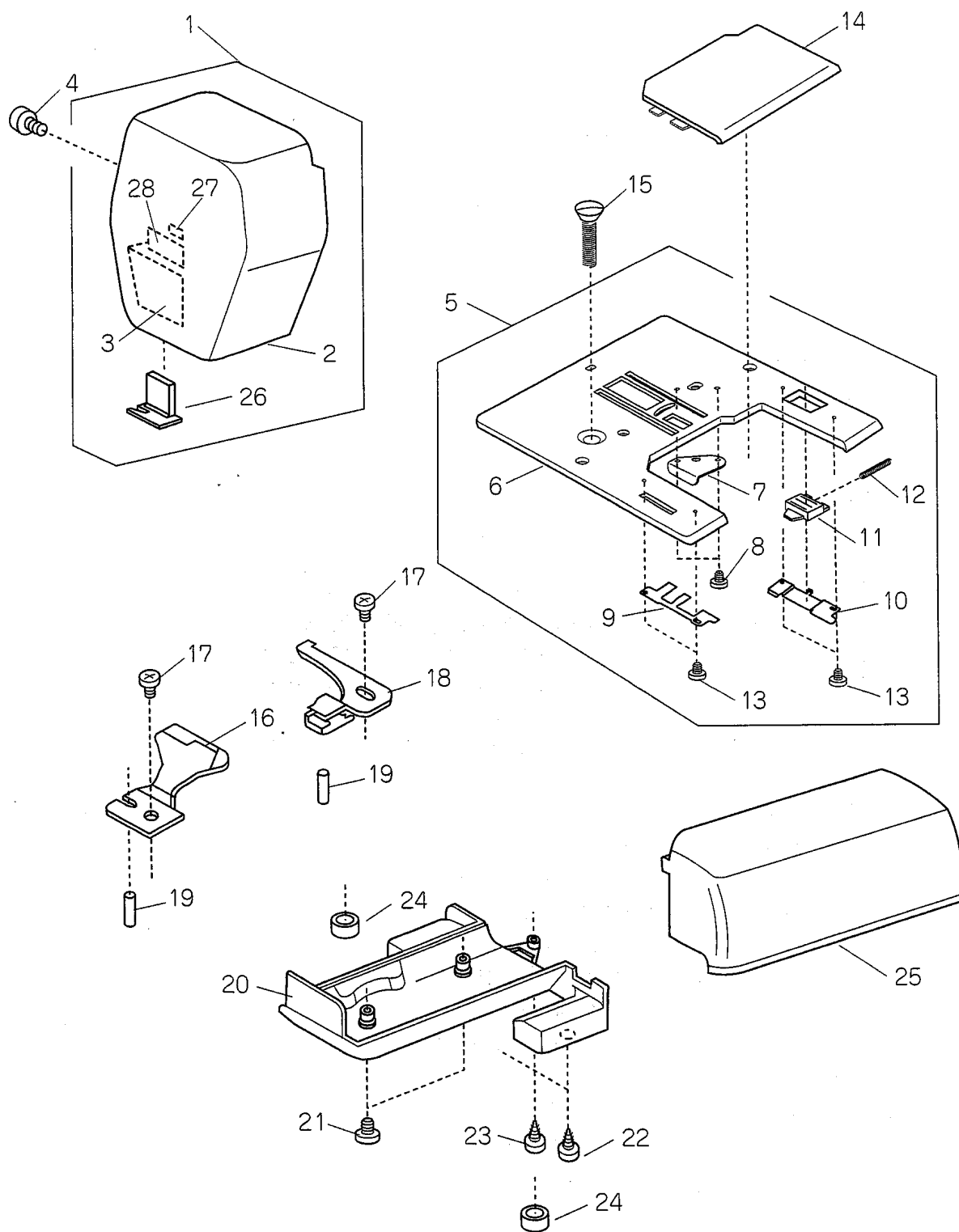
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660606006	Rear cover (unit)
2	660002006	Rear cover
3	660618001	Thread guide plate (unit)
4	660046002	Thread guide plate
5	660047003	Pre-tension spring
6	820374004	Screw 2 x 3
7	000107905	Screw 3 x 6 (B)
8	653006101	Lid
9	733032202	Cap
10	639005003	Rubber cushion
11	000201003	TP screw 4 x 20
12	000160102	Adjustable lock nut 4
13	827006003	Rear cover fixing plate
14	000161103	Screw (Tap tight) 3 x 6 (B)
15	000081119	Screw 4 x 6
16	000149507	Screw 3 x 12
17	000160607	Screw 3 x 16 (B)
18	000081005	Screw 4 x 8
19	660626002	Machine socket (unit) (JAI)
	660626105	Machine socket (unit) (JCA)
	660625001	Machine socket (unit) (JA),(JUK)
	660625104	Machine socket (unit) (Europe)
20	639512008	Lamp socket (unit) (JAI)
	639618005	Lamp socket (unit) (JCA)
	655681076	Lamp socket (unit) (JA),(JUK),(Europe)
21	000008606	Lamp 120V, 15W (JAI), (JCA)
	000009009	Lamp 240V, 15WE14 (JA), (JUK), (Europe)
22	660624000	Motor (unit) (JA), (JUK)
	660623009	Motor (unit) (JCA), (JAI)
	660624103	Motor (unit) (Europe)
23	000115504	TP screw 5 x 10
24	000053008	Cord binder
25	739503102	Machine socket (JA), (JUK), (Europe)
	739505207	Machine socket (JCA), (JAI)
26	000060802	Nut 3-1-5.5
27	739037007	Machine socket cover
28	000107802	Screw 3 x 10
29	660004008	Machine socket fixing plate
30	000103509	Screw 4 x 10
31	000161206	Screw 3 x 10 (B)
32	000103509	Screw 4 x 10
33	000103808	Screw 3 x 5

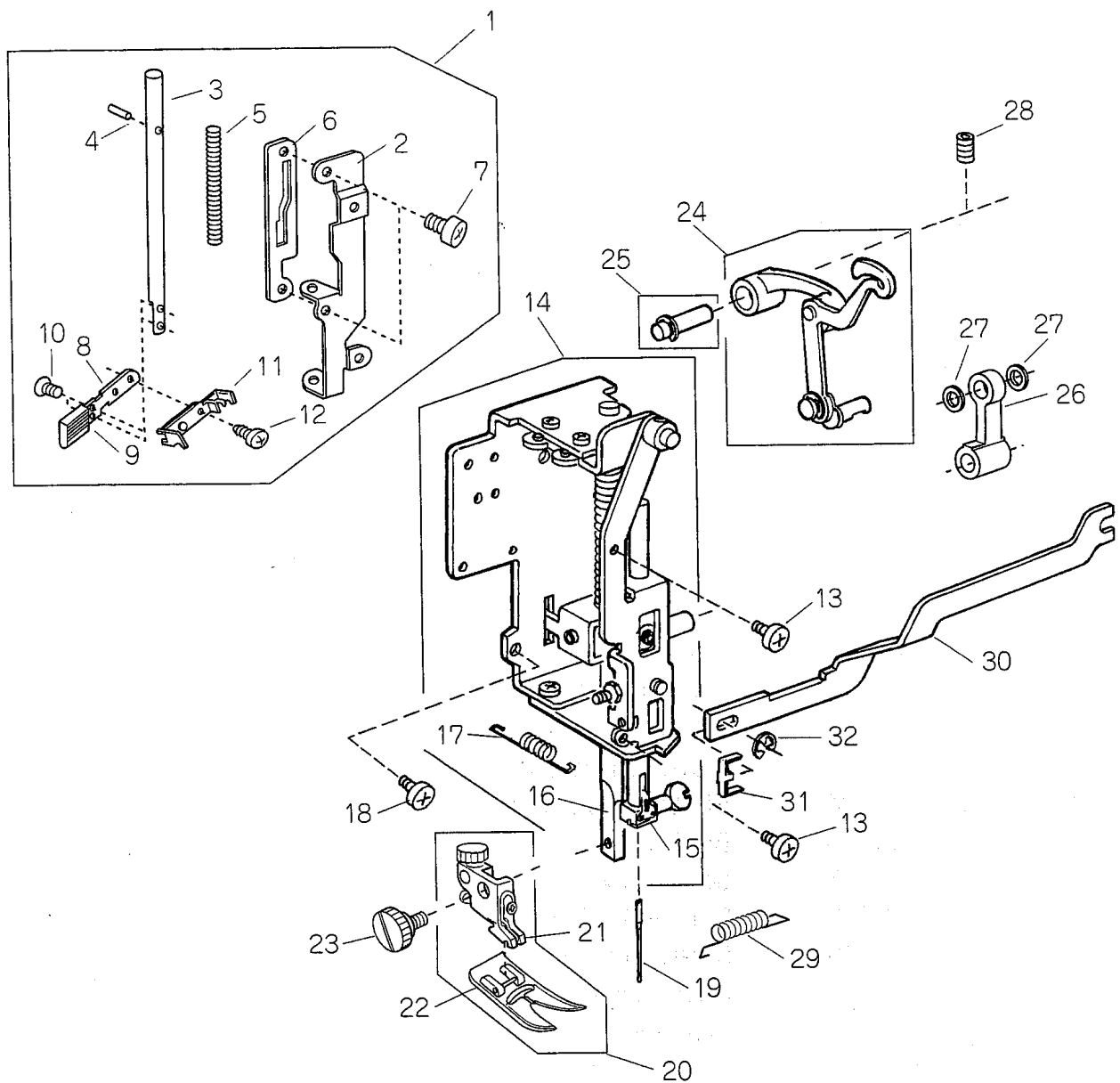
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660603209	Face cover (unit) (JA)
	660603302	Face cover (unit) (JCA)
	660603405	Face cover (unit) (JAI)
	660603508	Face cover (unit) (JUK), (Europe)
2	660009302	Face cover
3	366076000	Sticker
4	000070012	Screw 4 x 14
5	751603101	Needle plate (unit)
6	653179209	Needle plate
7	654078004	Rotation stopper
8	820373003	Screw 2 x 3
9	752005007	Hook cover plate holder (left)
10	825015010	Hook cover plate holder (right)
11	825016000	Hook cover plate release button
12	825017001	Hook cover plate holder spring
13	820374004	Screw 2 x 2.3
14	825018035	Hook cover plate
15	681009101	Needle plate set screw
16	827011001	Bobbin holder stopper
17	810220003	Screw
18	627567001	Needle plate adjusting plate (right)
19	000122504	Pin D type 3 x 10 CH
20	660006000	Bed cover
21	000101703	Screw 4 x 12
22	000120203	Screw 3 x 8 (B)
23	000121905	Screw 4 x 12 (B)
24	739064003	Bed rubber cushion
25	660007001	Extension table
26	840602006	Thread cutter (unit)
27	100411104	Lamp sticker (JA), (JAI)
28	830312016	Caution sticker (JAI)
	100045000	Caution sticker (JCA)

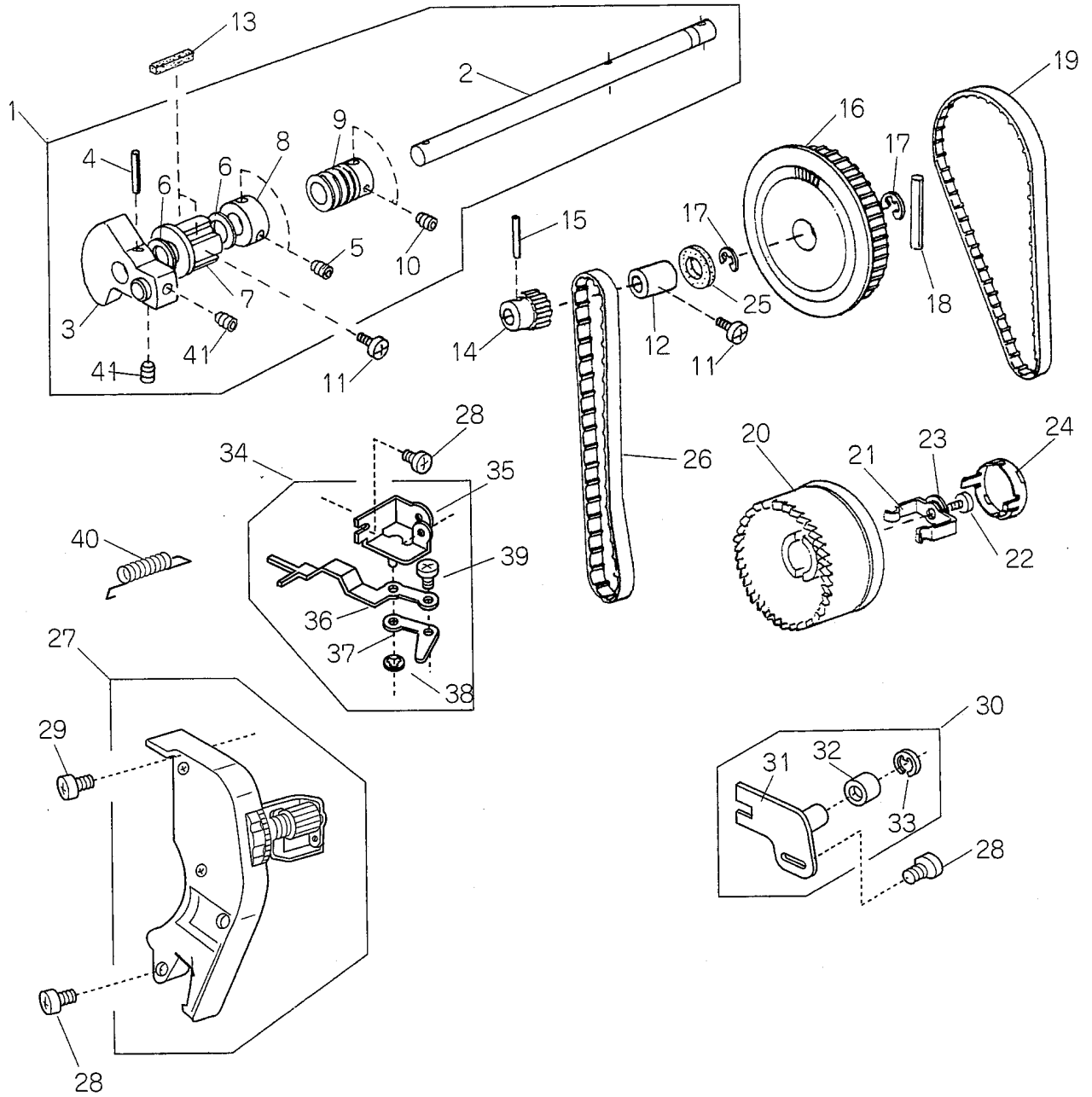
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660605005	Needle threader (unit)
2	639122007	Needle threader shaft plate
3	660012009	Needle threader shaft
4	000122906	Guide pin
5	639125000	Threader shaft spring
6	639124009	Threader guide plate
7	000101105	Screw 3 x 4
8	734096009	Threader lever
9	734097000	Threader knob
10	000097602	Screw 2 x 4
11	734515009	Threader guide plate
12	000105501	Screw 1.6 x 2.5
13	000101105	Screw 3 x 4
14	660604004	Presser bar base (unit)
15	660620006	Needle bar (unit)
16	660003007	Presser bar
17	639110002	Needle bar supporter spring
18	000081005	Screw 4 x 8
19	102408089	Needle HA1-14
20	685503010	Presser foot (unit)
21	804509000	Foot holder (unit)
22	685502019	Presser foot (unit)
23	647112009	Thumb screw
24	660602002	Needle bar crank pin (unit)
25	731511006	Thread take-up lever pin
26	639016007	Needle bar crank rod
27	000036902	Thrust washer FT80
28	000111201	Hexagonal socket screw 4 x 4
29	639017008	Needle bar supporter spring
30	639072001	Zigzag width rod
31	*639098003	Zigzag width rod back plate
32	000002105	Snap ring E-3

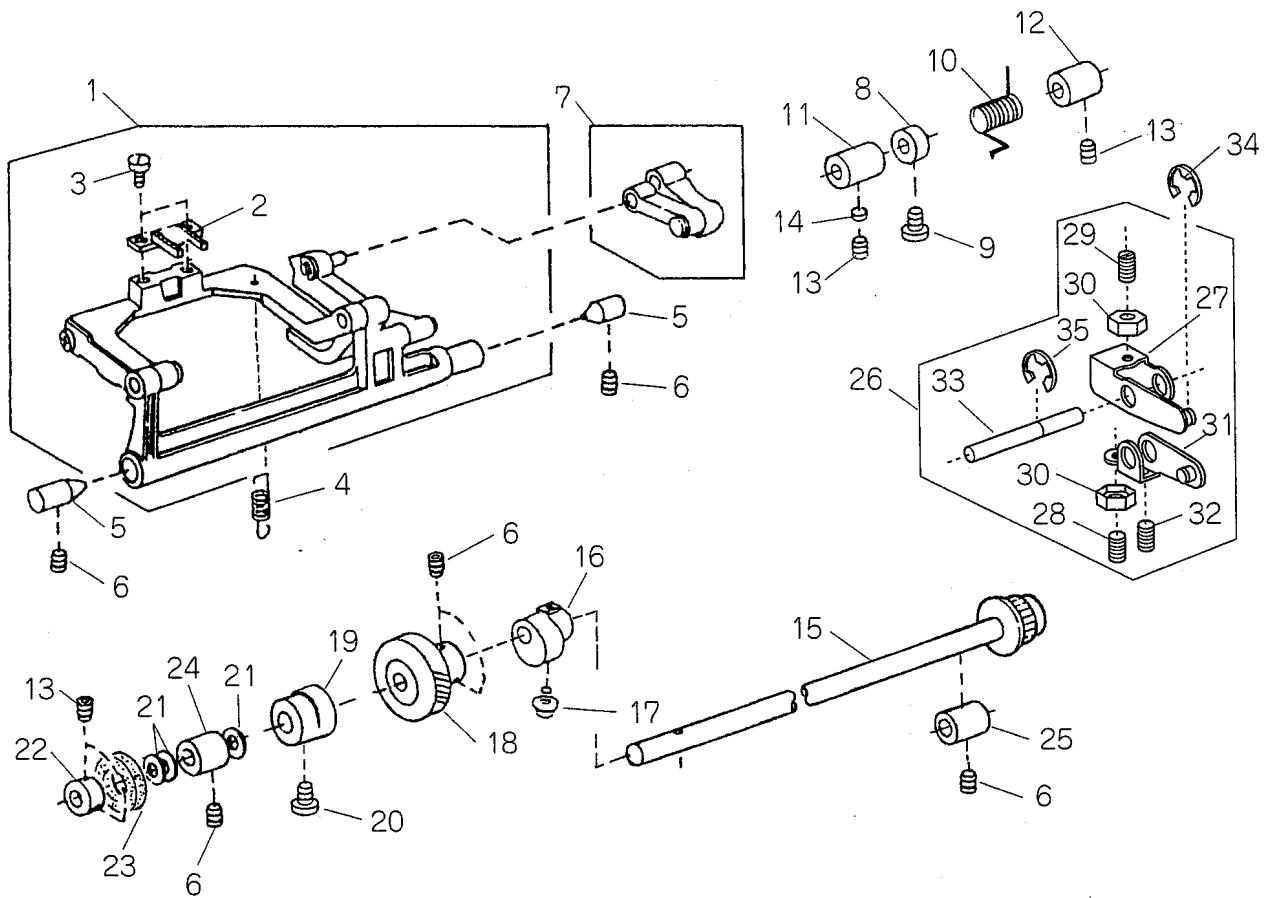
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660608008	Upper shaft (unit)
2	660015002	Upper shaft
3	660016003	Take-up crank
4	000021708	Spring pin 4 x 22
5	000111304	Hexagonal socket screw 5 x 5
6	000036717	Thrust washer FT102
7	829042007	Upper shaft front bushing
8	639095000	Ring
9	749011006	Worm
10	553245008	Hexagonal socket screw
11	000101301	Screw 5 x 10
12	784310007	Upper shaft front metal
13	731384008	Felt
14	756017004	Upper shaft timing gear
15	000020501	Spring pin 3 x 22
16	639096012	Belt wheel
17	000030205	Snap ring E-8
18	000036706	Spring pin 4 x 10
19	653139012	Timing belt
20	639097024	Handwheel
21	639113016	Clutch spring
22	810220003	Screw
23	000071013	Washer 4
24	650070509	Clutch cap
25	639119001	Felt
26	660017004	Timing belt
27	660506005	Thread tension (unit)
28	000081005	Screw 4 x 8
29	810220003	Screw
30	660609009	Idler (unit)
31	660018005	Idler base
32	625217100	Idler
33	000002806	Snap ring E-6
34	660607007	Thread tension fixing plate (unit)
35	660014001	Thread tension fixing plate
36	639024008	Tension releasing arm
37	639025009	Tension releasing adjusting arm
38	000013903	CS ring 5
39	000103808	Screw 3 x 5
40	639026000	Tension releasing lever spring
41	000110901	Hexagonal socket screw 5 x 4

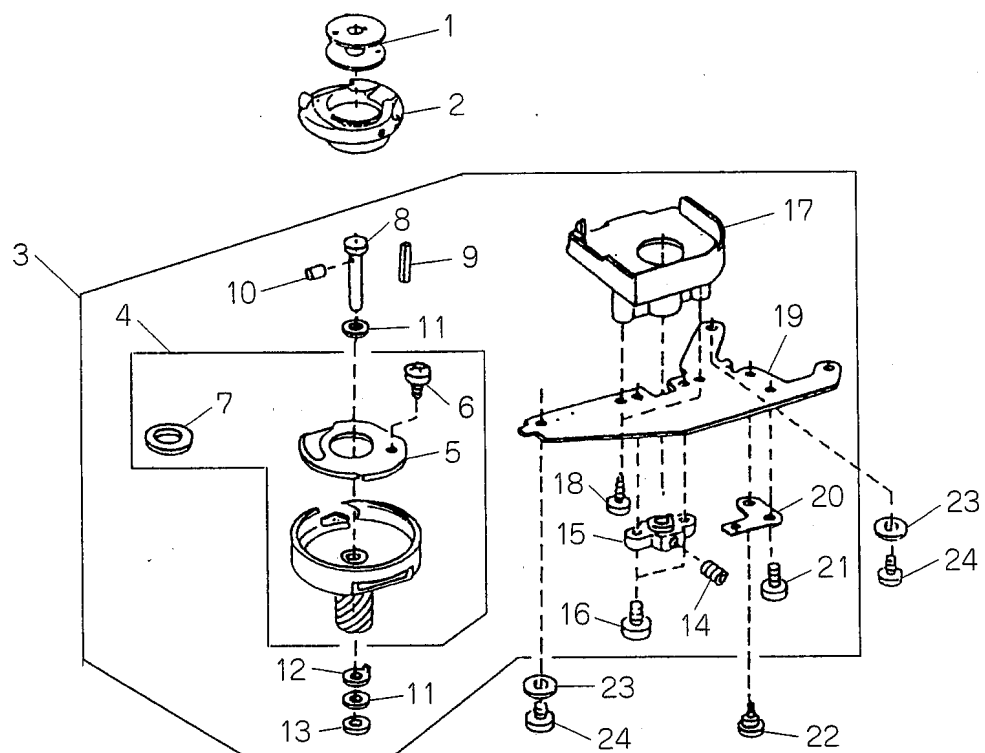
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	751666009	Feed lock shaft
2	653193003	Feed dog
3	000104005	Screw 3.5 x 8
4	650085002	Spring
5	749024002	Straight pin
6	000111304	Hexagonal socket screw 5 x 5
7	650612004	Feed regulator (unit)
8	820387000	Ring
9	000081005	Screw 4 x 8
10	751246009	Feed regulator spring
11	625144002	Feed lock shaft bushing (front)
12	650092002	Feed lock shaft bushing (rear)
13	000111201	Hexagonal socket screw 4 x 4
14	650175000	Washer
15	660610003	Lower shaft (unit)
16	751148000	Feed cam
17	000115009	Screw TP 3 x 8
18	650076000	Lower shaft gear
19	650077001	Feed lifting cam
20	000121606	Screw 3 x 12 (S)
21	000038502	Washer 8 x 0.5
22	820166001	Lower shaft ring
23	735143005	Felt
24	650078002	Lower shaft bushing (front)
25	650079003	Lower shaft bushing (rear)
26	660612108	Feed adjusting arm (unit)
27	660021001	Feed adjusting arm
28	000114008	Screw 4 x 10
29	648010009	Screw
30	000160102	Adjustable lock nut 4
31	660022105	Feed adjusting arm
32	000111108	Hexagonal socket screw 4 x 6
33	660023003	Feed shaft
34	000002105	Snap ring E-3
35	000001609	Snap ring E-5

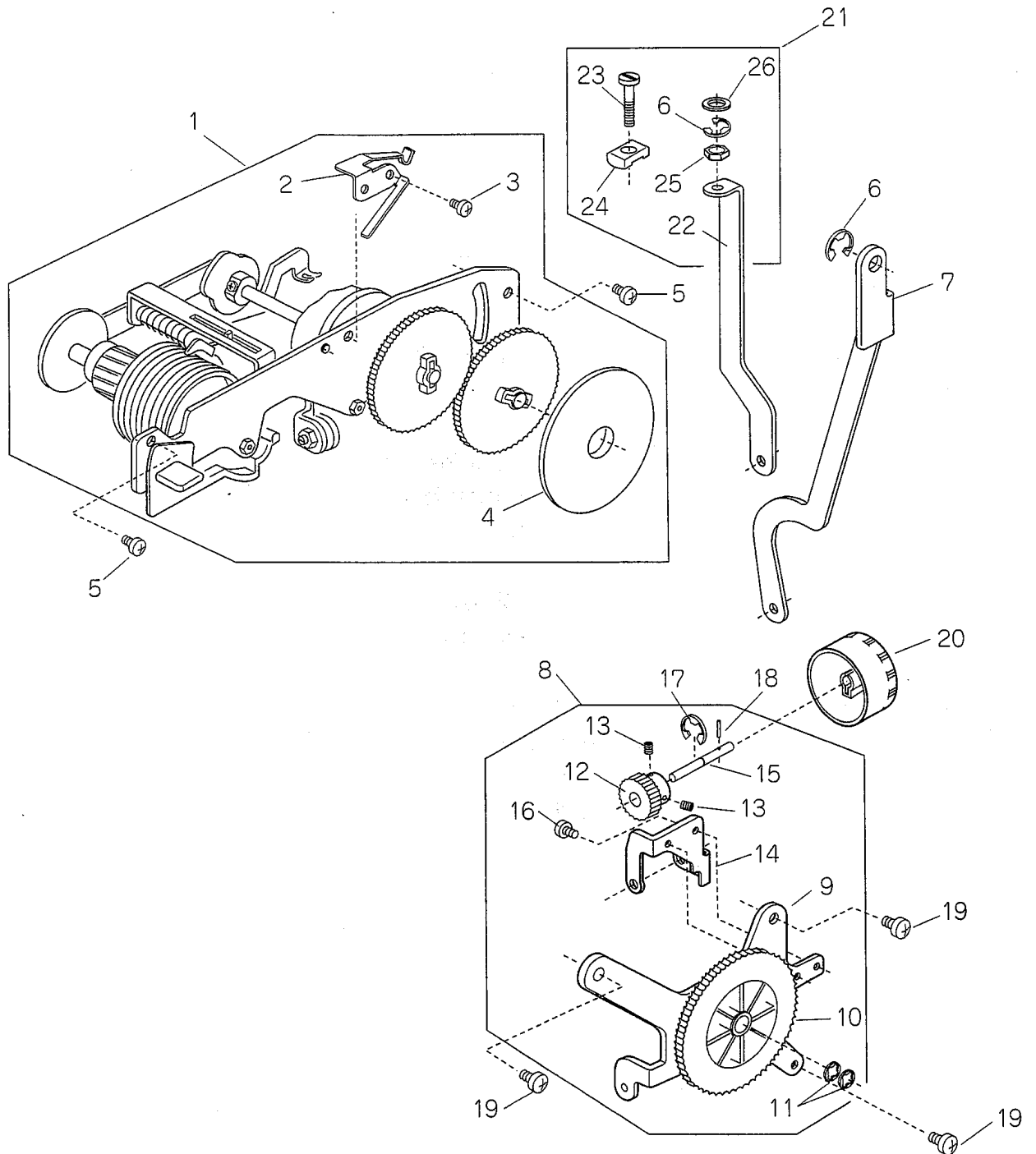
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	102261000	Bobbin
2	627569106	Bobbin holder (unit)
3	827614002	Hook race (unit)
4	652623004	Hook body (unit)
5	627191999	Hook bottom plate
6	820374004	Screw 2 x 2.3
7	627190010	Magnet
8	820123006	Hook race shaft
9	820124007	Oil string (1)
10	820125008	Oil string (2)
11	000038409	Thrust washer 6 x 0.5
12	627192001	Washer
13	625102008	Washer
14	000111304	Hexagonal socket screw 5 x 5
15	650094004	Hook race shaft base
16	000081005	Screw 4 x 8
17	827040009	Cover
18	000107204	Screw 3 x 12 (B)
19	823106002	Hook race set plate
20	650171006	Set plate
21	000101404	Screw 4 x 6
22	650172007	Hinged screw
23	000070506	Washer 4
24	000081005	Screw 4 x 8

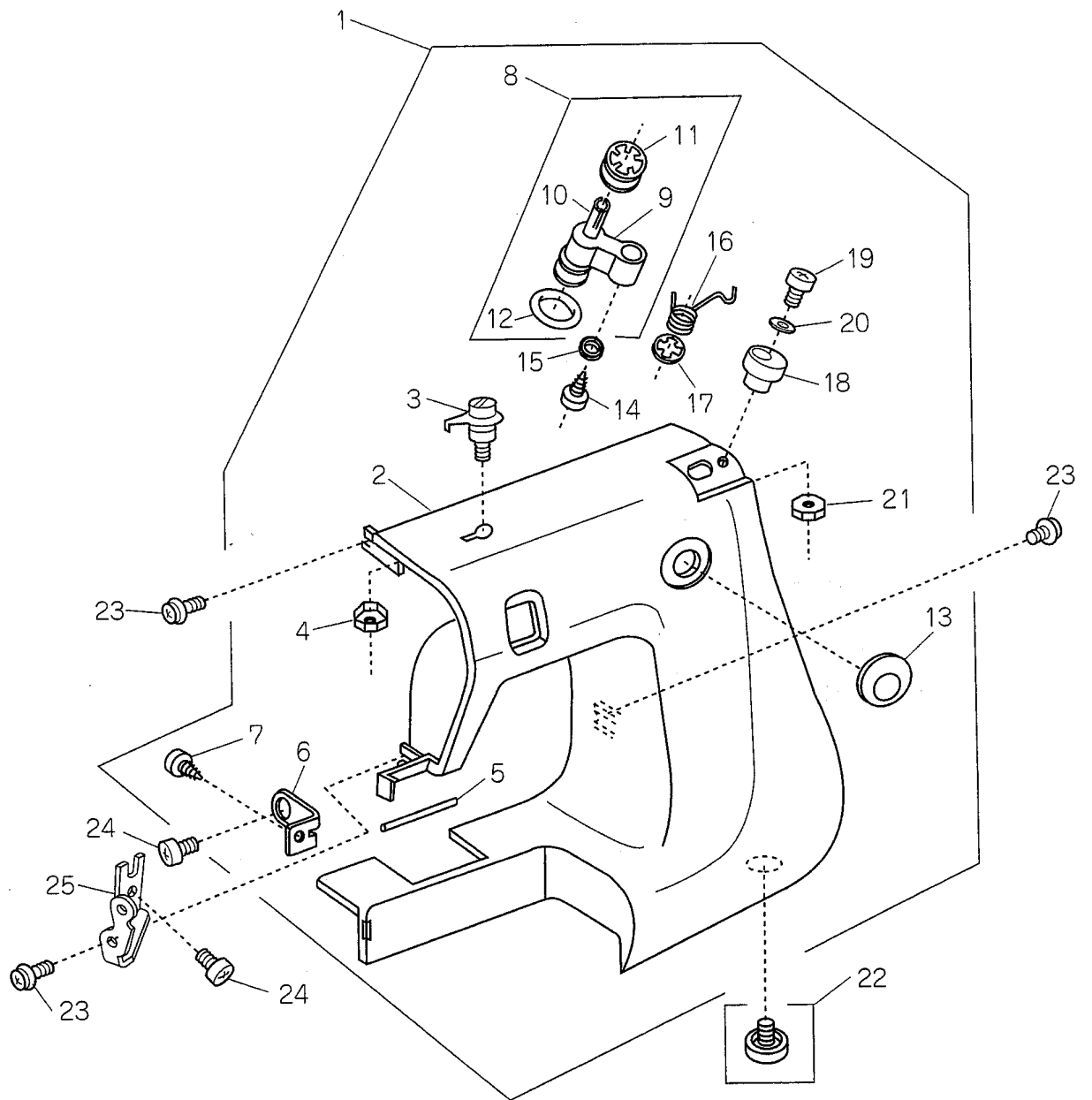
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660619002	Cam block (unit)
2	660049005	Index spring
3	000103808	Screw 3 x 5
4	660029205	Pattern indication plate
5	810220003	Screw
6	000002105	Snap ring E-3
7	660027007	Feed transforming rod
8	660617000	Gear setting plate
9	660044000	Pattern selection gear base plate
10	660035008	Pattern selector dial gear
11	000014007	CS ring 4
12	653218005	Dial gear
13	000111201	Hexagonal socket screw 4 x 4
14	660036009	Dial supporting plate
15	660048004	Dial shaft
16	000103808	Screw 3 x 5
17	000001609	Snap ring E-5
18	000019806	Spring pin 2 x 16
19	000081005	Screw 4 x 8
20	660037000	Pattern selector dial
21	660611004	SS rod (unit)
22	660020000	SS rod
23	735074004	SS adjusting screw
24	635076006	SS rod block
25	000160102	Adjustable lock nut 4
26	000071103	Washer

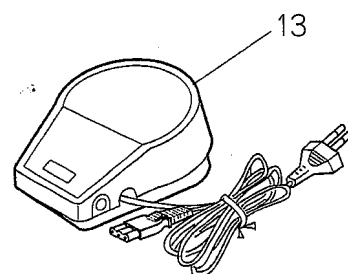
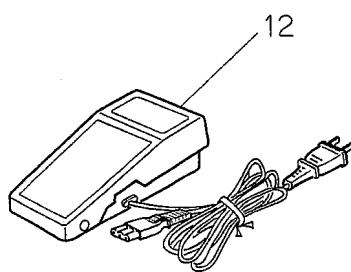
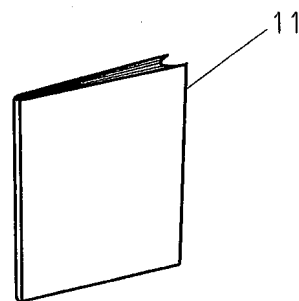
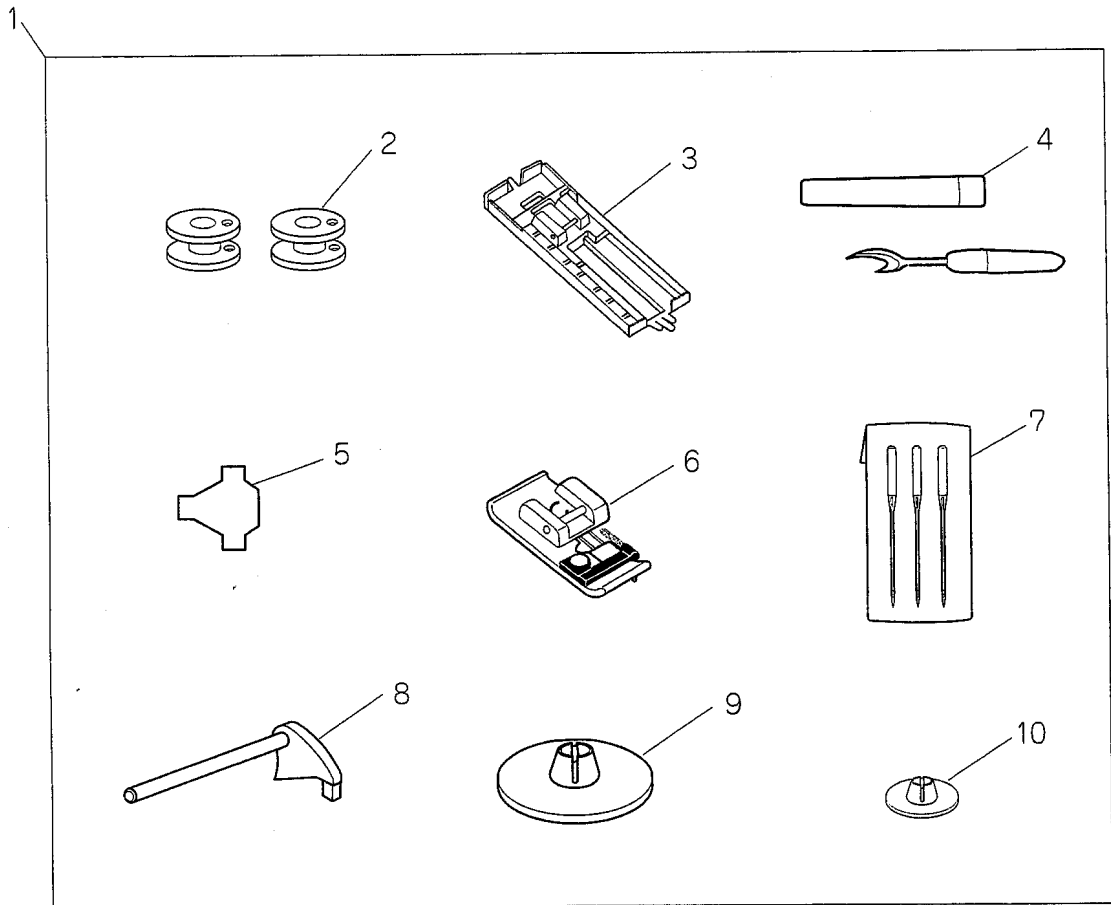
PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660621007	Front cover (unit)
2	660038034	Front cover
3	730501206	Thread guide (unit)
4	000160102	Adjustable lock nut 4
5	639075004	Thread guide
6	827069004	Front cover fixing plate (A)
7	000120203	Screw 3 x 8 (B)
8	639612009	Bobbin winder arm (unit)
9	639076005	Bobbin winder arm
10	639077006	Bobbin winder shaft
11	000014409	CS ring 8
12	639078007	Bobbin winder rubber
13	660040305	Pattern indication window
14	000121905	Screw 4 x 12 (B)
15	000070506	Washer 4
16	639079008	Spring
17	000013903	CS ring 5
18	652016101	Bobbin winder stopper
19	000101828	Screw 4 x 16
20	000071013	Washer
21	000061205	Nut 4 - 3 - 7
22	639613000	Rubber cushion (unit)
23	000115205	TP screw 4 x 6
24	000101404	Screw 4 x 6
25	639080002	Front cover fixing plate

PARTS LIST



PARTS LIST

Key No.	Part No.	Description
1	660870209	Accessory kit
2	102261000	Bobbin
3	825813816	Buttonhole foot (unit)
4	647808009	Seam ripper (unit)
5	653802002	Screwdriver
6	822801001	Overedge foot
7	639804000	Needle set (unit)
8	660005009	Spool pin
9	822020503	Spool holder (large)
10	822019509	Spool holder (small)
11	660800035	Instruction book
12	C - 1028	Foot controller (JAI), (JCA)
13	C - 2014	Foot controller (JA)
	C - 2042 - 1	Foot controller (JUK)
	C - 2037 - 2	Foot controller (Europe)