

PARTS CATALOGUE

FOR

**MODEL B349 (STAR20E, PS-1950)
B351 (STAR30E)
B352 (STAR40E, PS-2100)**

REF. NO.	PARTS NO.	PARTS NAME
1	XA0396-051	Rear cover
2	X59862-051	Thread guide assembly
3	X59864-051	Bobbin presser
4	052301-606	Screw
5	021300-106	Nut
6	X59053-051	Spool pin
7	X59054-051	Spool pin shaft
8	X53252-051	Bobbin winder thread guide assembly
9	U12017-051	Screw
10	021300-106	Nut
11	138433-051	Screw
12	X59865-051	Screw
13	052401-406	Screw
14	053400-806	Screw
15	X59866-051	Face plate assembly
16	X56033-001	Thread cutter
17	XA0199-051	Stop ring
18	X51895-050	Face plate bush
19	052401-406	Screw
20	XA0392-051	Front cover (PS-2100)
	XA0392-052	Front cover (STAR40E)
21	X59378-051	SS VR board assembly
22	146200-051	Stop ring
23	138433-051	Screw
24	X59381-051	Slide block
25	X59382-051	Speed key top
26	X59383-051	Key top holder
27	138433-051	Screw
28	X59886-052	SS button
29	XA0609-051	Decoration plate (B352 U.S.A Canada)
	XA0609-052	Decoration plate (B352)
30	X59748-053	Massage key top (B352)
31	X59749-053	LCD contrast key (B352)
32	X59654-051	LCD control unit assembly (B352)
33	138433-051	Screw (B352)

REF. NO.	PARTS NO.	PARTS NAME
34	X59659-051	LCD unit (B352)
35	138433-051	Screw (B352)
36	X59101-051	Carrying handle
37	X55942-150	Rubber cushion
38	X56474-051	Spacer
39	X57908-051	Screw
40	X59872-051	Accessory table
41	X59873-051	Foot cover
42	X57300-051	Screw
43	053400-806	Screw
44	X59874-050	Base cover
45	X57908-051	Screw
46	~~X52769-552~~	Machine cover <i>assy x 80404-151</i>
47	X52762-051	Medallion
48	XA0521-052	Accessory table lid
49	XA0393-052	Front cover (STAR30E)
50	XA1194-051	Decoration plate (B351)
51	X52936-055	Massage key top (B351)
52	X52938-055	LCD contrast key (B351)
53	X52939-055	Contrast key cover (B351)
54	X59760-051	LCD unit assembly (Spanish/English)
	X59760-052	LCD unit assembly (Italian/German)
	X59760-053	LCD unit assembly (Danish/Swedish)
	X59760-054	LCD unit assembly (Norwegian/Finnish)
	X59760-055	LCD unit assembly (Dutch/French)
	X59760-056	LCD unit assembly (German/French)
	X59760-057	LCD unit assembly (English/French)
55	138433-051	Screw (B351)
56	XA0394-051	Front cover (PS-1950)
	XA0394-052	Front cover (STAR20E)
57	X59870-061	Decoration plate (B349)
58	XA1202-051	Pattern indicator plate (B349)
59	X50223-051	Spring (B349)
60	146200-051	Stop ring (B349)
61	XA1131-051	Upper shaft assembly

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
62	X59879-051	Pulley	97	X51163-051	Washer
63	X50470-100	Tension control cam	98	X50483-051	Stud screw
64	X50537-001	Collar	99	X54817-102	Hook assembly
65	014680-632	Screw	100	100028-014	Needle
66	048080-346	Stop ring		117914-114	Needle (Germany)
67	X52663-050	Metal	101	X51926-051	Stud shaft
68	131976-050	washer	102	048025-346	Stop ring
69	X50468-050	Eccentric counter weight	103	X51927-050	Needle bar supporter arm
70	062062-506	Screw	104	014400-432	Screw
71	X54013-051	Screw	105	X59952-051	Spring
72	123006-051	Screw	106	X56851-051	Nut
73	151603-001	Screw	107	014401-032	Screw
74	X57907-051	Bushing presser	108	X59896-051	Needle plate assembly
75	X57908-051	Screw	109	X59897-051	Needle plate
76	X56819-051	Belt	110	X57415-251	Inner rotary hook presser
77	XA0523-051	Tension pulley	111	X56026-051	Sliding button
78	X55609-051	Screw	112	X57416-051	Sliding button supporting plate
79	X59890-051	Needle bar supporter assembly	113	060260-316	Screw
80	X57984-051	Screw	114	X57826-051	Thread cutter cover assembly
81	X59980-051	Needle bar supporter stud	115	X56029-051	Spring
82	014400-432	Screw	116	060260-316	Screw
83	X59893-051	Needle bar	117	X56033-051	Thread cutter
84	X50109-050	Needle bar thread guide	118	X56828-151	Needle plate cover
85	X53053-052	Screw	119	X50487-051	Screw
86	125161-080	Needle guide plate	120	XA1134-051	Face plate positioning plate
87	129627-051	Needle clamp	121	X58475-051	BH lever assembly
88	131226-051	Needle clamp screw	122	131428-051	BH lever plate
89	X52882-150	Thread positioner	123	048030-346	Stop ring
90	014400-432	Screw	124	X52022-051	Spring
91	X56822-051	Needle bar crank rod assembly	125	060300-616	Screw
92	014680-432	Screw	126	021300-106	Nut
93	100507-050	Metal plate	127	XA1151-051	BH switch holder (B351,B352)
94	X50476-051	Spring	128	060630-312	Screw (B351,B352)
95	X59962-050	Bushing	129	X55390-051	BH switch assembly (B351,B352)
96	X56824-151	Needle bar crank	130	062020-416	Screw (B351,B352)

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
131	X57908-051	Screw	166	060400-816	Screw
132	X51931-001	Thread take-up lever assembly	167	X59913-051	Feed bar assembly
133	X51935-051	Spring	168	X59916-050	Vertical feed finger
134	X51936-151	Thread take-up lever stud	169	014400-432	Screw
135	048050-346	Stop ring	170	X58946-051	Feed dog
136	X51937-001	Tension control link	171	060300-516	Screw
137	X51879-151	Shaft presser	172	X59918-051	Feed bar shaft
138	062400-816	Screw	173	048025-346	Stop ring
139	X54301-052	Presser bar	174	014400-432	Screw
140	137736-051	Presser bar spring	175	X54390-051	Taper point stud R
141	X52689-051	Presser bar guide bracket	176	X57913-051	Screw
142	X51942-051	Tension release plate A	177	X54391-150	Taper point stud L
143	X52760-051	Screw	178	062400-416	Screw
144	X51943-151	Presser foot lifter	179	137734-051	Presser plate
145	X51944-051	Presser foot lifter stud	180	X57908-051	Screw
146	X57913-051	Screw	181	X56613-051	Spring
147	X52653-151	Tension release plate C	182	X54393-051	Spring
148	120454-051	Stop ring	183	XA1121-051	Spring
149	X51946-051	Spring	184	XA0030-051	Slide block
150	120454-051	Stop ring	185	XA0029-051	Feed regulator assembly
151	138134-051	Presser foot holder assembly	186	X59200-051	Screw
152	X51953-051	Zigzag presser foot	187	X56960-051	Nut
153	132730-151	Screw	188	X59921-051	Spring
154	X59900-051	Feed connecting rod	189	014400-432	Screw
155	X59905-051	Spring	190	138607-050	Washer
156	X51946-051	Spring	191	X53330-050	Washer
157	120454-051	Stop ring	192	X59923-051	Feed bracket plate
158	X59907-050	Horizontal feed shaft	193	X59924-051	Feed dial gear
159	X59908-051	Horizontal feed arm	194	014400-632	Screw
160	X54384-051	Nut	195	X59925-051	Feed dial
161	X59255-051	Screw	196	X56839-051	Notched spring
162	048060-346	Stop ring	197	060300-516	Screw
163	X59915-051	Spring washer	198	048040-346	Stop ring
164	048060-346	Stop ring	199	X59927-051	BH adjusting knob
165	X59911-051	Horizontal feed plate	200	X59928-051	Spring washer

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
201	X59929-051	Washer	236	X54134-081	Inner rotary hook bracket
202	X59930-050	BH adjusting lever	237	060400-616	Screw
203	138334-051	Stop ring	238	137805-051	Washer
204	X59931-050	Feed gear	239	137976-081	Washer
205	X59932-050	Feed gear shaft	240	014400-632	Screw
206	060401-416	Screw	241	136492-151	Bobbin
207	X59933-051	Spring	242	XA0525-051	Zigzag dial
208	X59934-051	Bobbin winder assembly	243	120454-051	Stop ring
209	X59939-051	Spring	244	XA1139-051	Zigzag gear lever
210	X57908-051	Screw	245	X59730-051	Collar
211	XA0624-051	Reverse sewing lever A assembly	246	060400-616	Screw
212	X57950-051	Screw	247	XA1140-051	Zigzag link
213	X56851-051	Nut	248	X59741-051	Spring
214	XA1110-051	Spring	249	XA1141-051	Zigzag connecting rod assembly
215	048030-346	Stop ring	250	X59735-051	Zigzag connecting rod roller
216	120454-051	Stop ring	251	048020-346	Stop ring
217	X59941-051	Reverse sewing button	252	X50559-050	Adjusting nut
218	X59942-051	Reverse sewing lever B assembly	253	062301-006	Screw
219	X59945-051	Spring	254	X52005-151	Spring
220	XA1136-051	Lower shaft assembly	255	X59959-051	BH stopper assembly
221	X52664-050	Lower shaft bushing	256	X52176-051	BH adjusting plate
222	X51383-050	Washer	257	130833-051	Adjusting nut
223	048060-346	Stop ring	258	062670-812	Screw
224	XA1138-051	Spring	259	X52030-051	Adjusting screw
225	X52752-081	Lower shaft gear assembly	260	102571-056	Nut
226	014400-632	Screw	261	X57908-051	Screw
227	048060-346	Stop ring	262	X52027-051	BH change arm
228	137767-151	Set collar assembly	263	060400-816	Screw
229	014400-432	Screw	264	X59963-051	BH change shaft
230	X57943-051	Bushing presser	265	X52029-051	Notched spring
231	X57908-051	Screw	266	X57451-051	Pattern cam assembly
232	X52487-051	Outer rotary hook assembly	267	X59967-051	Pattern cam shaft
233	X57035-354 251	Inner rotary hook assembly	268	128491-051	Washer
234	137804-151	Outer rotary hook shaft	269	048050-346	Stop ring
235	X53183-051	Washer	270	X59743-051	Washer

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
271	X59765-051	Spring washer	306	X59154-051	Selecting dial
272	X56863-051	Finger shaft	307	052401-406	Screw
273	XA0350-051	Z finger frame assembly	308	X59975-051	Selecting gear
274	X50559-050	Adjusting nut	309	048050-346	Stop ring
275	062301-006	Screw	310	X57908-051	Screw
276	X59970-051	Z finger	311	X59977-051	Unit base B
277	125322-051	Screw	312	X59978-051	Unit base F assembly
278	021670-102	Nut	313	021400-205	Nut
279	X59971-051	F Finger frame	314	X56886-051	Spring
280	X59972-051	F finger	315	X56887-051	Spring
281	120258-051	Screw	316	X59741-051	Spring
282	021670-102	Nut	317	XA1173-051	Spring
283	X52053-051	BHF finger assembly	318	X57908-051	Screw
284	X52058-051	Spring	319	X59156-051	Indication gear assembly (B349)
285	120258-051	Screw	320	014400-632	Screw (B349)
286	021670-102	Nut	321	X53330-050	Washer(B349)
287	X56868-051	BHZ finger	322	XA1145-051	Thread guard body
288	137191-051	Stop ring	323	X52108-001	Thread guide
289	X54991-151	Release lever	324	X52110-001	Thread control lever
290	120258-051	Screw	325	X56891-001	Stud shaft
291	021670-102	Nut	326	04803-346	Stop ring
292	X52063-151	Release lever shaft	327	X52256-001	Adjusting shaft
293	X52064-051	Spring	328	025040-133	Washer
294	048040-346	Stop ring	329	048020-346	Stop ring
295	X57485-051	Selecting lever holder assembly	330	X52116-001	Spring
296	X58057-051	Selecting cam assembly	331	014400-432	Screw
297	X55347-051	Mode switch assembly (B351,B352)	332	X54997-001	Tension control collar plate
298	X52932-001	Mode switch holder (B351,B352)	333	117851-051	Spring washer
299	X52934-000	Cord guide (B351,B352)	334	XA0083-051	Tension disc A
300	062260-512	Screw (B351,B352)	335	XA0084-051	Tension disc B
301	060300-516	Screw (B351,B352)	336	X52122-051	Tension releaser B
302	048050-346	Stop ring (B351,B352)	337	X50701-001	Spring
303	X52077-051	Collar (B351,B352)	338	XA1388-051	Tension disc washer
304	014400-432	Screw (B351,B352)	339	X50765-251	Thread tension control screw
305	060300-516	Screw (B351,B352)	340	X50702-050	Spring washer

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
341	109763-053	Washer		XA0013-051	Insulation cover
342	X57127-051	Tension control nut	372	X59629-051	Screw
343	012400-432	Screw	373	X51271-051	Nut
344	X52120-051	Tension dial shaft	374	X57554-051	PW switch key-top
345	X56839-051	Notched spring	375	XA0022-052	Switch cover
346	062300-416	Screw	376	052401-406	Screw
347	XA0527-151	Tension dial	377	XA0016-051	BW switch assembly
348	X52883-051	Spring	378	062260-516	Screw
349	XA0526-051	Thread guard cover	379	XA0286-051	Wire clip
350	060300-516	Screw	380	X57908-051	Screw
351	XA0014-051	BT switch assembly	381	X57064-051	Belt
352	062260-516	Screw	382	X55609-051	Screw
353	XA0027-051	BT switch holder	383	XA1153-051	Motor complete (120V)
354	060300-516	Screw		XA1492-051	Motor complete (220-240V)
355	060400-816	Screw	384	J02087-051	Foot controller complete
356	X56901-001	Thread take-up spring holder	385	X59370-051	Zipper foot
357	X58038-001	Spring	386	X59372-051	Blind stitch foot (option)
358	132305-001	Thread take-up spring case	387	X51205-102	Bottom hole foot
359	0A4401-606	Screw	388	X57117-051	Needle pack (regular single needle No.14, 3pcs)
360	X52905-000	Spring stopper	389	X57521-001	Twin needle (1pc)
361	X56937-101	Thread take-up spring holder B	390	X53189-001	Transparent foot (option)
362	061300-416	Screw	391	X59375-051	Button sewing foot
363	060400-816	Screw	392	136492-151	Bobbin
364	XA1147-051	Spring holder	393	X54243-001	Ripper
365	060400-416	Screw	394	X59476-051	Brush
366	X59989-051	Lamp socket assembly	395	X60687-050	Polyethylene bag
367	X50228-051	Sew-light bulb	396	130920-051	Extra spool pin
368	X53169-050	Band	397	130012-053	Spool holder (large)
369	XA1206-051	Power supply PC board assembly (B349 120V)	398	XA1363-051	Bag
	XA1150-051	Power supply PC board assembly (B351, B352 120V)	399	130013-053	Spool holder (small)
	XA1474-051	Power supply PC board assembly (B349, 220-240V)	400	X55467-051	Screwdriver
	XA1455-051	Power supply PC board assembly (B351, B352 220-240V)	401	129779-001	Narrow-hemmer foot (option)
370	XA0012-051	Insulation plate	402	X59503-051	Power supply cord (U.S.A Canada)
371	XA0013-052	Insulation cover (U.S.A Canada)		X59354-051	Power supply cord (U.K.)
				XA0070-051	Power supply cord

REF. NO.	PARTS NO.	PARTS NAME
403	X60348-056 X60348-062 X60348-061 X60348-054 X60348-060	Carton (PS-1950) Carton (STAR20E) Carton (STAR30E) Carton (PS-2100) Carton (STAR40E)
404	X60631-050	Under case foam packing
405	X60632-050	Foam head foam packing
406	X60633-050	Back head foam packing
407	X60018-050	Left case foam packing
408	X60019-050	Right case foam packing
409	X60776-050	Case foam packing
410	X60084-050 ODO	Foot controller box