

PARTS CATALOGUE FOR

XL 5300	XL 5030	XL 5031
XL 5200	XL 5020	XL 5021
XL 5100	XL 5010	XL 5011

PX 300

PX 200

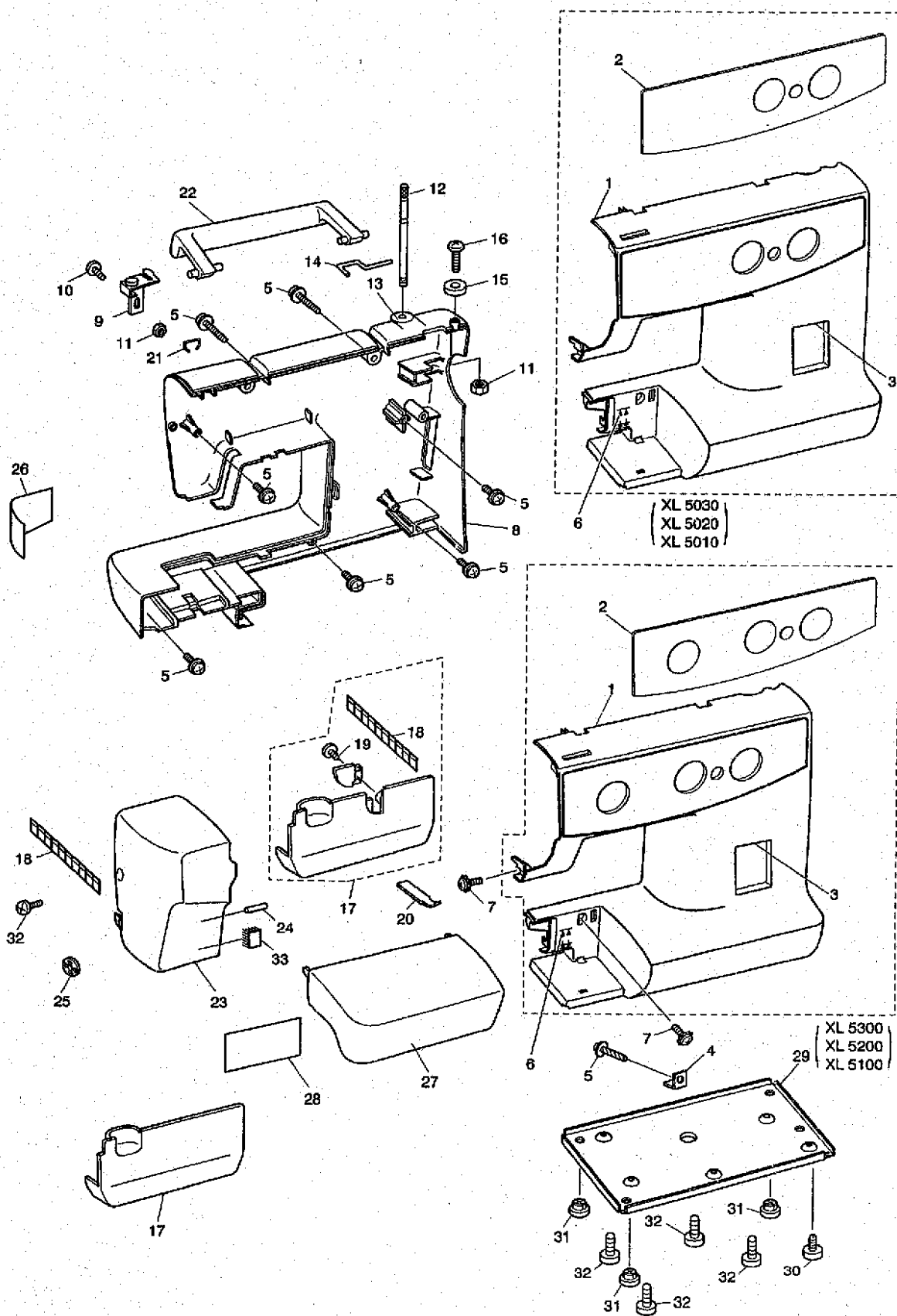
PX 100

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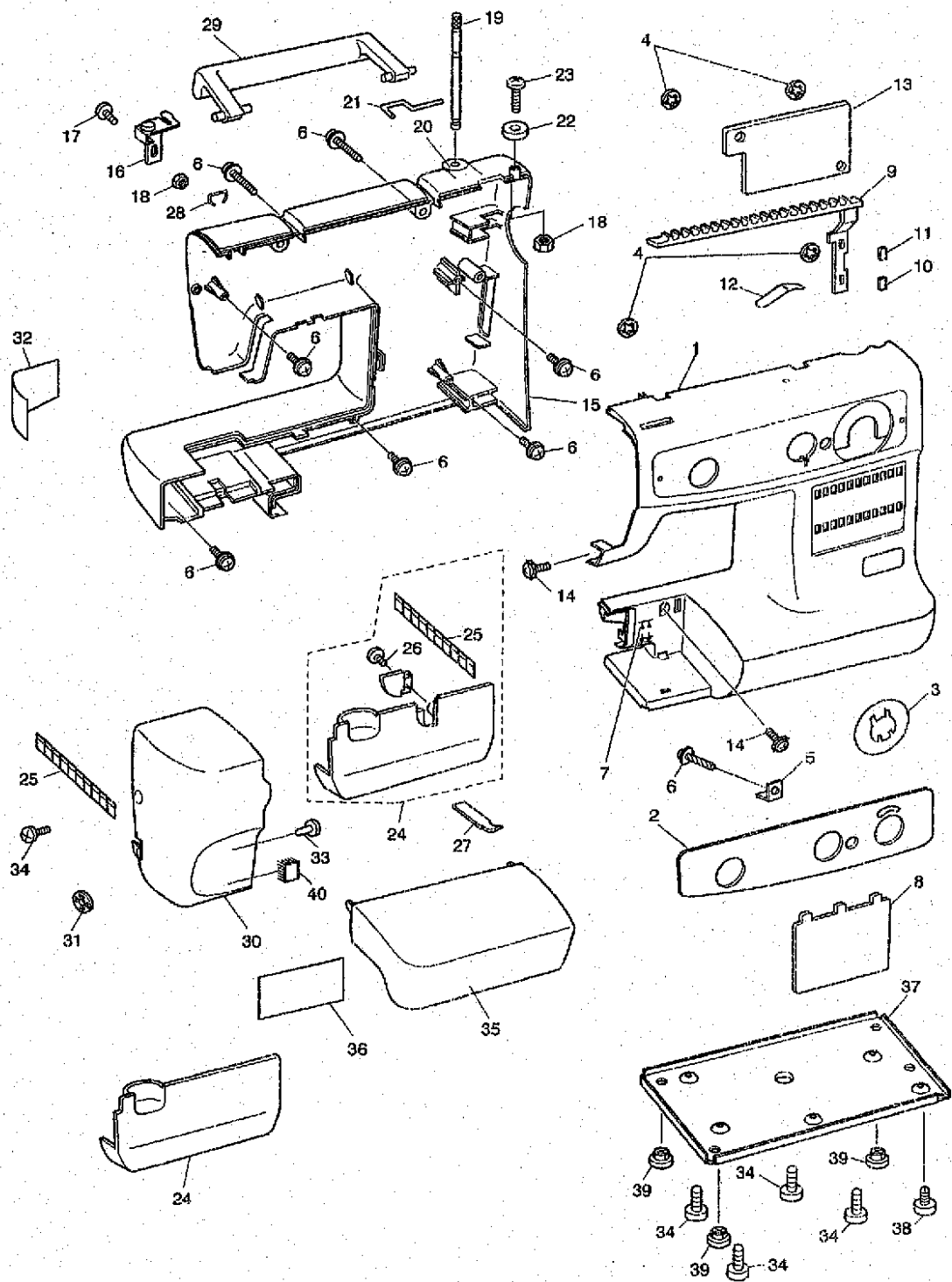
(1) PRINCIPAL PARTS (XL Series)

No.	PARTS No.	PARTS NAME	REMARKS	No.	PARTS No.	PARTS NAME	REMARKS
1	XA5721021	Front cover (XL5300)		30	XA4687051	Adjusting screw ASSY	
	XA5721023	Front cover (XL5200)		31	XA1805050	Rubber cushion	
	XA5721022	Front cover (XL5100)		32	060400816	Screw	
	XA6009021	Front cover (XL5030)		33	XA6661051	Pile	
		Front cover (XL5020)					
		Front cover (XL5010)					
2	XA5739021	Decoration plate (XL5300)					
	XA5739023	Decoration plate (XL5200)					
	XA5739022	Decoration plate (XL5100)					
	XA6010021	Decoration plate (XL5030)					
	XA6010022	Decoration plate (XL5020)					
	XA6010023	Decoration plate (XL5010)					
	XA6010029	Decoration plate (XL5031)					
	XA6010028	Decoration plate (XL5021)					
	XA6010027	Decoration plate (XL5011)					
3	XA4657051	Cushion					
4	XA5732021	Bottom hold plate					
5	XA3337051	Screw					
6	XA6583021	Drop Sheet					
7	053400806	Screw					
8	XA5723021	Rear cover (Brother)					
	XA5723022	Rear cover					
9	XA6106051	Thread guide ASSY					
10	0A5301006	Screw					
11	021300106	Nut					
12	188058151	Spool pin					
13	XA4441021	Spool pin stand					
14	XA0628021	Spool pin spring					
15	X59864151	Bobbin presser					
16	052301606	Screw					
17	XA5724021	Hinge door ASSY (thread cutter)					
	XA5963021	Hinge door					
18	X80321051	NT thread cutter ASSY					
19	136881051	Screw					
20	X53638151	Plate spring					
21	X53625121	Thread guide					
22	XA5726051	Carrying handle					
23	XA5728021	Face plate					
24	0A0211850	Spring pin					
25	138384021	Stop ring					
26	XA4468021	Rear cover reflector					
27	XA3947021	Accessory table					
28	XA5731021	Accessory table cover					
29	XA4569020	Base plate					



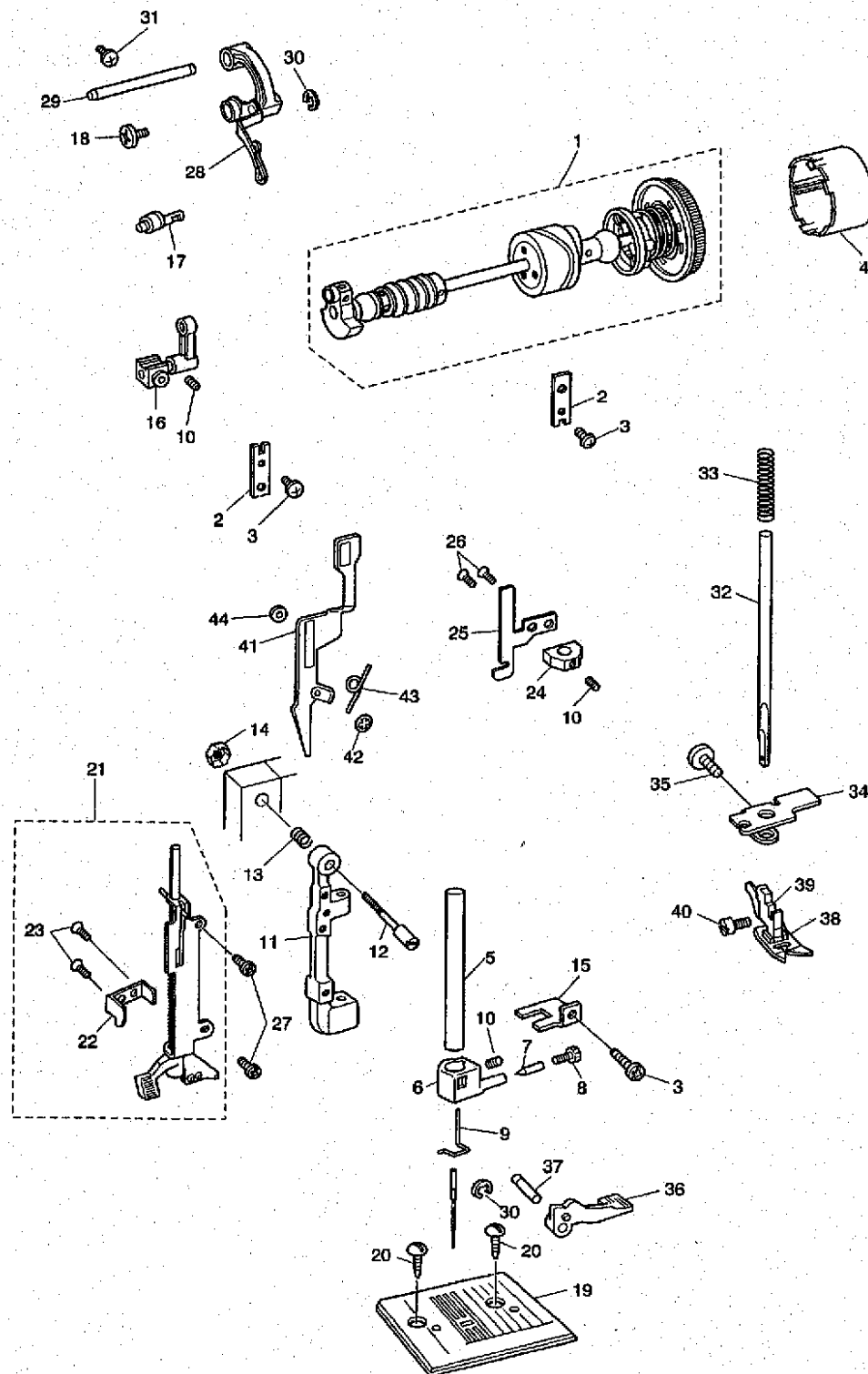
(1) PRINCIPAL PARTS (PX Series)

No.	PARTS No.	PARTS NAME	REMARKS	No.	PARTS No.	PARTS NAME	REMARKS
1	XA6356021	Front cover (PX300, 200)		21	XA0628021	Spool pin spring	
	XA6393021	Front cover (PX100)		22	X59864151	Bobbin presser	
2	XA6357021	Panel decoration plate (PX300)		23	052301606	Screw	
	XA6357023	Panel decoration plate (PX200)		24	XA5724021	Hinge door ASSY (Thread cutter)	
	XA6357024	Panel decoration plate (PX100)			XA5963021	Hinge door	
	XA6357025	Panel decoration plate (PX300, U.S.A.)		25	X80321051	NT Thread cutter ASSY	
	XA6357026	Panel decoration plate (PX200, U.S.A.)		26	136681051	Screw	
	XA6357027	Panel decoration plate (PX100, U.S.A.)		27	X53638151	Plate spring	
3	XA6358021	Feed decoration plate		28	X53625121	Thread guide	
4	146200051	Stop ring		29	XA5726051	Carrying handle	
5	XA5732021	Bottom hold plate		30	XA6365021	Face plate	
6	XA3337051	screw		31	138384021	Stop ring	
7	XA6583021	Drop sheet		32	XA4468021	Rear cover reflector	
8	XA6359021	Pattern decoration plate (PX300)		33	X51895051	Face plate bush	
	XA6392021	Pattern decoration plate (PX200)		34	060400816	Screw	
	XA6394021	Pattern decoration plate (PX100)		35	XA5730021	Accessory table	
	XA6359022	Pattern decoration plate (PX300, U.S.A.)		36	XA5731021	Accessory table cover	
	XA6359023	Pattern decoration plate (PX300, Chile)		37	XA4569020	Base plate	
	XA6392022	Pattern decoration plate (PX200, U.S.A.)		38	XA4687051	Adjusting screw ASSY	
	XA6392023	Pattern decoration plate (PX200, Chile)		39	XA1805050	Rubber cushion	
	XA6394022	Pattern decoration plate (PX100, U.S.A.)		40	X52654001	Pile 19x6x6	
	XA6394023	Pattern decoration plate (PX100, Chile)					
9	XA6360021	Pattern display rack					
10	XA6361021	Display plate					
11	XA6361022	Display plate					
12	XA6362020	Rack plate spring					
13	XA6363021	Display rear plate					
14	053400806	Screw					
15	XA5723021	Rear cover (Brother)					
	XA5723022	Rear cover					
16	XA6106051	Thread guide ASSY					
17	0A5301006	Screw					
18	021300106	Nut					
19	188058151	Spool pin					
20	XA4441021	Spool pin stand					



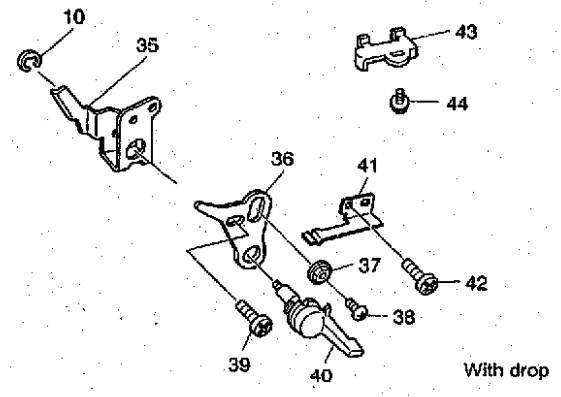
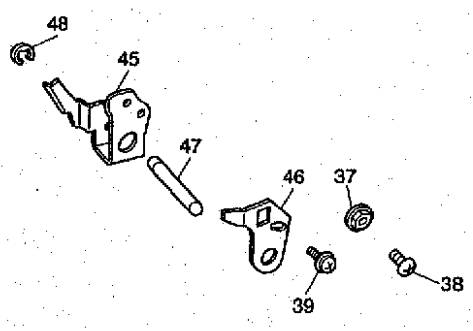
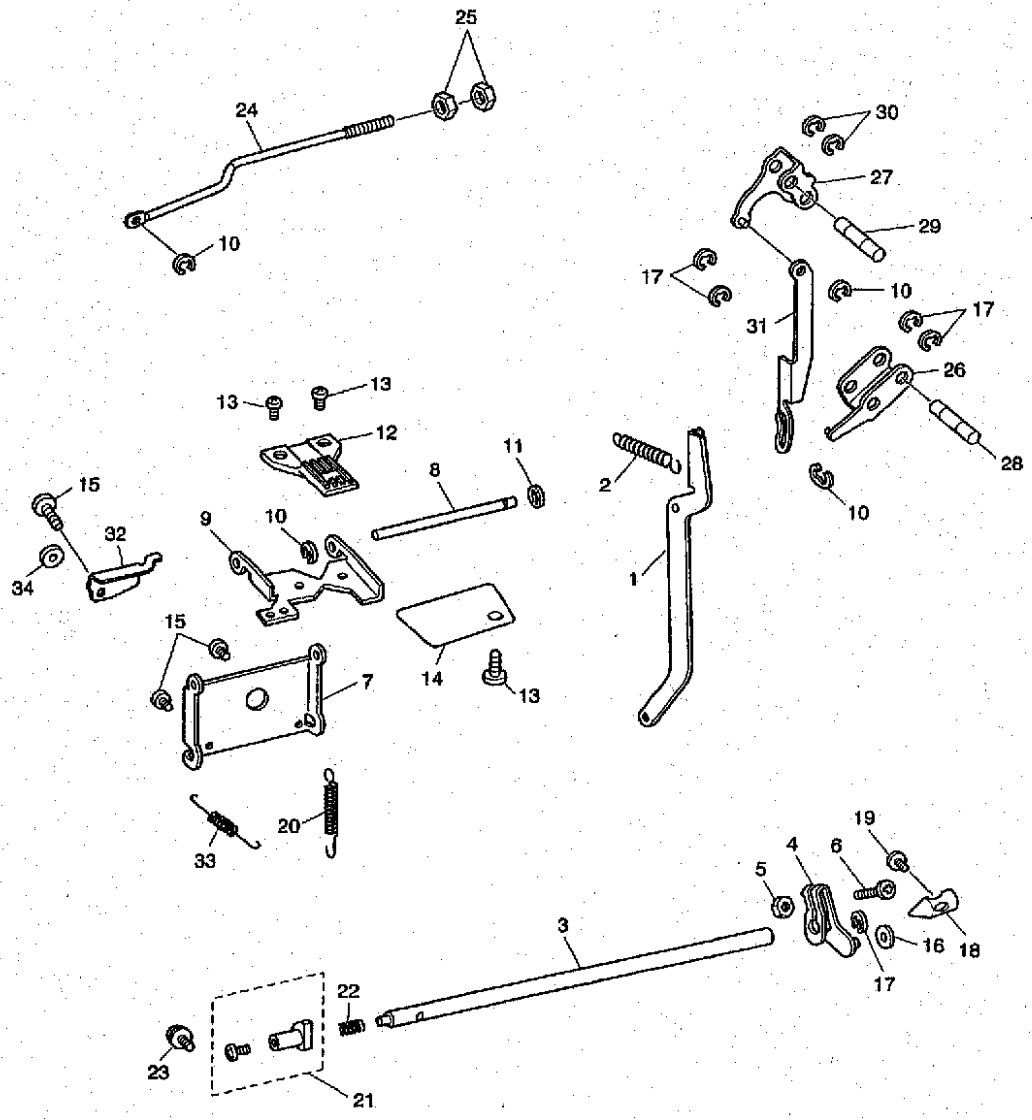
(2) UPPER SHAFT AND NEEDLE BAR

No.	PARTS No.	PARTS NAME	REMARKS
1	XA3948021	Upper shaft ASSY	
2	X52478051	Bushing presser	
3	X57908051	Screw	
4	XA0639021	Pulley	
5	XA2358051	Needle bar	
6	XZ0001051	Needle clamp	
7	ZA5718051	Needle clamp pin	
8	XZ0002051	Needle clamp screw	
9	XZ0005050	Needle bar thread guide	
10	012400432	Screw	
11	XA3952050	Needle bar supporter	
12	XA3477051	Needle bar supporter stud	
13	X54369021	Spring	
14	X56851051	Locknut	
15	XA3953051	Needle bar supporter guide	
16	XA1289051	Needle bar crank rod ASSY	
17	X59115151	Needle bar crank	
18	132051052	Screw	
19	XA3954051	Zigzag Needle plate	
20	X50487051	Screw	
21	XA5535021	Needle threader supporter ASSY	
22	XA0445101	Threader hook ASSY	
23	037200416	Screw	
24	XA2367050	Needle threader position setter	
25	XA0430051	Needle threader position setter	
26	004260405	Screw	
27	060400616	Screw	
28	XA4747051	Thread take-up	
29	XA4585021	Thread take-up lever stud	
30	048050346	Stop ring	
31	XA0649051	Screw	
32	XA2402050	Presser bar	
33	X55770051	Presser bar spring	
34	XA3955021	Presser bar guide bracket	
35	X52760051	Screw	
36	XA2511151	Presser foot lifter	
37	XA0977150	Stud for presser foot lifter	
38	138135052	Zigzag presser	
39	138134051	Presser holder	
40	132730151	Screw	
41	XA5796021	Tension release plate C	
42	120454051	Stop ring	
43	XA5797051	Spring	
44	025030236	Washer	



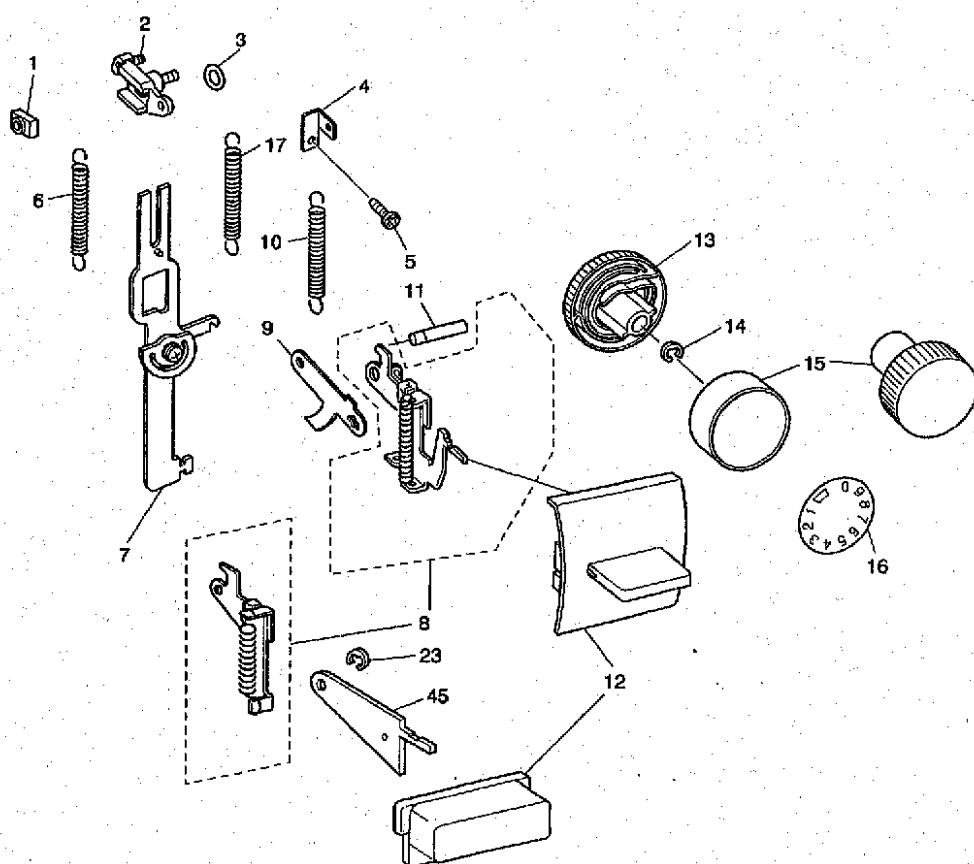
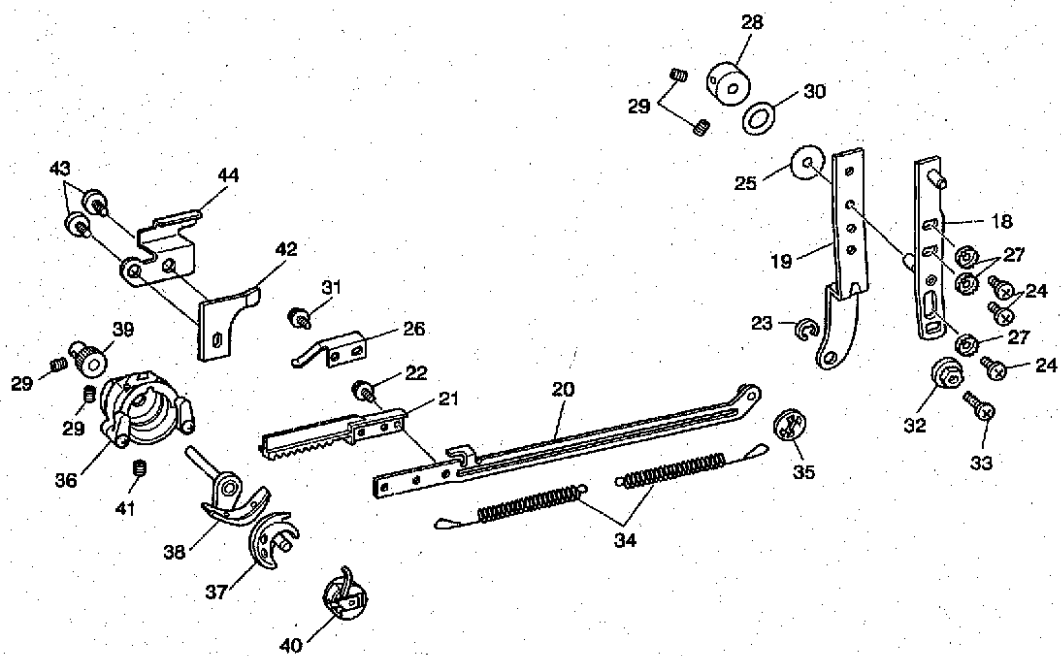
(3) FEED MECHANISM

No.	PARTS No.	PARTS NAME	REMARKS	No.	PARTS No.	PARTS NAME	REMARKS
1	XA0978051	Feed rod ASSY		45	XA3480021	Vertical feed arm	
2	XA0980021	Spring		46	XA3481021	Vertical feed adjuster	
3	XA3958020	Horizontal feed shaft		47	XA0995151	Vertical feed shaft	
4	XA0983151	Horizontal feed arm ASSY		48	048060346	Stop ring	
5	021400205	Nut					
6	060401416	Screw					
7	XA0987021	Horizontal feed plate					
8	XA0988021	Feed stand shaft					
9	XA3960021	Feed stand					
10	048030346	Stop ring					
11	146200021	Stop ring					
12	XA4430051	Feed dog					
13	060300416	Screw					
14	XA3474021	Dust protect plate					
15	060400816	Screw					
16	X53330050	Washer					
17	048050346	Stop ring					
18	XA1082051	Taper point stud R					
19	X57913051	Screw					
20	XA0991021	Spring					
21	X55472051	Taper point stud L ASSY					
22	X56613051	Spring					
23	XA0649051	Screw					
24	XA3962021	SS connecting rod					
25	X56960051	Nut					
26	XA3082021	SS change lever sub ASSY					
27	XA3085021	SS Feed lever ASSY					
28	XA3087021	SS Feed lever shaft					
29	XA3080021	SS adjusting shaft					
30	048040346	Stop ring					
31	XA3088021	SS Feed supporter					
32	XA4042020	Feed stand supporter					
33	XA4692051	Spring					
34	025040133	Washer					
35	XA1504021	Vertical feed arm					
36	XA1660021	Vertical feed adjuster					
37	X50559050	Zigzag nut					
38	062300806	Screw					
39	060400516	Screw					
40	XA1505051	Drop lever					
41	XA1659021	Spring					
42	X57908051	Screw					
43	XA2338021	Drop stopper					
44	052401406	Screw					



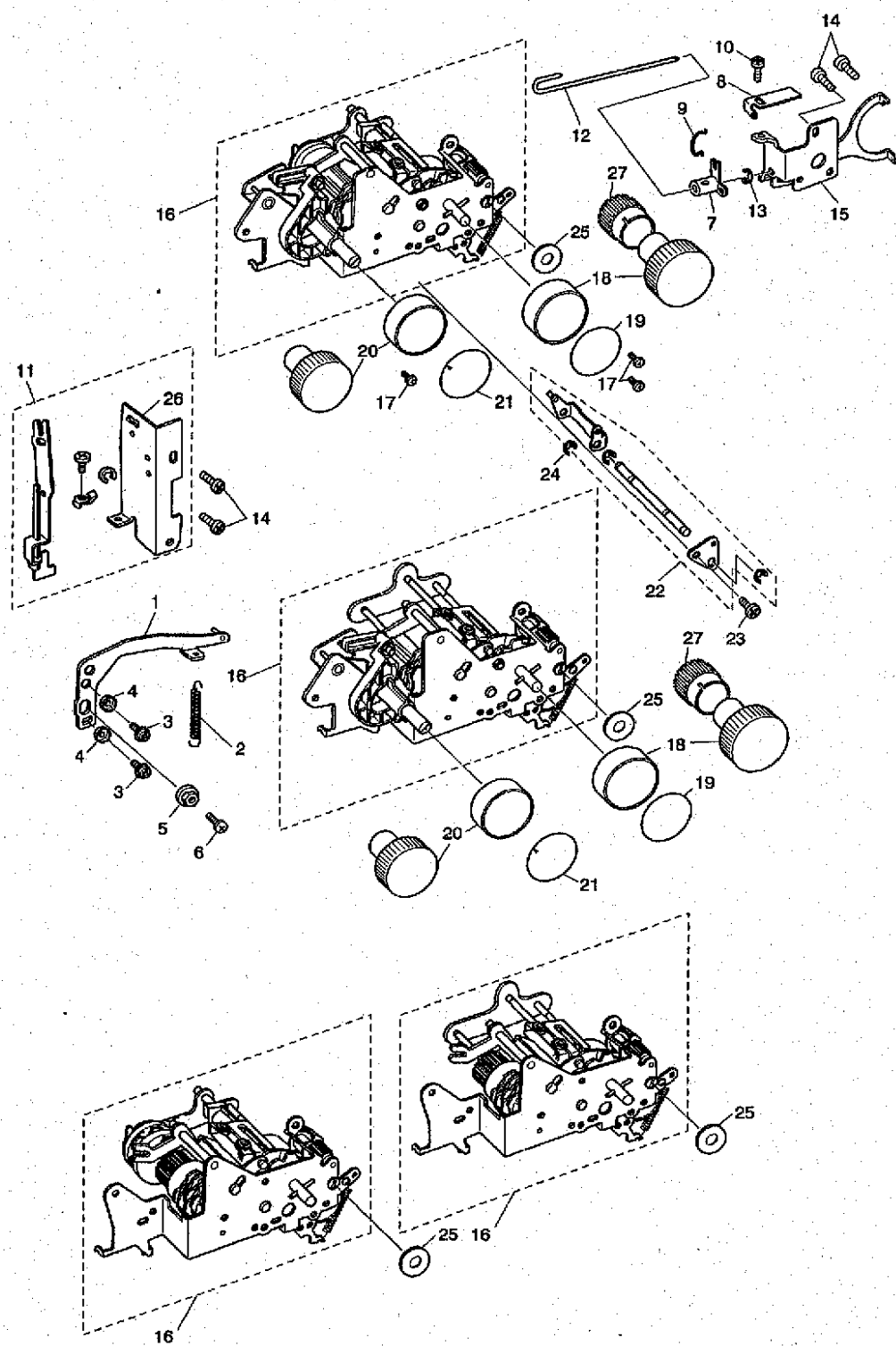
(4) SHUTTLE HOOK AND REVERSE SEWING MECHANISM

No.	PARTS No.	PARTS NAME	REMARKS	No.	PARTS No.	PARTS NAME	REMARKS
1	XA0030051	Slide block		35	146200051	Stop ring	
2	XA3089051	Feed regulator ASSY		36	XA1317051	Shuttle race ASSY	
3	XA5333050	Washer		37	128581053	Shuttle hook	
4	XA4534021	Stop plate L		38	XA1021051	Shuttle driver ASSY	
5	X57913051	Screw		39	XA1025051	Driver shaft gear	
6	XA0998021	Spring		40	128582053	Bobbin case	
7	XA3092021	Feed regulator ASSY		41	014400632	Screw	
8	XA4343021	Reverse sewing lever plate ASSY (XL Series)		42	X57313151	Rack stopper	
	XA6366021	Reverse sewing lever plate ASSY (PX Series)		43	X57908051	Screw	
9	XA4532121	Reverse sewing lever plate		44	XA5702021	Rack stopper A	
10	XA4675051	Spring		45	XA6582021	Reverse button holder D (PX Series)	
11	XA1004150	Reverse sewing shaft					
12	XA5733021	Reverse sewing lever (XL Series)					
	XA6369021	Reverse sewing button (PX Series)					
13	XA6015051	Feed regulator cam					
14	048050346	Stop ring					
15	XA5734021	Dial (XL Series)					
	XA6370021	Feed dial (PX Series)					
16	XA5735021	Dial sheet (XL5300, XL5030)					
	XA5735024	Dial sheet (XL5200, XL5020)					
	XA5735025	Dial sheet (XL5100, XL5010)					
	XA5735030	Dial sheet (XL5031)					
	XA5735029	Dial sheet (XL5021)					
	XA5735028	Dial sheet (XL5011)					
17	XA3099051	Spring					
18	XA4693151	Cam drive connecting A ASSY					
19	XA1012251	Cam drive connecting rod B					
20	XA3969021	Cam drive connecting rod C					
21	XA1017120	Rack					
22	052300606	Screw					
23	048040346	Stop ring					
24	060400816	Screw					
25	131976050	Thrust washer					
26	XA1019021	Rack plate spring					
27	027040226	Toothed washer					
28	X52077151	Collar					
29	014400432	Screw					
30	X53330050	Washer					
31	X57884051	Screw					
32	X50559051	Nut					
33	062301006	Screw					
34	XA3439051	Cam drive connecting rod spring					



(5) PATTERN SELECTION MECHANISM

No.	PARTS No.	PARTS NAME	REMARKS
1	XA3971051	Zigzag connecting rod (XL5300, XL5200, XL5100, PX300 PX200, PX100)	
	XA4466051	Zigzag connecting rod (XL5030, XL5020, XL5010)	
2	XA3143051	Zigzag connecting rod spring (XL5300, XL5200, XL5100, PX300 PX200, PX100)	
	XZ0024051	Zigzag connecting rod spring (XL5030, XL5020, XL5010)	
3	060400816	Screw	
4	027040226	Toothed washer	
5	X50559051	Nut	
6	062301006	Screw	
7	XZ0021051	BH change arm ASSY (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
8	XA3972021	BH notched spring plate (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
9	136997051	BH notched spring (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
10	060400816	Screw (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
11	XA5812051	BH lever hold plate ASSY (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
12	XA3978051	BH change shaft (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
13	048025346	Stop ring (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
14	X57908051	Screw (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
15	XA3979051	BH stopper ASSY (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
16	XA5798021	Pattern selection unit ASSY (XL5300, PX300)	
16	XA6034021	Pattern selection unit ASSY (XL5200, PX200)	
	XA6004021	Pattern selection unit ASSY (XL5100, PX100)	
	XA6011021	Pattern selection unit ASSY (XL5030)	
	XA6033021	Pattern selection unit ASSY (XL5020)	
	XA6013021	Pattern selection unit ASSY (XL5010)	
17	X57908051	Screw	
18	XA5736021	Pattern selection dial (XL Series)	
	XA6371021	Pattern selection dial (PX Series)	
19	XA6003021	Dial sheet (XL5300)	
	XA6003026	Dial sheet (XL5200)	
	XA6003022	Dial sheet (XL5100)	
	XA6003023	Dial sheet (XL5030)	
	XA6003024	Dial sheet (XL5020)	
	XA6003025	Dial sheet (XL5010)	
	XA6003032	Dial sheet (XL5031)	
	XA6003031	Dial sheet (XL5021)	
	XA6003030	Dial sheet (XL5011)	
20	XA5734021	Dial (XL Series)	
	XA6373021	Zigzag dial (PX Series)	
21	XA5735022	Dial sheet	
22	XA4025021	BH connecting link ASSY (XL5300, XL5200, XL5030, XL5020 PX300, PX200)	
23	060400416	Screw	
24	048030346	Stop ring	
25	XA4685051	BH knob spacer	
26	XA5737051	BH lever hold plate	
27	XA6372021	Pattern display change gear (PX Series)	
	XA6625021	Pattern display change gear (Wneedle PX Series)	



(6) UPPER TENSION, LAMP, MOTOR UNIT

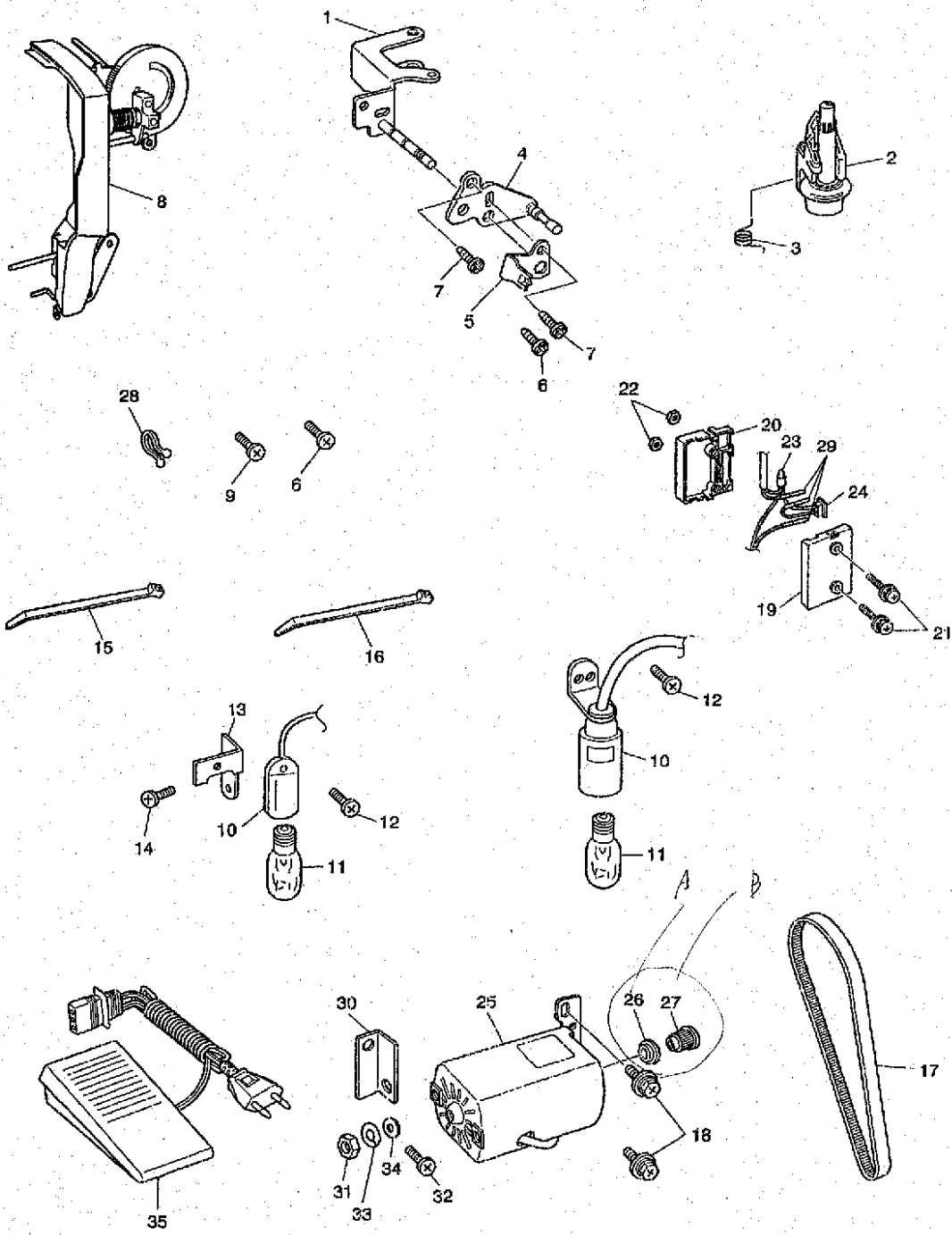
No.	PARTS No.	PARTS NAME	REMARKS
1	XA3273051	Bobbin winder holder ASSY	
2	XA4032021	Bobbin winder spindle ASSY	
3	X59939021	Bobbin winder spring	
4	XA3133021	SS change holder ASSY	
5	XA3136021	F dial spring	
6	060400416	Screw	
7	X57913051	Screw	
8	XA5805021	Thread guard ASSY (XL Series)	
	XA6374021	Thread guard ASSY (PX)	
9	X57908051	Screw	
10	XA5018021	Sew-light ASSY (110 - 120V)	
	XA1064021	Sew-light ASSY (220 - 240V)	
11	X53061020	Sew-light bulb (110 - 120V)	
	205336020	Sew-light bulb (220 - 240V)	
12	X57984051	Screw (110 - 120V)	
	XA1623051	Screw (220 - 240V)	
13	XA4036021	Lamp holder (110 - 120V)	
14	060300616	Screw (110 - 120V)	
15	X53169050	Band	
16	X57398050	Band	
17	XA1196051	Timing belt	
18	XA3004051	Screw	
19	XA1068051	3P socket body	
20	XA1069151	3P socket cover	
21	052403006	Screw	
22	021400205	Nut	
23	214808050	Connector	
24	XA1070021	PW switch ASSY (110 - 120V)	
	XA1073021	PW switch ASSY (220 - 240V)	
25	XA1071151	Motor (120V)	
	XA1429051	Motor (220V)	
	XA1430051	Motor (230V)	
	XA1431051	Motor (240V)	
26	XA1265120	Timing belt pulley A	
27	XA1266120	Timing belt pulley B	
28	XA1074050	Cord guide	
29	138598051	Socket pin	
30	XA3461051	Motor supporter (120V)	
31	021400205	Nut (120V)	
32	X57908051	Screw (120V)	
33	028040242	Spring washer (120V)	
34	102707053	Washer (120V)	
35	X57319051	Foot controller (120V)	
	XA1668121	Foot controller (220 - 240V)	

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XL50200 元 7-7-1-200

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(7) ACCESSORY

No.	PARTS No.	PARTS NAME	REMARKS	No.	PARTS No.	PARTS NAME	REMARKS
1	X55467051	Screwdriver (M)		21	X61179021	Carton (XL5300)	
2	X59370051	Zipper foot			X61256023	Carton (XL5300: Color, U.S.A.)	
3	X54243001	Seam ripper			X61179029	Carton (PX100)	
4	XA5537051	Bobbin (with UPC)			X61179034	Carton (PX100: Chinese)	
	XA5537052	Bobbin (without UPC)			X61179028	Carton (PX200)	
5	129583001	Needle set			X61179035	Carton (PX200: Chinese)	
6	X57521001	Needle set T			X61179027	Carton (PX300)	
7	130920051	Extra spool pin			X61179036	Carton (PX300: Chinese)	
8	XA4911051	Buttonhole foot		22	194447011	Instruction manual (XL50** Eng. Sp. It.)	
	X59369251	Buttonhole foot (XL5100)			194447012	Instruction manual (XL50** Ger. Du. Fr.)	
9	X59375051	Button fitting foot			194447013	Instruction manual (XL50** Fin. Dan. Sw.)	
10	XA1363051	Accessory bag			194447014	Instruction manual (XL50** Eng. Ger. Rus.)	
11	XA6124001	Straight foot (with UPC)			194457011	Instruction manual (XL5*00. PX*00 Eng. Sp. It.)	
	XA6124002	Straight foot (without UPC)			194457012	Instruction manual (XL5*00. PX*00 Ger. Du. Fr.)	
12	X55465051	Oiler			194457013	Instruction manual (XL5*00. PX*00 Fin. Dan. Sw.)	
13	XA3442051	Feed dog cover			194457014	Instruction manual (XL5*00. PX*00 Eng. Ger. Rus.)	
14	XA7000001	Blind stitch foot (with UPC)					
	XA7000002	Blind stitch foot (without UPC)					
15	X81014001	Narrow hemmer foot (with UPC)					
	X81014002	Narrow hemmer foot (without UPC)					
16	X59476051	Cleaning brush					
17	XA5771051	Scissors					
18	XA5772051	Tape measure					
19	X61181021	457 SF ASSY					
	X61223021	467 SF ASSY					
20	X60439120	Bag 630×630					
21	X61179025	Carton (XL5010)					
	X61179030	Carton (XL5011)					
	X61179037	Carton (XL5010: MC does not appear on the carton)					
	X61179024	Carton (XL5020)					
	X61179031	Carton (XL5021)					
	X61179038	Carton (XL5020: MC does not appear on the carton)					
	X61179039	Carton (XL5020: Supplied by Brother)					
	X61179023	Carton (XL5030)					
	X61179032	Carton (XL5031)					
	X61179040	Carton (XL5030: Supplied by Brother)					
	X61179022	Carton (XL5100)					
	X61256021	Carton (XL5100: Color, U.S.A.)					
	X61179026	Carton (XL5200)					
	X61256022	Carton (XL5200: Color, U.S.A.)					

