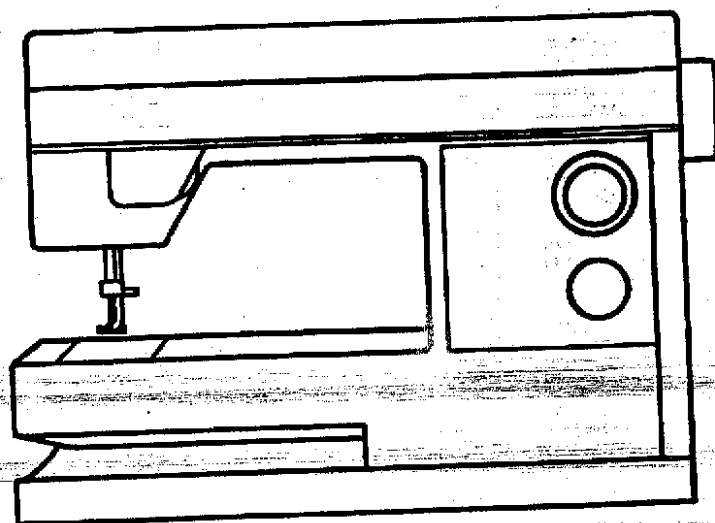


**Husqvarna**

**VIKING**

# Spare parts list



**Anna  
Sarah**

| Part no.     | Description            | Square  | Part no.     | Description              | Square | Part no.     | Description              | Square |
|--------------|------------------------|---------|--------------|--------------------------|--------|--------------|--------------------------|--------|
| 411 72 10-01 | Washer                 | B       | 412 31 50-01 | Stud                     | D      | 412 48 32-09 | Front cover compl. Anna  | A      |
| 411 75 00-07 | Needle bar compl.      | E       | 412 31 54-04 | Base plate, Anna         | A      | 412 48 32-15 | Front cover compl. Sarah | A      |
| 411 75 02-01 | Needle clamp           | E       | 412 31 54-07 | Base plate, Sarah        | A      | 412 50 24-02 | Cross head compl.        | E      |
| 411 75 03-02 | Stop needle clamp      | E       | 412 31 60-41 | Shaft, sewing frame      | E      | 412 51 09-02 | Pattern mechanism Anna   | D      |
| 411 75 04-01 | Thread guide           | E       | 412 31 69-01 | Spring                   | D      | 412 54 78-01 | Adapter, UK              | H      |
| 411 82 62-07 | Lamp holder stand.     | E       | 412 31 79-01 | Clutch                   | F      | 412 55 01-01 | Bobbin case              | C      |
| 411 82 62-08 | Lamp holder USA-Can    | E       | 412 31 81-01 | Clamp, lower shaft       | C      | 412 56 15-45 | Plastic bobbins (10-pac) | C, J   |
| 411 96 68-09 | Screw                  | E       | 412 31 84-01 | Bushing, feed dog        | B      | 412 56 85-01 | Dust cover               | C      |
| 411 96 68-10 | Screw                  | A       | 412 31 89-01 | Control unit             | H      | 412 58 85-01 | Adjusting washer         | C      |
| 411 96 68-12 | Screw                  | A       | 412 31 97-01 | Belt stretcher           | A      | 412 58 25-01 | Screw, needle clamp      | E      |
| 411 96 68-20 | Screw                  | A       | 412 32 03-01 | Screw                    | D      | 412 60 13-01 | Cover, Anna              | A      |
| 411 98 14-01 | Washer                 | B       | 412 32 15-01 | Lever feed lower         | B      | 412 60 13-02 | Cover Sarah              | A      |
| 411 98 17-01 | Washer                 | D       | 412 32 27-01 | Bobbin winding           | A      | 412 60 47-01 | Index band               | A      |
|              |                        |         | 412 32 31-02 | Lever, slide             | D      | 412 60 48-01 | Name plate Anna          | A      |
| 412 00 13-01 | Washer                 | C       |              |                          |        | 412 62 18-01 | Covers to foot control   | H      |
| 412 01 48-02 | Light bulb 100-120V    | E       | 412 32 35-02 | Reel pin                 | A      | 412 62 67-01 | Name plate Sarah         | A      |
| 412 02 41-01 | Spring                 | E       | 412 32 43-02 | Thread reel pin          | J      | 721 41 87-70 | Pin                      | C, F   |
| 412 02 69-02 | Light bulb 220-250V    | E       | 412 32 45-03 | Thread tension device    | G      | 721 42 10-10 | Pin                      | C      |
| 412 05 60-01 | Screw M5*14            | A       | 412 32 47-01 | Lever thread tension     | G      | 723 12 18-01 | Screw M3*5               | E      |
| 412 05 60-04 | Screw M3*6             | B       | 412 32 49-01 | Screw thread tension     | G      | 725 62 91-01 | Screw M4*12              | E      |
| 412 05 60-06 | Screw M4*12            | A, C, F | 412 32 50-01 | Spring holder            | G      |              |                          |        |
| 412 05 60-07 | Screw M4*18            | D       | 412 32 51-02 | Dial thread tension      | G      | 728 52 18-05 | Screw                    | E      |
| 412 05 60-09 | Screw M4*30            | G       | 412 32 53-01 | Feed adj. link           | B      | 728 52 85-05 | Screw M4*6               | E      |
| 412 05 60-11 | Screw M3*5             | C       | 412 32 75-01 | Sleeve lamp              | J      | 728 52 87-05 | Screw M4*8               | C      |
| 412 15 78-01 | Cord device, stand.    | H       | 412 32 84-01 | Clamp                    | C, F   | 728 52 91-01 | Screw M4*12              | B, D   |
| 412 15 79-03 | Cord device, USA, Can. | H       | 412 33 67-01 | Washer                   | D      | 728 53 20-05 | Screw M5*5               | F      |
|              |                        |         | 412 34 42-03 | Hard cover               | I      | 728 53 23-05 | Screw M5*8               | D      |
| 412 15 80-02 | Cord device, England   | H       | 412 34 80-01 | Stop ring                | C      | 728 58 01-05 | Screw M5*4               | F      |
| 412 15 81-01 | Cord device, Australia | H       | 412 35 26-01 | Washer                   | C      | 728 73 20-01 | Screw                    | C      |
| 412 15 98-01 | Spring                 | H       | 412 35 31-01 | Thread tension set       | G, J   | 728 73 64-05 | Screw 6*10 mm            | A      |
| 412 18 45-01 | Foot                   | E       | 412 35 33-01 | Drive wheel compl.       | C      | 728 82 83-05 | Screw                    | C, F   |
| 412 21 14-03 | Screw                  | E       | 412 35 42-01 | Pulley                   | C      | 731 23 10-01 | Nut M3                   | D      |
| 412 27 41-01 | Sealing washer         | B, E    | 412 38 06-01 | Spring                   | C      | 731 23 12-01 | Nut M4                   | D      |
| 412 28 19-02 | Screw                  | E       | 412 38 14-01 | Opener throat plate      | J      |              |                          |        |
| 412 28 19-03 | Spring                 | B       | 412 36 60-45 | PC-board 220-240V        | A      | 732 21 12-01 | Nut M4                   | D      |
| 412 28 48-01 | Adjusting arm          | E       | 412 36 60-46 | PC-board 100-120V        | A      | 734 11 45-71 | Washer                   | B      |
| 412 28 51-01 | Presser bar            | E       | 412 36 78-01 | Spring                   | G      | 735 31 08-20 | C-washer                 | C      |
| 412 28 64-01 | Lever                  | D       | 412 36 80-01 | Locking washer           | B      | 735 31 10-20 | C-washer                 | D      |
| 412 28 63-01 | Draw bar, feed mech.   | B       | 412 36 82-01 | Lower shaft compl.       | C      | 735 58 52-01 | Locking washer           | D      |
| 412 28 64-01 | Draw bar               | E       | 412 36 83-02 | Arm shaft compl.         | F      | 735 58 55-00 | Washer                   | F      |
|              |                        |         | 412 36 84-01 | Cog belt                 | F      | 735 61 24-40 | Compression ring 3mm     | B, G   |
| 412 28 66-01 | Eccentric              | D       | 412 36 87-01 | Pin                      | F      | 735 61 36-40 | Compression ring 4mm     | D, E   |
| 412 28 71-01 | Shaft, cam set         | D       | 412 37 11-01 | Thread real disc 20 mm   | A      | 735 61 48-40 | Compression ring 5mm     | D      |
| 412 28 72-01 | Shaft                  | D       | 412 37 11-02 | Thread real disc 40 mm   | A      | 735 61 53-40 | Compression ring 6mm     | E      |
| 412 28 75-01 | Base plate             | A       | 412 37 14-01 | Lever feed lifter        | B      |              |                          |        |
| 412 28 77-01 | Attachment             | C       | 412 37 17-02 | Screen                   | A      |              |                          |        |
| 412 28 79-01 | Screw                  | C       | 412 37 46-01 | Lever, stitch setting    | D      |              |                          |        |
| 412 28 81-01 | Stitch plate           | D       | 412 37 47-01 | Eccentric                | D      |              |                          |        |
| 412 28 82-01 | Worm wheel             | D       | 412 37 48-01 | Shaft                    | D      |              |                          |        |
| 412 29 34-01 | Motor compl. 220-240V  | A       | 412 37 49-02 | Dial zig zag             | D      |              |                          |        |
| 412 29 34-02 | Motor compl. 100-120V  | A       | 412 37 51-01 | Curve                    | D      |              |                          |        |
| 412 29 38-01 | Worm gear              | C       | 412 37 52-02 | Dial                     | D      |              |                          |        |
| 412 29 51-01 | Cam set                | D       | 412 37 63-02 | Knob - Anna              | D      |              |                          |        |
| 412 29 73-01 | Thread guide           | A       | 412 37 63-03 | Knob - Sarah             | D      |              |                          |        |
|              |                        |         | 412 37 72-06 | Sewing head              | E      |              |                          |        |
| 412 29 75-01 | Curve                  | D       | 412 37 82-01 | Nut                      | B      |              |                          |        |
| 412 29 84-01 | Slide                  | D       | 412 38 14-01 | Spring                   | B      |              |                          |        |
| 412 29 86-01 | Planet wheel           | D       | 412 38 16-01 | Feed unit compl.         | B      |              |                          |        |
| 412 29 87-01 | Lifting arm            | D       | 412 39 09-17 | Plastic bag with access. | I      |              |                          |        |
| 412 29 89-01 | Spring                 | D       | 412 39 44-01 | Tread take up            | E      |              |                          |        |
| 412 29 89-01 | Curve                  | D       | 412 39 47-01 | Washer                   | C      |              |                          |        |
| 412 29 93-01 | Spring                 | D       | 412 39 55-01 | Frame feed unit          | B      |              |                          |        |
| 412 29 94-02 | Guide index            | D       | 412 39 57-01 | Frame carriage feed      | B      |              |                          |        |
| 412 29 95-01 | Spring                 | D       | 412 40 51-01 | Washer                   | D      |              |                          |        |
| 412 30 06-01 | Driver                 | F       | 412 41 12-01 | Arkle                    | E      |              |                          |        |
| 412 30 07-01 | Spring                 | F       | 412 42 37-01 | Knife                    | A, C   |              |                          |        |
| 412 30 08-01 | Pulley                 | F       | 412 43 18-01 | Feed dog                 | B      |              |                          |        |
| 412 30 09-02 | Hand wheel             | F       |              |                          |        |              |                          |        |
| 412 30 16-01 | Link                   | G       | 412 43 90-01 | Spring                   | D      |              |                          |        |
| 412 30 21-01 | Locking washer         | G       | 412 44 40-02 | Hook compl.              | C      |              |                          |        |
| 412 30 24-01 | Crank arm              | G       | 412 44 44-01 | Cog wheel                | C      |              |                          |        |
| 412 30 26-01 | Cog belt               | F       | 412 44 73-01 | Hub dial                 | D      |              |                          |        |
| 412 30 30-01 | Guide arm              | E       | 412 44 74-02 | Knob                     | D      |              |                          |        |
| 412 30 39-01 | Reflector              | A       | 412 45 19-04 | Back cover Anna          | A      |              |                          |        |
| 412 30 43-04 | Dial panel stitches    | A       | 412 45 19-08 | Back cover Sarah         | A      |              |                          |        |
| 412 30 47-02 | Handle                 | A       | 412 45 20-02 | Back cover, blank        | A      |              |                          |        |
| 412 30 50-01 | Foot                   | A       | 412 45 23-01 | Knife compl.             | A      |              |                          |        |
| 412 30 55-01 | Rubber ring            | A       | 412 45 24-01 | Knife holder             | A      |              |                          |        |
| 412 30 68-01 | Shuttle shaft          | C       | 412 45 35-02 | Hinge                    | A      |              |                          |        |
| 412 30 74-01 | Damper                 | C       | 412 45 36-01 | Hinge spring             | A      |              |                          |        |
|              |                        |         | 412 45 43-02 | Accessory box            | J      |              |                          |        |
| 412 30 78-01 | Eccentric feed         | C       |              |                          |        |              |                          |        |
| 412 30 83-01 | Frame, sewing head     | E       | 412 45 45-01 | Thread guide             | A      |              |                          |        |
| 412 30 91-04 | Regulating dial        | E       | 412 45 88-01 | Thread guide             | A      |              |                          |        |
| 412 30 96-02 | Presser bar dial       | E       | 412 45 89-01 | Guide                    | A      |              |                          |        |
| 412 30 97-03 | Presser bar lifter     | E       | 412 45 89-01 | Hook cover               | C      |              |                          |        |
| 412 31 04-01 | Guide compl.           | B       | 412 45 91-01 | Hook cover window        | C      |              |                          |        |
|              |                        |         | 412 46 13-02 | Extension table          | J      |              |                          |        |
| 412 31 06-01 | Spring                 | B       | 412 46 27-05 | Panel stitches Anna      | A      |              |                          |        |
| 412 31 23-01 | Isolation (male)       | A       | 412 46 27-10 | Panel stitches Sarah     | A      |              |                          |        |
| 412 31 24-01 | Isolation (female)     | A       |              |                          |        |              |                          |        |
| 412 31 25-01 | Nut                    | A       | 412 46 29-02 | Front cover              | A      |              |                          |        |
| 412 31 34-01 | Soft-cover             | J       | 412 46 30-02 | Back cover, lower        | A      |              |                          |        |
| 412 31 41-02 | Foot control compl.    | H       | 412 46 44-01 | Screw                    | A      |              |                          |        |
| 412 31 44-01 | Cable                  | H       | 412 46 45-01 | Screw                    | C      |              |                          |        |
| 412 31 44-02 | Cable                  | H       | 412 47 16-01 | Tread tension assy.      | C      |              |                          |        |
| 412 31 48-01 | Spring                 | B       | 412 47 73-01 | Case holder              | C      |              |                          |        |
|              |                        |         | 412 48 09-01 | Protector strip.         | A      |              |                          |        |

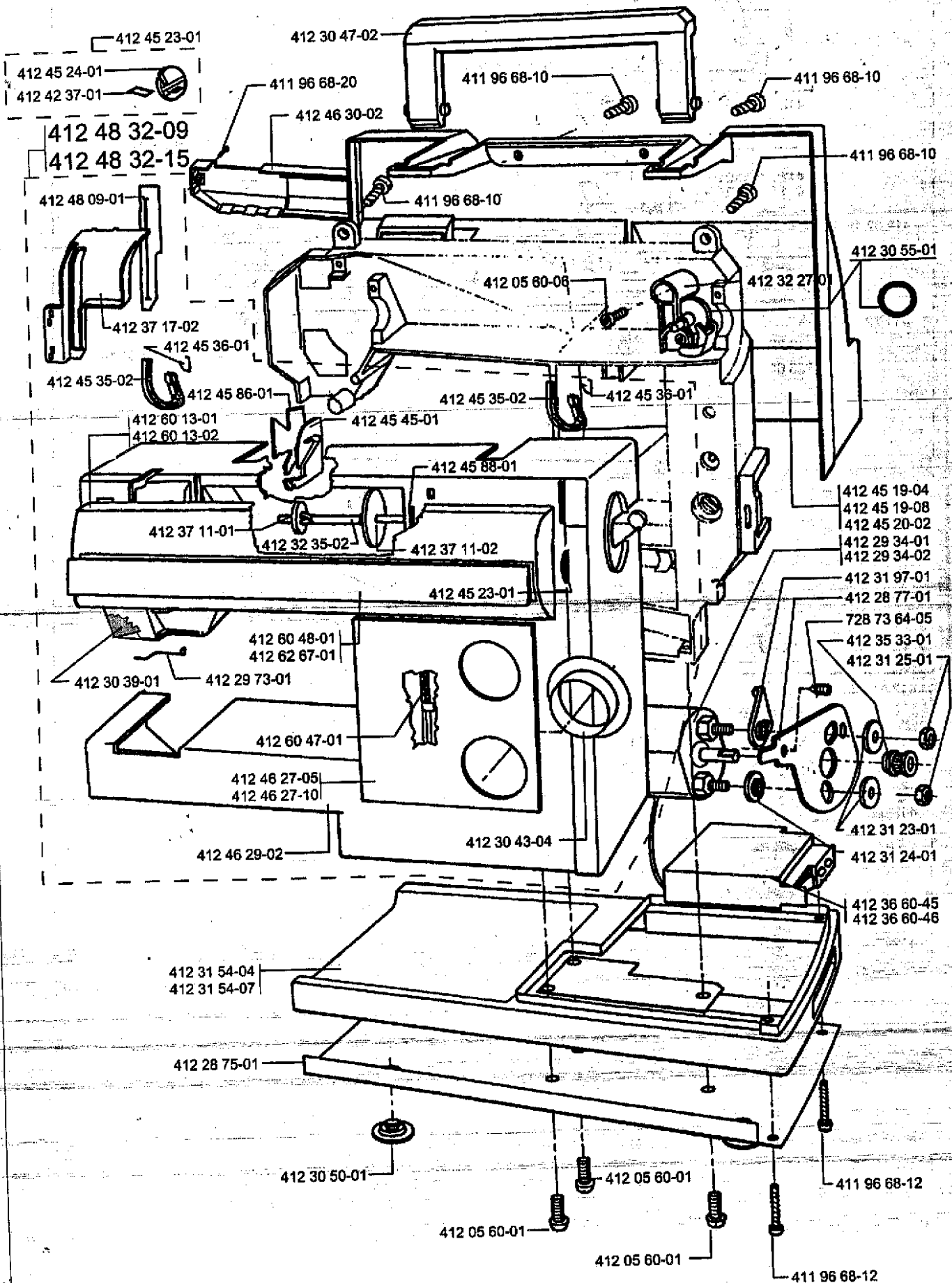
#### ACCESSORIES

|              |                       |   |
|--------------|-----------------------|---|
| 401 53 99-01 | Buttonhole knife      | J |
| 401 55 55-01 | Brush                 | J |
| 411 17 32-01 | Button reed           | J |
| 412 01 78-01 | Hammer 10 mm          | J |
| 412 38 00-01 | Presser foot "A"      | J |
| 412 38 01-01 | Presser foot "B"      | J |
| 412 38 02-01 | Buttonhole foot "C"   | J |
| 412 38 04-01 | Blind stitch foot "D" | J |
| 412 38 05-01 | Zipper foot "E"       | J |
| 412 38 06-01 | Edging foot "J"       | J |
| 412 38 15-01 | Screw driver medium   | J |
| 412 34 73-01 | Gathering foot        | J |

#### OPERATING MANUALS

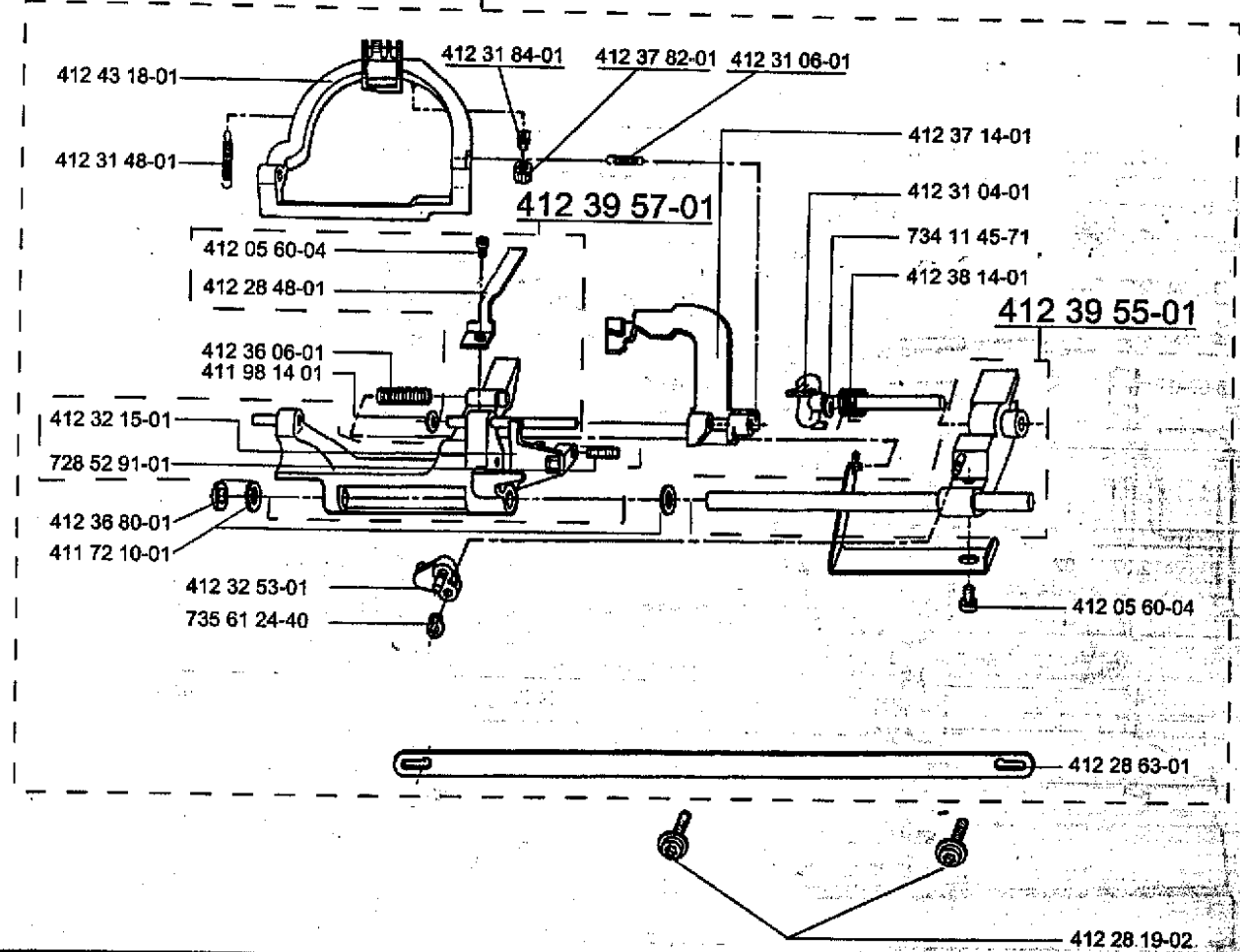
|              |                         |   |
|--------------|-------------------------|---|
| 412 58 15-05 | Operating man Swa/Fin   | J |
| 412 58 15-15 | Operating man Dan/Nor   | J |
| 412 58 15-25 | Operating man Fra/Dutch | J |
| 412 58 15-35 | Operating man Ger/Ita   | J |
| 412 58 15-45 | Operating man Eng/Spa   | J |
| 412 62 69-05 | Operating man Swa/Fin   | J |
| 412 62 69-15 | Operating man Dan/Nor   | J |
| 412 62 69-25 | Operating man Fra/Dutch | J |
| 412 62 69-35 | Operating man Ger/Ita   | J |
| 412 62 69-45 | Operating man Eng/Spa   | J |

A

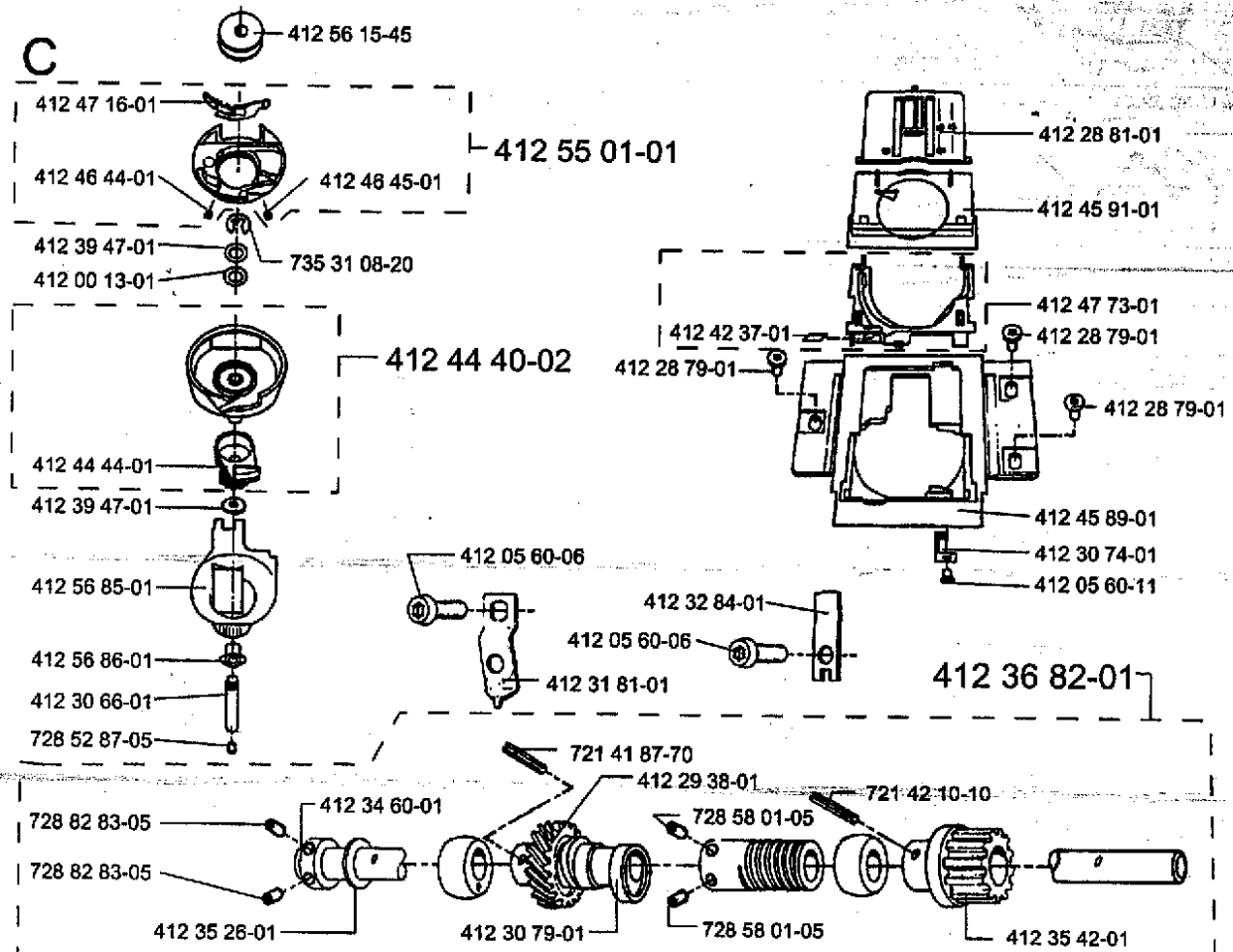


**B**

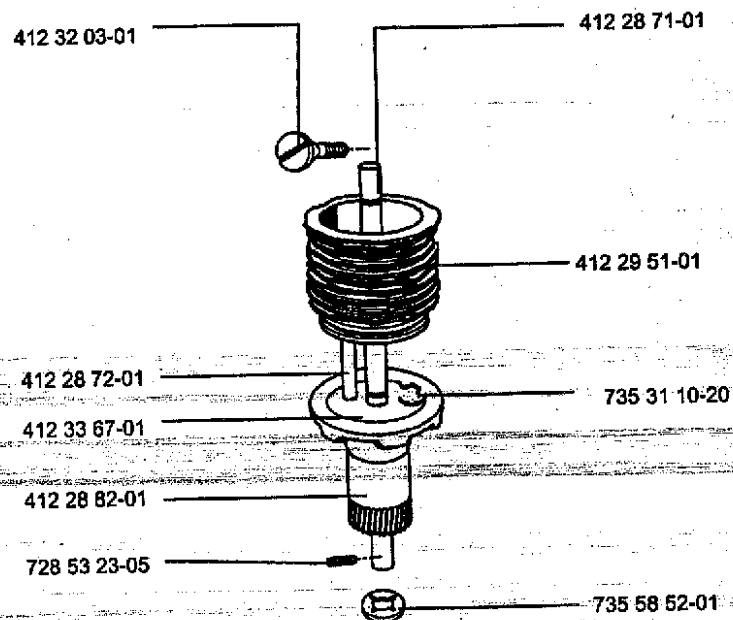
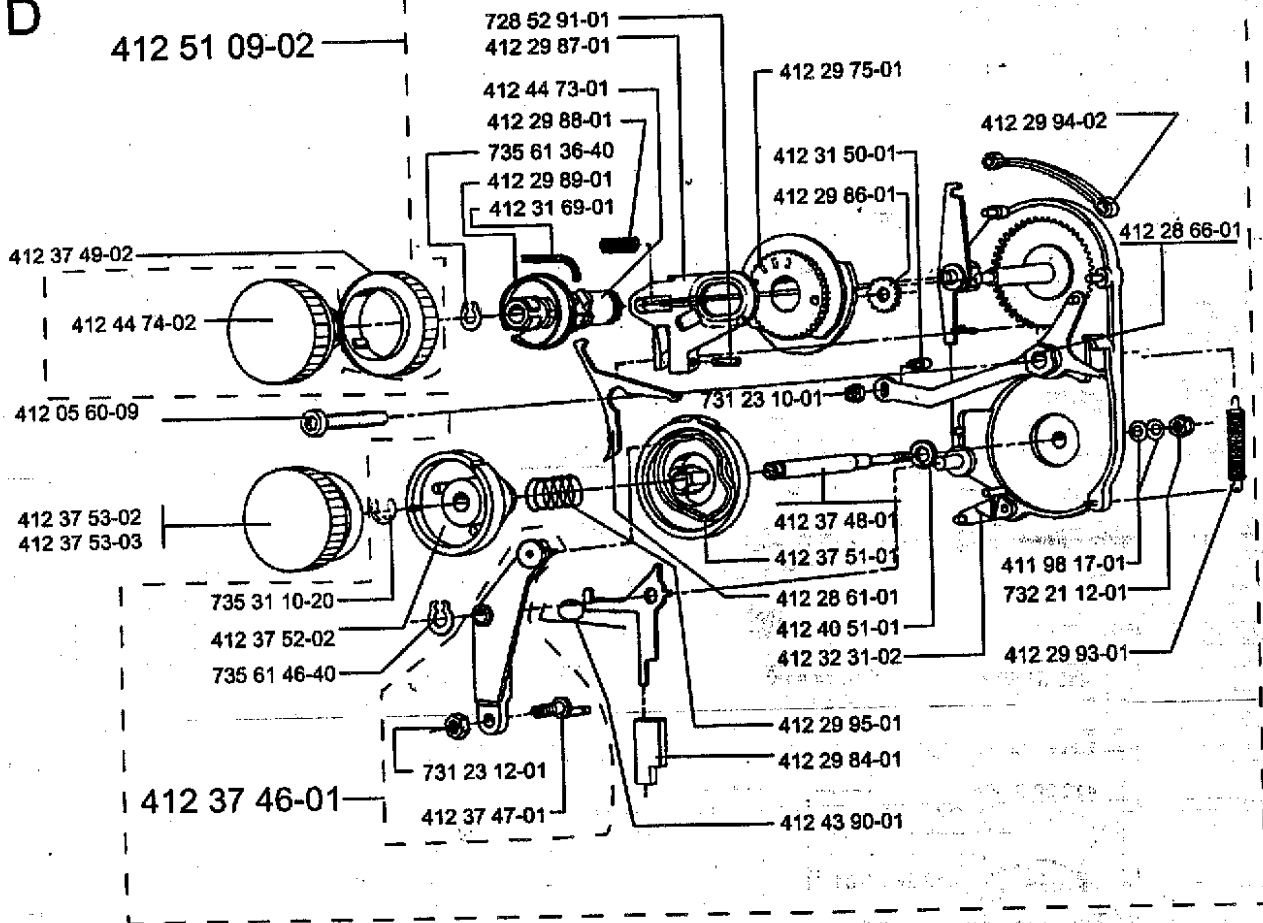
412 38 16-01



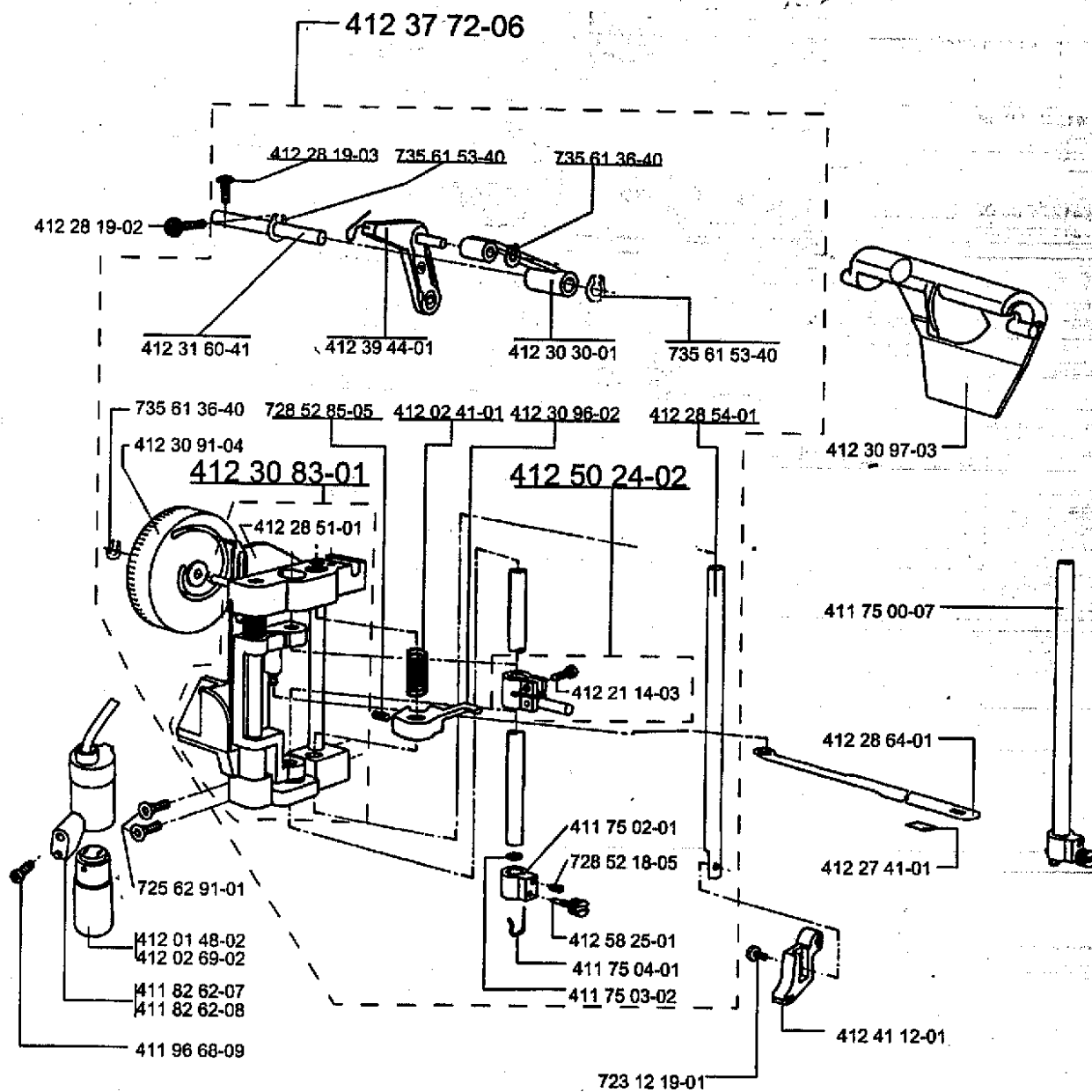
**C**



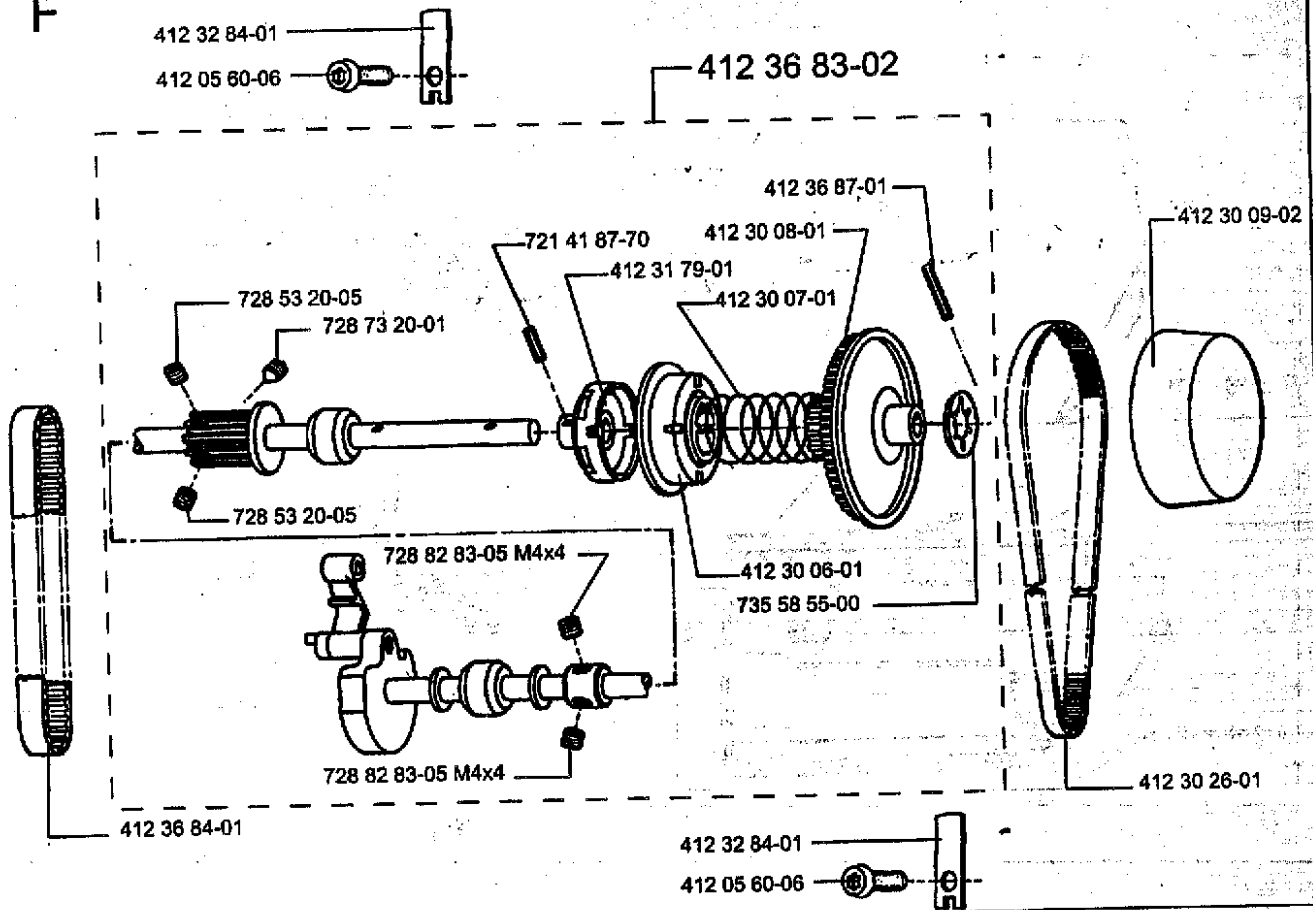
D



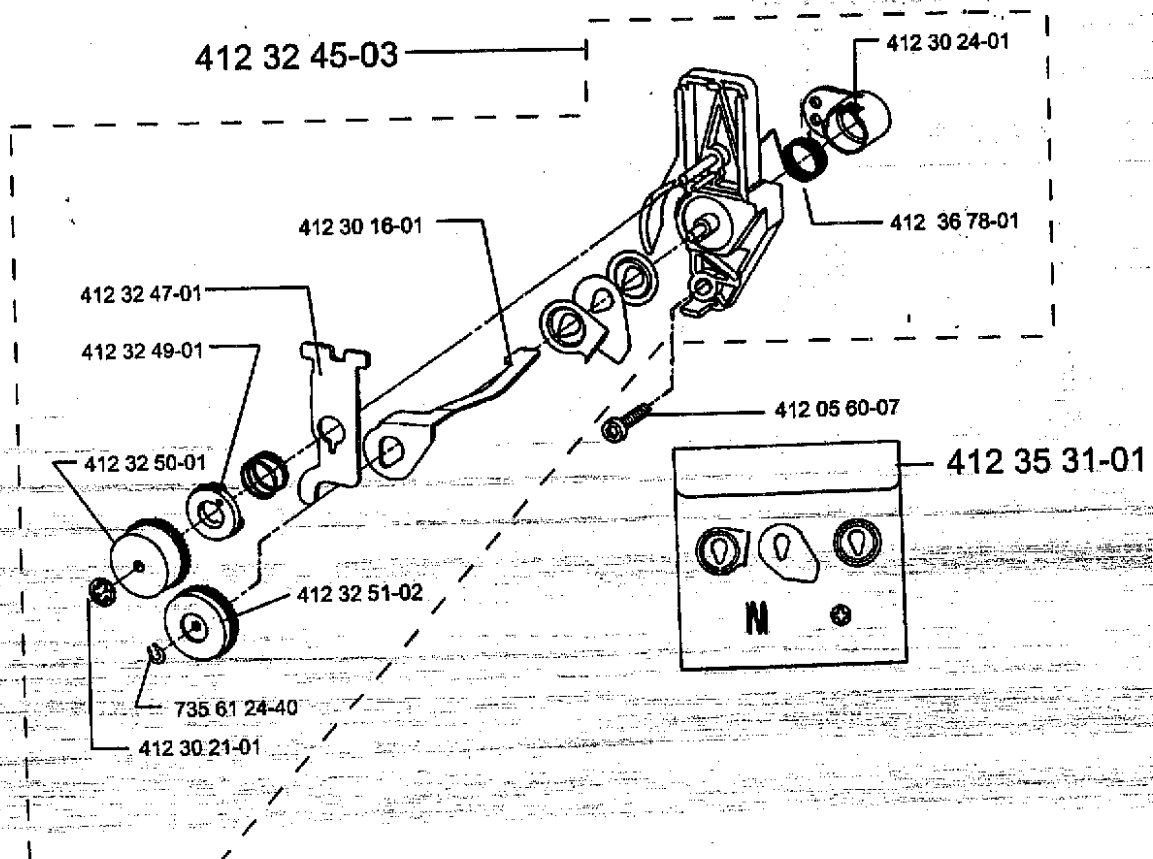
E



F

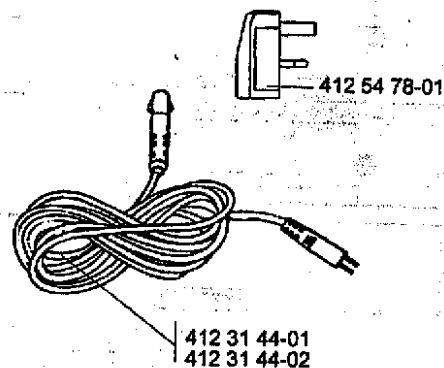
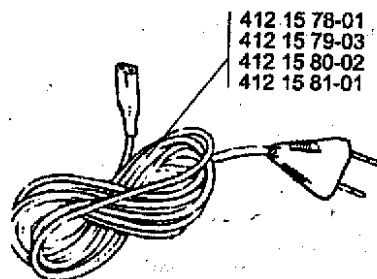
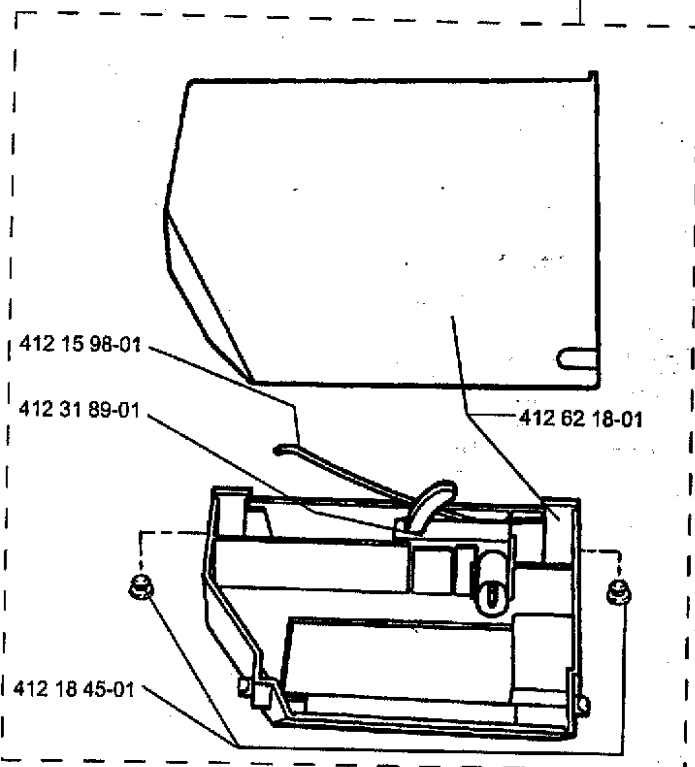


G

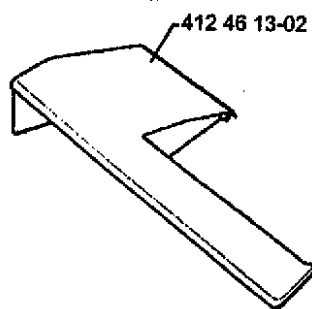
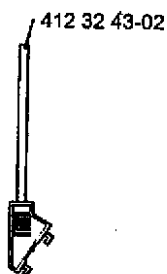
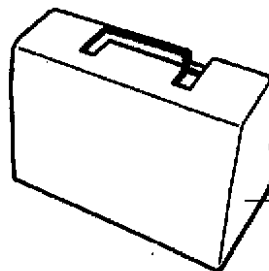
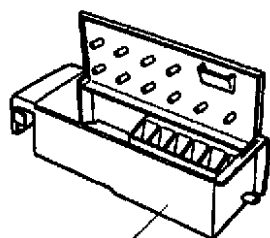


H

412 31 41-02

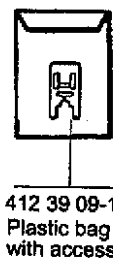
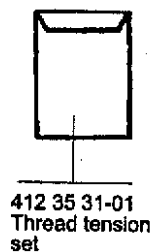
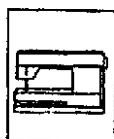


J



OPERATING MANUALS

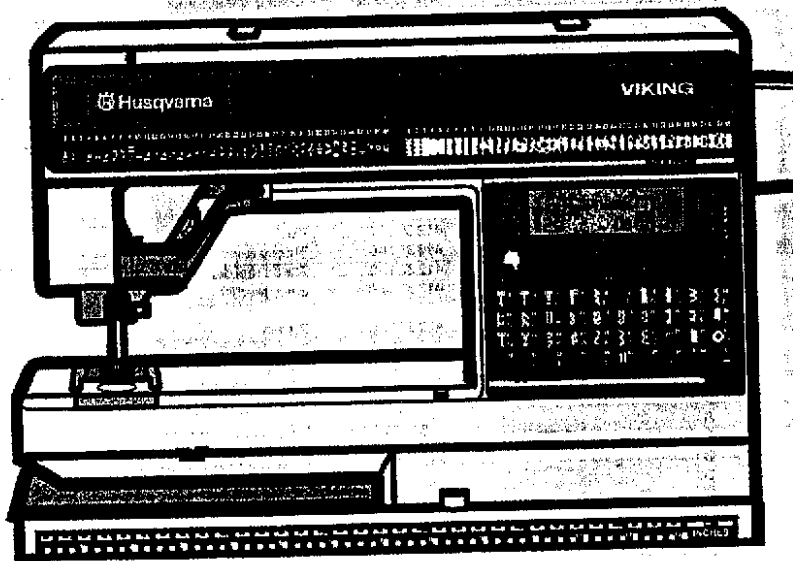
ACCESSORIES



# Husqvarna

# VIKING

## Spare parts list



LILY

555

545

535

FREESIA

425

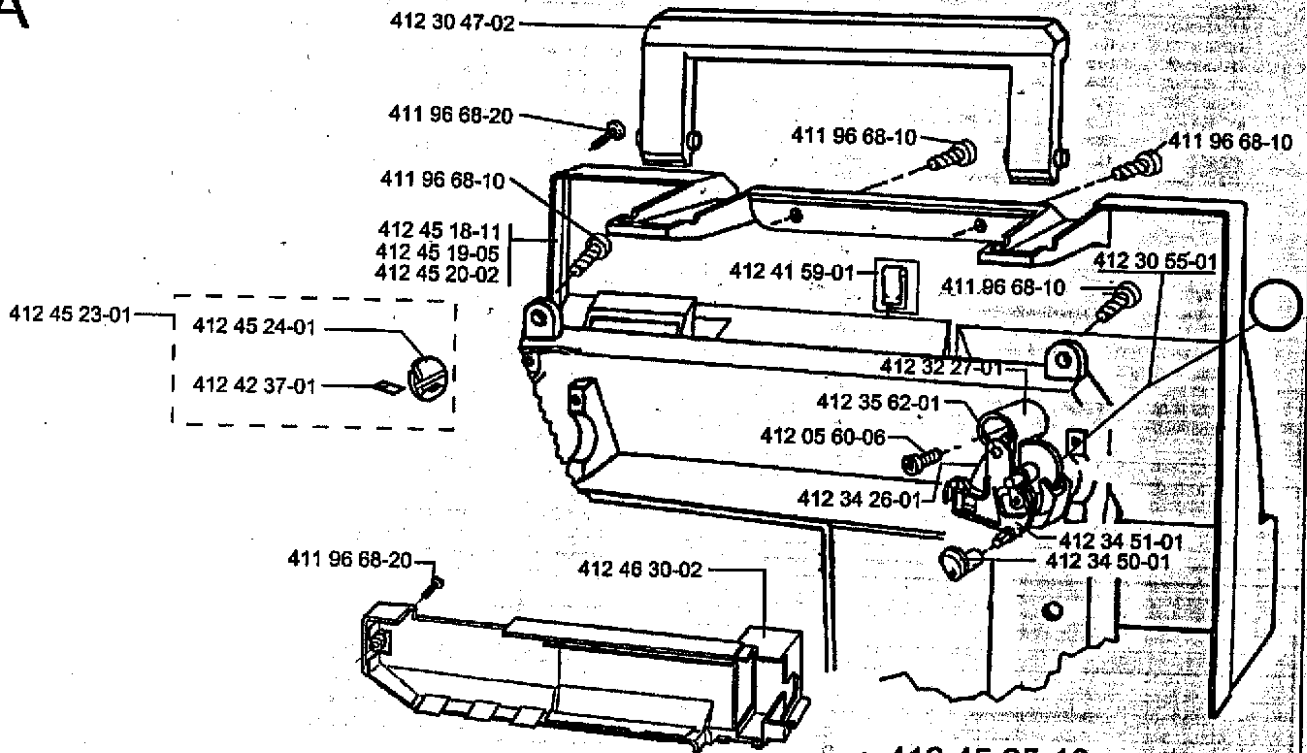
415

LISA

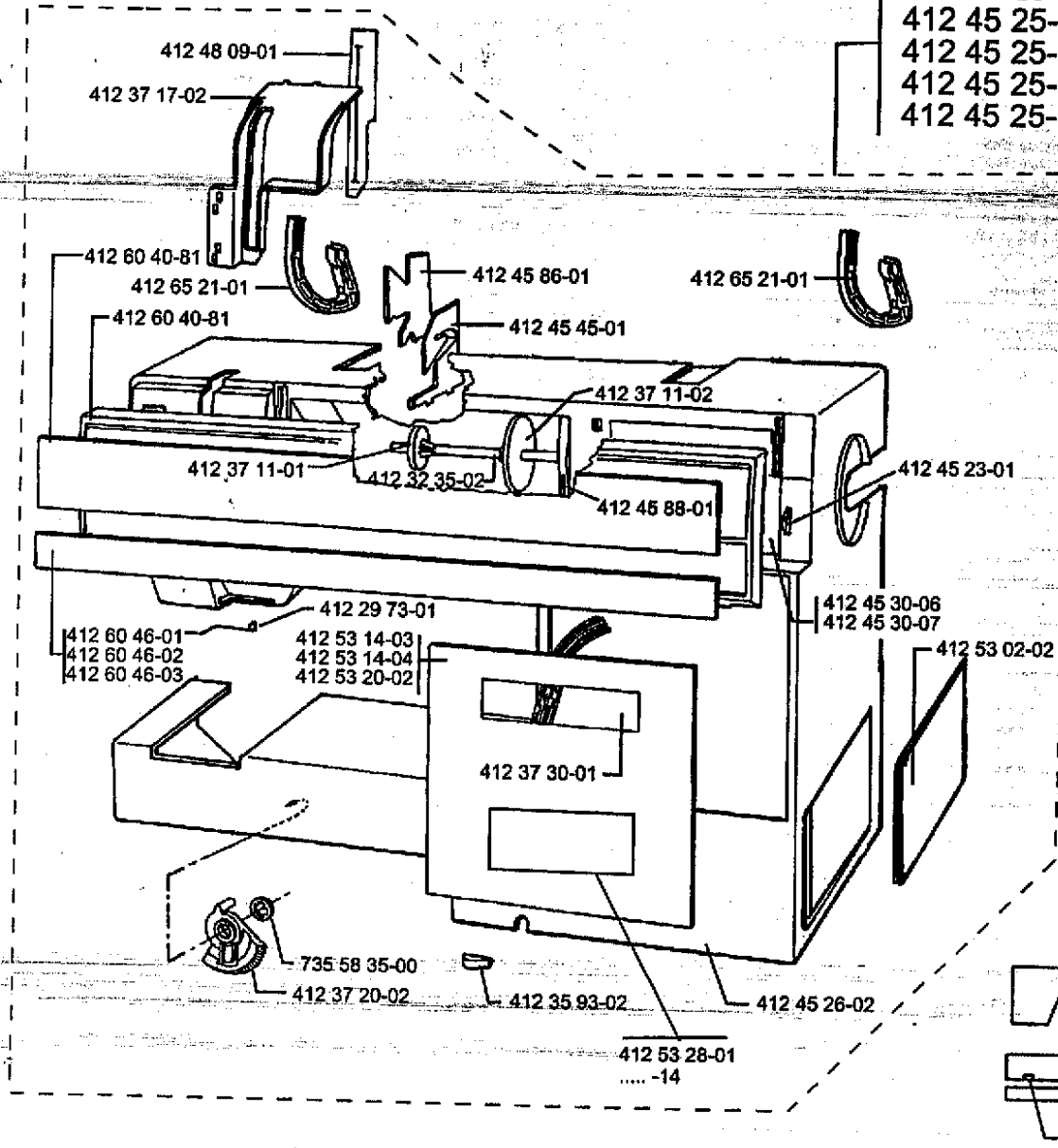
| Part no      | Description               | Square    | Part no      | Description                      | Square |
|--------------|---------------------------|-----------|--------------|----------------------------------|--------|
| 411 72 10-01 | Washer                    | G         | 412 33 93-01 | Attachment, motor                | B      |
| 411 75 00-07 | Needle bar compl.         | F         | 412 33 94-01 | Muffler, motor                   | B      |
| 411 75 02-01 | Needle clamp              | F         | 412 33 96-01 | Distance sleeve                  | B      |
| 411 75 03-02 | Stop needle clamp         | F         | 412 33 97-01 | Motor 24 V                       | B      |
| 411 75 04-01 | Thread guide              | F         | 412 34 12-01 | Spring                           | B      |
| 411 78 10-03 | Light bulb                | F         | 412 34 24-07 | Base plate                       | F      |
| 411 96 68-10 | Screw                     | A         | 412 34 24-08 | Base plate Lisa                  | B      |
| 411 96 68-12 | Screw                     | B         | 412 34 26-01 | Spring                           | B      |
| 411 96 68-20 | Screw                     | A         | 412 34 42-03 | Hard cover                       | A      |
| 411 96 71-07 | Screw                     | B         | 412 34 45-01 | Holder                           | K      |
| 411 98 14-01 | Washer                    | C         | 412 34 47-01 | Holder                           | B      |
| 412 00 13-01 | Washer                    | D         | 412 34 48-01 | Screen                           | D      |
| 412 02 41-01 | Spring                    | F         | 412 34 50-01 | Eccentric                        | A      |
| 412 05 60-01 | Screw M5*14               | B         | 412 34 51-01 | Adjusting arm                    | A      |
| 412 05 60-04 | Screw M3*6                | C,E,F     | 412 34 54-01 | Cog belt                         | H      |
| 412 05 60-06 | Screw M4*12               | A,B,D,E,H | 412 34 60-01 | Stop ring                        | D      |
| 412 05 60-07 | Screw M4*16               | G         | 412 34 75-01 | Feeding stop motor               | E      |
| 412 05 60-10 | Screw M3*10               | F         | 412 34 79-01 | Calibration stop                 | E,F    |
| 412 05 60-11 | Screw M3*5                | D         | 412 34 80-02 | Damper                           | E,F    |
| 412 13 12-01 | Bulb 4 V                  | B         | 412 34 81-01 | Spring                           | E      |
| 412 14 30-05 | Fuse 6.3 A/250 V          | B         | 412 34 82-01 | Setting screw                    | E      |
| 412 14 30-06 | Fuse 2 A/250 V            | B         | 412 34 84-01 | Shaft, feeding compl.            | E      |
| 412 14 32-04 | Fuse 3.5 A/250 V (USA)    | B         | 412 34 85-01 | Joint cross                      | E      |
| 412 14 32-05 | Fuse 2 A/250 V (USA)      | B         | 412 34 87-01 | Spring                           | E      |
| 412 15 78-01 | Cord device, stand.       | J         | 412 34 88-01 | Fastener, spring                 | E      |
| 412 15 79-03 | Cord device, USA, Can.    | J         | 412 34 89-01 | Spring                           | F      |
| 412 15 80-02 | Cord device, England      | J         | 412 34 91-01 | Attachment                       | F      |
| 412 15 81-01 | Cord device, Australia    | J         | 412 34 92-01 | Cog wheel                        | F      |
| 412 15 98-01 | Spring                    | J         | 412 34 96-01 | Cable motor                      | B      |
| 412 16 45-01 | Foot                      | J         | 412 34 97-01 | Cable for PC-board               | B      |
| 412 21 14-02 | Screw, torx M3*6          | F         | 412 35 12-25 | Guide, quick info 425            | A      |
| 412 21 14-03 | Screw, torx M3*8          | F         | 412 35 12-27 | Guide, quick info Lisa           | A      |
| 412 21 14-14 | Screw, torx M4*16         | B         | 412 35 26-01 | Washer                           | D      |
| 412 22 98-01 | Locking nut               | E         | 412 35 31-01 | Thread tension set               | G,K    |
| 412 28 19-02 | Screw                     | C,F       | 412 35 33-02 | Driving wheel compl.             | B      |
| 412 28 19-03 | Screw M4*14               | F         | 412 35 42-01 | Pulley                           | D      |
| 412 28 48-01 | Spring                    | F         | 412 35 62-01 | Pin                              | B      |
| 412 28 51-01 | Adjusting arm             | F         | 412 35 64-01 | Holder                           | A      |
| 412 28 54-01 | Presser bar               | F         | 412 35 93-02 | Cover                            | A      |
| 412 28 75-01 | Base plate                | B         | 412 36 14-01 | Opener, stitch plate             | K      |
| 412 28 79-01 | Screw                     | D         | 412 36 78-01 | Spring                           | G      |
| 412 28 81-01 | Stitch plate              | D         | 412 36 80-01 | Locking washer                   | C      |
| 412 29 38-01 | Worm gear                 | D         | 412 36 82-03 | Lower shaft compl.               | D      |
| 412 29 73-01 | Thread guide              | A         | 412 36 83-02 | Arm shaft                        | H      |
| 412 30 06-01 | Driver                    | H         | 412 36 84-01 | Cog belt                         | H      |
| 412 30 07-01 | Spring                    | H         | 412 36 87-01 | Pin                              | H      |
| 412 30 08-01 | Pulley                    | H         | 412 37 11-01 | Thread reel disc 20 mm           | A      |
| 412 30 09-02 | Hand wheel                | H         | 412 37 11-02 | Thread reel disc 40 mm           | A      |
| 412 30 16-01 | Link                      | G         | 412 37 14-02 | Lever feed lift                  | C      |
| 412 30 21-01 | Locking washer            | G         | 412 37 17-02 | Screen                           | A      |
| 412 30 24-01 | Crank arm                 | G         | 412 37 20-02 | Knob, feed dog lowering          | A      |
| 412 30 30-01 | Guide arm                 | F         | 412 37 27-01 | Spring                           | C      |
| 412 30 47-02 | Handle                    | A         | 412 37 30-01 | Window, foil keyboard            | A      |
| 412 30 60-01 | Foot                      | B         | 412 37 35-01 | Connector sensor                 | F      |
| 412 30 55-01 | Rubber ring               | A         | 412 37 62-01 | Nut                              | C      |
| 412 30 66-01 | Shuttle shaft             | D         | 412 38 16-02 | Feeding unit compl.              | C      |
| 412 30 74-01 | Damper                    | D         | 412 39 09-19 | Plastic bag with access. 555,545 | K      |
| 412 30 79-01 | Eccentric feed            | D         | 412 39 09-20 | Plastic bag with access. 535     | K      |
| 412 30 83-02 | Frame, sewing head compl. | F         | 412 39 09-21 | Plastic bag with access. 415,425 | K      |
| 412 30 91-04 | Regulating dial           | F         | 412 39 12-01 | Spring presserfoot lifter        | F      |
| 412 30 96-02 | Presser bar guide         | F         | 412 39 44-01 | Thread take up                   | F      |
| 412 30 97-01 | Presser bar lifter        | C         | 412 39 47-01 | Washer                           | D      |
| 412 31 04-02 | Guide compl.              | C         | 412 39 54-01 | Feed unit compl.                 | C      |
| 412 31 06-01 | Spring                    | C         | 412 39 66-01 | Frame carriage                   | C      |
| 412 31 34-01 | Cover, soft               | K         | 412 39 69-02 | Sewing head compl.               | F      |
| 412 31 41-02 | Foot control compl.       | J         | 412 39 70-01 | Guide connector                  | F      |
| 412 31 44-01 | Cable standard            | J         | 412 40 97-01 | Screw                            | F      |
| 412 31 44-02 | Cable USA, Can, Japan     | J         | 412 41 12-01 | Antel                            | F      |
| 412 31 48-01 | Spring                    | C         | 412 41 59-01 | Clip                             | A      |
| 412 31 60-41 | Shaft, sewing frame       | F         | 412 42 37-01 | Thread knife                     | A,D    |
| 412 31 76-01 | Toothed segment           | F         | 412 43 18-01 | Feed dog                         | C      |
| 412 31 79-01 | Clutch                    | H         | 412 45 18-11 | Backcover Lisa                   | A      |
| 412 31 81-01 | Clamp, lower shaft        | D         | 412 44 40-02 | Hook                             | D      |
| 412 31 84-01 | Bushing, feed dog         | C         | 412 44 44-01 | Cog wheel                        | D      |
| 412 31 89-01 | Control unit              | J         | 412 45 19-05 | Back cover                       | A      |
| 412 32 27-01 | Bobbin winding            | A         | 412 45 20-02 | Back cover, blank cover          | A      |
| 412 32 33-02 | Sealing washer            | A         | 412 45 23-01 | Thread knife                     | A      |
| 412 32 34-03 | Step motor, feeding       | E         | 412 45 24-01 | Holder, thread knife             | A      |
| 412 32 34-07 | Step motor, sewing head   | F         | 412 45 25-10 | Front cover compl. 425           | A      |
| 412 32 35-02 | Reel pin                  | A         | 412 45 25-11 | Front cover compl. 415           | A      |
| 412 32 43-02 | Thread reel pin           | K         | 412 45 25-13 | Front cover compl. 555           | A      |
| 412 32 45-03 | Thread tension device     | G         | 412 45 25-14 | Front cover compl. 545           | A      |
| 412 32 47-01 | Lever thread tension      | G         | 412 45 25-15 | Front cover compl. 535           | A      |
| 412 32 49-01 | Screw thread tension      | G         | 412 45 25-17 | Front cover compl. Lisa          | A      |
| 412 32 50-01 | Spring holder             | G         | 412 45 26-02 | Front cover, empty               | A      |
| 412 32 51-02 | Adjustment dial           | G         | 412 45 26-05 | Front cover empty, Lisa          | A      |
| 412 32 67-45 | PC-board transformer      | B         | 412 45 30-06 | Guide, quick info 555            | A      |
| 412 32 71-45 | Transformer 220-240 V     | B         | 412 45 30-07 | Guide, quick info 545            | A      |
| 412 32 71-47 | Transformer 120 V         | B         | 412 45 43-02 | Accessory box                    | K      |
| 412 32 71-48 | Transformer 100 V         | B         | 412 45 45-01 | Thread guide                     | A      |
| 412 32 84-01 | Clamp                     | D,H       | 412 45 88-01 | Thread guide                     | A      |
| 412 33 62-01 | Cog wheel                 | E         |              |                                  |        |

| Part no      | Description                     | Square | Part no                  | Description              | Square |
|--------------|---------------------------------|--------|--------------------------|--------------------------|--------|
| 412 45 88-01 | Thread support                  | A      | ACCESSORIES              |                          |        |
| 412 45 89-01 | Hook cover                      | D      | 401 53 99-01             | Buttonhole knife         | K      |
| 412 45 91-01 | Hook cover, window              | D      | 401 55 55-01             | Brush                    | K      |
| 412 46 13-02 | Extension table                 | K      | 411 17 32-01             | Button reed              | K      |
| 412 46 30-02 | Back cover                      | A      | 412 01 78-01             | Hammer 10 mm             | K      |
| 412 46 44-01 | Adjusting screw, thread tension | D      | 412 34 66-45             | Glide plates             | K      |
| 412 46 45-01 | Screw, thread tension           | D      | 412 34 73-01             | Gathering foot           | K      |
| 412 46 95-02 | Inside tray accessory box       | K      | 412 38 15-01             | Screw driver medium      | K      |
| 412 47 18-01 | Thread tension compl.           | D      | 412 38 00-01             | Presser foot "A"         | K      |
| 412 47 73-01 | Case holder compl.              | D      | 412 38 01-01             | Presser foot "B"         | K      |
| 412 48 09-01 | Protector, take up              | A      | 412 38 02-01             | Buttonhole foot "C"      | K      |
|              |                                 |        | 412 38 04-01             | Blind stitch foot "D"    | K      |
| 412 49 80-45 | PC-board 535                    | B      | 412 38 05-01             | Zipper foot "E"          | K      |
| 412 49 80-46 | PC-board, 545                   | B      | 412 38 06-01             | Edging foot "J"          | K      |
| 412 49 80-47 | PC-board, 555                   | B      | 412 40 80-01             | Buttonhole sensor foot   | K      |
| 412 49 80-48 | PC-board, 415/425               | B      |                          |                          |        |
| 412 49 80-49 | PC-board, Lisa                  | B      | OPERATING MANUAL 555/545 |                          |        |
| 412 50 24-03 | Cross head compl.               | F      | 412 60 81-01             | Operating man. Swe       | K      |
| 412 53 02-02 | Plug, card hole                 | A      | 412 60 81-08             | Operating man. Dan       | K      |
| 412 53 14-03 | Foil key board 554              | A      | 412 60 81-11             | Operating man. Fin       | K      |
| 412 53 14-04 | Foil key board 545              | A      | 412 60 81-21             | Operating man. Nor       | K      |
| 412 53 20-02 | Foil key board 535              | A      | 412 60 81-28             | Operating man. Eng       | K      |
|              |                                 |        | 412 60 81-31             | Operating man. Fra       | K      |
| 412 53 28-01 | Guide 535 Swe                   | A      | 412 60 81-36             | Operating man. Dutch     | K      |
| 412 53 28-02 | Guide 535 Dan                   | A      | 412 60 81-41             | Operating man. Ita       | K      |
| 412 53 28-03 | Guide 535 Fin                   | A      | 412 60 81-46             | Operating man. Spa       | K      |
| 412 53 28-04 | Guide 535 Nor                   | A      | 412 60 81-51             | Operating man. Ger       | K      |
| 412 53 28-05 | Guide 535 Fra                   | A      | 412 60 81-56             | Operating man. Russian   | K      |
| 412 53 28-06 | Guide 535 Hol                   | A      |                          |                          |        |
| 412 53 28-07 | Guide 535 Ita                   | A      | OPERATING MANUAL 535     |                          |        |
| 412 53 28-08 | Guide 535 Ger                   | A      | 412 60 82-05             | Operating man. Swe/Fin   | K      |
| 412 53 28-09 | Guide 535 Spa                   | A      | 412 60 82-08             | Operating man. Dan/Nor   | K      |
| 412 53 28-10 | Guide 535 Pol                   | A      | 412 60 82-31             | Operating man. Fra/Dutch | K      |
|              |                                 |        | 412 60 82-35             | Operating man. Ger/Ita   | K      |
| 412 53 28-14 | Guide 535 Austria               | A      | 412 60 82-45             | Operating man. Eng/Spa   | K      |
| 412 54 78-01 | Plugg, UK                       | J      | 412 60 82-56             | Operating man. Russian   | K      |
| 412 55 01-01 | Bobbin case compl.              | D      |                          |                          |        |
| 412 56 15-45 | Plastic bobbins (10-pac)        | D,K    | OPERATING MANUAL 415/425 |                          |        |
| 412 56 85-01 | Dust cover                      | D      | 412 60 96-01             | Operating man. Swe       | K      |
| 412 56 86-01 | Adjusting washer                | D      | 412 60 96-06             | Operating man. Dan       | K      |
| 412 57 01-01 | Sleeve, lamp                    | K      | 412 60 96-11             | Operating man. Fin       | K      |
| 412 58 25-01 | Screw needle clamp              | F      | 412 60 96-21             | Operating man. Nor       | K      |
| 412 60 13-01 | Cover - 415, 425                | A      | 412 60 96-26             | Operating man. Eng       | K      |
|              |                                 |        | 412 60 96-31             | Operating man. Fra       | K      |
| 412 60 40-81 | Cover - 555, 545, 535           | A      | 412 60 96-36             | Operating man. Dutch     | K      |
| 412 60 40-81 | Window - 555, 545, 535          | A      | 412 60 96-41             | Operating man. Ita       | K      |
| 412 60 39-07 | Cover compl. Lisa               | A      | 412 60 96-46             | Operating man. Spa       | K      |
| 412 60 46-01 | Name plate - 545                | A      | 412 60 96-51             | Operating man. Ger       | K      |
| 412 60 46-02 | Name plate - 555                | A      | 412 60 96-56             | Operating man. Russia    | K      |
| 412 60 46-03 | Name plate - 535                | A      |                          |                          |        |
| 412 60 48-02 | Name plate - 425                | A      | OPERATING MANUAL LISA    |                          |        |
| 412 60 48-03 | Name plate - 415                | A      | 412 65 64-01             | Operating man. Swe       | K      |
| 412 60 55-01 | Foil key board 415              | A      | 412 65 64-06             | Operating man. Dan       | K      |
| 412 60 58-01 | Foil key board 425              | A      | 412 65 64-11             | Operating man. Fin       | K      |
|              |                                 |        | 412 65 64-21             | Operating man. Nor       | K      |
| 412 62 18-01 | Foot pedal-empty                | J      | 412 65 64-26             | Operating man. Eng       | K      |
| 412 65 21-01 | Hinge                           | A      | 412 65 64-31             | Operating man. Fra       | K      |
| 412 65 80-01 | Foil key board Lisa             | A      | 412 65 64-36             | Operating man. Dutch     | K      |
| 412 66 34-01 | Window- Lisa                    | A      | 412 65 64-41             | Operating man. Ita       | K      |
| 721 11 87-50 | Pin                             | F      | 412 65 64-51             | Operating man. Ger       | K      |
| 721 41 64-50 | Pin                             | C      |                          |                          |        |
| 721 41 69-70 | Pin                             | E      |                          |                          |        |
| 721 41 87-70 | Pin                             | D,H    |                          |                          |        |
| 721 42 10-10 | Pin                             | D      |                          |                          |        |
| 725 52 20-05 | Screw M3*6                      | E      |                          |                          |        |
| 725 52 91-01 | Screw M4*12                     | F      |                          |                          |        |
|              |                                 |        |                          |                          |        |
| 728 52 17-05 | Screw M3*3                      | E,F    |                          |                          |        |
| 728 52 18-05 | Screw M5*6                      | F      |                          |                          |        |
| 728 52 85-05 | Screw M4*6                      | F      |                          |                          |        |
| 728 52 87-05 | Screw M4*8                      | D      |                          |                          |        |
| 728 53 20-05 | Screw M5*5                      | H      |                          |                          |        |
| 728 73 20-01 | Screw                           | H      |                          |                          |        |
| 728 73 64-05 | Screw 6*10 mm                   | B      |                          |                          |        |
| 728 82 83-05 | Screw M4*4                      | D,H    |                          |                          |        |
| 735 21 36-01 | Locking washer                  | B      |                          |                          |        |
| 735 31 08-00 | C-washer                        | F      |                          |                          |        |
| 735 31 08-20 | C-washer                        | D      |                          |                          |        |
| 735 58 35-00 | Locking washer                  | A      |                          |                          |        |
| 735 59 55-00 | Locking washer                  | H      |                          |                          |        |
|              |                                 |        |                          |                          |        |
| 735 61 24-40 | Compression ring 3mm            | G      |                          |                          |        |
| 735 61 36-40 | Compression ring 4mm            | F      |                          |                          |        |
| 735 61 53-40 | Compression ring 6mm            | F      |                          |                          |        |

A



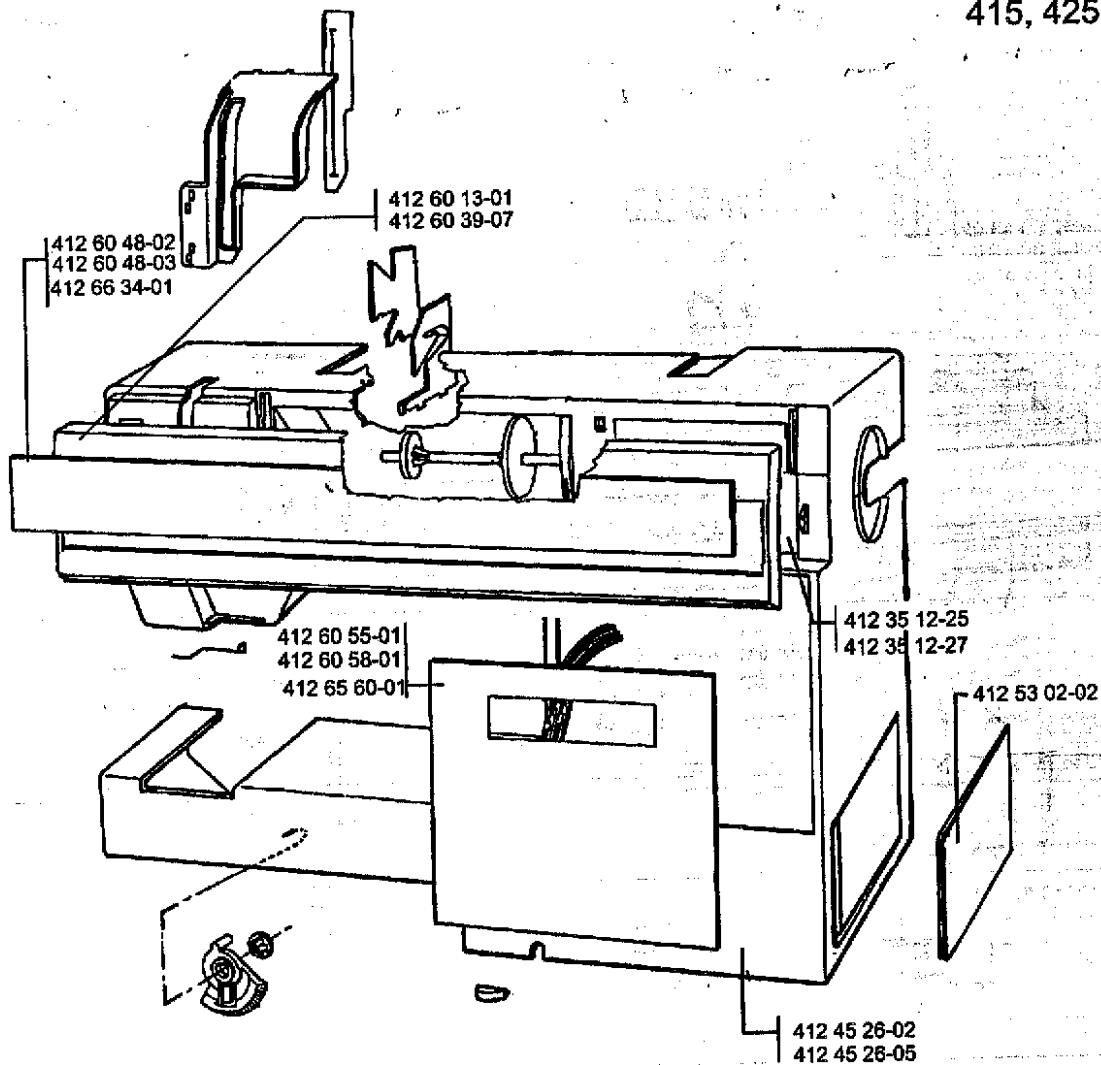
412 45 25-10  
412 45 25-11  
412 45 25-13  
412 45 25-14  
412 45 25-15



A

412 45 25-10  
412 45 25-11  
412 45 27-17

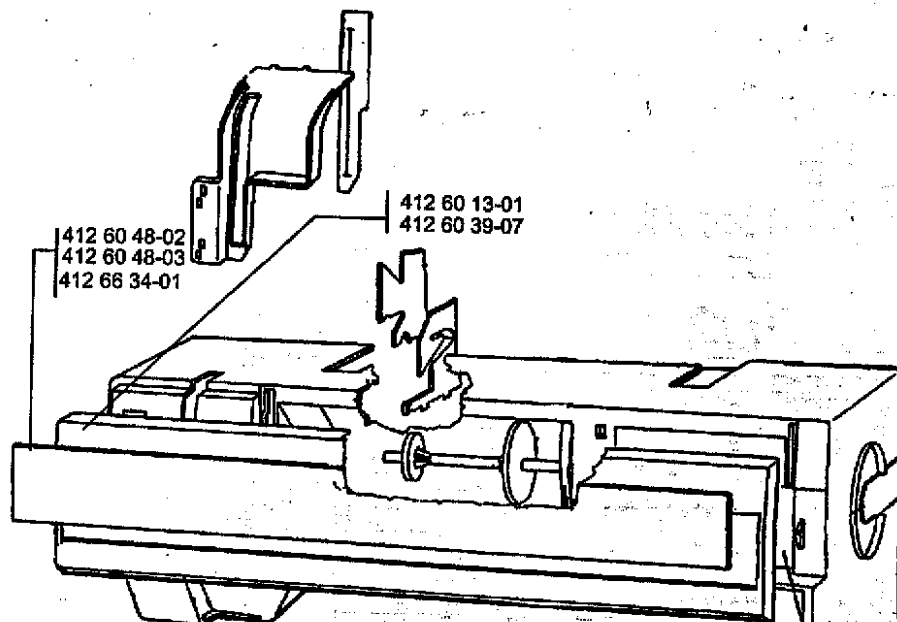
415, 425



A

412 45 25-10  
412 45 25-11  
412 45 27-17

415, 425.



412 60 48-02  
412 60 48-03  
412 66 34-01

412 60 13-01  
412 60 39-07

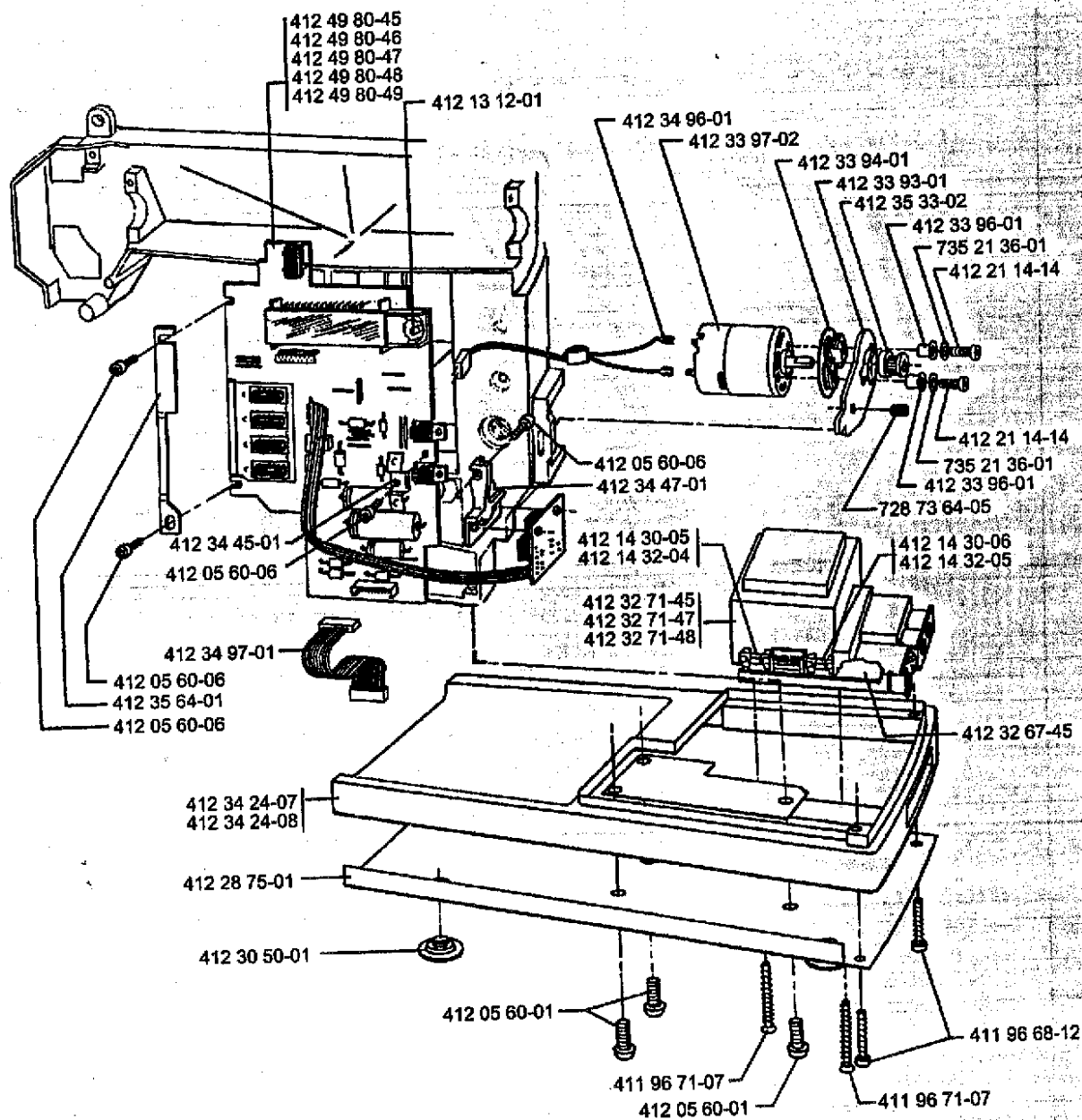
412 60 55-01  
412 60 58-01  
412 65 60-01

412 35 12-25  
412 35 12-27

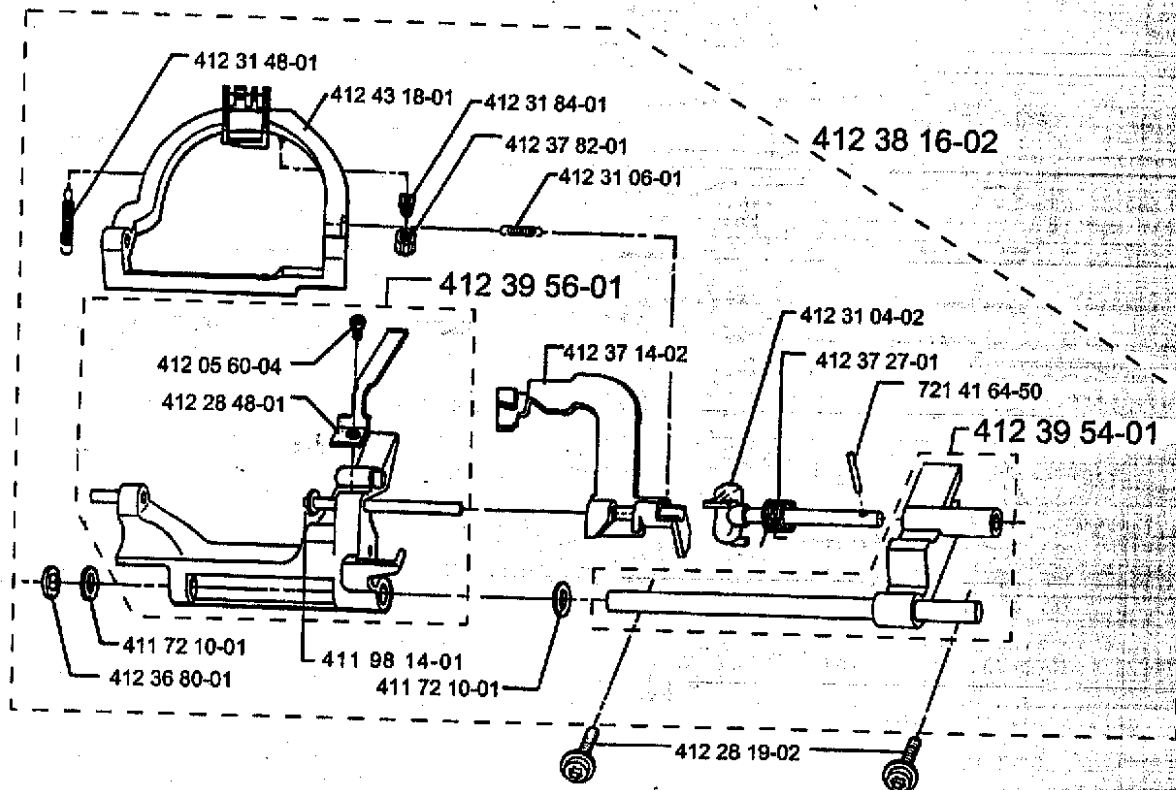
412 53 02-02

412 45 26-02  
412 45 26-05

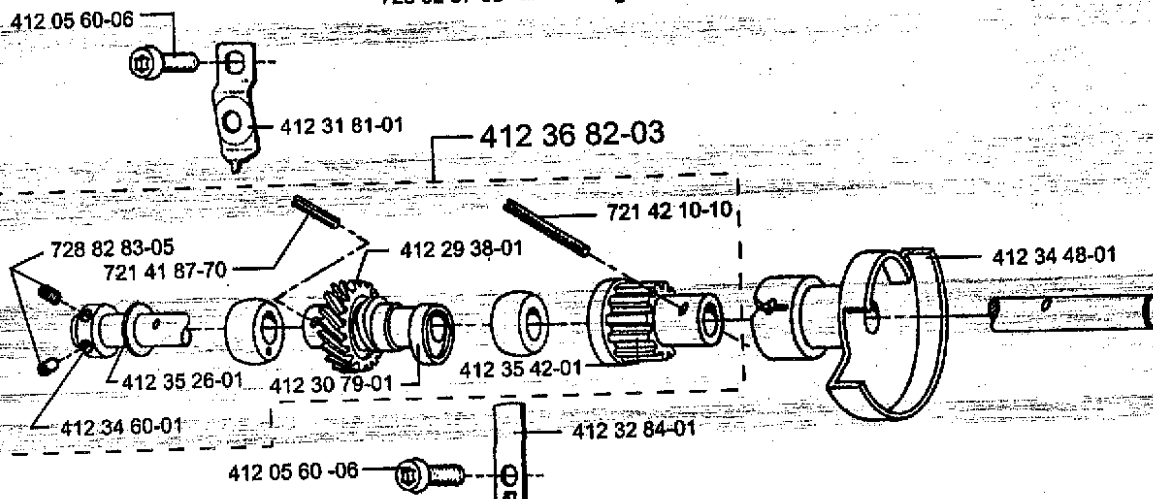
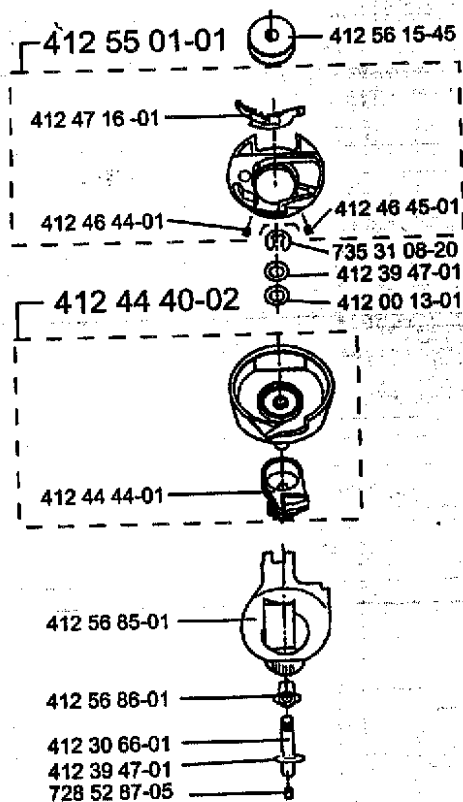
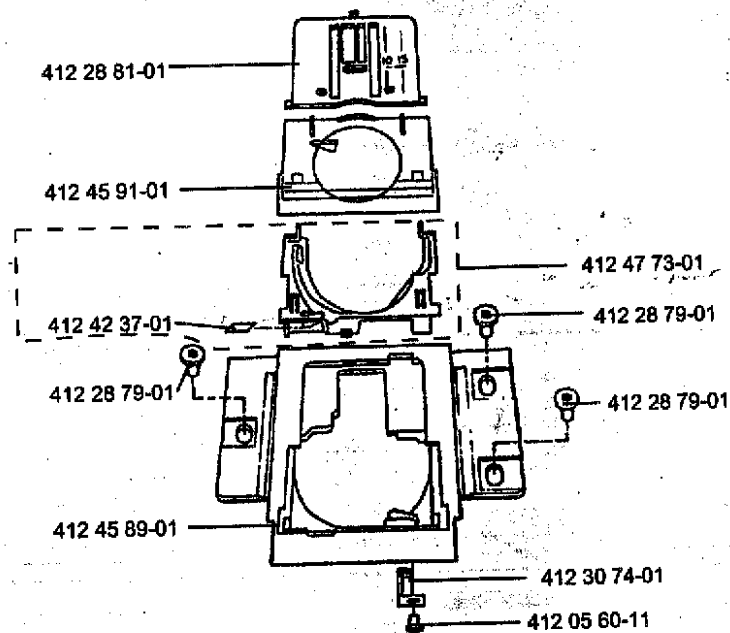
B



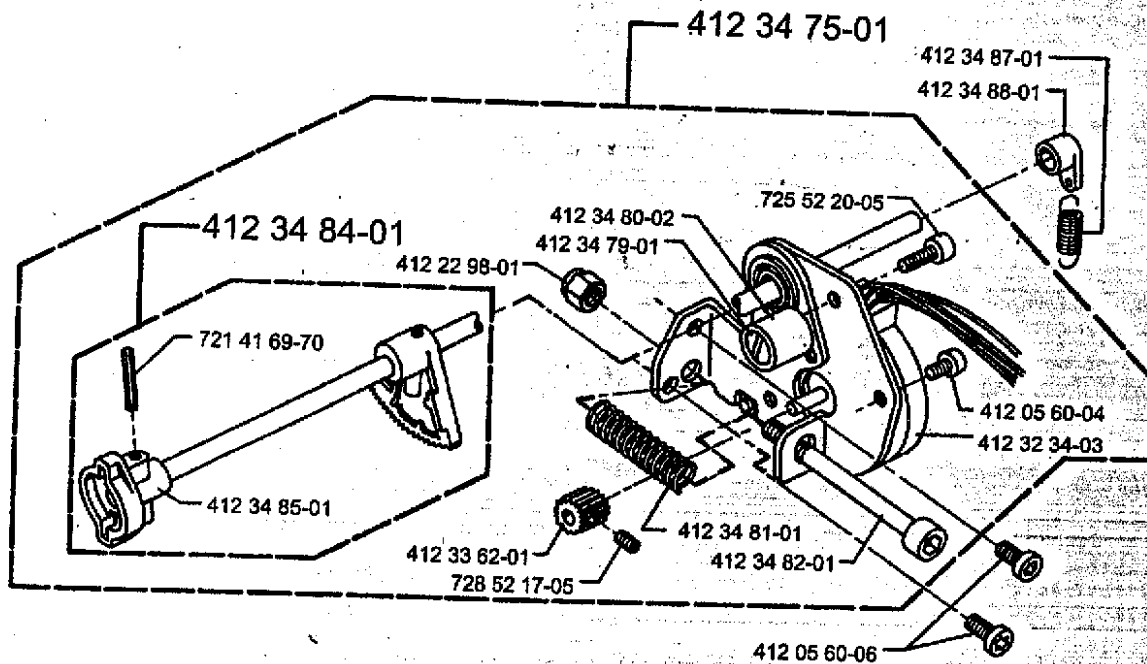
C



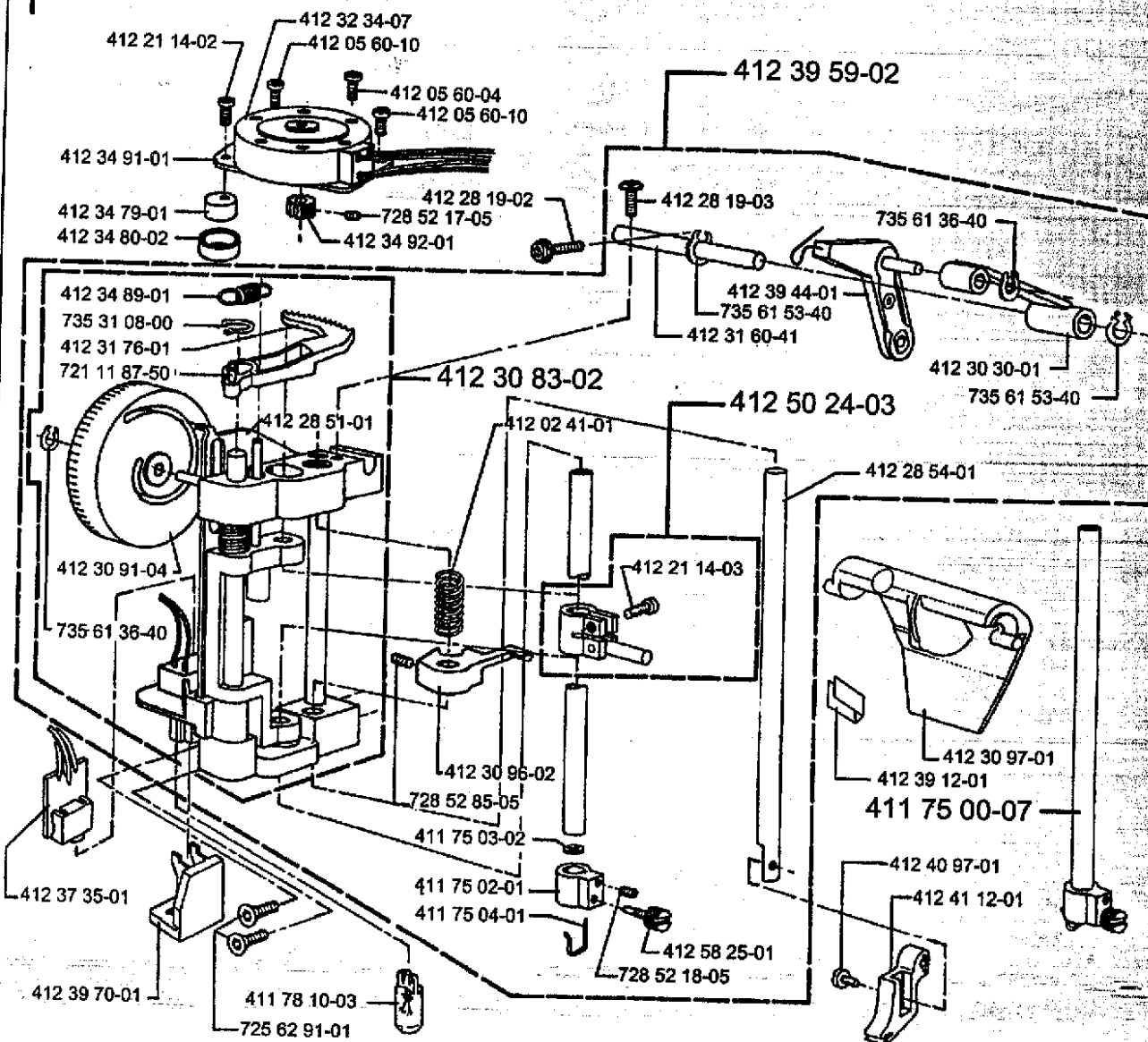
D



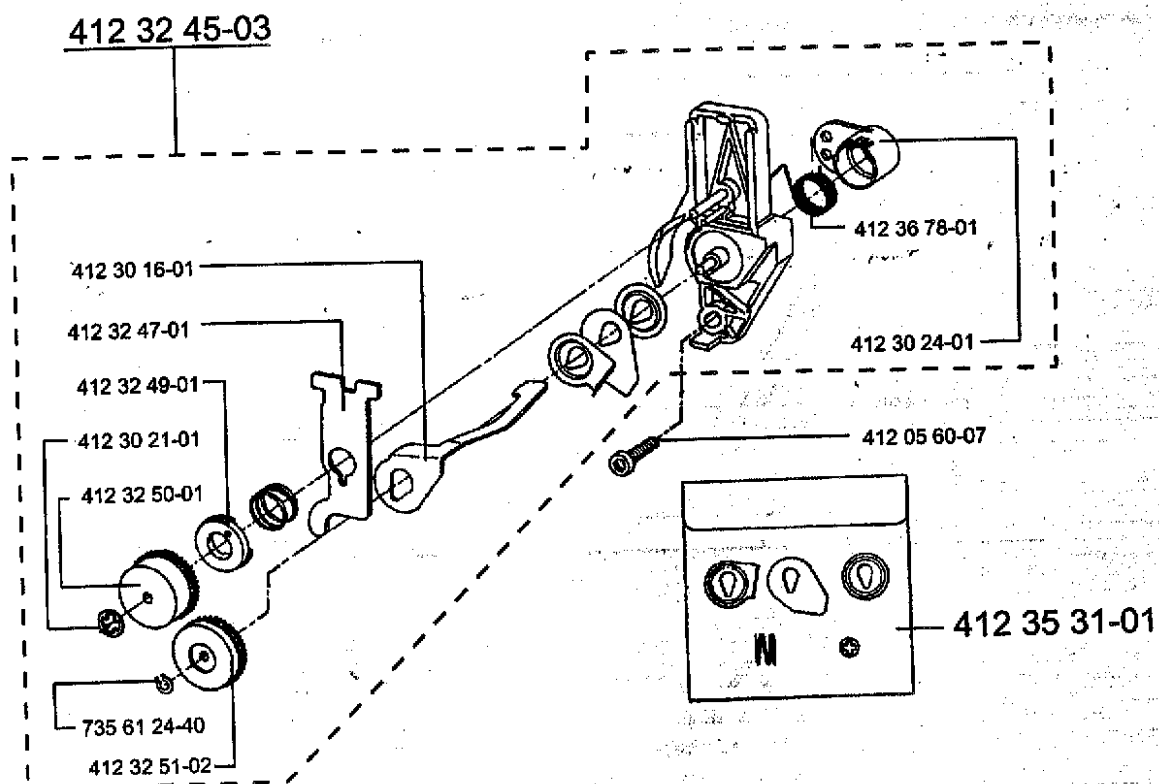
E



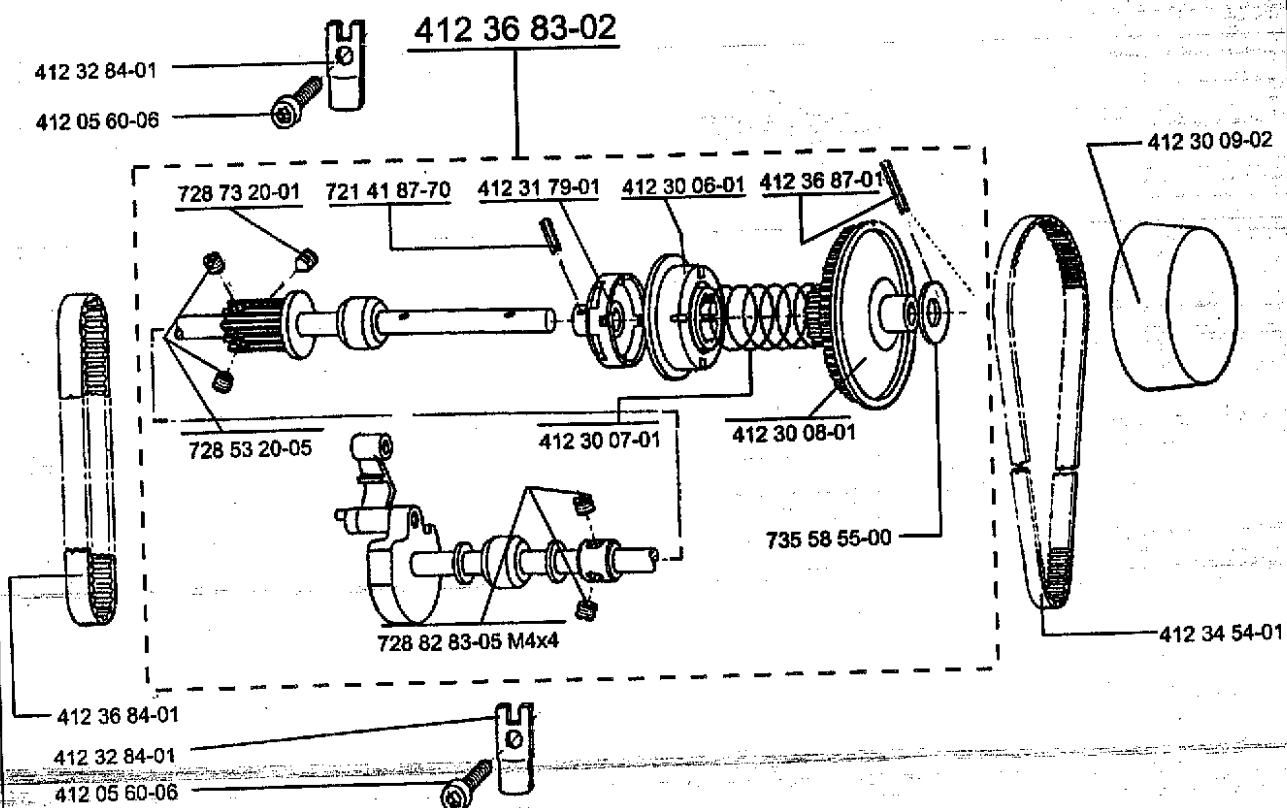
F



G

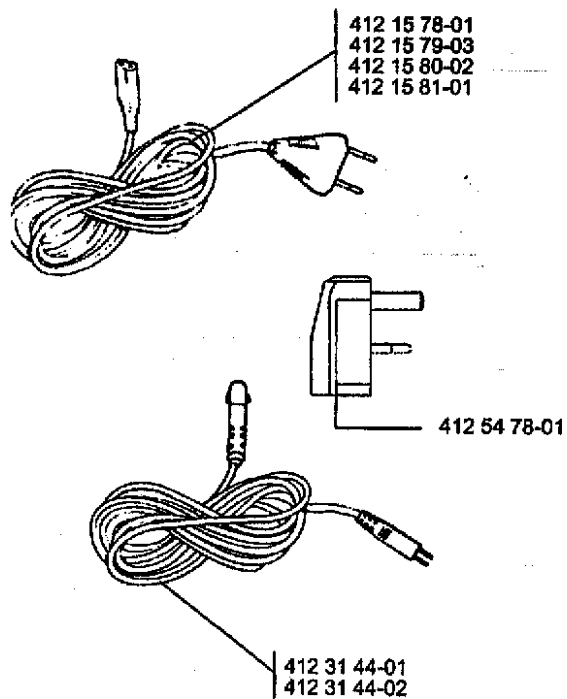
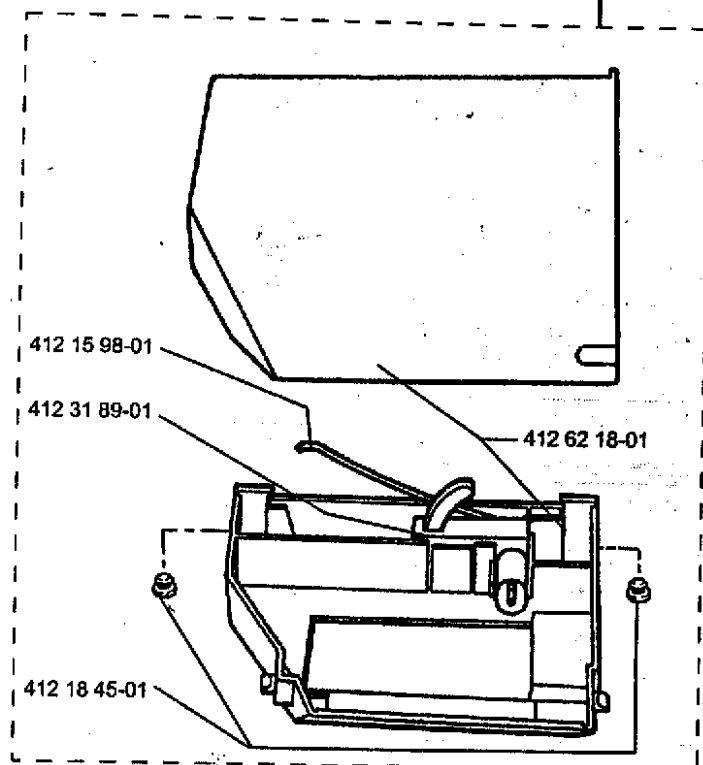


H

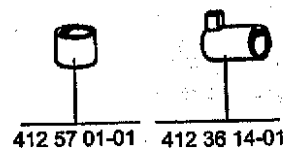
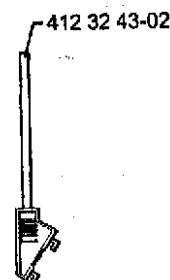
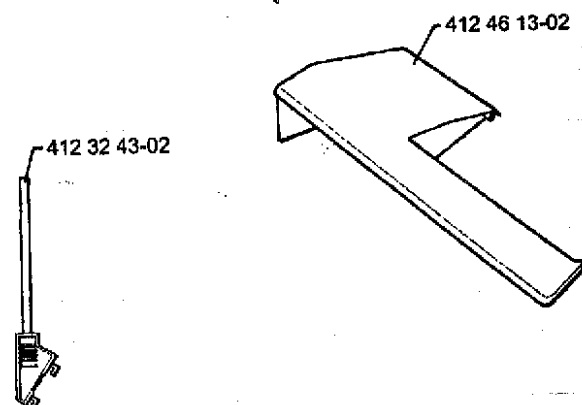
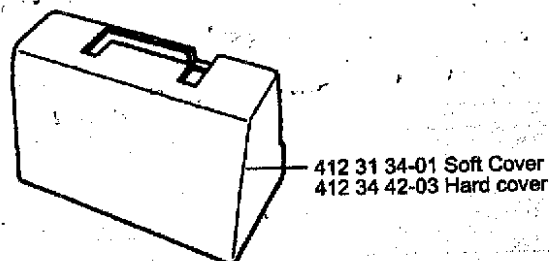
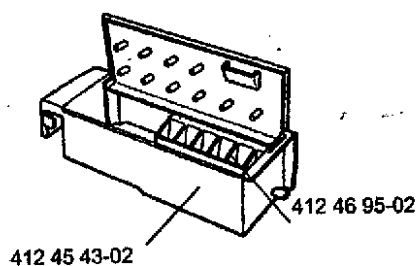


J

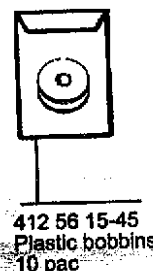
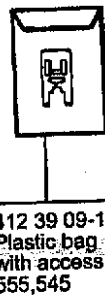
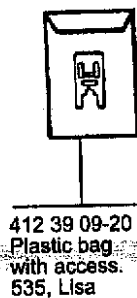
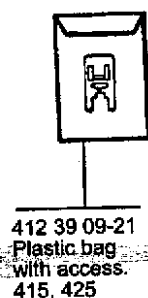
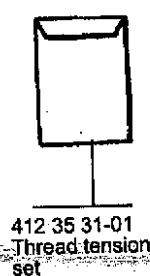
412 31 41-02



K



# ACCESSORIES



# OPERATING MANUALS



