



XR-36

PARTS CATALOGUE

FOR

MODEL XR SERIES 1-STEP BH

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	X59746-051	Front cover	29	X53638-151	Spring
2	X59593-056	Decoration plate A (21 pattern)	30	052401-406	Screw
3	X59593-057	Decoration plate A (15 pattern)	31	X59106-051	Bed cover
	X59594-057	Decoration plate B (21 pattern U.S.A.)	32	X59348-051	Drop lever
	X59594-058	Decoration plate B (21 pattern)	33	138384-051	Stop ring
	X59594-059	Decoration plate B (15 pattern U.S.A.)	34	X59602-051	Accessory table
4	X59594-060	Decoration plate B (15 pattern)	35	X59108-050	Base plate
	X59595-052	Pattern indicator plate (21 pattern)		X59465-050	Base plate (dual motor)
	X59597-054	Pattern indicator plate (15 pattern)	36	X57908-051	Screw
5	X50223-051	Spring	37	X52769-552	Machine cover
6	146200-051	Stop ring	38	X52762-051	Medallion
7	087411-415	Screw	39	X59109-051	Switch cover A
8	053400-806	Screw	40	X59113-051	Upper shaft assembly
9	X59052-051	Rear cover	41	X54013-051	Screw
10	X59053-051	Spool pin	42	123006-051	Screw
11	X59054-051	Spool pin shaft	43	X59284-050	Clutch release
12	X54338-051	Bobbin presser	44	X59285-051	Spring
13	062301-616	Screw	45	X59286-051	Clutch release switch
14	021300-106	Nut	46	X59287-051	Spring
15	X59055-051	Thread guide assembly	47	X59289-051	Balance wheel
16	138433-051	Screw	48	136869-051	Screw
17	X59101-051	Carrying handle	49	X57907-051	Bushing presser
18	053400-806	Screw	50	X57908-051	Screw
19	052401-406	Screw	51	136872-151	Needle bar
20	X59598-051	Face plate	52	X50109-050	Needle bar thread guide
	X59665-051	Face plate (U.S.A.)	53	X53053-052	Screw
	X59670-051	Face plate (U.K.)	54	129627-051	Needle clamp
21	052401-406	Screw	55	131226-051	Needle clamp screw
22	X59601-051	Foot cover	56	125161-080	Needle guide plate
23	136869-051	Screw	57	X54366-150	Needle bar supporter
24	X58361-050	Rubber cushion	58	X54713-351	Needle bar supporter assembly
25	X56474-051	Spacer	59	060300-616	Screw
26	X57908-051	Screw	60	X54368-051	Needle bar supporter stud
27	X59103-051	Bed cover	61	X54369-051	Spring
28	X59104-051	Hinged door	62	X52650-151	Needle bar crank rod assembly

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63	X59115-051	Needle bar crank	97	X54381-051	Horizontal feed shaft arm
64	132051-052	Screw	98	X54384-051	Nut
65	014680-432	Screw	99	X59255-051	Screw
66	100507-050	Metal plate	100	048050-346	Stop ring
67	014400-432	Screw	101	X57919-051	Horizontal feed plate
68	138607-050	Washer	102	X57920-051	Feed bar shaft
69	X57911-051	Zigzag needle plate	103	X59118-051	Feed bar
70	X50487-051	Screw	104	048030-346	Stop ring
71	100028-014	Needle	105	146200-051	Stop ring
72	117914-114	Needle (Germany)	106	X54389-051	Feed dog
73	X50476-051	Spring	107	060300-416	Screw
74	X54817-152	Hook assembly	108	X59120-051	Feed plate cover
75	X52882-150	Thread positioner	109	061300-416	Screw
76	014400-432	Screw	110	060400-816	Screw
77	X52651-151	Thread take-up assembly	111	X54390-051	Taper point stud R
78	X59254-051	Thread take-up lever stud	112	X57913-051	Screw
79	048040-346	Stop ring	113	X54391-150	Taper point stud L
80	014400-632	Screw	114	062400-416	Screw
81	128437-050	Presser bar	115	137734-051	Presser plate A
82	X57914-051	Presser bar spring	116	X57908-051	Screw
83	X57915-051	Presser bar guide bracket	117	X56613-051	Spring
84	X57574-051	Screw	118	X54393-051	Spring
85	X51943-151	Presser foot lifter	119	X53330-050	Washer
86	X54552-051	Presser foot lifter stud	120	X59122-051	Vertical feed plate
87	X57913-051	Screw	121	X59124-051	Adjusting screw
88	138135-052	Zigzag presser foot	122	X56960-051	Nut
89	138134-051	Presser foot holder assembly	123	X59125-051	Vertical feed shaft
90	132730-151	Thumb screw	124	X54395-051	Vertical feed plate
91	X52653-151	Tension release plate C	125	X54397-051	Adjusting screw
92	120454-051	Stop ring	126	102571-056	Nut
93	X51946-051	Spring	127	X54398-151	Vertical feed shaft
94	120454-051	Stop ring	128	048050-346	Stop ring
95	X54375-051	Feed connecting rod	129	X57913-051	Screw
96	X54378-051	Spring	130	X55473-051	Slide block
	X57917-051	Horizontal feed shaft	131	X59710-051	Feed regulator assembly

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132	X59200-051	Screw	167	X51383-050	Washer
133	X56960-051	Nut	168	X52664-050	Lower shaft bushing
134	X59127-051	Spring	169	137768-151	Collar
135	014400-632	Screw	170	014400-432	Screw
136	X59604-051	Reverse sewing lever C	171	X57941-151	Lower shaft crank assembly
137	X59223-051	Screw	172	X59255-051	Screw
138	X56960-051	Nut	173	X54384-051	Nut
139	048040-346	Stop ring	174	048050-346	Stop ring
140	138607-050	Washer	175	X57943-051	Bushing presser
141	X53330-050	Washer	176	X57908-051	Screw
142	X59130-051	Feed bracket plate assembly	177	X53330-050	Washer
143	X51965-051	Feed dial gear A assembly	178	X56767-051	Shuttle race assembly
144	014400-432	Screw	179	128581-051	Shuttle hook
145	X59184-051	Feed regulating dial	180	X54429-051	Shuttle driver assembly
146	X54979-051	Spring	181	X54433-051	Collar
147	048040-346	Stop ring	182	014400-432	Screw
148	060400-416	Screw	183	X54514-050	Shuttle driver shaft gear
149	X57803-051	BH adjusting eccentric stud	184	151602-051	Screw
150	128491-051	Washer	185	128582-053	Bobbin case assembly
151	048050-346	Stop ring	186	X52800-050	Bobbin
152	X57150-051	Spring washer	187	014400-632	Screw
153	X57422-051	BH adjusting lever	188	X59732-051	Zigzag connecting rod assembly
154	048030-346	Stop ring	189	X59735-051	Zigzag connecting rod roller
155	X59198-051	Feed gear B assembly	190	X50559-050	Adjusting nut
156	060401-416	Screw	191	062301-006	Screw
157	X51978-051	Spring	192	048020-346	Stop ring
158	X59189-051	Bobbin winder assembly	193	X52005-151	Spring
159	X52102-051	Spring	194	X59143-051	Pattern cam assembly
160	X57908-051	Screw	195	X59788-051	Pattern cam shaft
161	X59615-051	Reverse sewing button	196	128491-051	Washer
162	X56887-051	Spring	197	048050-346	Stop ring
163	X57908-051	Screw	198	X59743-051	Washer
164	X58483-051	Lower shaft assembly	199	X59765-051	Spring washer
165	X54424-050	Vertical feed cam	200	X56863-051	Finger shaft
166	014400-432	Screw	201	X59736-051	Z finger frame assembly

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202	125322-051	Screw	236	048030-346	Stop ring
203	021670-102	Nut	237	X59620-051	Spring
204	X59148-051	F finger frame assembly	238	X59164-051	Thread guard assembly
205	120258-051	Screw	239	129376-051	Tension disc
206	021670-102	Nut	240	108263-051	Tension disc
207	X52053-051	BHF finger assembly	241	X52122-051	Tension releaser B
208	120258-051	Screw	242	X55842-051	Spring
209	021670-102	Nut	243	137881-051	Tension disc washer
210	137191-051	Stop ring	244	X50765-251	Thread tension control screw
211	X52058-051	Spring	245	X50702-050	Spring washer
212	X54991-151	Release lever	246	025060-132	Washer
213	120258-051	Screw	247	X52643-050	Tension control nut
214	021670-102	Nut	248	047260-850	Spring pin
215	X52063-151	Release lever shaft	249	012400-432	Screw
216	X52064-051	Spring	250	X52120-051	Tension dial shaft
217	048040-346	Stop ring	251	X59290-051	Spring
218	X57485-051	Selecting lever holder assembly	252	226392-050	Washer
219	X58057-051	Selecting cam assembly (21 pattern)	253	X59166-051	Tension dial
	X58058-051	Selecting cam assembly (15 pattern)	254	X59167-051	Thread guard supporter plate
220	X59154-051	Selecting dial	255	060300-416	Screw
221	052401-406	Screw	256	X59168-051	Spring
222	X59155-051	Selecting gear	257	138384-051	Stop ring
223	048050-346	Stop ring	258	X59624-051	Thread guard cover
224	X57908-051	Screw	259	X59170-050	Thread guard wire
225	X59621-051	Indication gear	260	X59226-051	Bobbin winder thread guide assembly
226	014400-632	Screw	261	U12017-051	Screw
227	X56881-051	Unit base B assembly	262	X57908-051	Screw
228	X59609-051	Unit base F assembly	263	060400-816	Screw
229	021400-205	Nut	264	X59171-051	Sew-light assembly (110-120V)
230	X56886-051	Spring		X59291-051	Sew-light assembly (220-240V)
231	X59616-051	Reverse sewing lever B assembly	265	X53061-050	Sew-light bulb (110-120V)
232	048040-346	Stop ring		205336-050	Sew-light bulb (220-240V)
233	X56868-051	BHZ finger	266	X57908-051	Screw
234	X57908-051	Screw	267	X53169-050	Band
235	X59612-051	Reverse sewing lever A	268	130944-051	Belt

[illegible]

