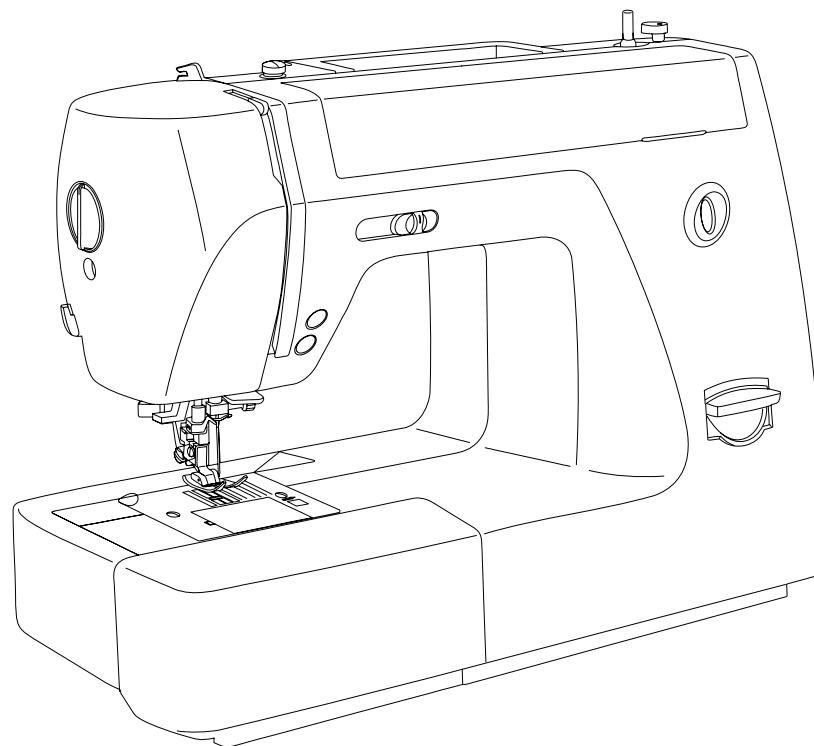
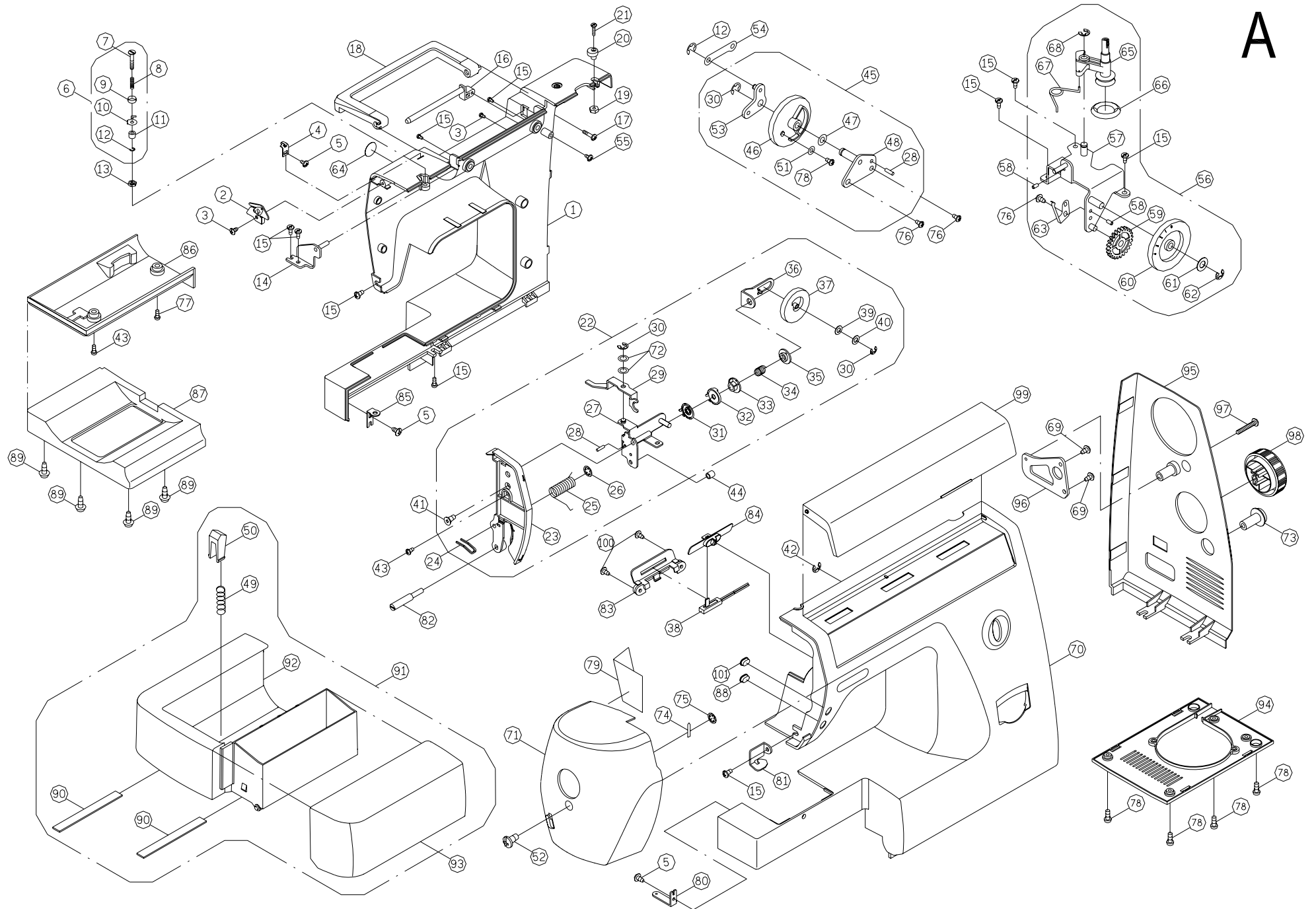


Parts List



AstraLux 
Model XP45

A



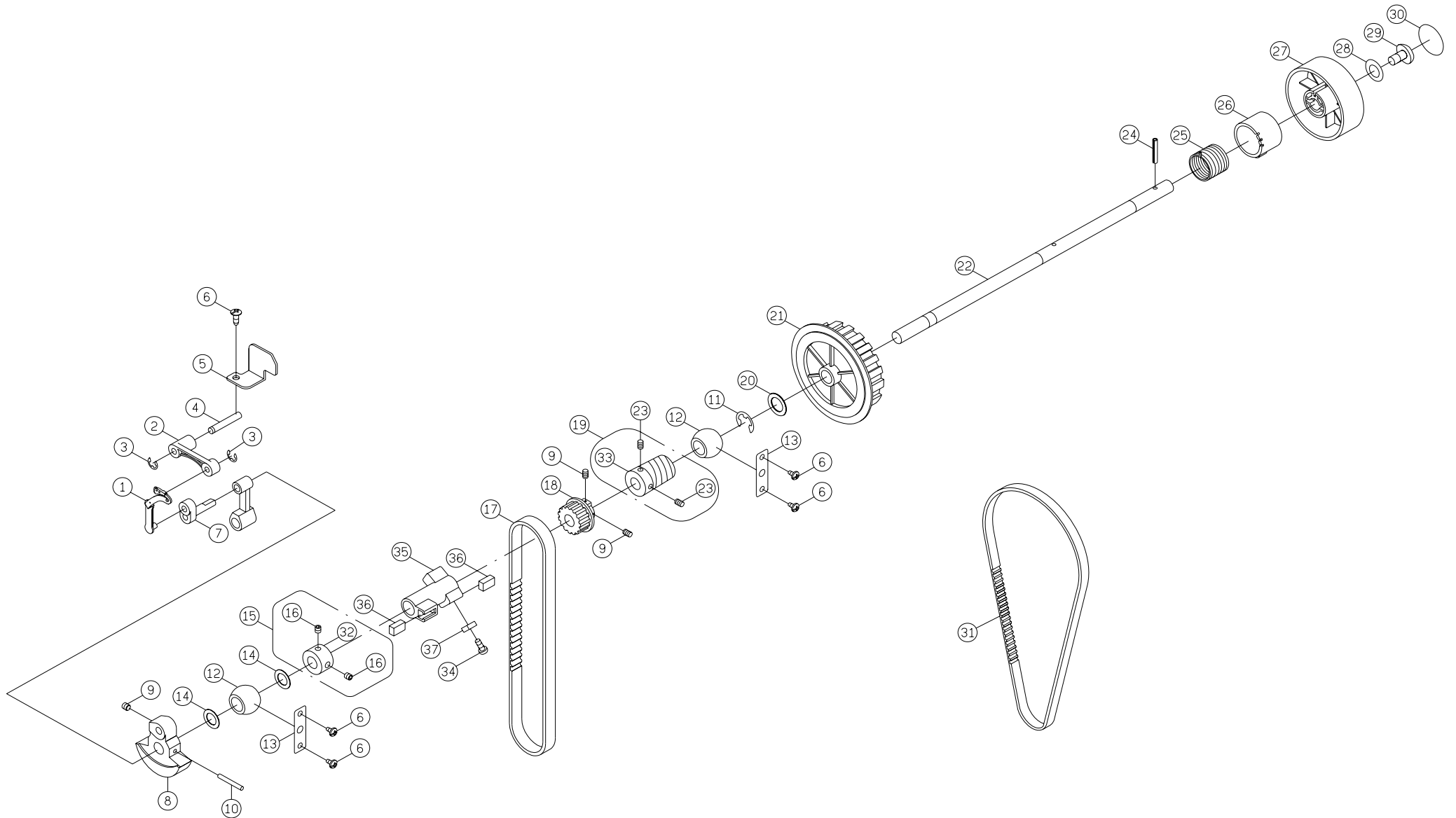
No.	Part No.	Description
1	E4G0563209	Back cover
2	V610155000	Thread guide complete
3	004230326*	Set screw (M3×12B)
4	E1A2043001	Thread guide
5	004230216	Set screw (M3×8.5)
6	E1A2065000	Bobbin winder thread guide complete
7	E1A2053001*	Bobbin winder thread guide adjusting
8	H13153001	Bobbin winder thread guide spring
9	H13133001	Bobbin winder spring disc
10	V610223001	Bobbin winder thread guide
11	E1A2353006	Spacer
12	003010036	E-Ring (ETW-3)
13	004840106	Nut (ALN-4)
14	V61253006	Arm top cover plate
15	004240106*	Set screw (M4×8A)
16	E1A1663209	Spool rod
17	004230656	Set screw (M3×1.06B)
18	E4G0363209	Handle
19	004706013*	Nut (9/64×40 t=3)
20	E1A2393000	Bobbin winder stopper
21	004106162*	Set screw (9/64×40×16)
22	E4G7794209	Dial tension complete
23	E4G0053209	Dial tension supporter plate cover
24	V61873001	Thread guide
25	E9R0453000	Thread guide spring
26	003020453*	CS ring (CSTW-4.5)
27	V630043006	Dial tension supporter plate
28	003043010	Spring pin (ϕ 3×10×0.6)
29	E1A2113003	Dial tension waft plate
30	003010043*	E-Ring (ETW-4)
31	E1A2333001	Dial tension disc
32	J30423001	Dial tension disc (1)
33	R10593000	Dial tension spring regulator
34	NB1083000	Dial tension spring
35	K50193000	Dial tension regulator
36	V630053006	Dial tension spring plate

No.	Part No.	Description
37	E4G7793209	Dial tension knob
38	008212109	Slide volume
39	004500360*	Washer (VW-5)
40	004300643*	Washer (5.2×10×0.5)
41	004240176*	Set screw (M4×6D)
42	003020033	Washer (CS-3)
43	004240146*	Set screw (M4×15B)
44	H11103001	Dial tension guide spring tube
45	E4G8794209	Zig zag width dial complete
46	E4G8793209	Zig zag width dial
47	004900063*	Washer
48	E4G0073006	Zig zag width dial plate
49	H10143003	Sewing table body guide spring
50	H10133211	Sewing table body guide
51	004300076*	Washer (4.2×9×0.5)
52	004241061*	Set screw (M4×10B)
53	E4G0093006	Zig zag width crank
54	E3A0153003	Zig zag width crank rod
55	004240306*	Set screw (M4×10B)
56	EJGR014209	Bobbin winder frame complete
57	E4G0125006	Bobbin winder frame
58	003043006	Spring pin (ϕ 3×6×0.6)
59	V630193000	Feed regulator gear
60	EJGR013209	Feed regulator dial
61	004300186*	Washer (6.2×12×0.5)
62	003010046*	E-Ring (ETW-4)
63	E4G0153003	Feed regulator set plate
64	V61503209	Plate (1)
65	V61165000	Bobbin winder crank complete
66	F20213000	Bobbin winder rubber pulley
67	V61563003	Bobbin winder crank spring
68	003010053*	E-Ring (ETW-5)
69	004240056*	Set screw (M4×6B)
70	EJGN053209	Front cover
71	E4G7193209	Face plate
72	004300873	Washer (5×8×0.5)

No.	Part No.	Description
73	E1A1703209	Adjusting dial
74	V630593000	Thread cutter
75	003020583	Washer (CS-6)
76	004240676	Set screw (M4×5B)
77	004240136*	Set screw (M4×12B)
78	004240046*	Set screw (M4×10B)
79	E4G0573000	Heat resistant plate
80	E1A1623002	Arm front cover set plate
81	E1A1883001	Arm top cover thread guide plate
82	004240982	Set screw (M4)
83	EMC0053209	Slide volume knob connector
84	EJG0053209	Slide volume knob
85	E1A1673002	Arm back cover set plate
86	E4G6013209	Free arm base
87	E4G0403209	Free arm foot bush
88	EJG0023209	Needle position knob
89	004230746*	Set screw (M3×12)
90	E1A1843000	Sewing table body felt
91	E4G0425209	Sewing table complete
92	E4G0433209	Sewing table body
93	E4G0443209	Sewing table body cover
94	E4G0413209	Cord reel cover
95	EJGR003209	Motor driver belt cover
96	E1A1723003	Motor driver belt cover frame
97	004241106*	Set screw (M4×25)
98	E4G0463209	Selector dial
99	E4G0323878	UP COVER
100	004230086	Set screw (M3×6)
101	EJG0033209	ON/OFF knob

***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

B

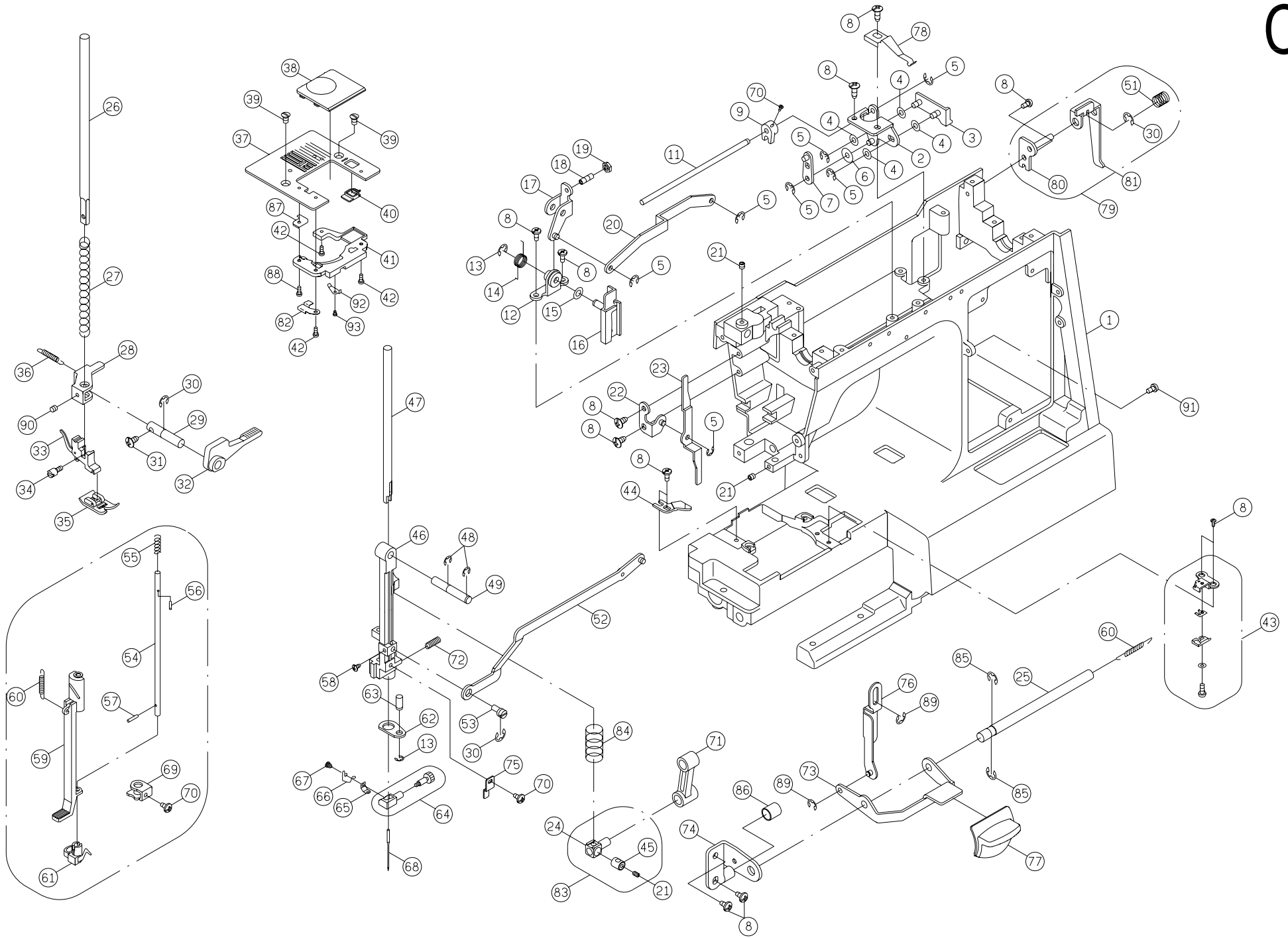


No.	Part No.	Description
1	E1A2685000	Thread take up lever
2	E1A2653000	Thread take up lever supporter
3	003010036*	E-Ring (ETW-3)
4	V60223003	Thread take up lever supporter shaft
5	E1A2313006	Thread take up lever supporter shaft plate
6	004240106*	Set screw (M4×8A)
7	E1A2663000	Arm shaft balance pin complete
8	E1A2213000	Arm shaft balance
9	004240223	Set screw (M4×6)
10	003043524*	Arm shaft balance pin (ϕ 3.5×24)
11	003010093	E-Ring (ETW-9)
12	R10293000	Arm shaft bushing
13	E1A2623003	Arm shaft bushing holder plate
14	004400080	Endure attrition washer
15	R10304000	Arm shaft collar complete
16	004250203*	Set screw (M5×5)
17	E1A0083000	Motor drive belt
18	F4A0033000	Arm shaft sprocket
19	E1A0065000	Arm shaft worm complete
20	004300853*	Washer (10.2×15×0.5)
21	E4A0143210	Arm shaft drive belt pulley
22	E1A0044000	Arm shaft
23	004107283*	Set screw (11/64×40×5)
24	003043018*	Spring pin (ϕ 3×18)
25	R10393000	Arm shaft clutch annulus spring
26	R10403000	Arm shaft collar
27	E4G0473209	Hand wheel
28	004300586*	Hand wheel washer (5.2×16×1.0)
29	004250346*	Set screw (M5×10)
30	V16883209	Hand wheel decorated plate
31	007163471	Motor drive belt
32	R10313000	Arm shaft collar
33	E1A0063000	Arm shaft worm
34	004240056	Set screw (M4×6 B)
35	008449000	Hand wheel magnet frame
36	J70193000	Hand wheel magnet

No.	Part No.	Description
37	004840022*	Nut (M4 t=3)

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C



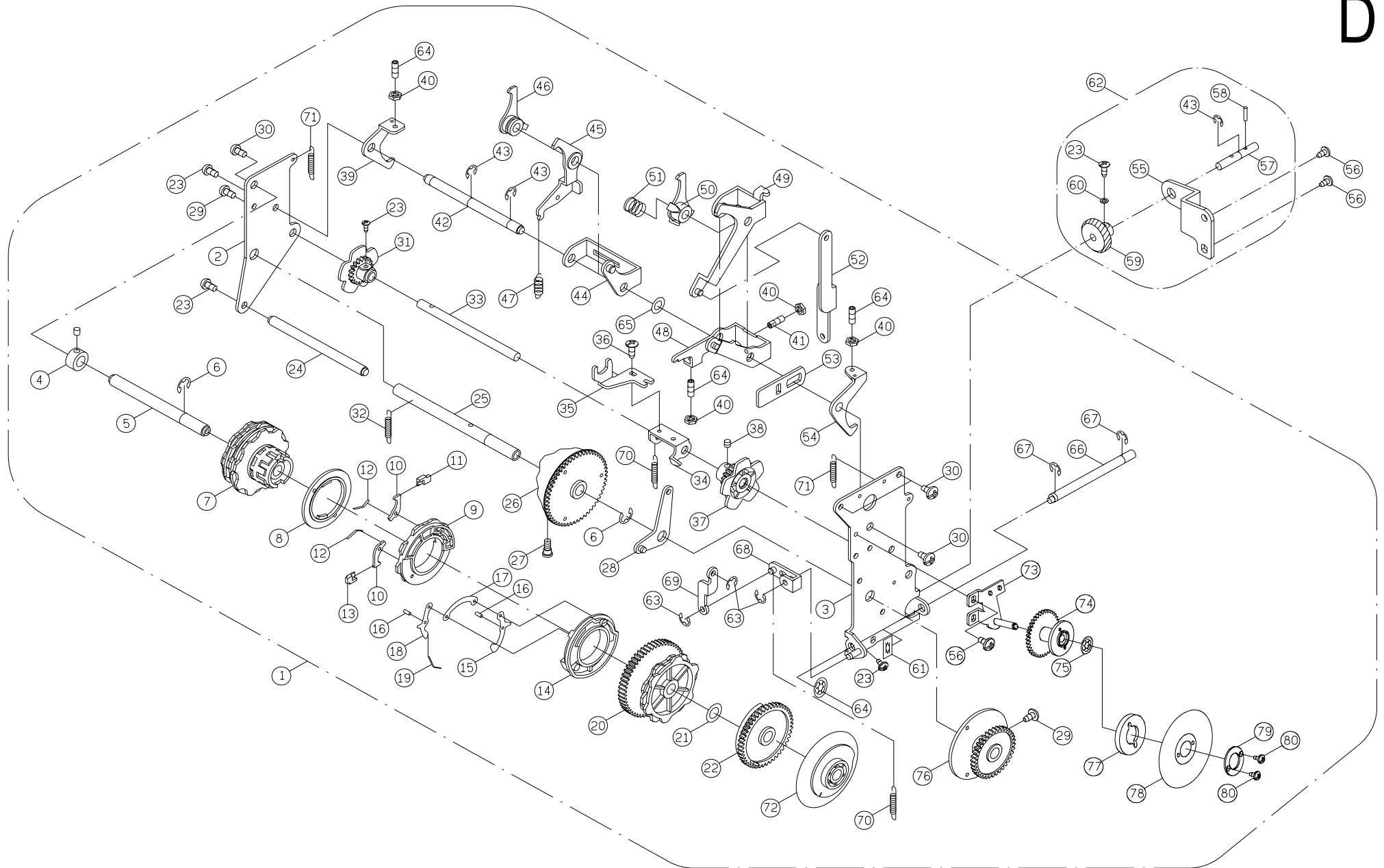
No.	Part No.	Description
1	E4G0013000	Arm
2	E1A1373003	BH selector plate
3	E1A1393003	BH slide plate
4	004300076*	Washer (4.2×9×0.5)
5	003010036*	E-Ring (ETW-3)
6	004300136*	Washer (4.2×12×1.2)
7	E1A1413003	BH selector plate
8	004240056*	Set screw (M4×6B)
9	E1A1423000	BH select crank
10	004230036*	Set screw (M3×6B)
11	E1A1433003	BH select crank shaft
12	E1A1283003	Zig zag width regulating cam plate
13	003010043*	E-Ring (ETW-4)
14	E1A1333003	Zig zag width spring
15	004300713*	Washer (5.2×10×0.2)
16	E1A1303002	Zig zag width regulating cam
17	E1A1323003	Zig zag regulator crank
18	004240633*	Set screw (M4×12)
19	004840106	Set Nut (ALN-4)
20	E1A1343003	Rod
21	004240503*	Set screw (M4×4)
22	E1A0243003	Movement plate supporter (1)
23	E1A0253003	Movement plate
24	H10253000	Needle bar bracket (1)
25	F4A0593003	Reverse crank shaft
26	E1A0143002	Presser bar
27	E4G0023003	Presser bar spring
28	E1A0163003	Presser bar bracket
29	E1A2093003	Presser bar lifter lever shaft
30	003010053*	E-Ring (ETW-5)
31	004240146	set screw (M4×15B)
32	E1A0173000	Presser bar lifter lever
33	006910008	Shank complete
34	004106221	Shank complete set screw
35	006918008	Zig zag presser foot complete
36	E1A2323003	Presser bar bracket spring

No.	Part No.	Description
37	E3A0253004	Needle plate
38	NB1293000	Needle plate cover
39	004240851*	Set screw (M4×6)
40	NB0233000	Needle plate cover open
41	E1A2593000	Needle plate cover
42	004103072*	Set screw (SM3/32×56 L=3)
43	E1A0584000	Rotary hook plate complete
44	E1A0593002	Rotary hook plate
45	H10263000	Needle bar bracket (2)
46	E1A0103000	Needle bar supporter
47	NB0533000	Needle bar
48	003080052*	E-Ring (BETW-5)
49	E1A1893000	Needle bar supporter pin
50	003010046*	E-Ring (ETW-4)
51	V61243003	Clutch rod spring
52	E3A0013003	Needle bar driving rod
53	E1A2433000	Needle bar driving rod pin
54	E1A0113000	Auto threaded shaft
55	R12793003	Auto threaded shaft spring
56	003042014*	Spring pin (ϕ 2×14)
57	003042006	Spring pin (ϕ 2×6 t=0.4)
58	004106233	Set screw (9/64×40×5)
59	E1A0123000	Auto threaded lever
60	E4G0293003	Reverse lever spring
61	E1A2125000	Auto threaded
62	E1A0193003	Needle bar supporter plate
63	E1A0203003	Needle bar supporter plate pin
64	H10205000	Needle clamp complete
65	R12573000	Needle guide plate
66	H10223000	Needle bar thread guide
67	004103011	Set screw
68	006046148	Needle
69	M70073002	Auto threaded stopper (1)
70	004230016*	Set screw (M3×6A)
71	F4A3343000	Needle bar crank rod
72	H50583003	Needle bar supporter spring

No.	Part No.	Description
73	E4G0173006	Reverse Crank
74	F4A0563003	Reverse plate
75	E1A2613002	Needle bar stopper plate
76	F4A0603003	Reverse rod
77	E4G0273209	Reverse button
78	E1A2103003	BH cam plate
79	V61205003	Clutch rod complete
80	V61213003	Clutch rod plate
81	V61233003	Clutch rod
82	E1A2603000	Needle plate spring
83	H10195000	Needle bar bracket complete
84	H10723003	Tension lever lifter spring
85	003010056	E-Ring (ETW-5)
86	F4A0843000	Reverse plate roller
87	E1A2913000	Needle plate cover plate
88	004103081	Set screw (SM3/32×56 L=5)
89	003010033	E-Ring (ETW-3)
90	004240033	Set screw(M4X5)
91	004240106	Set screw (M4×8A)
92	E1A2923000	Needle plate cover spring
93	004225106	Set screw (M2.5×3)

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D

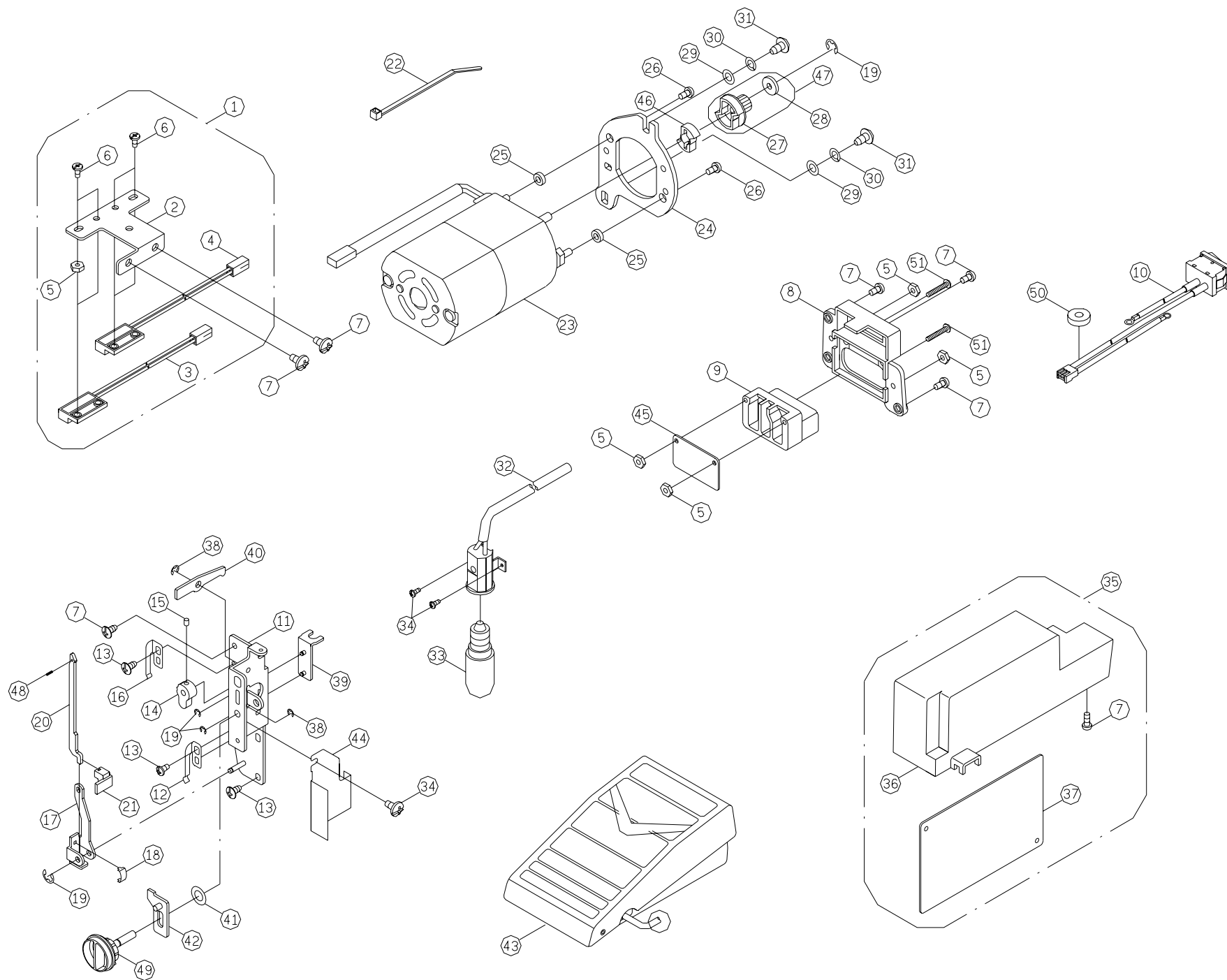


No.	Part No.	Description
1	E4G0484000	Pattern cam contact complete
2	E1A0673003	Pattern cam contact plate (back)
3	E1A0653003	Pattern cam contact plate (front)
4	H11935000	Pattern cam shaft collar complete
5	E1A0683003	Pattern cam shaft
6	003010063*	E-Ring (ETW-6)
7	E4A0023000	Pattern cam
8	E1A0833000	Straight stitch cam
9	E1A0783000	BH cam
10	E1A0793002	BH contact
11	E1A0813000	BH slide block B
12	E1A0823003	BH contact spring plate
13	E1A0803000	BH slide block A
14	E1A0723000	BH feed regulator cam
15	E1A0743002	BH clutch contact A
16	E1A0733000	BH clutch shaft
17	E1A0763002	BH clutch lever
18	E1A0753002	BH clutch contact B
19	E1A0773003	BH clutch spring plate
20	EAA0043000	SS cam
21	004300863*	Washer (8.2×14×0.5)
22	EAA0033000	Feed regulator cam
23	004230286*	Set screw (M3×8B)
24	E1A1003003	Pattern cam contact supporter shaft
25	EAA0183003	Pattern selector cam shaft
26	E4A0043000	Pattern selector cam
27	004240423	Set screw (M4)
28	E1A1033003	Pattern selector adjusting lever
29	004240046*	Set screw (M4×10B)
30	004240106*	Set screw (M4×8A)
31	E1A1053000	Zig zag cam
32	E1A1223003	Feed regulating crank spring
33	E1A1043000	Pattern selector cam shaft
34	E1A1073006	Zig zag movement contact
35	E1A1083003	Movement plate
36	004230016*	Set screw (M3×6A)

No.	Part No.	Description
37	E4A0203000	Stretch stitch release
38	004240503*	Set screw (M4×4)
39	E1A0893003	Zig zag release plate
40	004840106*	Nut (ALN-4)
41	004240633*	Set screw (M4×12)
42	E1A0843000	Zig zag cam contact supporter shaft
43	003010056*	E-Ring (ETW-5)
44	E1A0853003	Zig zag cam contact supporter
45	E4A0033003	BH Feed crank
46	EAA0063003	Zig zag cam contact
47	E1A0973003	BH Feed crank spring
48	EAA0093003	BH adjusting crank
49	EAA0073003	SS cam contact supporter
50	EAA0083003	SS cam contact
51	E1A0903003	Zig zag release plate
52	E1A0943003	Feed rock shaft
53	E1A0983003	BH adjusting plate
54	E1A0993003	Stretch stitch release plate
55	F4A3303003	Selector dial plate
56	004240056*	Set screw (M4×6B)
57	E4G0533006	Selector dial shaft
58	003042516	Spring pin (ϕ 2.5×16)
59	F4A3113000	Selector gear
60	004300676*	Washer (3.2×8×0.8)
61	0030700013	Prompt Nut
62	E4G0534000	Selector dial plate complete
63	003010036*	E-Ring (ETW-3)
64	004241093*	Set screw (M4×0.7)
65	004300833*	Washer (6.6×14×0.25)
66	E4G0523000	Adjusting shaft
67	003010043*	E-Ring (ETW-4)
68	E1A1123003	BH adjusting hook holder
69	E1A1133003	BH adjusting rod
70	M70093000	Auto threaded lever spring
71	H70553003	Spring
72	EAA0023000	Stretch stitch selector cam

No.	Part No.	Description
73	E4G0283006	Pattern gear plate
74	E1A1203000	Pattern gear
75	003020043	CS-ring (CSTW-4)
76	E1A1173000	Zig zag selector cam
77	E4C0053006	Pattern selector plate washer
78	EJGD003210	Pattern selector plate
79	E1A1213006	Pattern selector plate
80	004220076	Set screw (M2×5)

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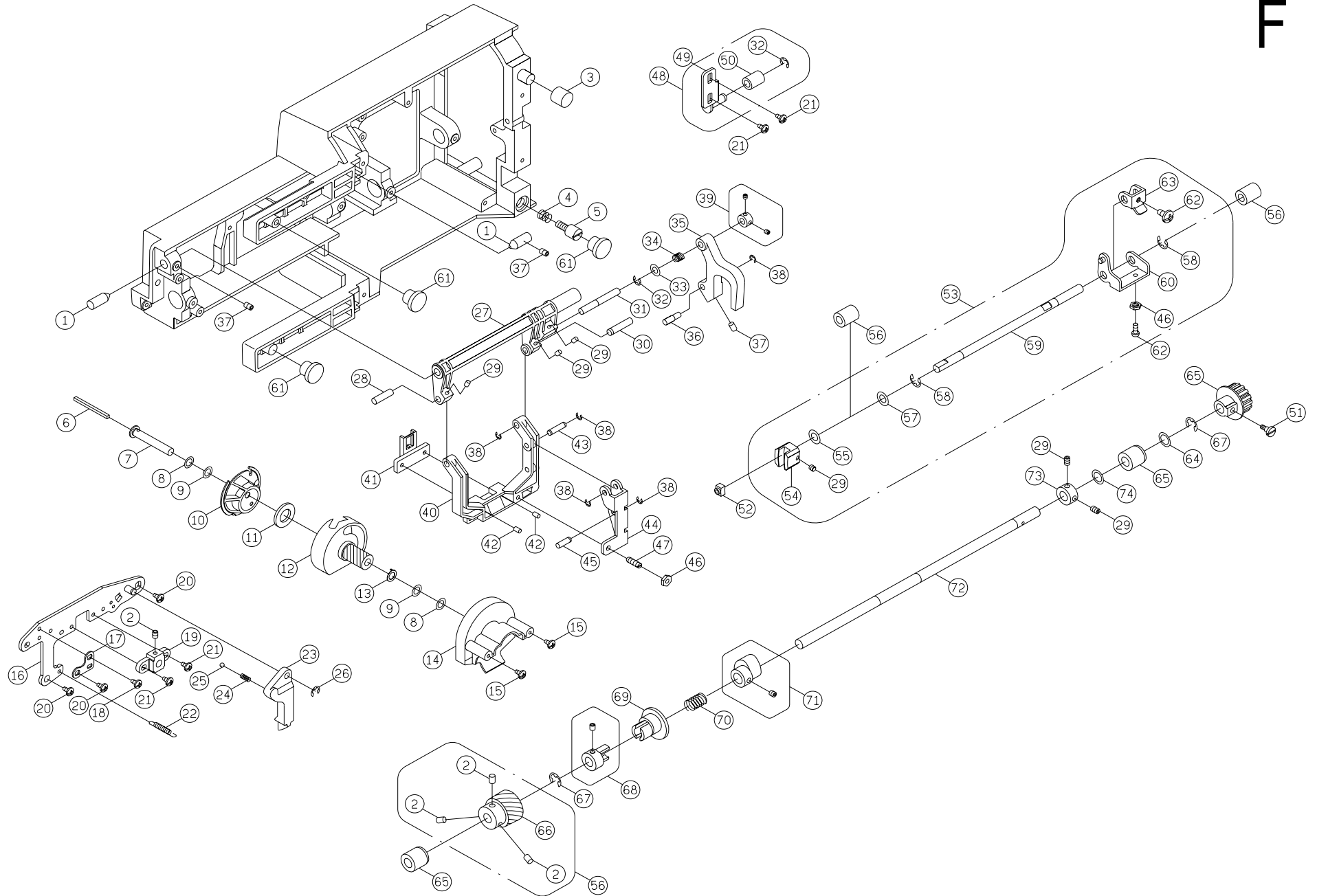


No.	Part No.	Description
1	008154901	Reed switch frame complete
2	EJD0263000	Reed switch frame
3	008213109	Reed switch assembly (up)
4	008255109	Reed switch assembly (down)
5	004830016*	Nut (M3 t=2.3)
6	004230286	Set screw (M3×8 B)
7	004240106	Set screw (M4×8 A)
8	EJG0183210	Receptacle holder
9	002067108	Foot controller jack
10	008EJG0003	Power switch complete (for 230V)
11	E4G0193006	BH lever plate
12	E1A1533003	BH positioned plate
13	004240056	Set screw (M4×6 B)
14	E1A1513000	BH movement crank
15	004230433	Set screw (M3×3)
16	E1A1523003	BH positioned plate
17	E1A1473003	BH lever crank
18	E1A1483003	BH lever spring plate
19	003010036	E-Ring (ETW-3)
20	E1A1493002	BH lever
21	E4A6003209	BH lever button
22	002027129	Cord clip
23	001468109	Motor complete (4M-837G400ZH)
24	002503125	Motor bracket
25	004300966*	Washer (4.2×8×2.5)
26	004240396	Set screw M4×10
27	002396029	Belt wheel
28	002145029	Motor feed regulator collar
29	004300306*	Washer (5.4×10×0.9)
30	004600296*	Spring washer (5.2×9×1)
31	004250086*	Set screw (M5×12)
32	002085118	Lamp holder complete
33	005240011	Lamp (230V)
34	004230056*	Set screw (M3×5 B)
35	008521000	P.C. Board box complete
36	008546000	P.C. Board box

No.	Part No.	Description
37	008584901	Motor control P.C. board
38	003010046	E-Ring (ETW-4)
39	E4G0213003	Presser bar spring holder plate
40	E4G0223003	Pressure plate crank
41	004300936	Washer (8.2*12*0.5)
42	E4G0233006	Pressure plate
43	001496409	Foot controller (4C-337GS500CZH)
44	E1A2373000	Light resistant plate
45	002044108	Consent insulation plate
46	008059302	Motor transmission gear spacer
47	002396028	Belt wheel plate
48	003041605	Spring pin (Ø1.6×5)
49	E4G0253209	Pressure adjusting button
50	008678000	(10-039003)A2-100
51	004230046*	Set screw (M3×20 B)

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F



No.	Part No.	Description
1	E1A0463000	Feed crank shaft
2	004240033*	Set screw (M4×5)
3	H70043000	Free arm vase cushion rubber
4	E1A2573006	Base plate adjustment screw spring
5	K82133006	Base plate adjustment screw
6	NB0693000	Bobbin shaft oil cloth
7	E1A2033000	Bobbin shaft
8	NB0673000	Bobbin shaft washer (2)
9	004400840	Endure attrition washer
10	NB1275000	Shuttle hook complete
11	NB0643000	Magnet
12	NB1265000	Shuttle hook holder
13	NB0683000	Bobbin shaft washer (3)
14	E1A0563000	Shuttle hook cover
15	004230066*	Set screw (M3×12)
16	E1A0523000	Rotary hook holder
17	E1A0553000	Rotary hook holder positioned plate
18	004240056*	Set screw (M4×6B)
19	E1A0543000	Rotary hook supporter
20	004240586*	Set screw (M4×8)
21	004240106*	Set screw (M4×8A)
22	E1A2343003	Feed dog frame spring
23	E1A0573209	Feed lifting shaft
24	E1A1873003	Feed lifting shaft spring
25	H12883000	Steel ball
26	003011043	E-Ring (ETW-4)
27	E1A0373000	Feed rock shaft
28	E1A0403003	Feed rock frame shaft (2)
29	004240503*	Set screw (M4×4)
30	E1A0423003	Feed rock frame shaft (1)
31	E1A0383003	Feed rock bushing pin (1)
32	003010043*	E-Ring (ETW-4)
33	004300643*	Washer (5.2×10×0.5)
34	E1A2023003	Feed shaft spring
35	E1A2083210	Feed rock crank
36	F30323003	Feed rock crank pin

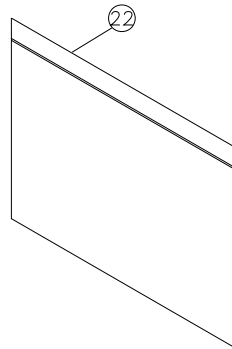
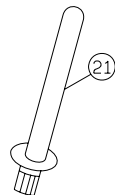
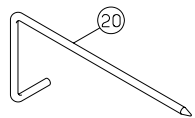
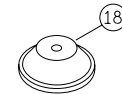
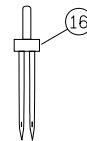
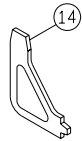
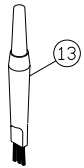
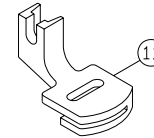
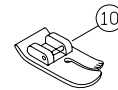
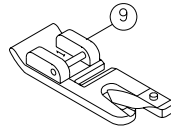
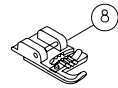
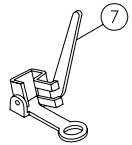
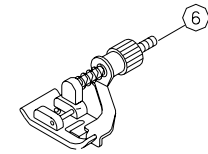
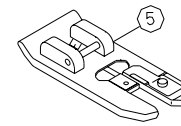
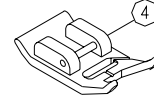
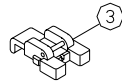
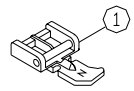
No.	Part No.	Description
37	004240223*	Set screw (M4×6)
38	003010036*	E-Ring (ETW-3)
39	F30284000	Feed rock shaft collar
40	E1A0413000	Feed rock frame
41	E3A0033001	Feed dog
42	004104012*	Set screw (1/8×44×5)
43	E1A0443003	Feed lifting rock crank pin (1)
44	E4A0223002	Feed lifting rock crank
45	E1A0453003	Feed lifting rock crank pin (2)
46	004840106	Adjusting nut (ALN-4)
47	004240633	Feed back crank screw
48	E1A2944000	Belt adjusting plate complete
49	E1A2943000	Belt adjusting plate
50	H12323000	Belt adjusting plate pulley
51	004230673*	Set screw (M3×14.5)
52	F30333000	Feed regulating block
53	E1A0474000	Feed regulating plate complete
54	F30353000	Feed regulating
55	004400570*	Endure attrition washer
56	NB0495000	Lower shaft gear complete
57	004300123*	Washer (6.7×12×1)
58	003011052*	E-Ring (ETW-5)
59	E1A0483003	Feed regulating shaft
60	E1A0503003	Feed regulating crank
61	E1A2503000	Free arm vase cushion rubber
62	004240046*	Set screw (M4×10B)
63	E1A0493003	Feed crank
64	004300936*	Washer (8.2×12×0.5)
65	E1A0313000	Lower shaft belt pulley
66	NB0503000	Lower shaft gear
67	003010063*	E-Ring (ETW-6)
68	E1A0305000	Feed lifting rock cam complete
69	E1A0290000	Feed lifting rock cam
70	E1A0333003	Lower shaft spring
71	E1A0325000	Feed rock cam complete
72	E1A0273000	Lower shaft

No.	Part No.	Description
73	V11553003	Lower shaft collar
74	004400830	Endure attrition washer

***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

Standard accessories

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Standard accessories		
No.	Part No.	Description
1	006905008	Zipper foot (I)
2	006171008	Buttonhole foot (D)
3	006914008	Button foot
4	006172008	Satin stitch foot (A)
5	006907008	Overcastting foot (E)
6	006904008	Blind hem foot (F)
7	006016008	Darning foot
8	006813008	Cording foot (M)
9	006900008	Hammer foot (K)
10	006916008	Quilting foot
11	006917008	Gathering foot
12	006013009	Oilier
13	006099008	Brush & Seam ripper complete
14	006093009	Large & Small screw drive
15	006014148	Needle
16	006020008	Twin needle
17	006084009	Bobbin
18	R12373209	Spool holder (Large)
19	TA10943209	Spool holder (Small)
20	006008001	Quilting bar
21	R60033209	Second spool pin
22	006011009	Accessories bag

NOTE: When you order any spare parts from us, please cooperate with us by writing.

- (1)Section & Sequence No.
- (2) Name of parts
- (3) Voltage, if necessary
- (4) Others, if any

A210EJG09
AUG 29, '07

***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.