

# **Parts Catalogue For Computerized Sewing Machine**

**Embroidery Machine**

**MODEL**

**PE-100 (ZZ4-B215)**

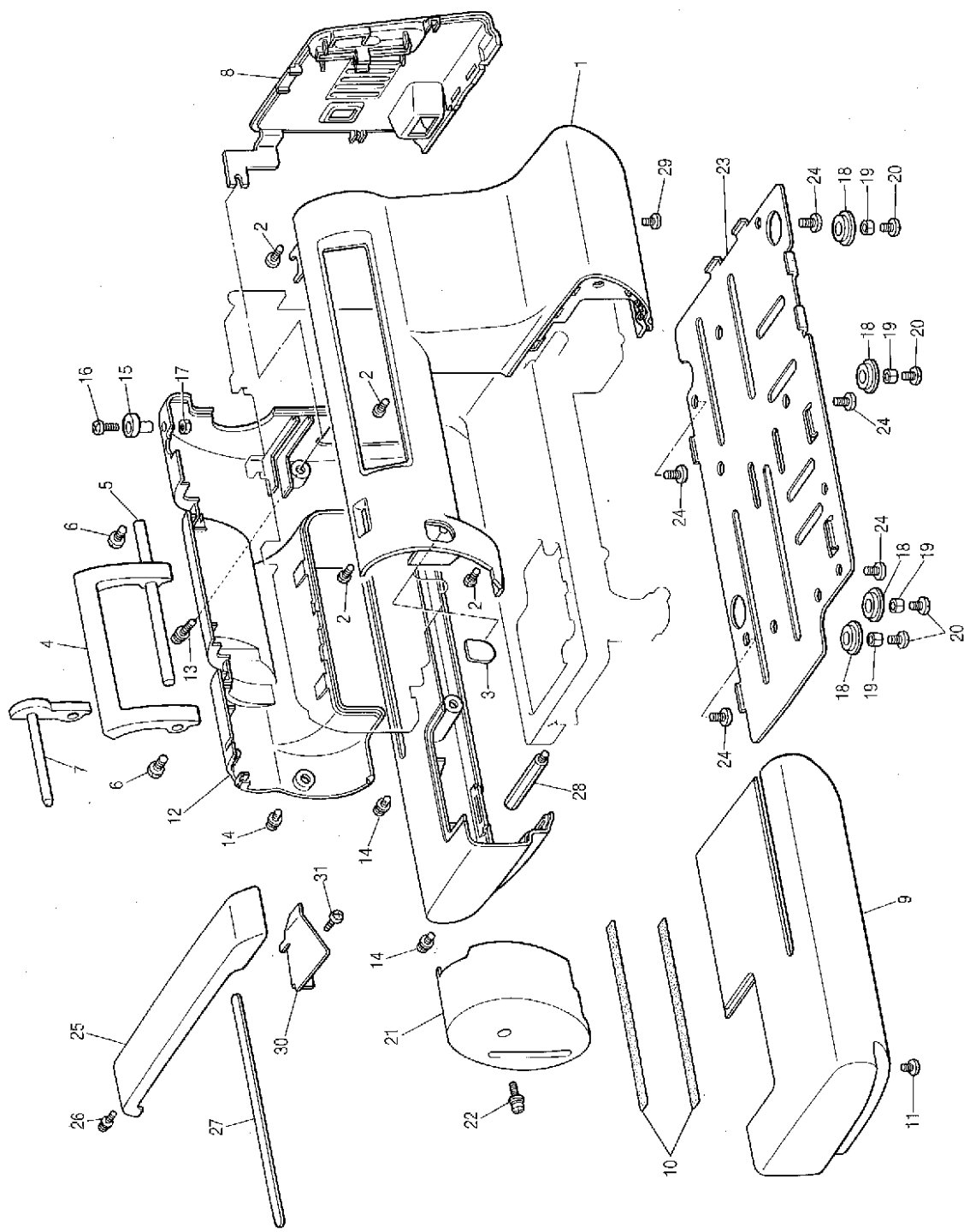


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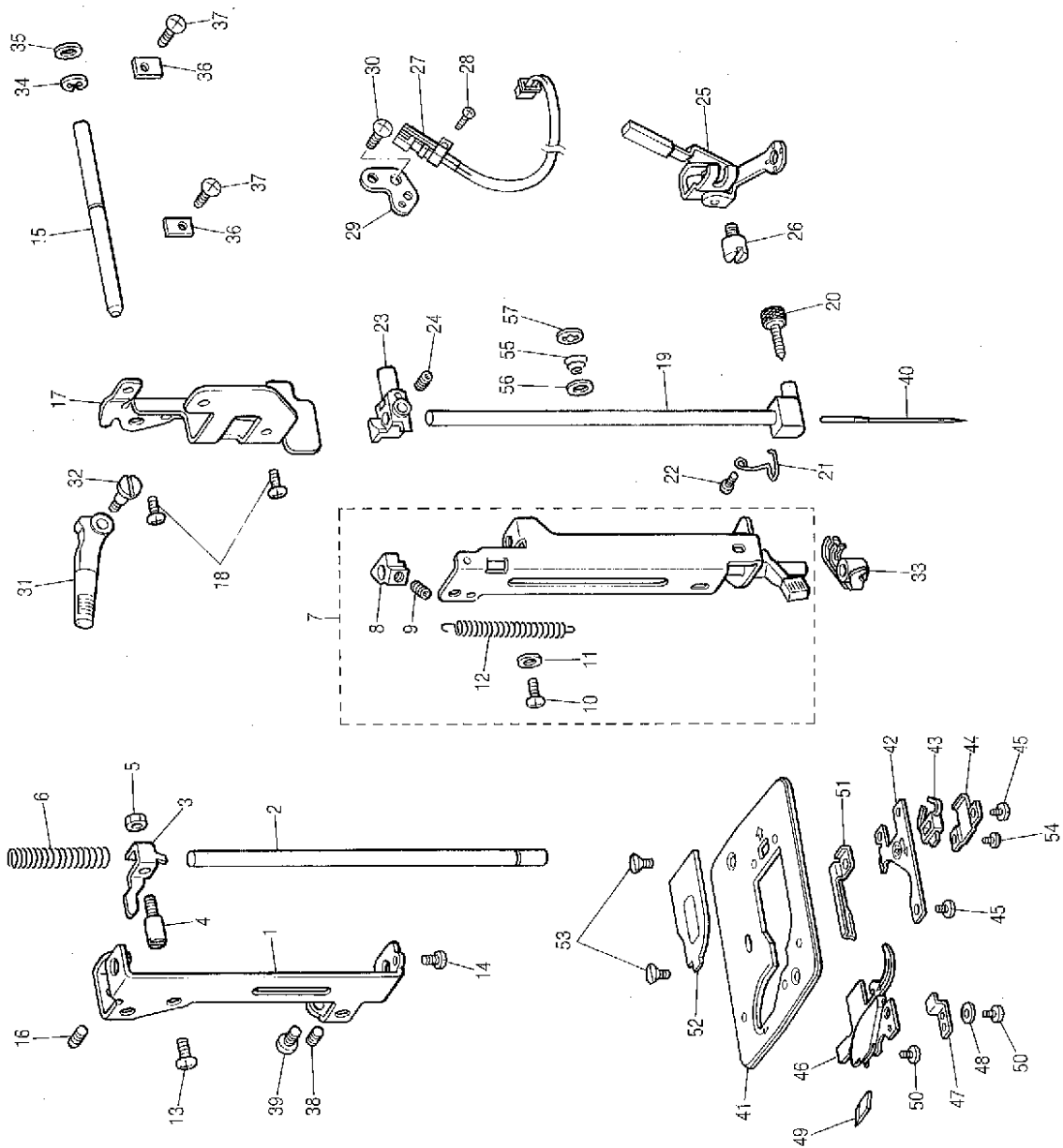
# (1) PRINCIPAL PARTS AND DISPLAY

| Ref. No. | Parts No. | Parts Name                | Ref. No. | Parts No. | Parts Name | Ref. No. | Parts No. | Parts Name |
|----------|-----------|---------------------------|----------|-----------|------------|----------|-----------|------------|
| 1        | X59536001 | Front cover (Pacesetter)  |          |           |            |          |           |            |
| 2        | X59538001 | Front cover (PE-100)      |          |           |            |          |           |            |
| 3        | 138444001 | Screw 4 × 14              |          |           |            |          |           |            |
| 4        | X58645003 | SS button (Start/Stop)    |          |           |            |          |           |            |
| 5        | X58645004 | SS button (Arrow)         |          |           |            |          |           |            |
| 6        | X58643051 | Carrying handle           |          |           |            |          |           |            |
| 7        | X58644051 | Carrying handle shaft     |          |           |            |          |           |            |
| 8        | 052401406 | Screw 4 × 14              |          |           |            |          |           |            |
| 9        | X58708001 | Spool stand bar           |          |           |            |          |           |            |
| 10       | X59537001 | Belt cover                |          |           |            |          |           |            |
| 11       | X58648001 | Main cover                |          |           |            |          |           |            |
| 12       | X58649001 | Groove cover              |          |           |            |          |           |            |
| 13       | 085300815 | Screw 3 × 8               |          |           |            |          |           |            |
| 14       | X59801001 | Rear cover (without logo) |          |           |            |          |           |            |
| 15       | X59801002 | Rear cover (with logo)    |          |           |            |          |           |            |
| 16       | 052401406 | Screw 4 × 14              |          |           |            |          |           |            |
| 17       | 052400806 | Screw 4 × 8               |          |           |            |          |           |            |
| 18       | 121846001 | Bobbin presser            |          |           |            |          |           |            |
| 19       | 062301616 | Screw M3 × 16             |          |           |            |          |           |            |
| 20       | 021300106 | Nut 3                     |          |           |            |          |           |            |
| 21       | X55942000 | Rubber cushion            |          |           |            |          |           |            |
| 22       | X56474001 | Spacer                    |          |           |            |          |           |            |
| 23       | 060400816 | Screw 4 × 8               |          |           |            |          |           |            |
| 24       | X58653001 | Face plate                |          |           |            |          |           |            |
| 25       | 052400806 | Screw 4 × 8               |          |           |            |          |           |            |
| 26       | X58655001 | Base cover                |          |           |            |          |           |            |
| 27       | 060400816 | Screw 4 × 8               |          |           |            |          |           |            |
| 28       | X58657002 | X carriage cover          |          |           |            |          |           |            |
| 29       | 052300606 | Screw 3 × 6               |          |           |            |          |           |            |
| 30       | X58765001 | Slider plate              |          |           |            |          |           |            |
| 31       | X59368051 | Stud bolt                 |          |           |            |          |           |            |
|          | 085300815 | Screw 3 × 8               |          |           |            |          |           |            |
|          | X59421001 | Face plate presser plate  |          |           |            |          |           |            |
|          | 060400816 | Screw 4 × 8               |          |           |            |          |           |            |



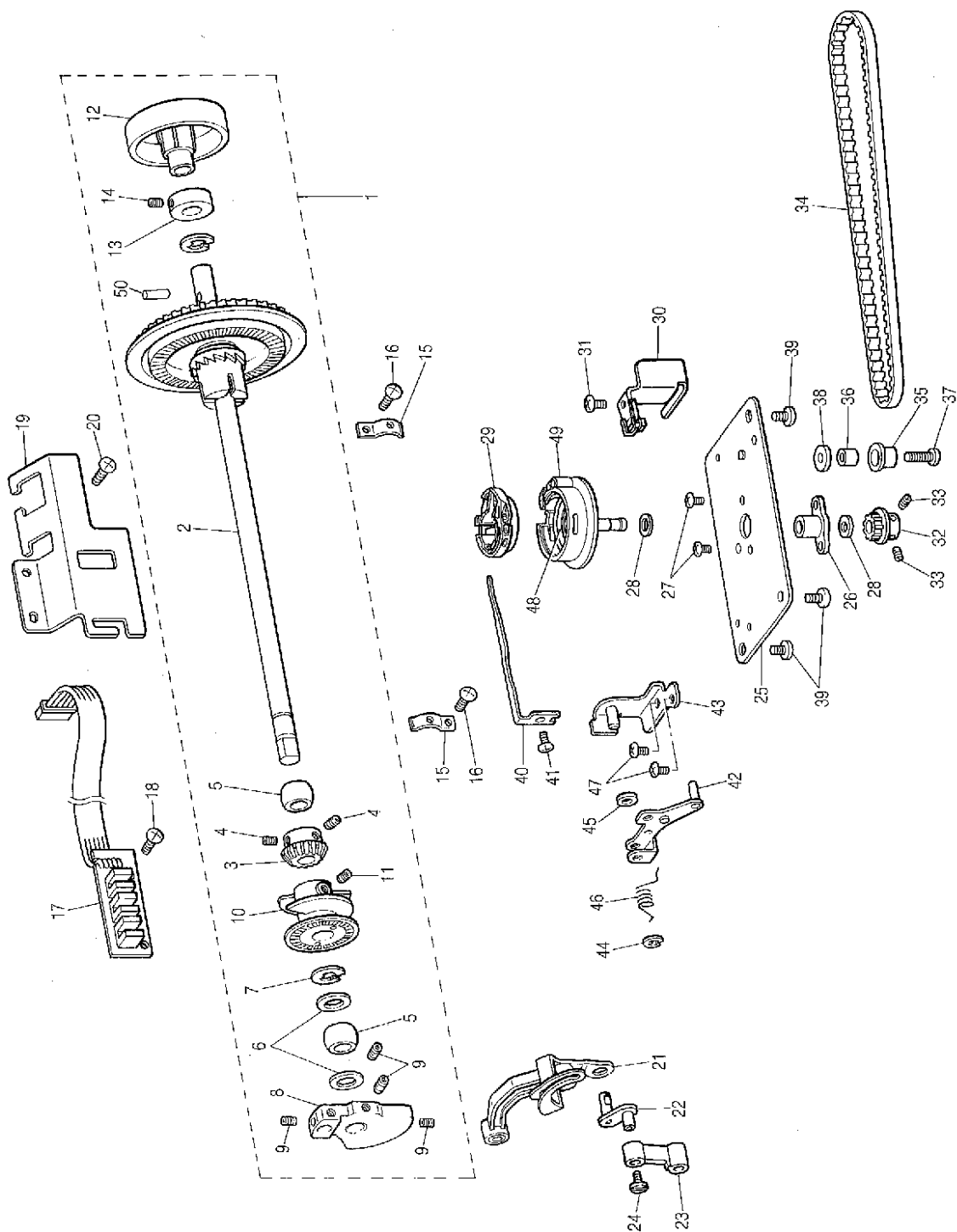
## (2) NEEDLE BAR AND PRESSER BAR

| Ref. No. | Parts No. | Parts Name                      | Ref. No. | Parts No. | Parts Name                   | Ref. No. | Parts No. | Parts Name |
|----------|-----------|---------------------------------|----------|-----------|------------------------------|----------|-----------|------------|
| 1        | X58671001 | Presser unit holder             | 32       | X55168001 | Stud screw M4                |          |           |            |
| 2        | X55162001 | Presser bar                     | 33       | X54817102 | Hook assembly                |          |           |            |
| 3        | X58672051 | Presser bar bracket             | 34       | 048050346 | Stop ring E5                 |          |           |            |
| 4        | X55164001 | Stud screw M3                   | 35       | X53838001 | Washer                       |          |           |            |
| 5        | 021300302 | Nut 3                           | 36       | X50532001 | Shaft presser plate          |          |           |            |
| 6        | X58673051 | Presser bar spring              | 37       | 060400816 | Screw 4 × 8                  |          |           |            |
| 7        | X58678001 | Needle bar supporter assembly   | 38       | 012400632 | Screw 4 × 6                  |          |           |            |
| 8        | X55181000 | Needle threader position setter | 39       | 060301216 | Screw 3 × 12                 |          |           |            |
| 9        | 012400432 | Screw 4 × 4                     | 40       | 117914011 | Needle                       |          |           |            |
| 10       | 138433001 | Screw 3 × 6                     | 41       | X58774151 | Needle plate                 |          |           |            |
| 11       | X57005000 | Insulating washer 3             | 42       | X56025001 | Inner rotary hook presser    |          |           |            |
| 12       | X55486001 | Spring                          | 43       | X56026001 | Slide button                 |          |           |            |
| 13       | 060400616 | Screw M4 × 6                    | 44       | X56027001 | Slide button supporter       |          |           |            |
| 14       | 060300616 | Screw 3 × 6                     | 45       | 060260316 | Screw 2.6 × 3                |          |           |            |
| 15       | X58772151 | Thread take-up lever stud       | 46       | X59590001 | Thread cutter cover assembly |          |           |            |
| 16       | 014400632 | Screw 4 × 6                     | 47       | X56029001 | Needle plate cover spring    |          |           |            |
| 17       | X58712051 | Sew-light holder                | 48       | 137977000 | Washer                       |          |           |            |
| 18       | 060400616 | Screw M4 × 6                    | 49       | X56033001 | Lower thread cutter          |          |           |            |
| 19       | X58769001 | Needle bar assembly             | 50       | 060260316 | Screw 26 × 3                 |          |           |            |
| 20       | X58771051 | Needle clamp screw              | 51       | X59003000 | Upper thread support plate   |          |           |            |
| 21       | X55187000 | Needle bar thread guide         | 52       | X56828151 | Needle plate cover           |          |           |            |
| 22       | 062020416 | Screw 2 × 4                     | 53       | X50487001 | Screw M4                     |          |           |            |
| 23       | X55188000 | Needle bar block assembly       | 54       | UB3848001 | Screw 2.6 × 3.5              |          |           |            |
| 24       | 014400432 | Screw 4 × 4                     | 55       | X57822101 | Needle bar presser spring    |          |           |            |
| 25       | X59307001 | Embroidery presser assembly     | 56       | X58511100 | Washer                       |          |           |            |
| 26       | X59530001 | Screw 3.57                      | 57       | 109763003 | Washer                       |          |           |            |
| 27       | X59478001 | Presser switch assembly         |          |           |                              |          |           |            |
| 28       | 062260516 | Screw 2.6 × 5                   |          |           |                              |          |           |            |
| 29       | X58676051 | Presser switch holder           |          |           |                              |          |           |            |
| 30       | 060400816 | Screw 4 × 8                     |          |           |                              |          |           |            |
| 31       | X58677051 | Presser foot lever              |          |           |                              |          |           |            |



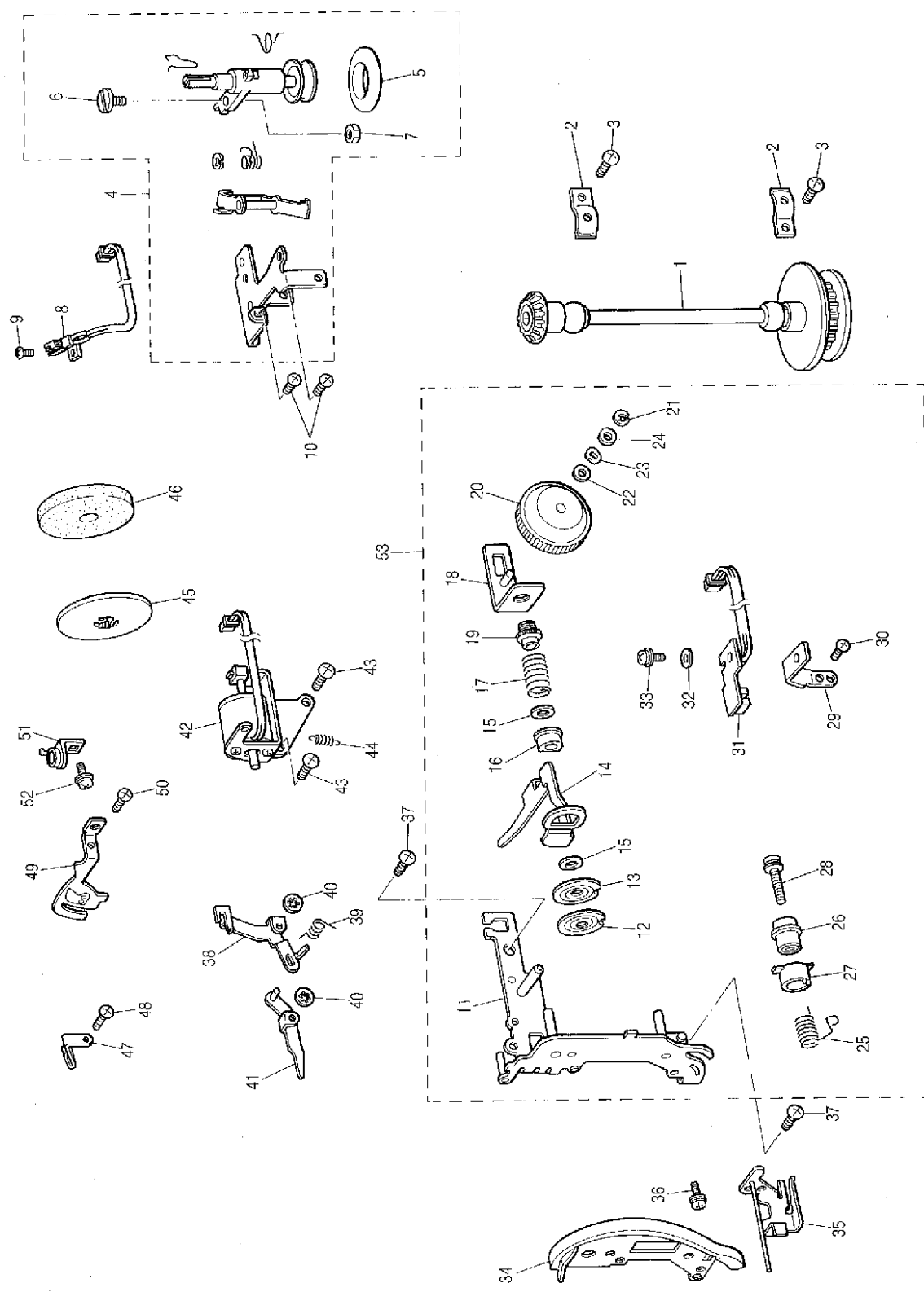
### (3) BALANCE, ROTARY HOOK AND UPPER SHAFT

| Ref. No. | Parts No. | Parts Name                       | Ref. No. | Parts No. | Parts Name                         | Ref. No. | Parts No. | Parts Name |
|----------|-----------|----------------------------------|----------|-----------|------------------------------------|----------|-----------|------------|
| 1        | X59043001 | Upper shaft assembly             | 30       | X59803001 | Inner rotary hook bracket assembly |          |           |            |
| 2        | X58661001 | Upper shaft sub assembly         | 31       | 060400616 | Screw M4 × 6                       |          |           |            |
| 3        | X55154000 | Upper shaft gear                 | 32       | 138417000 | Rotary hook shaft pulley           |          |           |            |
| 4        | 014500532 | Screw 5 × 5                      | 33       | 014400632 | Screw 4 × 6                        |          |           |            |
| 5        | 132420000 | Lower shaft bushing              | 34       | X58784001 | Timing belt 200 XL015              |          |           |            |
| 6        | X51383000 | Washer                           | 35       | X50079000 | Belt tension pulley                |          |           |            |
| 7        | 048060346 | Stop ring E6                     | 36       | X50080001 | Belt tension pulley shaft          |          |           |            |
| 8        | X58664051 | Thread take-up counter weight    | 37       | 060301616 | Screw M3 × 16                      |          |           |            |
| 9        | 012500532 | Screw 5 × 5                      | 38       | X55222001 | Washer                             |          |           |            |
| 10       | X58665001 | Timing shutter assembly          | 39       | 060400816 | Screw 4 × 8                        |          |           |            |
| 11       | 014400432 | Screw 4 × 4                      | 40       | X59299001 | Lower thread guide arm             |          |           |            |
| 12       | X55147001 | Hand wheel                       | 41       | 060300416 | Screw 3 × 4                        |          |           |            |
| 13       | 130096151 | Collar                           | 42       | X59300001 | Lower thread guide plate assembly  |          |           |            |
| 14       | 014400632 | Screw 4 × 6                      | 43       | X59303001 | Lower thread guide holder assembly |          |           |            |
| 15       | 132421001 | Lower shaft bushing presser      | 44       | 048030346 | Stop ring E3                       |          |           |            |
| 16       | 060401216 | Screw 4 × 12                     | 45       | 137999000 | Washer                             |          |           |            |
| 17       | X58668001 | NP PC board assembly             | 46       | X59306001 | Spring                             |          |           |            |
| 18       | 060400816 | Screw 4 × 8                      | 47       | 060300616 | Screw 3 × 6                        |          |           |            |
| 19       | X58763051 | Shutter cover                    | 48       | X59310001 | Outer rotary hook washer           |          |           |            |
| 20       | 060400816 | Screw 4 × 8                      | 49       | X59353001 | Outer rotary hook assembly         |          |           |            |
| 21       | X58776051 | Thread take-up assembly          | 50       | X51920001 | Needle roller bearing              |          |           |            |
| 22       | X59571051 | Needle bar crank                 |          |           |                                    |          |           |            |
| 23       | X55197050 | Needle bar crank rod             |          |           |                                    |          |           |            |
| 24       | X59572051 | Screw 3.57                       |          |           |                                    |          |           |            |
| 25       | X58780051 | Rotary hook shaft frame assembly |          |           |                                    |          |           |            |
| 26       | X55213001 | Shaft supporter                  |          |           |                                    |          |           |            |
| 27       | 060300616 | Screw 3 × 6                      |          |           |                                    |          |           |            |
| 28       | 137805001 | Spacer                           |          |           |                                    |          |           |            |
| 29       | X59802001 | Inner rotary hook assembly       |          |           |                                    |          |           |            |



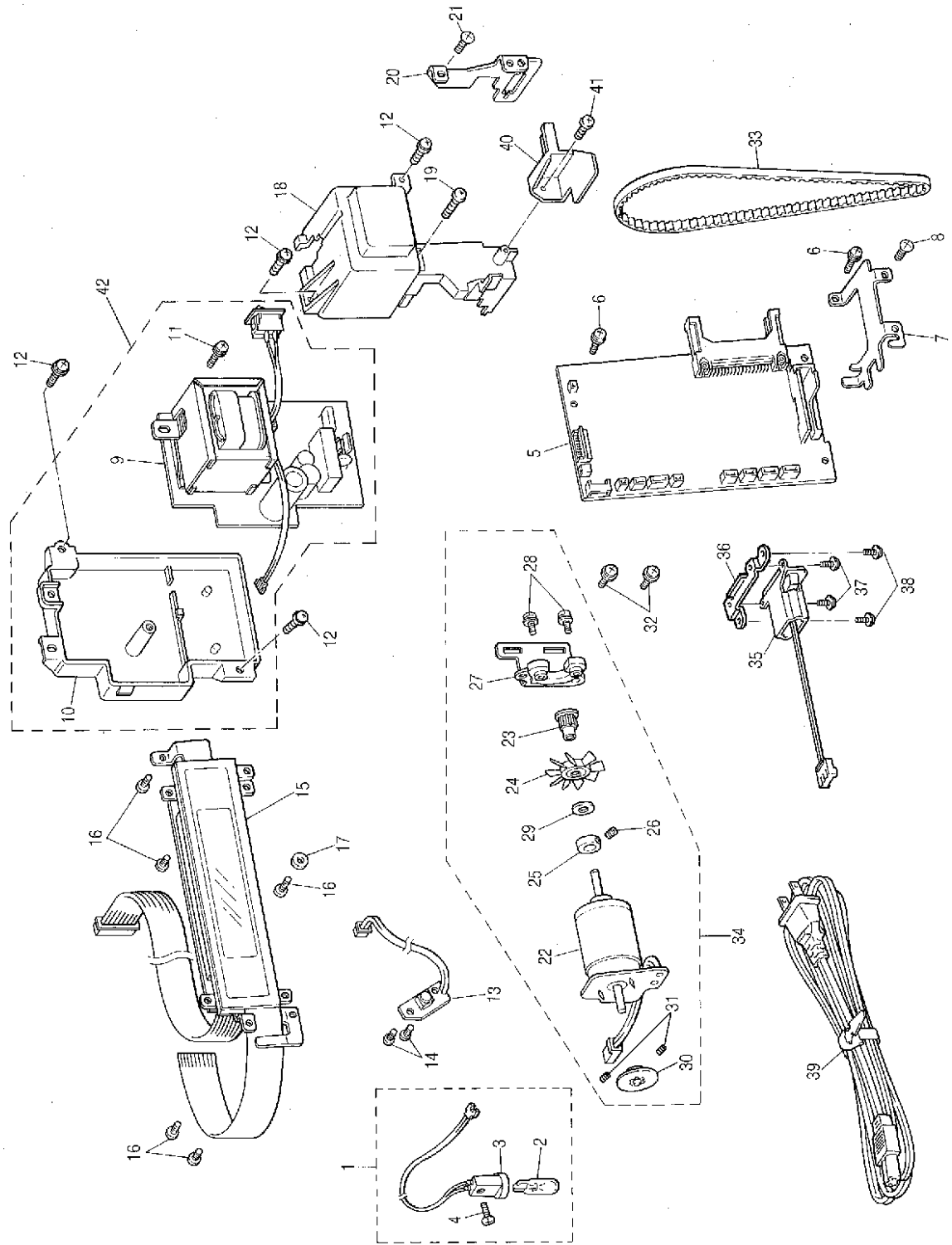
#### (4) VERTICAL SHAFT, BOBBIN WINDER AND THREADING MECHANISM

| Ref. No. | Parts No. | Parts Name                      | Ref. No. | Parts No. | Parts Name                              | Ref. No. | Parts No. | Parts Name |
|----------|-----------|---------------------------------|----------|-----------|-----------------------------------------|----------|-----------|------------|
| 1        | X58785001 | Vertical shaft assembly         | 28       | 0A4402005 | Screw 4 × 20 DA                         |          |           |            |
| 2        | 132421001 | Lower shaft bushing presser     | 29       | X58691051 | Thread breakage sensor holder           |          |           |            |
| 3        | 060401216 | Screw 4 × 12                    | 30       | 060300616 | Screw 3 × 6                             |          |           |            |
| 4        | X58787051 | Bobbin winder assembly          | 31       | X56228001 | Thread breakage board assembly          |          |           |            |
| 5        | 120448051 | Bobbin winder rubber ring       |          |           |                                         |          |           |            |
| 6        | 120263051 | Stud screw 4.37                 | 32       | 130128001 | Washer                                  |          |           |            |
| 7        | 102571056 | Nut 4.37                        | 33       | 052300606 | Screw 3 × 6                             |          |           |            |
| 8        | X56202001 | Bobbin winder switch assembly   | 34       | X58694001 | Thread guide cover                      |          |           |            |
| 9        | 062260516 | Screw 2.6 × 5                   | 35       | X58804051 | Arm thread guide assembly               |          |           |            |
| 10       | 060400816 | Screw 4 × 8                     | 36       | 538773001 | Screw 3 × 8 DA                          |          |           |            |
| 11       | X58681051 | Thread guide plate sub assembly | 37       | 060400816 | Screw 4 × 8                             |          |           |            |
| 12       | 108263001 | Thread tension disc             | 38       | X58696151 | Thread tension release plate B          |          |           |            |
| 13       | 129376001 | Thread tension disc             | 39       | X58697151 | Spring B                                |          |           |            |
| 14       | X58686051 | Thread tension release plate A  | 40       | 120454001 | Stop ring CS                            |          |           |            |
| 15       | 109763003 | Washer                          | 41       | X58698051 | Thread tension release plate C assembly |          |           |            |
| 16       | 137881001 | Spring seat                     | 42       | X58701001 | Solenoid holder assembly                |          |           |            |
| 17       | X58687101 | Spring                          | 43       | 060400816 | Screw 4 × 8                             |          |           |            |
| 18       | X58688051 | Thread tension plate assembly   | 44       | X58704051 | Spring                                  |          |           |            |
| 19       | 137878051 | Thread tension adjusting screw  | 45       | X55260002 | Spool presser C                         |          |           |            |
| 20       | X55253003 | Thread tension dial             | 46       | X57045001 | Felt                                    |          |           |            |
| 21       | 048030346 | Stop ring E3                    | 47       | X59416001 | Thread guide plate A                    |          |           |            |
| 22       | 137999000 | Washer                          | 48       | U22725001 | Screw 2.6 × 8                           |          |           |            |
| 23       | 137991001 | Washer                          | 49       | X58706001 | Thread guide plate B assembly           |          |           |            |
| 24       | 025040133 | Washer 4                        | 50       | 085300815 | Screw 3 × 8                             |          |           |            |
| 25       | X59432051 | Thread take-up spring           | 51       | X53252051 | Spool guide assembly                    |          |           |            |
| 26       | X53828001 | Thread take-up spring case      | 52       | 052300606 | Screw 3 × 6                             |          |           |            |
|          |           |                                 | 53       | X58680001 | Thread guide plate assembly             |          |           |            |
| 27       | X58316001 | Thread breakage shutter         |          |           |                                         |          |           |            |



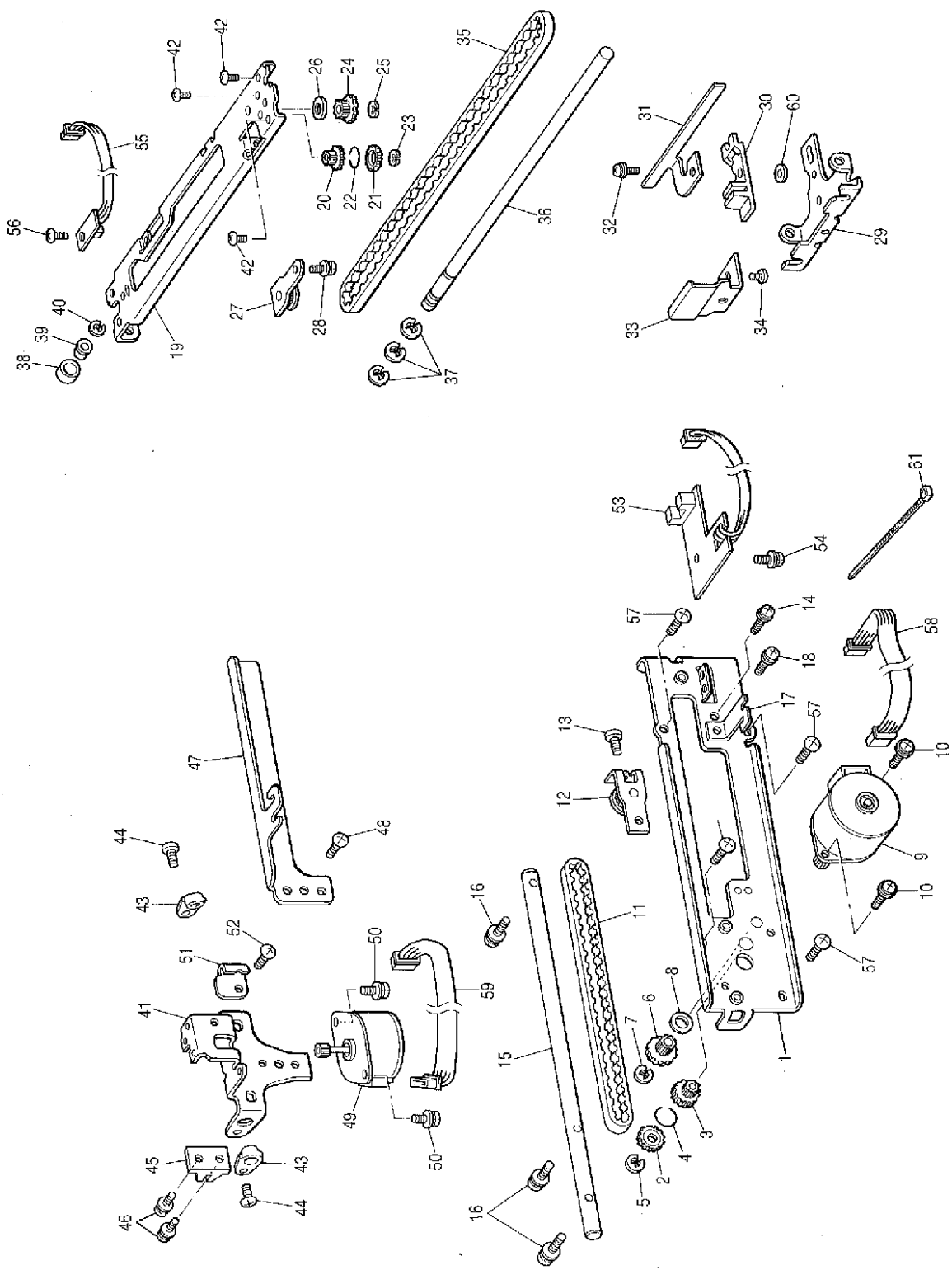
**(5) LAMP, ELECTRONIC PARTS, MOTOR AND POWER SUPPLY**

| Ref. No. | Parts No. | Parts Name                                      | Ref. No. | Parts No. | Parts Name                                       | Ref. No. | Parts No. | Parts Name                                  |
|----------|-----------|-------------------------------------------------|----------|-----------|--------------------------------------------------|----------|-----------|---------------------------------------------|
| 1        | X58709001 | Sew-light assembly #6                           | 23       | X58759000 | Motor pulley                                     | 42       | X59561101 | Power supply unit assembly for 120V         |
| 2        | X50228001 | Sew-light bulb                                  | 24       | X58760000 | Flange fan                                       |          |           | Power supply unit assembly for 220V to 240V |
| 3        | X58710001 | Socket assembly                                 | 25       | 130676151 | Collar                                           |          | X59563101 |                                             |
| 4        | 085301017 | Screw 3 × 10                                    | 26       | 014400632 | Screw 4 × 6                                      |          |           |                                             |
| 5        | X59573001 | Main PC board assembly                          | 27       | X58761051 | Motor holder                                     |          |           |                                             |
| 6        | 052300606 | Screw 3 × 6                                     | 28       | X50020001 | Screw 3 × 10 DA                                  |          |           |                                             |
| 7        | X58744051 | Board installing plate                          | 29       | X53838001 | Washer                                           |          |           |                                             |
| 8        | 060400816 | Screw 4 × 8                                     | 30       | X59519001 | Flywheel                                         |          |           |                                             |
| 9        | X59562101 | Power supply PC board assembly for 120V         | 31       | 014400432 | Screw 4 × 4                                      |          |           |                                             |
|          |           | Power supply PC board assembly for 220V to 240V | 32       | 138172001 | Screw 4 × 10 DA                                  |          |           |                                             |
|          |           |                                                 | 33       | X58762001 | Drive belt B124 XXL4.8                           |          |           |                                             |
|          |           |                                                 | 34       | X59548001 | Main motor assembly for 120V                     |          |           |                                             |
| 10       | X58745052 | Power supply unit case for 120V                 |          | X59553001 | Main motor assembly for 220V to 240V             |          |           |                                             |
|          |           | Power supply unit case for 220V to 240V         | 35       | X59542001 | Inlet assembly for 120V                          |          |           |                                             |
| 11       | 138173001 | Screw 4 × 10                                    |          | X59545001 | Inlet assembly for 220V to 240V                  |          |           |                                             |
| 12       | 052401205 | Screw 4 × 12                                    | 36       | X59577001 | Inlet installing plate                           |          |           |                                             |
| 13       | X58746001 | SS PC board assembly                            | 37       | 052300606 | Screw 3 × 6                                      |          |           |                                             |
| 14       | 138433001 | Screw 3 × 6                                     | 38       | 060400816 | Screw 4 × 8                                      |          |           |                                             |
| 15       | X58749003 | LCD module assembly (Character)                 | 39       | X50018001 | Power supply cord for USA and Canada             |          |           |                                             |
|          |           | LCD module assembly (Illustration)              |          | 131430001 | Power supply cord for Europe (220V or 230V area) |          |           |                                             |
| 16       | 085300815 | Screw 3 × 8                                     |          |           | Power supply cord for Australia and New Zealand  |          |           |                                             |
| 17       | X57005000 | Insulating washer 3                             |          | X59326001 | Power supply cord for UK                         |          |           |                                             |
| 18       | X59251001 | Power supply unit cover                         |          |           | Main motor cover for 220V to 240V                |          |           |                                             |
| 19       | 138444001 | Screw 4 × 14                                    |          |           | Screw 4 × 10                                     |          |           |                                             |
| 20       | X59205001 | Switch holder                                   |          |           |                                                  |          |           |                                             |
| 21       | 060400816 | Screw 4 × 8                                     | 40       | X57079001 | Power supply cord for UK                         |          |           |                                             |
| 22       | X59549001 | Motor unit for 120V                             |          | X59578001 | Main motor cover for 220V to 240V                |          |           |                                             |
|          | X59554001 | Motor unit for 220V to 240V                     | 41       | 138173001 |                                                  |          |           |                                             |



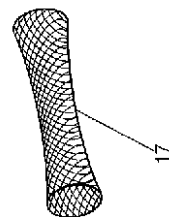
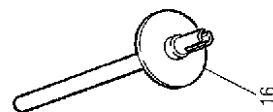
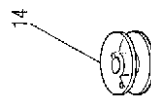
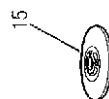
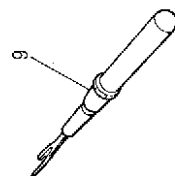
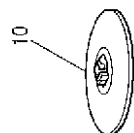
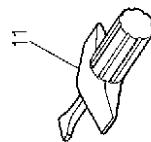
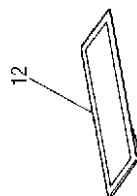
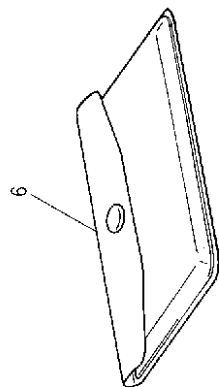
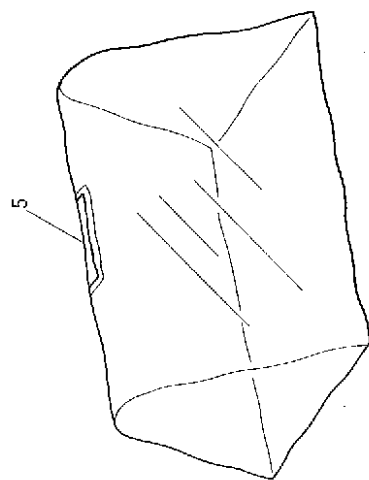
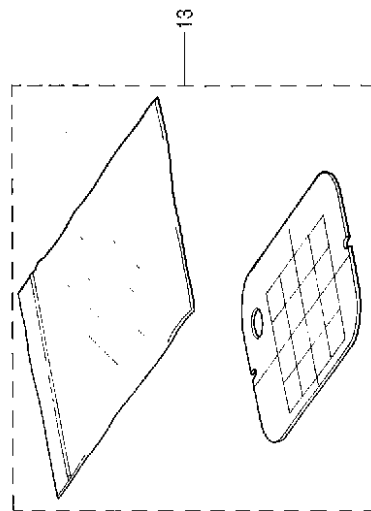
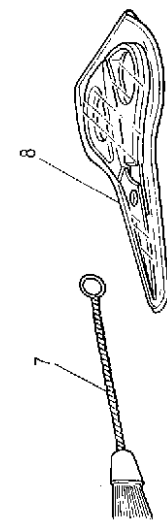
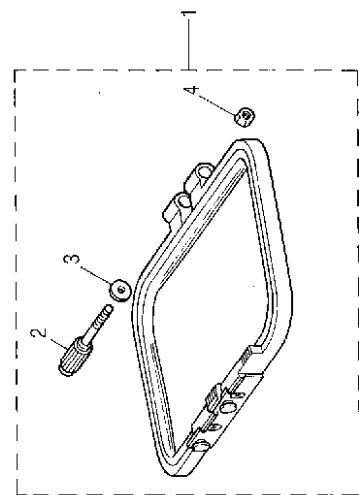
# (6) EMBROIDERY MECHANISM

| Ref. No. | Parts No. | Parts Name                      | Ref. No. | Parts No. | Parts Name              | Ref. No. | Parts No. | Parts Name |
|----------|-----------|---------------------------------|----------|-----------|-------------------------|----------|-----------|------------|
| 1        | X58713051 | Main frame assembly             | 32       | 052300606 | Screw 3 × 6             |          |           |            |
| 2        | X56321000 | Intermediate gear A             | 33       | X58725001 | Notched spring          |          |           |            |
| 3        | X56322000 | Intermediate gear B             | 34       | 060300516 | Screw 3 × 5             |          |           |            |
| 4        | X56323051 | Gear spring                     | 35       | X56354001 | Y belt 40S2M360         |          |           |            |
| 5        | 048020346 | Stop ring E2                    | 36       | X58726051 | Y guide shaft           |          |           |            |
| 6        | X56352000 | Y drive gear pulley             | 37       | 048040346 | Stop ring E4            |          |           |            |
| 7        | 048040346 | Stop ring E4                    | 38       | X51657000 | Roller rubber           |          |           |            |
| 8        | 026060235 | Washer 6                        | 39       | X51658000 | Roller wheel            |          |           |            |
| 9        | Z25926001 | X pulse motor                   | 40       | 048025346 | Stop ring E2.5          |          |           |            |
| 10       | 052300606 | BP484223LM26XE1                 | 41       | X58727001 | X carriage support      |          |           |            |
| 11       | X58715001 | Screw 3 × 6                     | 42       | 060300516 | Screw 3 × 5             |          |           |            |
| 12       | X58716001 | X belt 40S2M400                 | 43       | X58728050 | X slide bushing         |          |           |            |
| 13       | 060300816 | X tension pulley plate assembly | 44       | 060400816 | Screw 4 × 8             |          |           |            |
| 14       | 052300606 | Screw M3 × 8                    | 45       | X58729000 | X belt presser          |          |           |            |
| 15       | X58718051 | Screw M3 × 6                    | 46       | 538773001 | Screw 3 × 8 DA          |          |           |            |
| 16       | 052401406 | X guide shaft                   | 47       | X58730051 | X initial shutter       |          |           |            |
| 17       | X58723101 | Screw 4 × 14                    | 48       | 060300516 | Screw 3 × 5             |          |           |            |
| 18       | 060300516 | Cord guide                      | 49       | Z25932001 | Y pulse motor           |          |           |            |
| 19       | X58719001 | Screw 3 × 5                     | 50       | 575039003 | BP483523LM17YE1         |          |           |            |
| 20       | X56321000 | X carriage assembly             | 51       | X58731050 | Screw 3 × 5             |          |           |            |
| 21       | X56322000 | Intermediate gear A             | 52       | 060300516 | Cord guide              |          |           |            |
| 22       | X56323051 | Intermediate gear B             | 53       | X58732001 | Screw 3 × 5             |          |           |            |
| 23       | 048020346 | Gear spring                     | 54       | 052300606 | X sensor board assembly |          |           |            |
| 24       | X56352000 | Stop ring E2                    | 55       | X58259101 | Screw 3 × 6             |          |           |            |
| 25       | 048040346 | Y drive gear pulley             | 56       | 060020416 | Y sensor board assembly |          |           |            |
| 26       | 026060235 | Stop ring E4                    | 57       | 060400816 | Screw M2 × 4            |          |           |            |
| 27       | X58721001 | Washer 6                        | 58       | X58737001 | Screw 4 × 8             |          |           |            |
| 28       | 052300606 | Y tension pulley plate assembly | 59       | X58738001 | XPM lead wire assembly  |          |           |            |
| 29       | X58271001 | Washer 3 × 6                    | 60       | 541007001 | YPM lead wire assembly  |          |           |            |
| 30       | X58272000 | Y carriage                      | 61       | 124240001 | Washer                  |          |           |            |
| 31       | X58724001 | Y slider                        |          |           | Bind                    |          |           |            |
|          |           | Y shutter                       |          |           |                         |          |           |            |



# (7) ACCESSORIES

| Ref. No. | Parts No.                | Parts Name                      | Ref. No. | Parts No. | Parts Name | Ref. No. | Parts No. | Parts Name |
|----------|--------------------------|---------------------------------|----------|-----------|------------|----------|-----------|------------|
| 1        | Accessories<br>X58739001 | Embroidery frame A2<br>assembly |          |           |            |          |           |            |
| 2        | X56373101                | Outside frame screw             |          |           |            |          |           |            |
| 3        | X59422001                | Washer 3,1                      |          |           |            |          |           |            |
| 4        | 021300106                | Nut 3                           |          |           |            |          |           |            |
| 5        | X59351001                | Cover                           |          |           |            |          |           |            |
| 6        | 128369003                | Bag                             |          |           |            |          |           |            |
| 7        | 122992001                | Brush                           |          |           |            |          |           |            |
| 8        | 184783001                | Scissors                        |          |           |            |          |           |            |
| 9        | X54243001                | Ripper                          |          |           |            |          |           |            |
| 10       | 130012003                | Spool presser A                 |          |           |            |          |           |            |
| 11       | X53666001                | Screwdriver                     |          |           |            |          |           |            |
| 12       | X59535001                | Needle set                      |          |           |            |          |           |            |
| 13       | X56942002                | Embroidery sheet assembly       |          |           |            |          |           |            |
| 14       | X80309001                | Bobbin                          |          |           |            |          |           |            |
| 15       | 130013003                | Spool presser B                 |          |           |            |          |           |            |
| 16       | 130920051                | Assist spool stand bar          |          |           |            |          |           |            |
| 17       | 127610000                | Net                             |          |           |            |          |           |            |







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