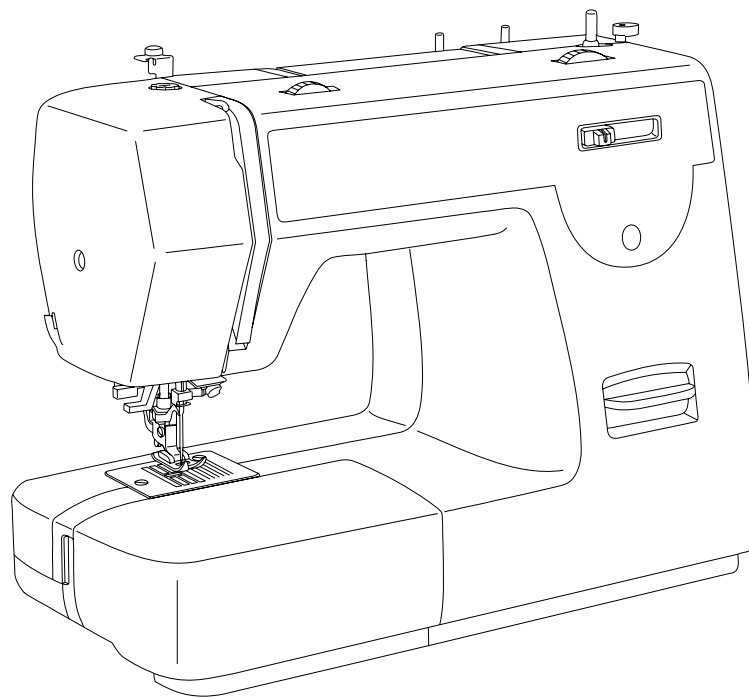
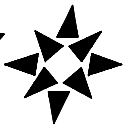
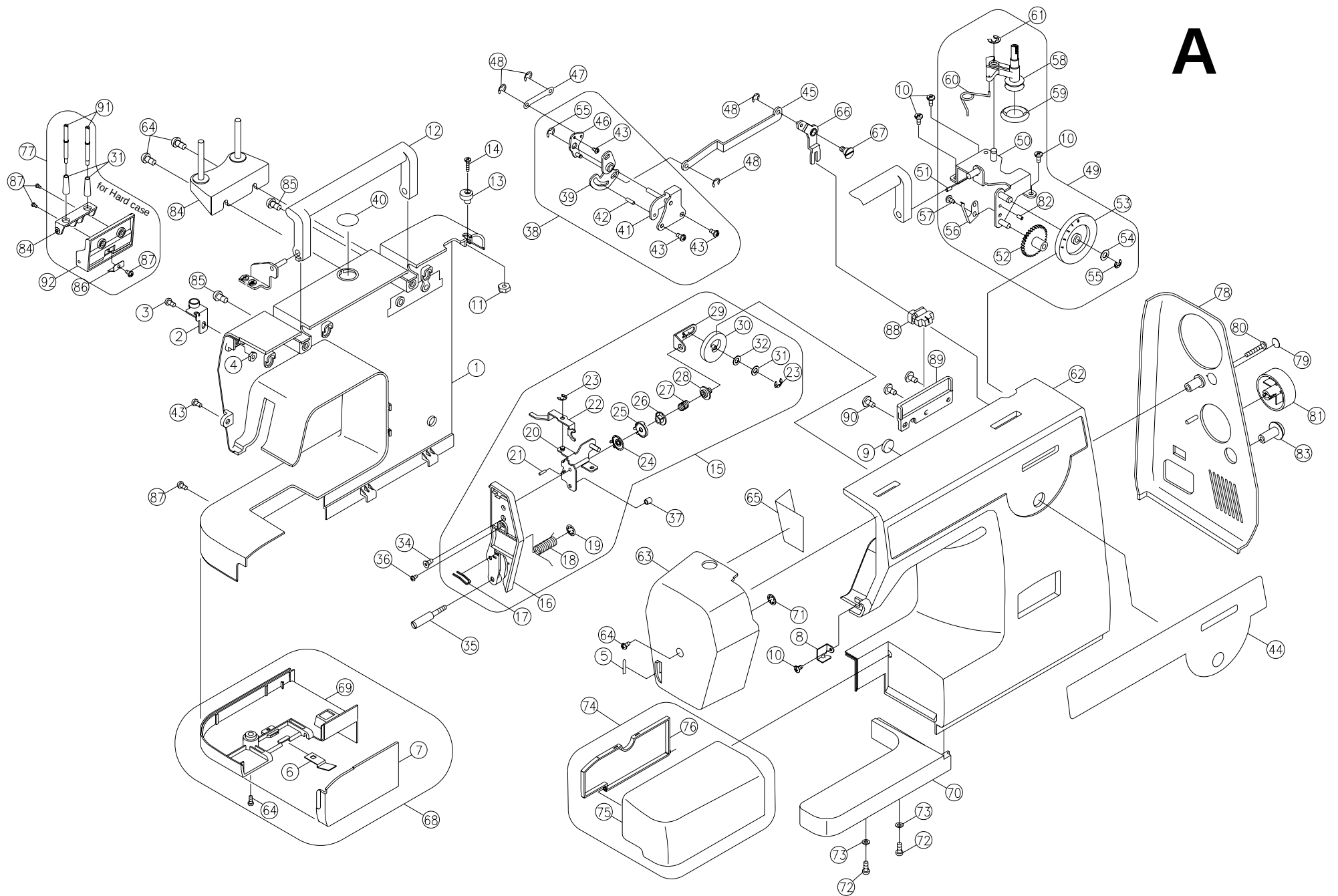


Parts List



AstraLux 
Model 2326

A



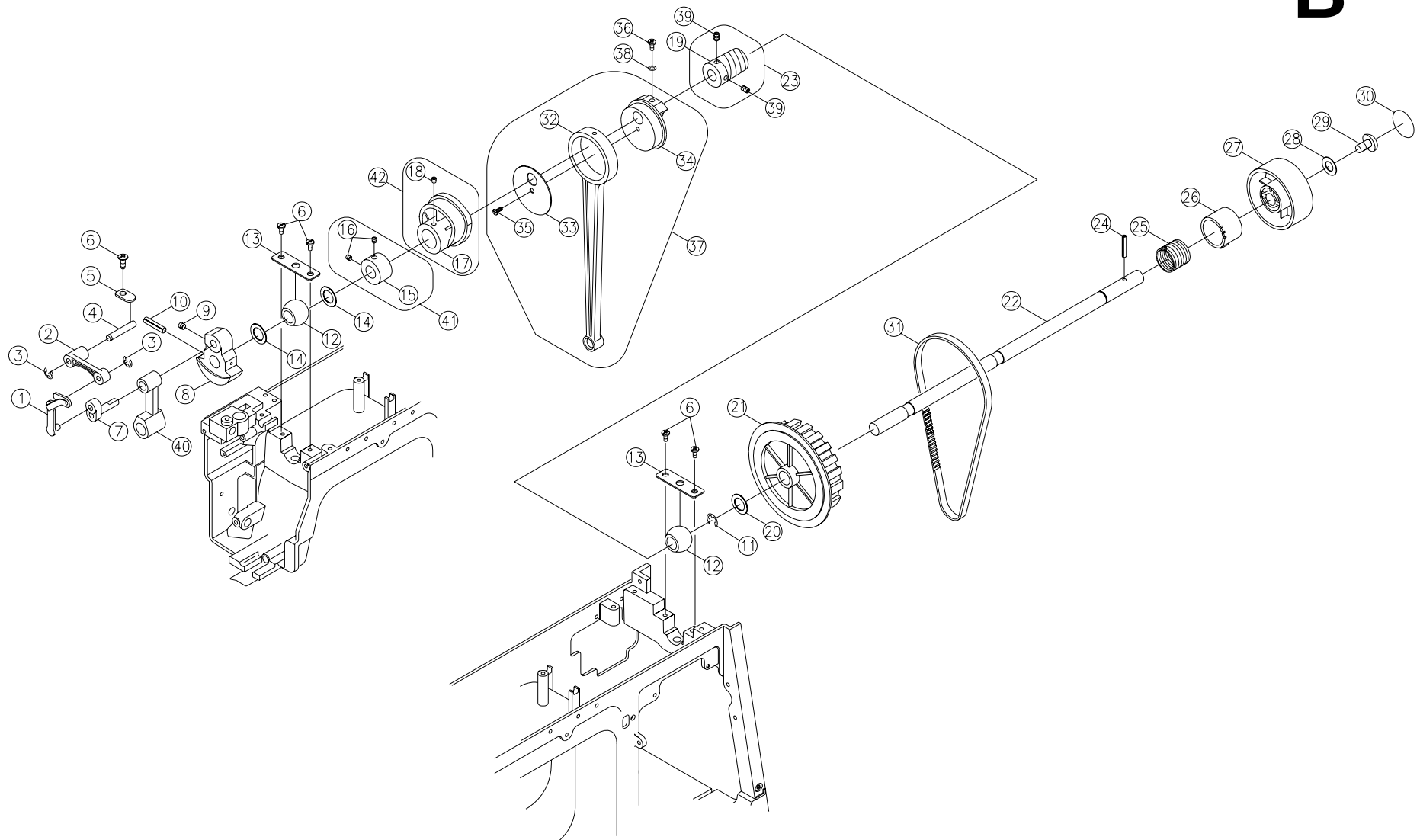
No.	Part No.	Description
1	G4A1343209	Back cover
2	V61325000	Bobbin winder thread guide complete
3	004106111*	Set screw (9/64×40×7)
4	004706026*	Nut (9/64×40 平 8)
5	V630593000	Thread cutter
6	R12453002	Hook cover spring
7	G4A0173209	Hook cover (990VA)
8	F4A0643001	Arm top cover thread guide plate
9	TA10823002	Magnet
10	004240106*	Set screw (M4×8 A)
11	004706013*	Nut (9/64×40 t=3)
12	V61273209	Handle
13	E1A2393000	Bobbin winder stopper
14	004106162	Set screw (9/64×40×16)
15	G4A7794209	Dial tension complete
16	G4A0133209	Dial tension supporter plate cover
17	V61873001	Thread guide
18	E1A2073000	Thread guide spring
19	003020453	Thread guide spring washer
20	V60243002	Dial tension supporter plate
21	003043010	Spring pin (ϕ 3×10×0.6)
22	G4A1563003	Dial tension waft plate
23	003010043*	E-Ring (E-4)
24	J30423001	Dial tension disc (1)
25	E1A2333001	Dial tension disc
26	R10593000	Dial tension spring regulator
27	NB1083000	Dial tension spring
28	K50193000	Dial tension regulator
29	V60273006	Dial tension spring plate
30	G4A7793209	Dial tension knob
31	004300643*	Washer (5.2×10×0.5)
32	004500360*	Washer (WW-5)
33	H12783209	Spool pin roller
34	004240176*	Set screw (M4×6 D)
35	004240982*	Set screw (M4)
36	004240146*	Set screw (M4×15 B)

No.	Part No.	Description
37	H11103001	Dial tension guide spring tube
38	G4A0804000	Zig zag width dial complete
39	G4A0815003	Zig zag width cam complete
40	V61503209	Plate
41	G4A0803006	Zig zag width dial plate
42	003043010	Spring pin (ϕ 3×10×0.6)
43	004240056*	Set screw (M4×6 B)
44	G4A9953002	Front plate
45	G4A0853003	Zig zag width rod
46	G4A0833003	Zig zag width crank (2)
47	E3A0153003	Zig zag width crank rod
48	003010036*	E-Ring (ETW-3)
49	G4A9254209	Bobbin winder frame complete
50	G4A0935006	Bobbin winder frame
51	003043006	Spring pin (ϕ 3×6×0.6)
52	V61183000	Feed regulator gear
53	G4A9253209	Feed regulator dial
54	004300186*	Washer (6.2×12×0.5)
55	003010046*	E-Ring (ETW-4)
56	EAA0203003	Feed regulator set plate
57	004240676*	Set screw (M4×5 B)
58	V61165000	Bobbin winder crank complete
59	F20213000*	Bobbin winder rubber pulley
60	V61563003	Bobbin winder crank spring
61	003010053	E-Ring (ETW-5)
62	G4A1333209	Front cover
63	G4A7183209	Face plate
64	004241061*	Set screw (M4×12)
65	V61403000	Heat resistant plate
66	G4A0865003	Zig zag width change crank complete
67	G4A0883003	Zig zag width change crank set screw
68	G4A6064209	Free arm base plate
69	G4A6063209	Free arm base
70	G4A0193209	Free arm foot bush
71	003020053	Washer (CS-5)
72	004230216	Set screw (M3×8.5)

No.	Part No.	Description
73	004300136	Washer (4.2×8×0.8)
74	G4A6044209	Sewing table complete
75	G4A6043209	Sewing table body
76	G4A0253209	Sewing table body cover
77	J70214209	Spool pin plate complete
78	G4A6053209	Motor drive belt cover
79	V61503209	Plate (1)
80	004241106*	Set screw (M4×0.7 L25)
81	E4A0233209	Selector dial
82	003043010	Pin (SP3×10)
83	E1A1703209	Adjusting dial
84	J70223209	Spool pin Plate
85	004240526	Set screw (M4×12)
86	J70253001	Spool pin plate cover spring
87	004240066	Set screw (M4×8 B)
88	G4A0273209	Zig zag width slide button
89	G4A0293209	Zig zag width slide holder
90	004240166	Set screw (M4×8)
91	H12773001	Spool pin
92	J70243209	Spool pin plate cover

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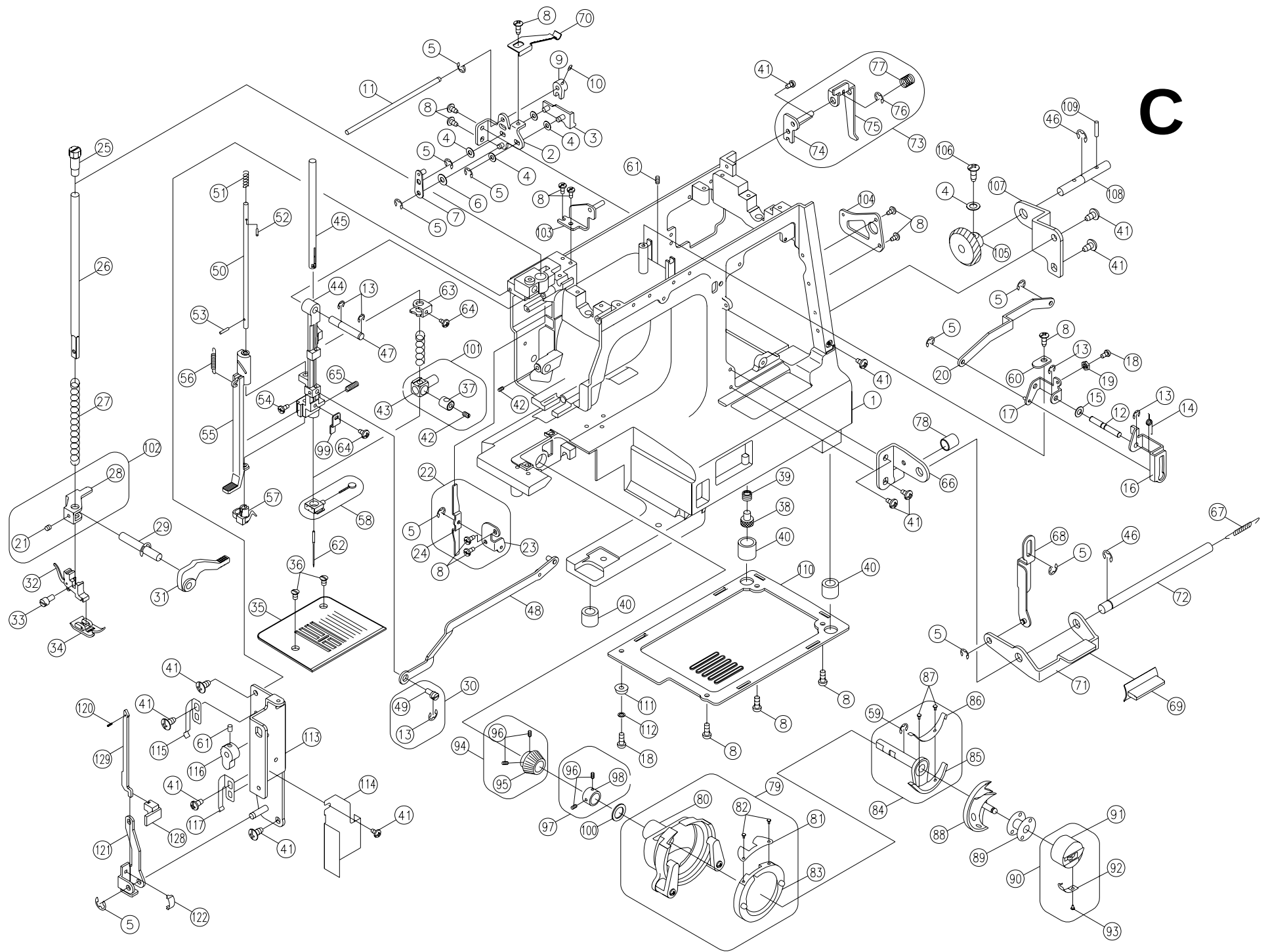
B



No.	Part No.	Description
1	E1A2513001	Thread take up lever
2	V10523000	Thread take up lever supporter
3	003010043	E-Ring (ETW-4)
4	V60223003	Thread take up lever supporter shaft
5	H13093003	Set washer
6	004240106*	Set screw (M4×8 A)
7	V10543000	Arm shaft balance pin
8	V61473000	Arm shaft balance
9	004240223*	Set screw (M4×6)
10	003043524	Arm shaft balance pin (ϕ 3.5×24)
11	003010093*	E-Ring (ETW-9)
12	R10293000	Arm shaft bushing
13	V60113003	Arm shaft bushing holder plate
14	004400080*	Endure attrition washer
15	R10313000	Arm shaft collar
16	004250203*	Set screw (M5×5)
17	G4A0533000	Feed cam
18	004240503	Set screw (M4×4)
19	E1A0063000	Arm shaft worm
20	004300853*	Washer (10.2×15×0.5)
21	E4A0143210	Arm shaft drive belt pulley
22	G4A0523000	Arm shaft
23	E1A0065000	Arm shaft worm complete
24	003043018	Spring pin (ϕ 3×18)
25	R10393000	Arm shaft clutch annulus spring
26	R10403000	Arm shaft collar
27	E1A0073209	Hand wheel
28	004300586*	Hand wheel washer (16×5.2×1.0)
29	004250346*	Set screw (M5×10)
30	V16883209	Hand wheel decorated plate
31	007163XXL5	Motor drive belt (163XXL)
32	G4A0513000	Crank connecting rod
33	V60073003	Crank connecting cover
34	V60053000	Crank connecting rod cam
35	004240056	Set screw (M4×6B)
36	004107063	Set screw (11/64×40 L=12)

No.	Part No.	Description
37	G4A0514000	Crank connecting rod compete
38	004600026	Spring washer
39	004107283	Set screw
40	F4A3343000	Needle bar crank rod
41	R10304000	Arm shaft collar complete
42	G4A0535000	Feed cam complete

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C

No.	Part No.	Description
1	G4A0013000	Arm
2	G4A0583003	BH selector plate
3	G4A0623003	BH slide plate
4	004300076*	Washer (4.2×9×0.5)
5	003010036*	E-Ring (ETW-3)
6	004300693*	Washer (4.2×12×1.2)
7	G4A0603003	BH selector plate
8	004240106*	Set screw (M4×8 A)
9	E1A1423000	BH select crank
10	004230016*	Set screw (M3×6 A)
11	G4A0573003	BH select crank shaft
12	G4A0793003	Zig zag width regulating cam shaft
13	003010053*	E-Ring (ETW-5)
14	V61033003	Zig zag width spring
15	004300113*	Washer (6.7×14×0.8)
16	G4A0763003	Zig zag width regulating cam
17	G4A0773003	Zig zag regulator crank
18	004240046	Set screw (M4×10 B)
19	004840106	Set Nut (ALN-4)
20	G4A0783003	Rod
21	004240943*	Set screw (M4×8)
22	G4A0665000	Tension lever lifter plate
23	G4A0673003	Tension frame
24	G4A0663003	Tension lever lifter
25	V620163209	Presser bar regulating screw
26	E1A0143002	Presser bar
27	E1A2493003	Presser bar spring
28	F4A0063003	Presser bar bracket
29	F4A0053003	Presser bar lifter lever shaft
30	E1A2434000	Needle bar driving rod pin
31	F4A0043000	Presser bar lifter lever
32	006910008	Shank complete
33	004106221	Shank complete set screw
34	006806008	Zip zap presser foot complete
35	G4A0543004	Needle plate
36	004240851*	Set screw (M4×6)

No.	Part No.	Description
37	H10263000	Needle bar bracket (2)
38	K82133006	Base plate adjustment screw
39	K82073003	Base plate adjustment screw spring
40	H70043000	Free arm base cushion rubber
41	004240056	Set screw (M4×6 B)
42	004240503	Set screw (M4x4)
43	H10253000	Needle bar bracket (1)
44	G4A0453000	Needle bar supporter (Auto)
45	G4A0463000	Needle bar
46	003010056*	E-Ring (ETW-5)
47	R12723003	Needle bar supporter pin (Auto)
48	V60175003	Needle bar driving rod complete
49	E1A2433000	Needle bar driving rod pin
50	E1A0113000	Auto threaded shaft
51	R12793003	Auto threaded shaft spring
52	003042012*	Auto threaded shaft pin
53	003042006*	Auto threaded shaft pin
54	004106202*	Set screw (9/64×40×7)
55	D6B1063000	Auto threaded lever
56	M70093000	Auto threaded lever spring
57	E1A0114000	Auto threaded
58	TA11034000	Needle clamp complete
59	004400800	Endure bar washer (7.6×12×0.13)
60	H13093003	Set washer
61	004240223	Set screw (M4×6)
62	006046148	Needle
63	M70073002	Auto threaded stopper
64	004230016*	Set screw (M3×6 A)
65	H50583003	Needle bar supporter spring
66	F4A0563003	Reverse plate
67	F4A0813003	Reverse lever spring
68	F4A0603003	Reverse rod
69	V660053209	Reverse button
70	G4A0653003	BH cam plate
71	G4A0913006	Reverse crank
72	F4A0593003	Reverse crank shaft

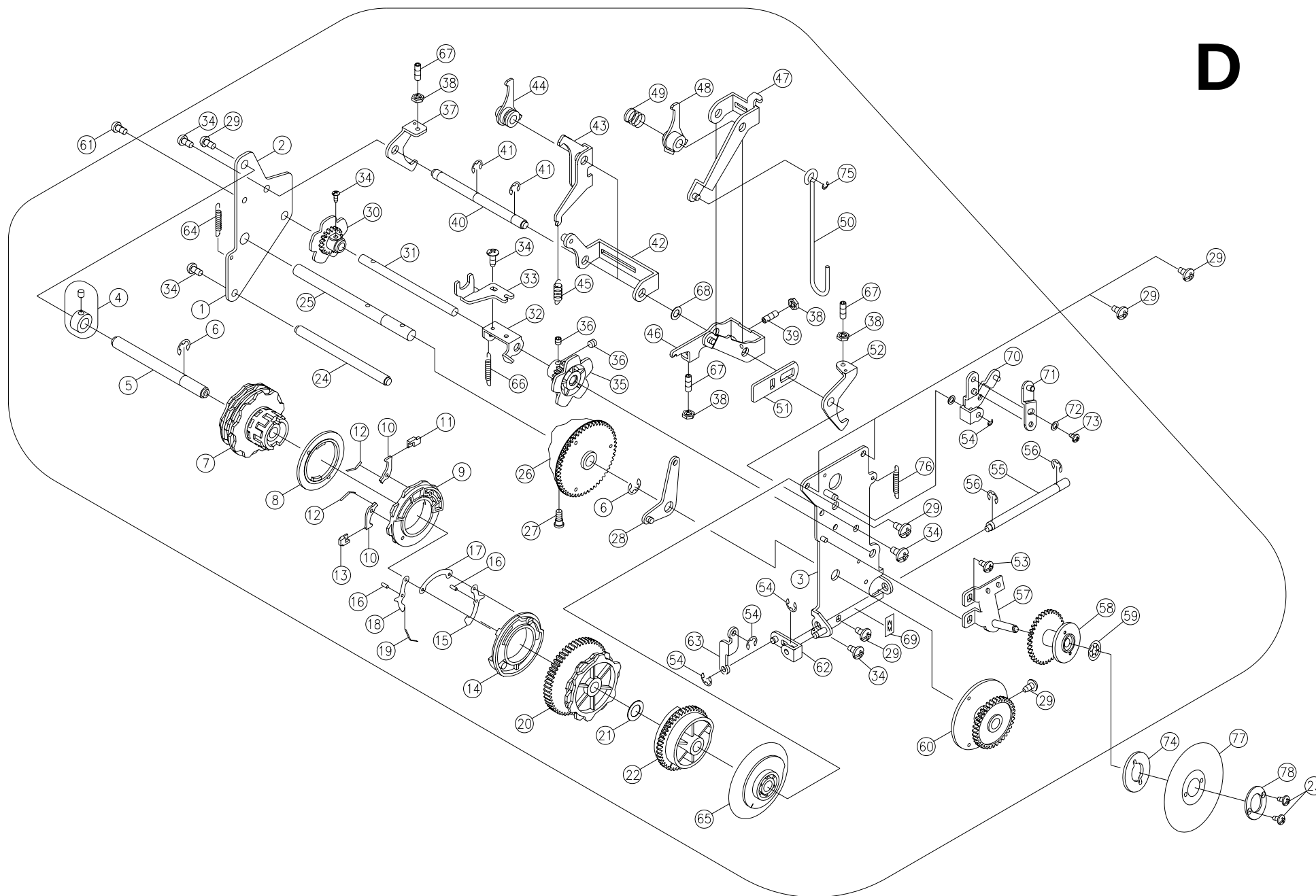
No.	Part No.	Description
73	V61205003	Clutch rod complete
74	V61213003	Clutch rod plate
75	V61233003	Clutch rod
76	003010046*	E-Ring (ETW-4)
77	V61243003	Clutch rod spring
78	F4A0843000	Reverse plate roller
79	V10995000	Open shuttle race complete
80	V11003002	Open shuttle race
81	V11583002	Shuttle hook holder spring
82	H71093003	Shuttle hook holders spring screw
83	V11573001	Shuttle hook holder
84	K81125000	Shuttle driver complete
85	K81123002	Shuttle driver
86	K81143003	Shuttle driver spring
87	004103043	Shuttle driver spring screw
88	V62043000	Shuttle hook
89	006084009	Bobbin
90	H71185000	Bobbin case complete
91	H71186001	Bobbin case
92	H13803001	Bobbin case spring
93	H13973002	Bobbin case spring set screw
94	V620235000	Shuttle driver shaft gear complete
95	V620233000	Shuttle driver shaft gear
96	004107293	Set screw (11/64×40×4)
97	H71155000	Shuttle driver shaft collar complete
98	H71153003	Shuttle driver shaft collar
99	G4A0483003	Needle bar stopper plate
100	004400210	Endure attrition washer (8.6x12x0.5)
101	H10195000	Needle bar bracket complete
102	F4A0065000	Presser bar bracket complete
103	V61253006	Arm top cover plate
104	E1A1723003	Motor drive belt cover frame
105	F4A3113000	Selector gear
106	004230286*	Set screw (M3×8 B)
107	F4A3303003	Selector dial plate
108	E1A1243006	Selector dial shaft

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No.	Part No.	Description
109	003042512	Spring pin (ø2.5×6)
110	G4A0213209	Plate
111	J31413000	Free arm base felt
112	004300202	Washer (4.5×10×0.8)
113	G4A0553006	BH lever plate
114	E1A2373000	Shield
115	E1A1523003	BH positioned plate
116	E1A1513000	BH movement crank
117	E1A1533003	BH positioned plate
118	E4A6003209	BH lever button
119	G4A0563002	BH lever
120	003041605	Spring pin (ø1.6×5)
121	E1A1473003	BH lever crank
122	E1A1483003	BH lever spring plate

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D



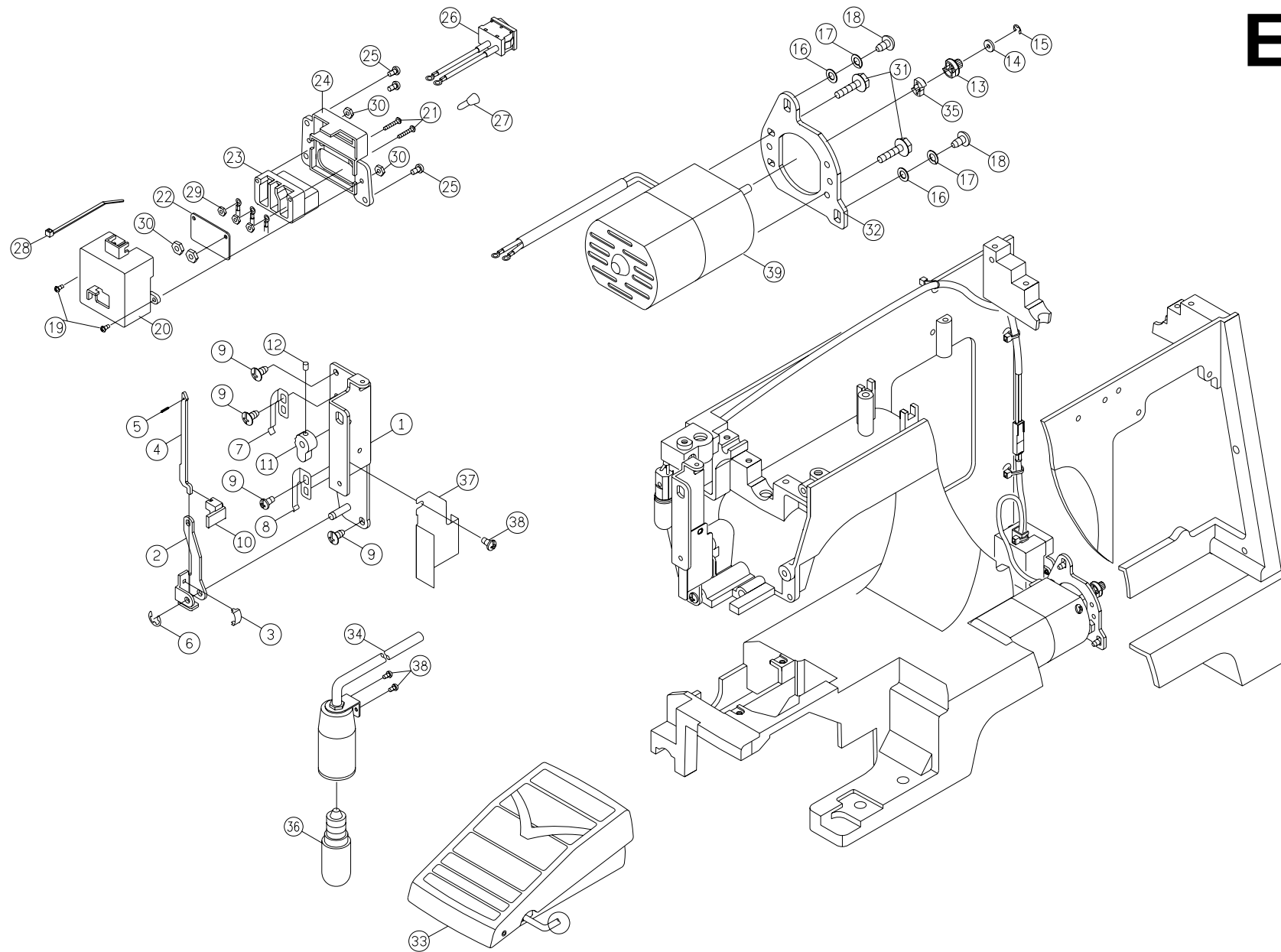
No.	Part No.	Description
1	G4A0704000	Pattern cam contact complete (900CB)
2	G4A0733003	Pattern cam contact plate (back)
3	G4A0713003	Pattern cam contact plate (front)
4	H11935000	Pattern cam shaft collar complete
5	F4A3023003	Pattern cam shaft
6	003010063	E-Ring (ETW-6)
7	E4A0023000	Pattern cam
8	E1A0833000	Straight stitch cam
9	E1A0783000	BH cam
10	E1A0793002	BH contact
11	E1A0813000	BH slide block B
12	E1A0823003	BH contact spring plate
13	E1A0803000	BH slide block A
14	E1A0723000	BH feed regulator cam
15	E1A0743002	BH clutch contact A
16	E1A0733000	BH clutch shaft
17	E1A0763002	BH clutch lever
18	E1A0753002	BH clutch contact B
19	E1A0773003	BH clutch spring plate
20	EAA0043000	SS cam
21	004300863*	Washer (8.2×14×0.5)
22	EAA0033000	Feed regulator cam
23	004220106	Set screw (M2×0.2 L10)
24	F4A3063003	Pattern cam contact supporter shaft
25	F4A3073003	Pattern selector cam shaft
26	E4A0043000	Pattern selector cam
27	004240423	Set screw (M4)
28	E1A1033003	Pattern selector adjusting lever
29	004240106	Set screw (M4×8 A)
30	E1A1053000	Zig zag cam
31	F4A3093000	Pattern selector cam shaft
32	E1A1073006	Zig zag movement contact
33	E1A1083003	Movement plate
34	004230016	Set screw (M3×6 A)
35	E4A0203000	Stretch stitch release (960A.990A)
36	004240503	Set screw (M4×4)

No.	Part No.	Description
37	G4A0753003	Zig zag release plate
38	004840106	Nut (ALN-4)
39	004240633	Sew screw (M4×0.7 L12)
40	F4A3043000	Zig zag cam contact supporter shaft
41	003010056*	E-Ring (ETW-5)
42	G4A0743003	Zig zag cam contact supporter
43	E4A0033003	BH Feed crank
44	EAA0063003	Zig zag cam contact
45	E1A0973003	BH Feed crank spring
46	EAA0093003	BH adjusting crank
47	G4A0983003	SS cam contact supporter
48	EAA0083003	SS cam contact
49	E1A0903003	SS cam contact spring
50	G4A1183003	Feed rock shaft
51	E1A0983003	BH adjusting plate
52	E1A0993003	Stretch stitch release plate
53	004240056	Set screw (M4×6 B)
54	003010036	E-Ring (ETW-3)
55	E1A1113000	Adjusting shaft
56	003010043*	E-Ring (ETW-4)
57	G4A0953006	Pattern gear plate
58	E1A1203000	Pattern gear
59	003020043*	CS ring
60	E1A1173000	Zig zag selector cam
61	004240046	Set screw (M4×10 B)
62	E1A1123003	BH adjusting hook holder
63	E1A1133003	BH adjusting rod
64	J31383003	Spring
65	EAA0023000	Stretch stitch selector cam (990A)
66	M70093000	Auto threaded lever spring
67	004241093	Set screw (M4×0.7 L9)
68	004300833	Washer (6.6×4×0.25)
69	0030700013	Prompt Nut
70	G4A0893003	Zig zag width rod
71	G4A0903003	Zig zag width dial rod
72	004300136	Washer (4.2×8×0.8)

No.	Part No.	Description
73	004240056	Set screw (M4×6 B)
74	G4A0963006	Pattern selector plate washer
75	003010046	E-Ring (ETW-4)
76	H70553003	Spring
77	G4A5973210	Pattern selector plate
78	E1A1213006	Pattern selector plate

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E

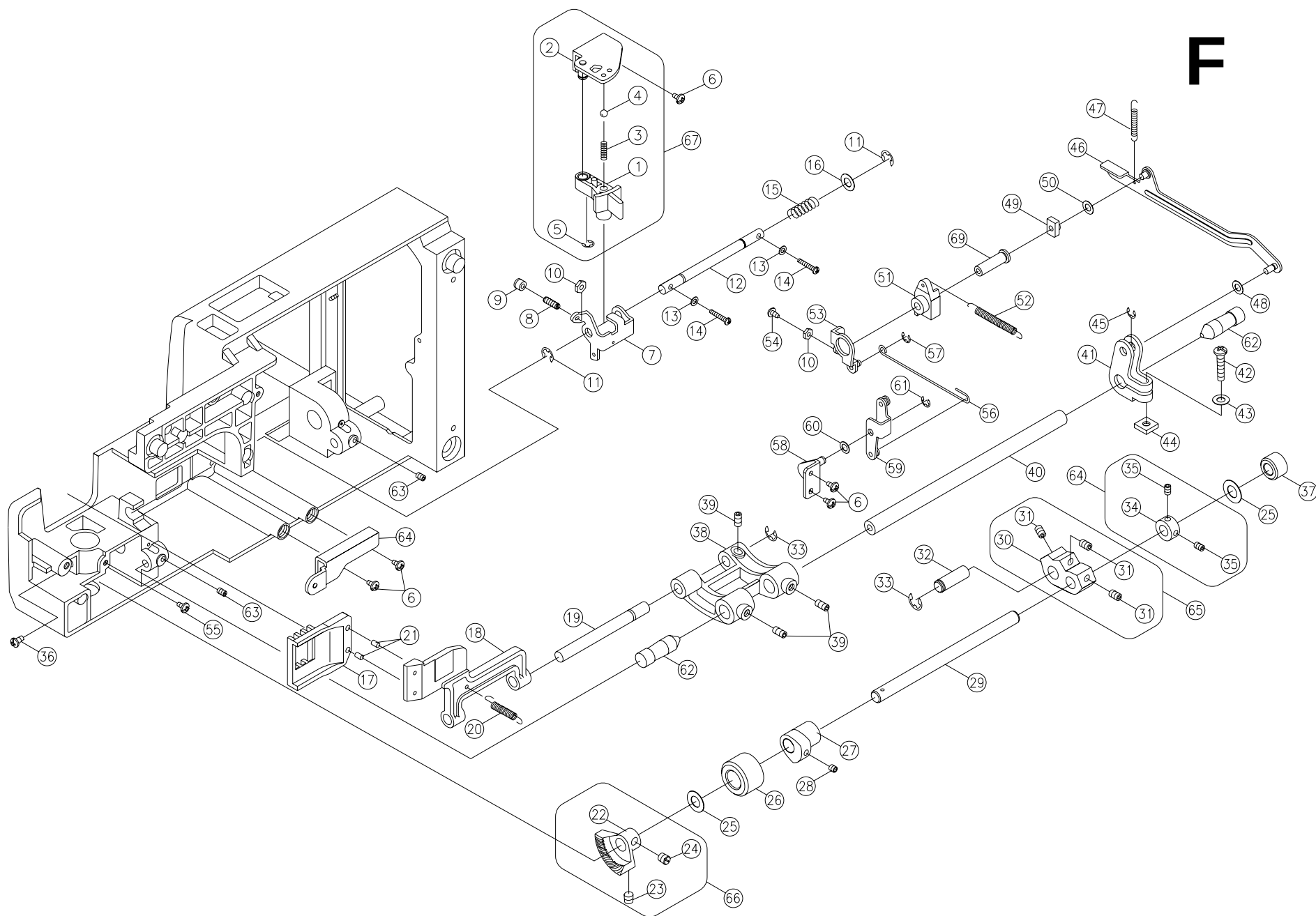


No.	Part No.	Description
1	G4A0554000	BH lever plate
2	E1A1473003	BH lever crank
3	E1A1483003	BH lever spring plate
4	G4A0563002	BH lever
5	003041605	Pin (Ø1.6×5)
6	003010036	E-Ring (ETW-3)
7	E1A1523003	BH positioned plate
8	E1A1533003	BH positioned plate
9	004240056	Set screw (M4×6 B)
10	E4A6003209	BH lever knob
11	E1A1513000	BH movement crank
12	004230433	Set screw (M3×3)
13	002396029*	Belt wheel
14	002145029	Motor feed regulator collar
15	003010036	E-Ring (ETW-3)
16	004300306	Washer (5.4*10*0.9)
17	004600296	Spring washer (5.2*9*1)
18	004250086	Set screw (M5*12)
19	004230286	Set screw (M3*8 B)
20	E1A1973209	Receptacle holder cover
21	004230865	Set screw (M3*20)
22	002621129	Concert insulation plate
23	002624129	Receptacle
24	002252129	Receptacle holder
25	004240106	Set screw (M4×8 A)
26	002425118	Switch ass'y
27	AA0463000	End termed
28	002027129	Cord clip
29	004840120	Nut (M3*4)
30	004830016	Nut (M3 t=2.3)
31	004241428	Set screw (M4*10.2)
32	002504025	Motor bracket
33	001165209	Foot controller (KD-2902) 230V
34	002424118	Lamp holder complete (only for 220V-240V)
35	008059302	Cushion rubber

No.	Part No.	Description
36	005240011	Lamp (240V,E-14)15W
37	E1A2373000	Light resistant plate
38	004230056*	Set screw (M3×5B)
39	001164209	Motor complete (for 230V) HF(S)-07250

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F



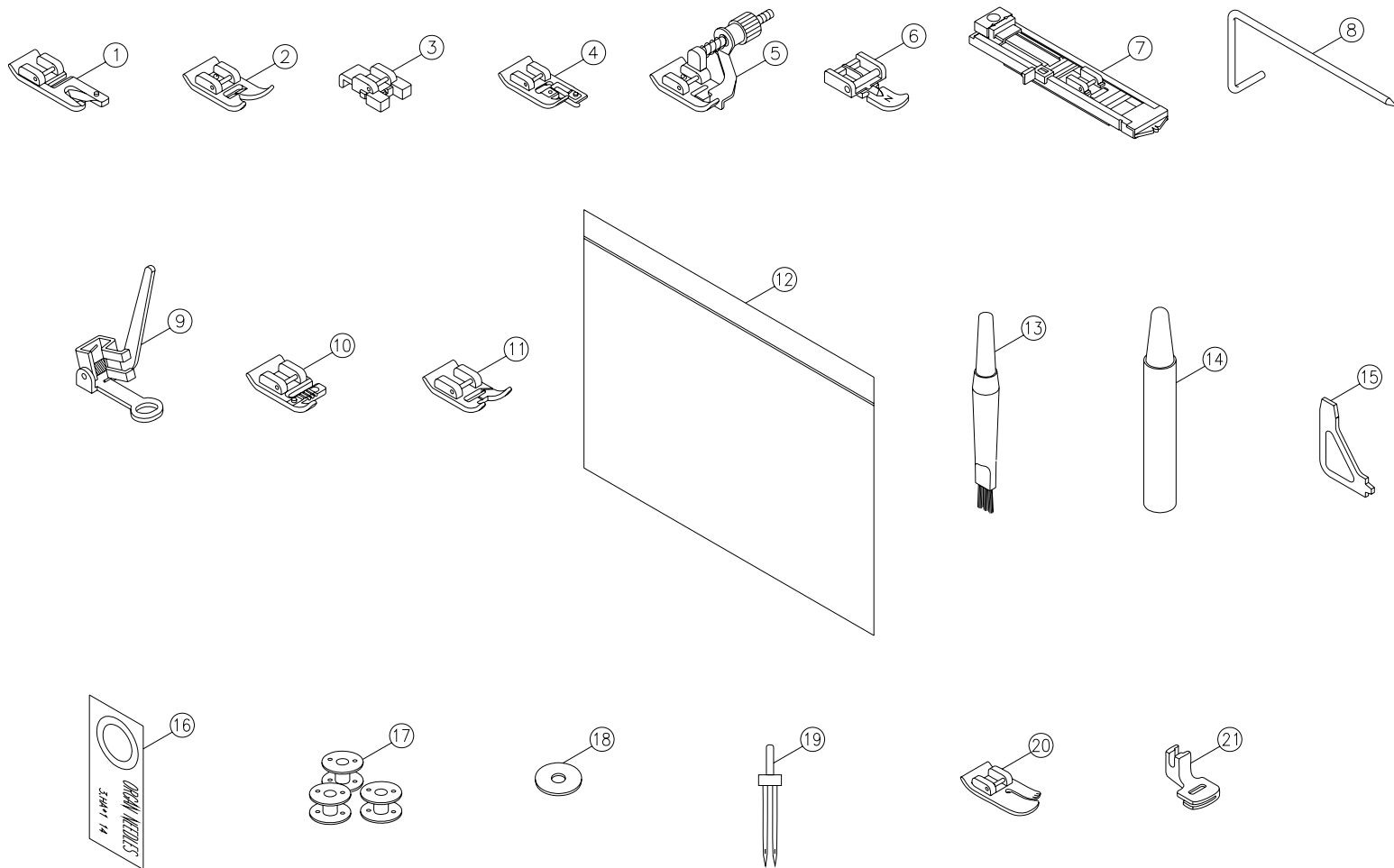
No.	Part No.	Description
1	G4A0313209	Feed dog lifting rod
2	G4A1003003	Feed lifting shaft crank
3	H10483003	Presser bar regulating spring
4	H12883000	Steel ball
5	003010046*	E-Ring (ETW-4)
6	004240106	Set screw (M4×8 A)
7	G4A1263582	Feed rock crank
8	004250323*	Set screw (M4×7)
9	K81243000	Set screw knob
10	004840106	Adjusting nut (ALN-4)
11	003010073	E-Ring (ETW-7)
12	G4A1023003	Feed rock shaft
13	004300136	Washer (4.2×8×0.8)
14	004240146*	Set screw (M4×15 B)
15	K81263003	Feed lifting rock shaft spring
16	004300226	E-Ring (8.2×16×1)
17	H70523002	Feed dog
18	G4A1133001	Feed dog frame
19	H70513003	Feed dog shaft
20	K81393003	Feed dog frame spring
21	004104012	Set screw (1/8×44 L=5)
22	V620073000	Lower shaft gear
23	004111043	Set screw (1/4×40 L=3.3)
24	004111033	Set screw (1/4×40 L=4)
25	004400210	Endure attrition washer
26	G4A1063000	Lower shaft bushing (1)
27	G4A1253000	Feed lifting rock cam
28	004240033	Set screw (M4×5)
29	G4A1453000	Lower shaft
30	V60363000	Crank connecting rod crank
31	004250203	Set screw (M5×5)
32	V10833003	Crank connecting rod crank pin
33	003010053	E-Ring (ETW-5)
34	V11553003	Lower shaft collar
35	004240503	Set screw (M4×4)
36	004240066	Set screw (M4×8 B)

No.	Part No.	Description
37	G4A1073000	Lower shaft bushing (2)
38	G4A1113000	Feet rock frame
39	004240223	Set screw (M4×6)
40	G4A1103003	Feed rock shaft
41	G4A1143008	Feed rock crank
42	004240146	Set screw (M4×15 B)
43	004300093	Washer (4×8×0.5)
44	004840073	Feed rock crank Nut (M4)
45	003010036	E-Ring (ETW-3)
46	G4A1243003	Ford rod
47	V60463003	Fork rod spring
48	004400450	Endure attrition washer(5.5×12×0.25)
49	V11533000	Feed regulating block
50	004400180	Washer (5.7×10.5×0.5)
51	G4A1163000	Feed regulating
52	V70063003	Feed regulating spring
53	G4A1175003	Feed regulating plate complete
54	004240046	Set screw (M4×10 B)
55	004250151	Set screw (M5×10 B)
56	G4A1193003	Feed rock rod (2)
57	003010046	E-Ring (EWT-4)
58	G4A1223003	Fees rod frame complete
59	G4A1203003	Feed rock rod complete (3)
60	004300186	Washer (6.2×12×0.5)
61	003011052	E-Ring (ETW-5)
62	H70883000	Center bar
63	004240033	Set screw (M4×5)
64	V11564000	Lower shaft collar complete
65	V60354000	Crank connecting rod crank complete
66	V620075000	Lower shaft gear complete
67	G4A0314000	Feed dog lifting rod complete
68	G4A0973003	Foot hook holder
69	V60443000	Feed regulating shaft

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Standard accessories

G



Standard accessories		
No.	Part No.	Description
1	006800008	Hemmer foot (K)
2	006806008	Zig zag foot(J)
3	006914008	Button sew on foot
4	006803008	Overcastting foot (G)
5	006812008	Blind hem foot
6	006905008	Zipper foot (I)
7	006171008	Buttonhole foot (D)
8	006008001	Quilting bar
9	006016008	Embroidery
10	006810008	Cording foot
11	006804008	Satin stitch foot
12	006011009	Accessories bag
13	006099008	Brush & Seam ripper complete
14	006013009	Oilier
15	006093009	Screw driver
16	006014148	Needle
17	006084009	Bobbin
18	006015009	Spool pin felt
19	006020008	Twin needle
20	006916008	Quilting foot
21	006917008	Gathering foot

NOTE: When you order any spare parts from us, please cooperate with us by writing.

(1)Section & Sequence No.

(2) Name of parts

(3) Voltage, if necessary

(4) Others, if any

A210G4A11
AUG 28 , '07

" * "means : These spare parts are not supplied individually , but can be obtained by minimum quantity at 300 pcs.