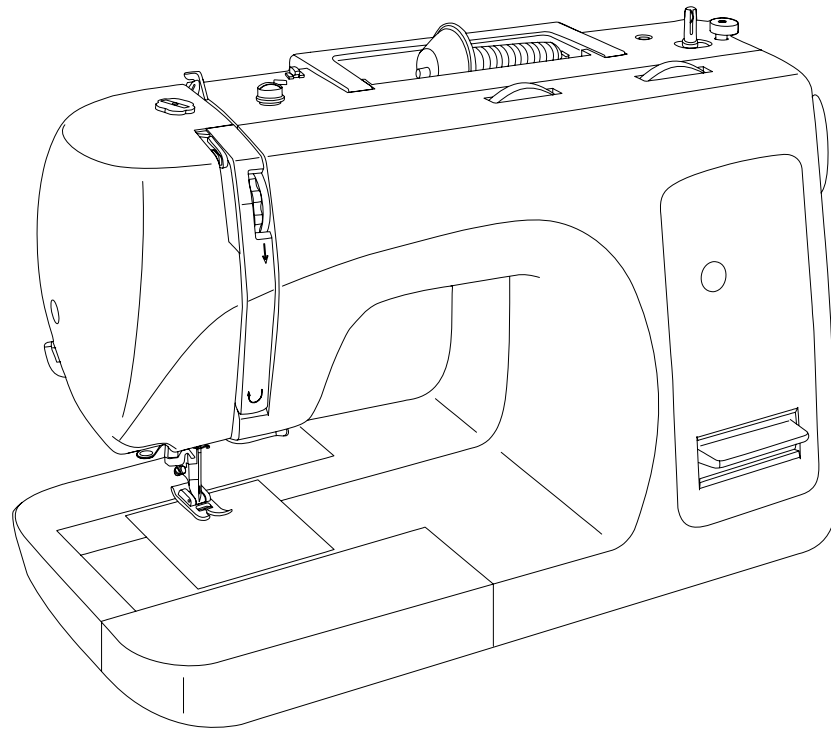
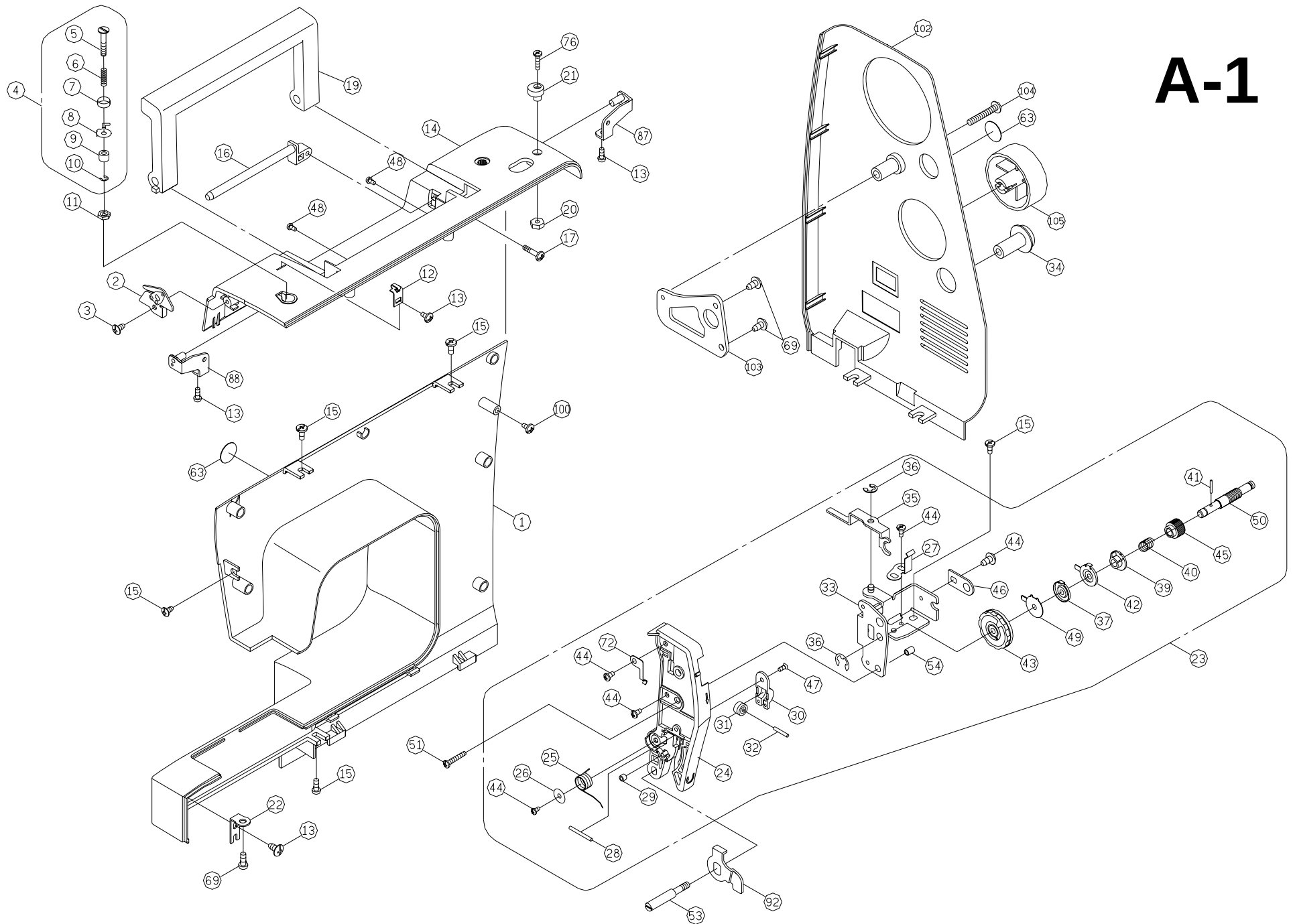


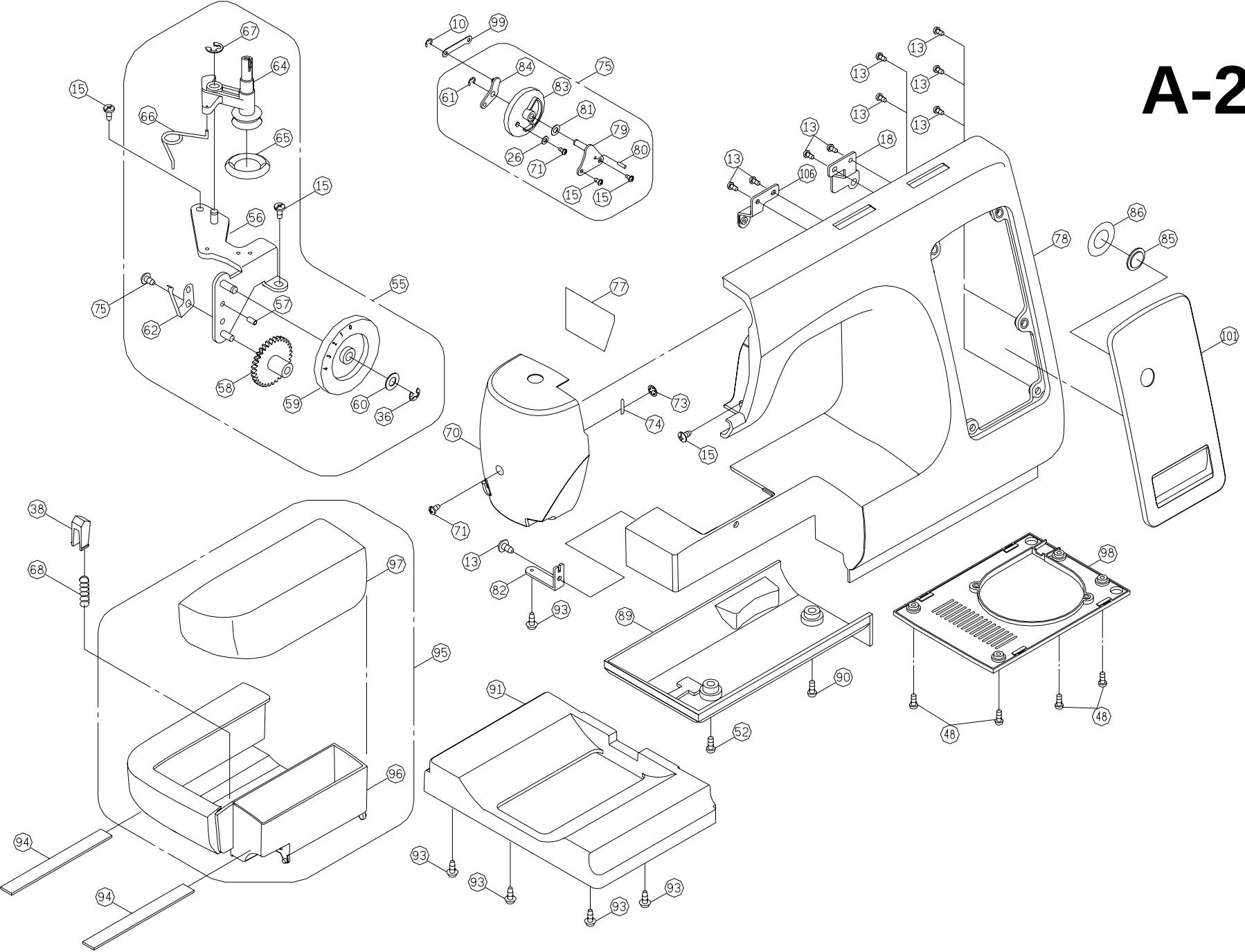
Parts List



AstraLux 
Model 700

A-1





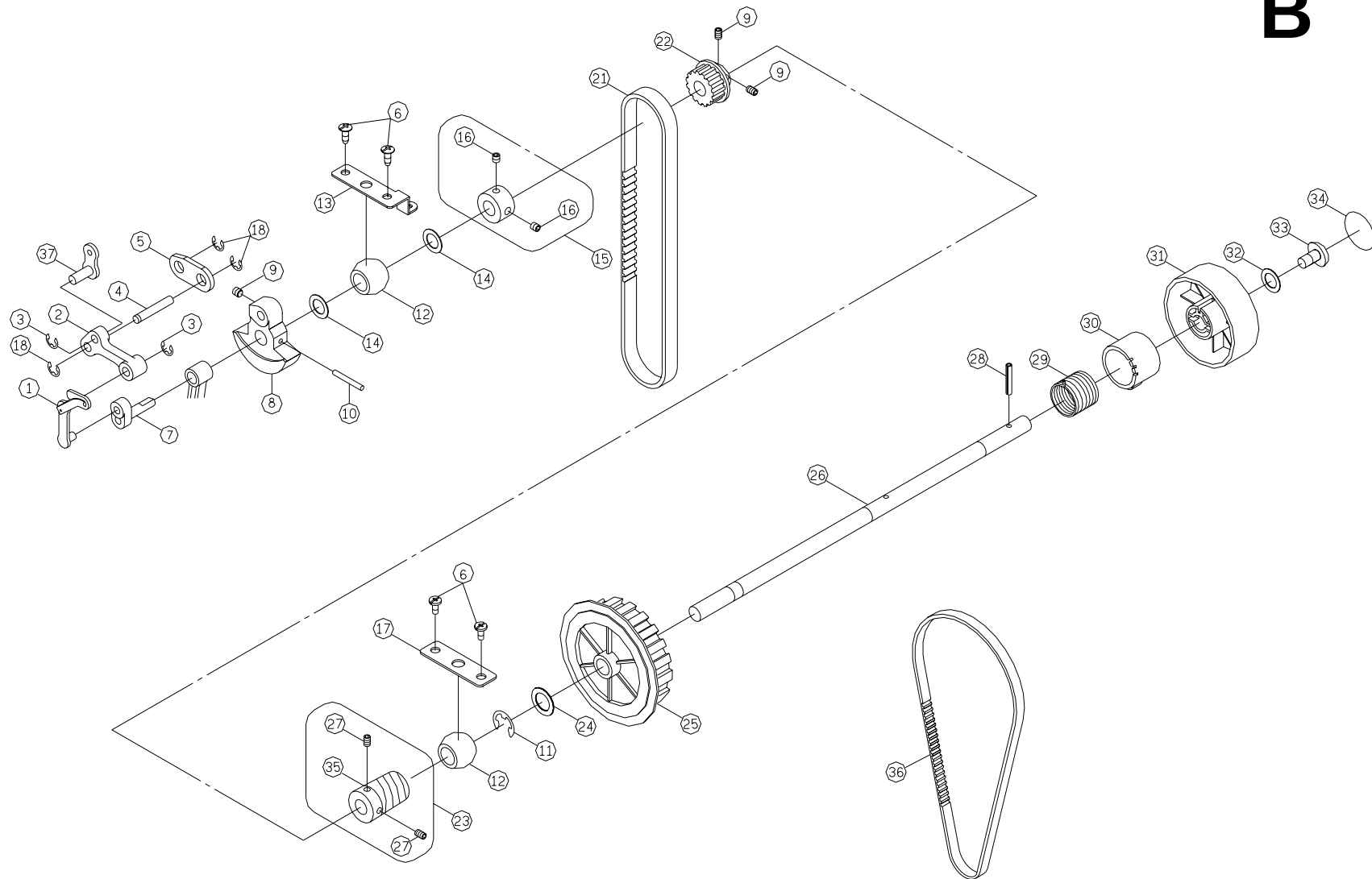
No.	Part No.	Description
1	Y4A0403210	Back cover
2	V610155000	Thread guide complete
3	004230326	Set screw (M3×12)
4	E1A2065000	Bobbin winder thread guide complete
5	E1A2053001*	Bobbin winder thread guide adjusting screw
6	H13153001*	Bobbin winder thread guide spring
7	H13133001*	Bobbin winder spring disc
8	V610223001*	Bobbin winder thread guide
9	E1A2353006*	Spacer
10	003010036	E-Ring (ETW-3)
11	004840106	Nut (ALN-4)
12	E1A2043001	Thread guide
13	004230216	Set screw (M3×8.5)
14	Y4A6023210	Arm top cover
15	004240106	Set screw (M4×8 A)
16	YTA0783210	Spool rod
17	004230656	Set screw (M3×1.06)
18	Y4A0603002	Front cover set plate(right)
19	E1A1763210	Handle
20	004706013	Nut (9/64×40 t=3)
21	E1A2393000	Bobbin winder stopper
22	E1A1673002	Arm back cover set plate
23	Y4A7794210	Dial tension complete
24	Y1A0183210	Dial tension supporter plate cover
25	E1A2283000	Thread guide spring
26	004300976*	Washer(3.2×10.5×0.5)
27	Y4A0253003	Dial tension set spring
28	E1A214300	Thread guide pin
29	E1A2193000	Thread spring stopper
30	E1A2163000	Thread guide roller supporter
31	E1A2153000	Thread guide roller
32	E1A2133000	Thread guide roller pin
33	Y4A0193002	Dial tension supporter plate
34	E1A1703210	BH micro adjusting knob
35	Y4A0273003	Dial tension waft plate
36	003010046*	E-Ring (ETW-4)

No.	Part No.	Description
37	Y4A0573001	Dial tension disc (left)
38	H10133211	Sewing table body guide
39	V10443000	Dial tension spring regulator
40	NB1083000	Dial tension spring pin
41	003041612	Shank complete set screw
42	Y4A0583001	Dial tension disc (right)
43	Y4A0623210	Dial tension knob
44	004230016*	Set screw (M3×6 A)
45	Y4A0243000	Dial tension regulate nut
46	Y4A0563003	Dial tension set plate
47	004230666	Set screw (M3×6)
48	004240046	Set screw (M4×10 B)
49	Y4A0233001	Dial tension disk plate
50	Y4A0223002	Dial tension crank
51	004241106*	Set screw (M4×25)
52	004240146*	Set screw (M4×15 B)
53	004240982	Set screw (M4)
54	Y4A0593001	Dial tension guide spring tube
55	Y4A9294210	Bobbin winder frame complete
56	Y4A0375000	Bobbin winder frame
57	003043008	Spring pin (φ3×8×0.6)
58	V61183000	Feed regulator gear
59	Y4A9293210	Feed regulator dial
60	004300186	Washer (6.2×12×0.5)
61	003010043	E-Ring (ETW-4)
62	EAA0203003	Feed regulator set plate
63	V61503210	Plate (1)
64	D3A0505000	Bobbin winder crank complete
65	F20213000	Bobbin winder rubber pulley
66	V61563003	Bobbin winder crank spring
67	003011052	E-Ring (ETW-5)
68	H10143005	Sewing table body guide spring
69	004240056	Set screw (M4×6 B)
70	Y4A7193210	Face plate
71	004241061	Set screw (M4×12)
72	Y4A0213003	Dial tension spring

No.	Part No.	Description
73	003020053*	Cs ring (CSTW-5)
74	V630593000	Thread cutter
75	Y4A8794210	Zig zag width dial complete
76	004106162	Set screw (9/64×40×16)
77	E1A2523000	Heat resistant plate
78	Y4A0663210	Front cover
79	E3A0113006	Zig zag width dial plate
80	003043010	Spring pin(Ø3×10)
81	004900063	Washer(Ø 6.2×12×21)
82	E1A1623002	Arm front cover set plate
83	Y4A8793210	Zig zag width dial
84	E3A0143006	Zig zag width crank
85	F30103000	Pattern display window
86	008465000	Sticker
87	D3A0713002	Arm top cover plate(1)
88	D3A0723002	Arm top cover plate(2)
89	Y4A6033210	Free arm base
90	004240136	Set screw (M4×12 B)
91	Y4A0473210	Free arm foot bush
92	Y1A0283002	Arm top cover thread guide plate
93	004230746	Set screw (M3×12)
94	E1A1843000	Sewing table body felt
95	Y4A0484210	Sewing table complete
96	Y4A0483210	Sewing table body
97	Y4A0493210	Sewing table body cover
98	Y4A0463210	Cord real cover
99	E3A0153003	Zig zag width rod
100	004240306	Set screw (M4×10 B)
101	Y4A9993210	Front plate
102	Y4A6013210	Motor drive belt cover
103	E1A1723003	Motor drive belt cover frame
104	004241106	Set screw (M4×0.7 L = 25)
105	E4A0233210	Selector dial
106	D3A0653002	Front cover set plate(2)

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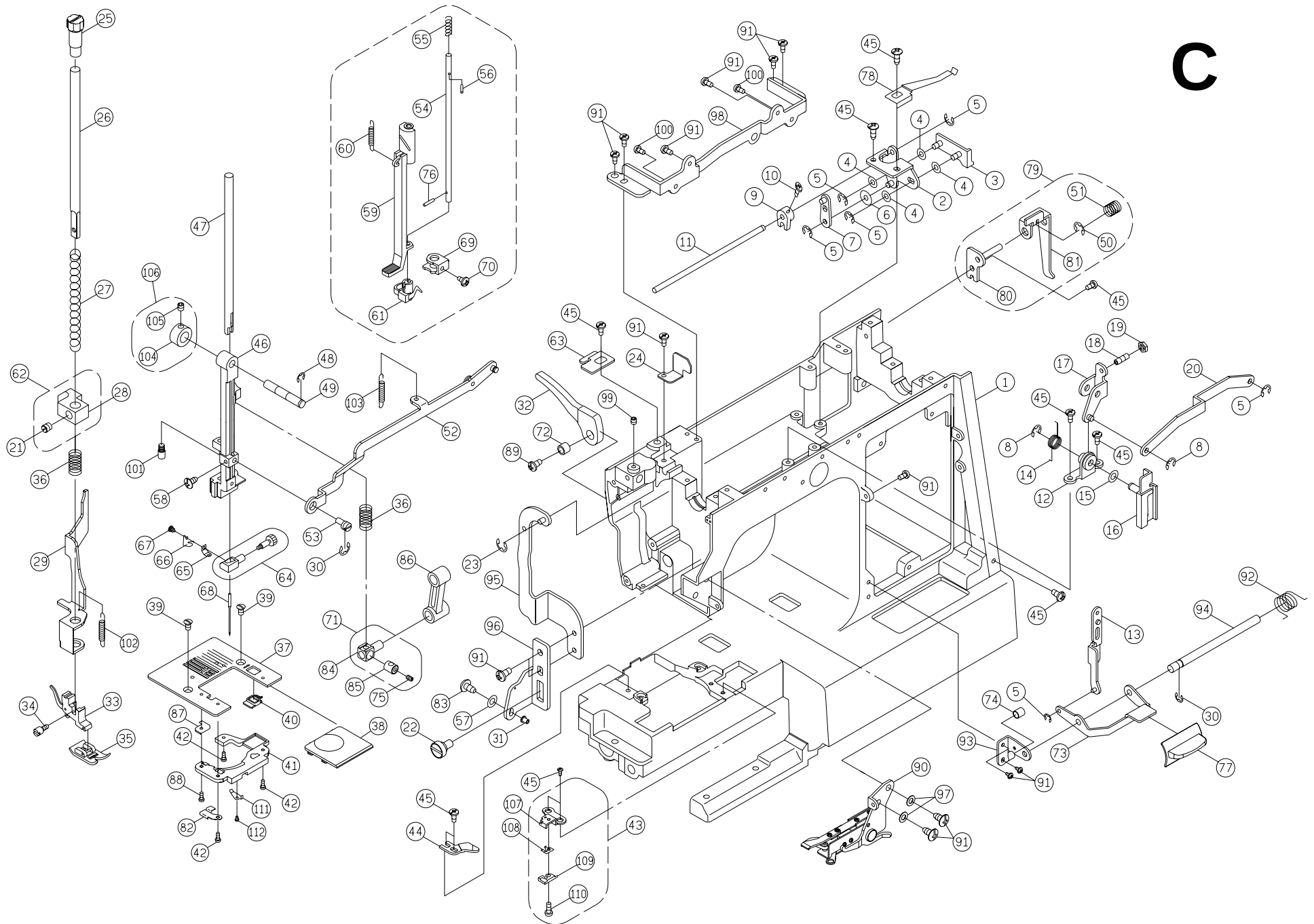
B



No.	Part No.	Description
1	E1A2683001	Thread take up lever
2	Y1A0093000	Thread take up lever supporter
3	003010036*	E-Ring (ETW-3)
4	V10533003	Thread take up lever supporter shaft
5	Y1A0103003	Action link
6	004240106*	Set screw (M4×8 A)
7	E1A2663000*	Arm shaft balance pin
8	E1A2213000	Arm shaft balance
9	004240223	Set screw (M4×6)
10	003043524	Arm shaft balance pin (φ3.5×24)
11	003010093	E-Ring (ETW-9)
12	R10293000	Arm shaft bushing
13	Y4A0023003	Arm shaft bushing holder plate
14	004400080	Endure attrition washer (10.2×15×0.5)
15	R10304000	Arm shaft collar complete
16	004250203	Set screw (M5×5)
17	V60113003	Arm shaft bushing holder plate
18	003010043*	E-Ring (ETW-4)
19	004840022	Nut (M4 t=3)
20	004240056	Set screw (M4×6 B)
21	E1A0083000	Motor drive belt
22	F4A0033000	Arm shaft sprocket
23	E1A0065000	Arm shaft worm complete
24	004300853*	Washer (10.2×15×0.5)
25	E4A0143210	Arm shaft drive belt pulley
26	E1A0044000	Arm shaft
27	004107283*	Set screw (11/64×40×5)
28	003043018*	Spring pin (φ3×18)
29	R10393000	Arm shaft clutch annulus spring
30	R10403000	Arm shaft collar
31	E1A0073210	Hand wheel
32	004300586*	Hand wheel washer (5.2×16×1.0)
33	004250346*	Set screw (M5×10)
34	V16893210	Hand wheel decorated plate
35	E1A0063000	Arm shaft worm

No.	Part No.	Description
36	007163471	Motor drive belt (163XXL6.1)
37	F80093003	Position rod

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C

No.	Part No.	Description
1	Y1A0013000	Arm
2	E1A1373003*	BH selector plate (1)
3	E1A1393003*	BH slide plate
4	004300076*	Washer (4.2×9×0.5)
5	003010036	E-Ring (ETW-3)
6	004300693*	Washer (4.2×12×1.2)
7	E1A1413003	BH selector plate (2)
8	003011043	E-Ring (ETW-4)
9	E1A1423000	BH select crank
10	004230036	Set screw (M3×6 B)
11	E1A1433003	BH select crank shaft
12	E1A1283003	Zig zag width regulating cam PLATE
13	YMA0013003	Reverse rod (1)
14	E1A1333003	Zig zag width spring
15	004300713	Washer (5.2×10×0.2)
16	E1A1303002	Zig zag width regulating cam
17	E1A1323003	Zig zag regulator crank
18	004240633	Set screw (M4×0.7 L12)
19	004840106	Set Nut
20	E1A1343003	Rod
21	004260023	Set screw (M6×5)
22	004240883	Reverse set screw
23	003010043*	E-Ring (ETW-4)
24	E1A2313005	Thread take up lever supporter plate
25	V620163210	Presser bar regulating screw
26	E1A0143000	Presser bar
27	V11543003	Presser bar spring
28	H10533002	Presser bar bracket
29	Y4A0063003	Tension lever lifter
30	003010053*	E-Ring (ETW-5)
31	Y1A0643000	Combine rod cover
32	Y4A0073000	Presser bar lifter lever
33	006910008	Shank complete
34	004106221	Shank complete set screw
35	006918008	Zip zap presser foot complete

No.	Part No.	Description
36	H10723003	Tension lever lifter spring
37	YTA0213004	Needle plate
38	NB1293000	Needle plate cover
39	004240851	Set screw (M4×6)
40	NB0233000	Needle plate cover open
41	E1A2593000	Needle plate cover
42	004103072	Set screw (SM3/32×56 L=3)
43	E1A0584000	Rotary hook plate complete
44	E1A0593002	Rotary hook plate (1)
45	004240056	Set screw (M4×6 B)
46	Y4A0043000	Needle bar supporter
47	NB0533000	Needle bar
48	003080052	Ring (BETW-5)
49	E1A1893000	Needle bar supporter pin
50	003010046	E-ring (E-4)
51	V61243003*	Clutch rod spring
52	Y4A0613003	Needle bar driving rod
53	E1A2433000	Needle bar driving rod pin
54	E1A0113000	Auto threaded shaft
55	R12793003	Auto threaded shaft spring
56	003042014	Auto threaded shaft pin
57	004300676	Washer (3.2×8×0.7)
58	004106233	Set screw (9/64×40×5)
59	E1A0123000	Auto threaded lever
60	M70093000	Auto threaded lever spring
61	E1A2125000	Auto threaded
62	H10525000	Presser bar bracket complete
63	V60143003	Tension regulating plate
64	H10205000	Needle clamp complete
65	R12573000	Needle guide plate
66	Y1A0613000	Needle bar thread guide
67	004103011	Set screw (3/32×56×4.1)
68	006046148	Needle
69	M70073002	Auto threaded stopper
70	004230016	Set screw (M3×6 A)

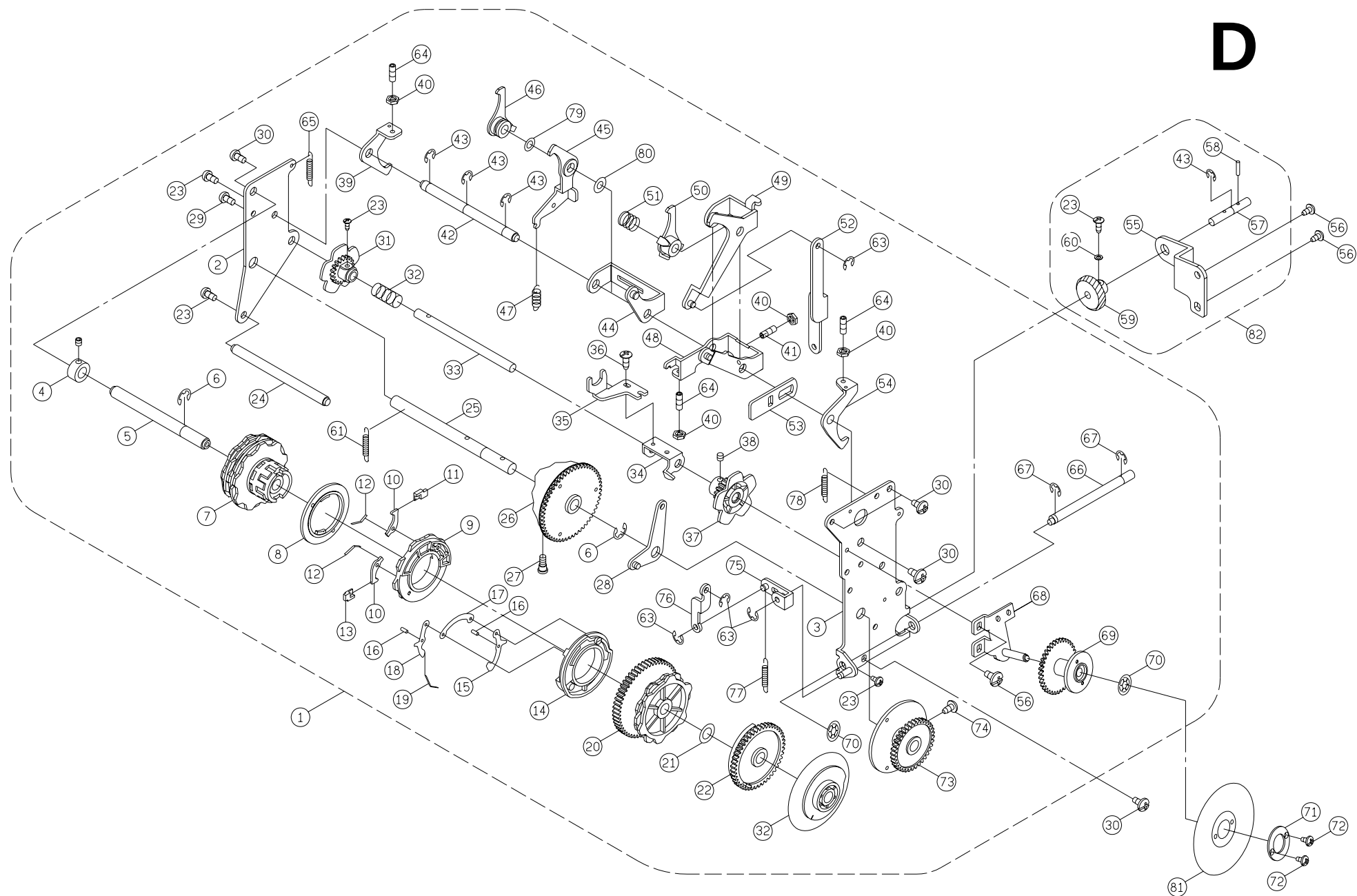
No.	Part No.	Description
71	H10195000	Needle bar crank rod complete
72	V60163000	Presser bar lifter lever screw cushion
73	E4G0173006	Reverse crank
74	F4A084300	Reverse plate roller
75	004240503	Set screw (M4×4)
76	003042006	Spring pin (Ø2×6 t=0.4)
77	Y4A0633210	Reverse button
78	E1A2103003	BH cam plate
79	V61205003	Clutch rod complete
80	V61213003*	Clutch rod plate
81	V61233003*	Clutch rod
82	E1A2603000	Needle plate spring
83	004230286	Set screw (M3×8 B)
84	H10253000	Needle plate bracket (1)
85	H10263000	Needle plate bracket (2)
86	F4A3343000	Needle bar crank rod
87	E1A2913000	Needle plate cover plate
88	004103081	Set screw (SM3/32×56 L=5)
89	004240066	Set screw (M4×8 B)
90	Y1A0544000	Slide cutting
91	004240106	Set screw (M4×8 A)
92	E4G0293003	Reverse rod spring
93	F4A0563003	Reverse plate
94	F4A0593003	Reverse crank shaft
95	Y1A0623003	Combine rod (1)
96	Y1A0633003	Combine rod (2)
97	004600026	Spring washer
98	D3A0523002	Arm top cover plate
99	004240033	Set screw (M4×5)
100	004230702	Set screw (M3×5 A)
101	004240863	Needle bar supporter screw
102	E1A2343003	Spring
103	H70553003	Spring
104	Y4A0683003	Needle bar supporter pin collar
105	004230433	Set screw (M3×3 C)

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No.	Part No.	Description
106	Y4A0685000	Needle bar supporter pin collar complete
107	E1A0603002	Rotary hook plate (2)
108	F30893000	Rotary hook plate spring (2)
109	F30883000	Rotary hook plate spring (1)
110	004220056	Set screw (M2×2.5)
111	E1A2923000	Needle plate cover spring
112	004225106	Set screw (M2.5×3)

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D

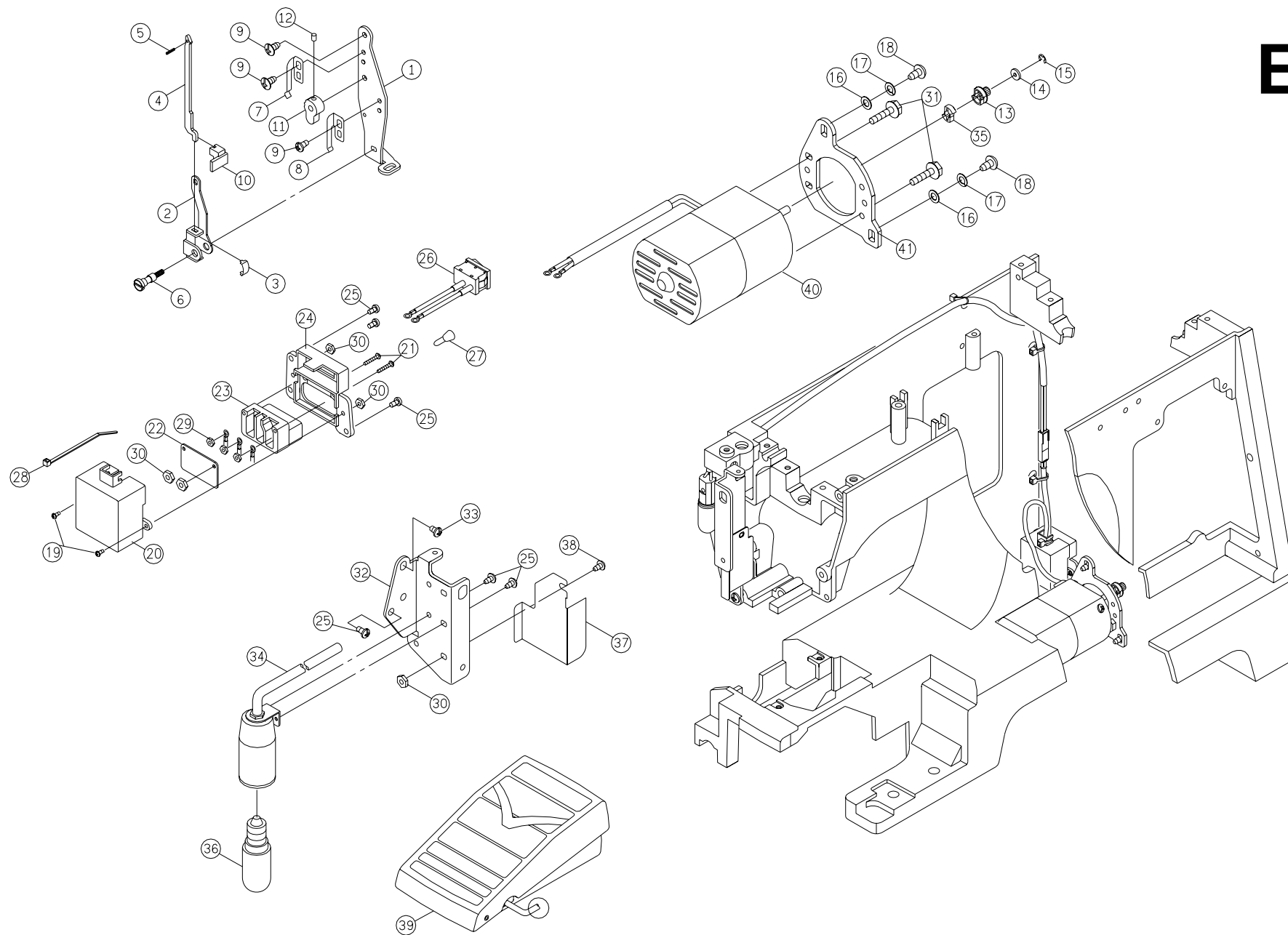


No.	Part No.	Description
1	YMA0204000	Pattern cam contact complete
2	E1A0673003	Pattern cam contact plate (back)
3	E1A0653003	Pattern cam contact plate (front)
4	H11935000	Pattern cam shaft collar complete
5	F4A3023003	Pattern cam shaft
6	003010063	E-Ring (ETW-6)
7	F4A3033000	Pattern cam
8	E1A0833000	Straight stitch cam
9	E1A0783000	BH cam
10	E1A0793002	BH contact
11	E1A0813000	BH slide block B
12	E1A0823003	BH contact spring plate
13	E1A0803000	BH slide block A
14	E1A0723000	BH feed regulator cam
15	E1A0743002	BH clutch contact A
16	E1A0733000	BH clutch shaft
17	E1A0763002	BH clutch lever
18	E1A0753002	BH clutch contact B
19	E1A0773003	BH clutch spring plate
20	E1A0703000	SS cam
21	004300863	Washer (8.2×14×0.5)
22	E1A0693000	Feed regulator cam
23	004230286	Set screw (M3×8 B)
24	F4A3063003	Pattern cam contact supporter shaft
25	F4A3073003	Pattern selector cam shaft
26	F4A3083000	Pattern selector cam
27	004240423	Set screw (M4)
28	E1A1033003	Pattern selector adjusting lever
29	004240136	Set screw (M4×12 B)
30	004240106	Set screw (M4×8 A)
31	E1A1053000	Zig zag cam
32	EAA0023000	Stretch stitch selector cam
33	F4A3093000	Pattern selector cam shaft
34	E1A1073006	Zig zag movement contact
35	E1A1083003	Movement plate

No.	Part No.	Description
36	004230016	Set screw (M3×6 A)
37	F4A3103000	Stretch stitch release
38	004240503	Set screw (M4×4)
39	E1A0893003	Zig zag release plate
40	004840106	Set screw (ALN-4)
41	004240633	Set screw (M4×0.7 L = 12)
42	F4A3043000	Zig zag cam contact supporter shaft
43	003010056	E-Ring (ETW-5)
44	F4A3053003	Zig zag cam contact supporter
45	E4A0033003	BH Feed crank
46	EAA0063003	Zig zag cam contact
47	E1A0973003	BH Feed crank spring
48	EAA0093003	BH adjusting crank
49	EAA0073003	SS cam contact supporter
50	EAA0083003	SS cam contact
51	E1A0903003	SS cam contact spring
52	E1A0943003	Feed rock shaft
53	E1A0983003	BH adjusting plate
54	E1A0993003	Stretch stitch release plate
55	F4A3303003	Selector dial plate
56	004240056	Set screw (M4x6 B)
57	E1A1243006	Selector dial shaft
58	003042516	Spring pin (φ2.5×12)
59	F4A3113000	Selector gear
60	004300676	Washer (3.2×8×0.8)
61	E1A1223003	Feed regulating crank spring
62	Y1A0603003	Zig zag width crank rod
63	003010036	E-Ring (ETW-3)
64	004241093	Set screw (M4×0.7 L = 9)
65	J31383003	Spring
66	E1A1113000	Adjusting shaft
67	003010043	E-Ring (ETW-4)
68	E1A1184000	Pattern gear plate complete
69	E1A1203000	Pattern gear
70	003020043	CS ring

No.	Part No.	Description
71	E1A1213006	Pattern selector plate
72	004220076	Set screw (M2×0.4 L = 5)
73	E1A1173000	Zig zag selector cam
74	004020046	Set screw (M4×10B)
75	E1A1123003	BH adjusting hook holder
76	E1A1133003	BH adjusting rod
77	M70093000	Auto threaded lever spring
78	H70553003	Spring
79	004300333	Washer (6.7×12×0.5)
80	004300443	Washer (6.7×14×0.2)
81	Y4A5993210	Pattern selector plate
82	F4A3124000	Selector dial plate complete

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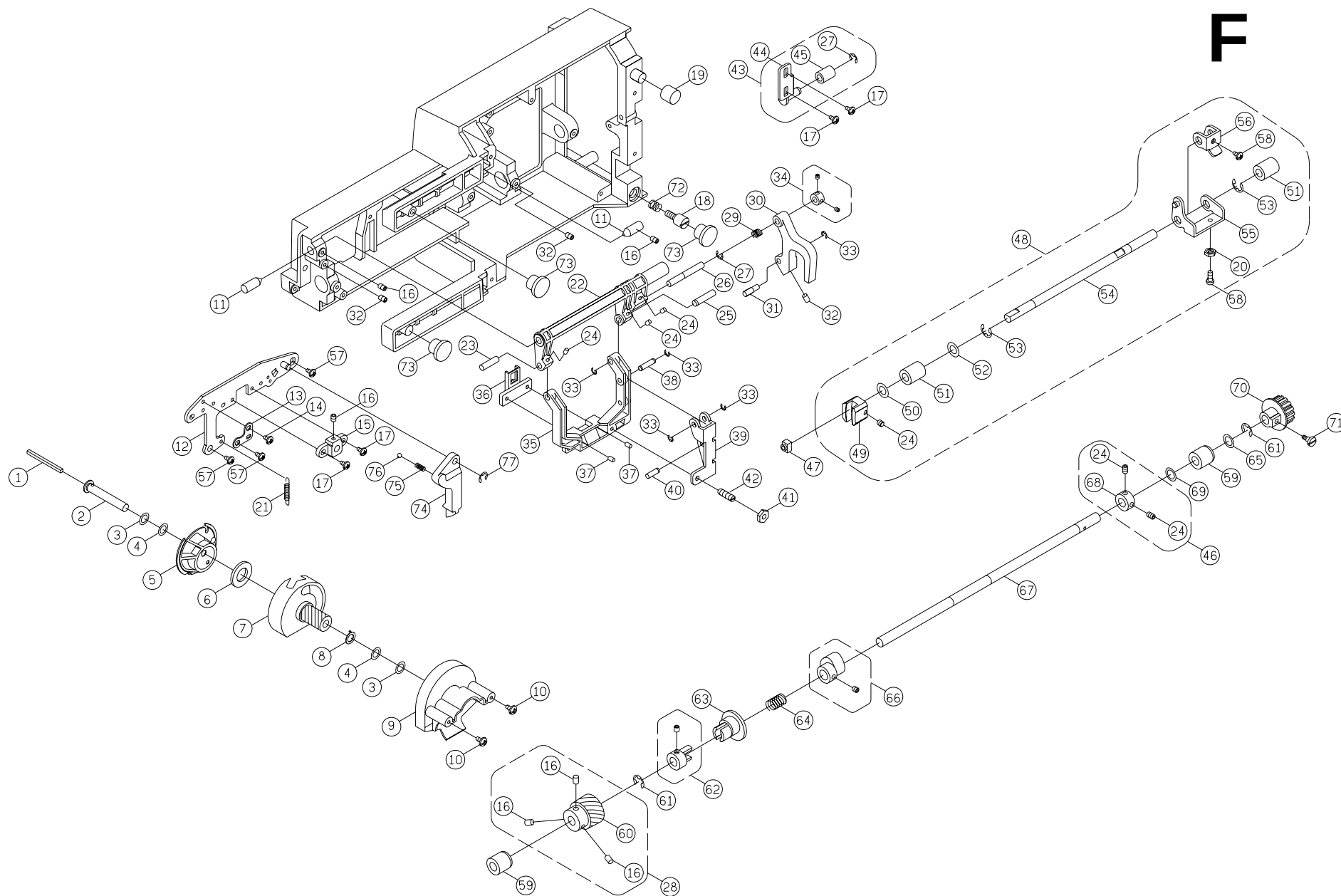
E

No.	Part No.	Description
1	Y4A0083003	BH lever plate
2	Y4A0343003	BH lever crank
3	E1A1483003	BH lever spring plate
4	E1A1493002	BH lever
5	003041605	Pin (Ø1.6×5)
6	Y4A0353006	BH lever plate set screw
7	E1A1523003	BH positioned plate
8	E1A1533003	BH positioned plate
9	004240056	Set screw (M4×6 B)
10	E4A6003210	BH lever knob
11	E1A1513000	BH movement crank
12	004230433	Set screw (M3×3)
13	002396029*	Belt wheel
14	002145029	Motor feed regulator collar
15	003010036	E-Ring (ETW-3)
16	004300306	Washer (5.4*10*0.9)
17	004600296	Spring washer (5.2*9*1)
18	004250086	Set screw (M5*12)
19	004230286	Set screw (M3*8 B)
20	E1A1973210	Receptacle holder cover
21	004230865	Set screw (M3*20)
22	002621129	Concert insulation plate
23	002624129	Receptacle
24	002252129	Receptacle holder
25	004240106	Set screw (M4×8 A)
26	002425118	Switch ass'y
27	AA0463000	End termed
28	002027129	Cord clip
29	004840120	Nut (M3*4)
30	004830016	Nut (M3 t=2.3)
31	004241428	Set screw (M4*10.2)
32	Y4A0363006	Lamp fixed board
33	004240676	Set screw (M4×5)
34	002424118	Lamp holder complete (only for 220V-240V)
35	008059302	Cushion rubber

No.	Part No.	Description
36	005240011	Lamp (240V,E-14)15W
37	E1A2373000	Light resistant plate
38	004230056*	Set screw (M3×5B)
39	001165209	Foot controller (KD-2902) 230V
40	001164209	Motor complete (for 230V) HF(S)-07250
41	002503125	Motor bracket

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F



No.	Part No.	Description
1	NB0693000	Bobbin shaft oil cloth
2	E1A2033000	Bobbin shaft
3	NB0673000	Bobbin shaft washer (2)
4	004400840	Endure attrition washer (6.2×9.6×0.5)
5	NB1275000	Shuttle hook complete
6	NB0643000	Magnet
7	NB1265000	Shuttle hook holder complete
8	NB0683000	Bobbin shaft washer (3)
9	E1A0563000	Shuttle hook cover
10	004230066	Set screw (M3×12)
11	E1A0463000	Feed crank shaft
12	E1A0523000	Rotary hook holder
13	E1A0553000	Rotary hook holder positioned plate
14	004240056	Set screw (M4×6 B)
15	E1A0543000	Rotary hook supporter
16	004240033	Set screw (M4×5)
17	004240106	Set screw (M4×8 A)
18	K82133006	Base plate adjustment screw
19	H70043000	Free arm vase cushion rubber
20	004840106	Adjusting nut
21	E1A2343003	Feed regulating spring
22	E1A0373000	Feed rock shaft
23	E1A0403003	Fed rock frame shaft (2)
24	004240503	Set screw (M4×4)
25	E1A0423003	Feed rock frame shaft (1)
26	D3A0793003	Feed rock bushing pin
27	003010043	E-Ring (ETW-4)
28	NB0495000	Lower shaft gear complete
29	D3A0353003	Feed shaft spring
30	D3A0343000	Feed rock crank
31	F30323003	Feed rock crank pin
32	004240223	Set screw (M4×6)
33	003010036	E-Ring (ETW-3)
34	F30284000	Feed cock shaft collar complete
35	E1A0413000	Feed rock frame

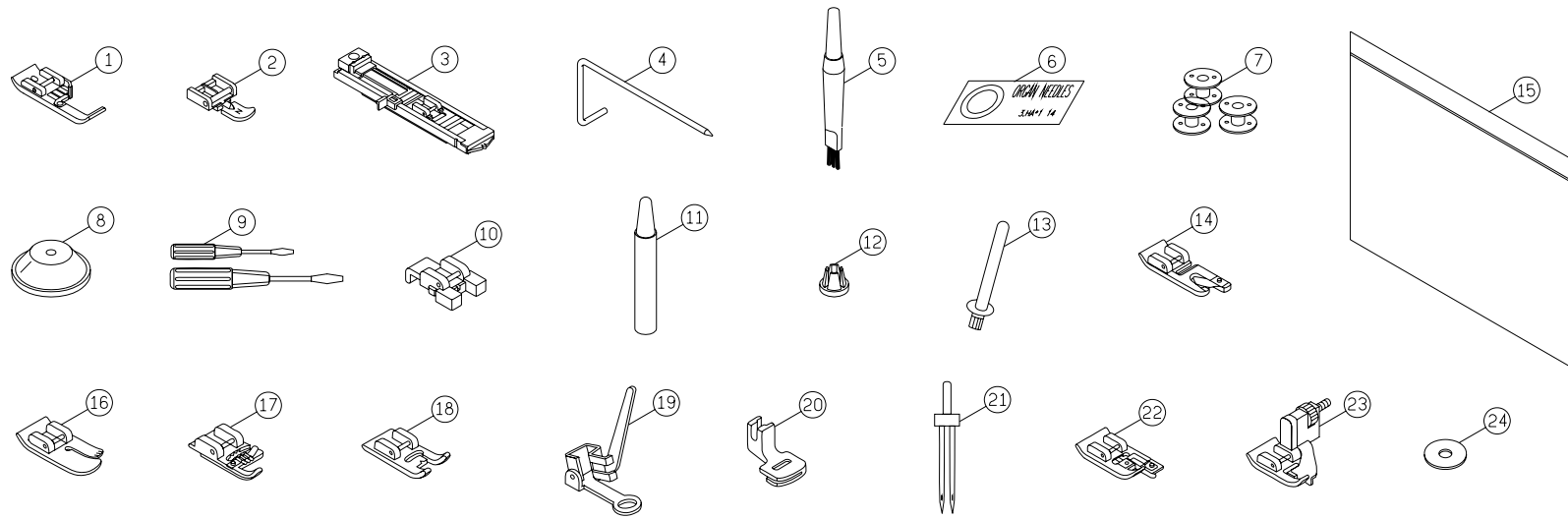
No.	Part No.	Description
36	YTA0223001	Feed dog
37	004104012	Set screw (1/8×44×5)
38	E1A0443003	Feed rock crank pin
39	E4A0223002	Feed rock crank
40	E1A0453003	Feed lifting rock crank(2)
41	004840106	Adjusting nut
42	004240633	Feed back crank screw
43	E1A2944000	Belt adjusting plate complete
44	E1A2943000	Belt adjusting plate
45	H12323000	Belt adjusting plate pulley
46	V11564000	Lower shaft collar complete
47	F30333000	Feed regulating block
48	Y4A0504000	Feed regulating plate complete
49	F30353000	Feed regulating
50	004400570	Endure attrition washer(6.7×11.8×0.5)
51	R11443000	Feed rock bushing
52	004300123	Washer (6.7×12×1)
53	003011053	E-Ring (ETW-5)
54	Y4A0513000	Feed regulating shaft
55	E1A0503003	Feed regulating crank
56	E1A0493003	Feed crank
57	004240585	Set screw (M4×8)
58	004240046	Set screw (M4×10 B)
59	E1A0283000	Lower shaft bushing
60	NB0503000	Lower shaft gear
61	003010063	E-Ring (ETW-6)
62	E1A0305000	Feed lifting rock cam complete
63	E1A0290000	Feed lifting rock cam
64	E1A0333003	Lower shaft spring
65	004300936	Washer (8.2*12*0.5)
66	E1A0325000	Feed rock cam complete
67	E1A0273000	Lower shaft
68	V11553003	Lower shaft collar
69	004400830	Endure attrition washer (8.2*12*0.5)
70	E1A0313000	Lower shaft belt pulley

No.	Part No.	Description
71	004230673	Set screw (M3×14.5)
72	E1A2573006	Base plate adjustment screw spring
73	E1A2503000	Free arm vase cushion rubber
74	E1A0573210	Feed lifting shaft
75	E1A1873003	Feed lifting shaft spring
76	H12883000	Steel ball H12883000
77	003010046	E-Ring (ETW-4)

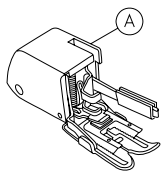
***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

Standard accessories

G



Optional accessories



Standard accessories		
No.	Part No.	Description
1	006166008	Slide cutting foot complete
2	006905008	Zipper foot (I)
3	006171008	Buttonhole foot (D)
4	006008001	Quilting bar
5	006099008	Brush & Seam ripper complete
6	006014148	Needle
7	006084009	Bobbin
8	R12373210	Spool set plate (Big)
9	006012008	screwdriver
10	006914008	Button sew-on foot
11	006013009	oilier
12	TA10943209	Spool set plate (small)
13	R60033210	Second spool pin
14	006900008	Hemmer foot(K)
15	006011009	Accessories bag
16	006916008	Quilting foot
17	006813008	Cording foot(M)
18	006172008	Satin stitch foot
19	006016008	Darning embroidery foot
20	006917008	Gathering foot
21	006020008	Twin needle
22	006907008	Overcasting foot(E)
23	006904008	Blind hem foot(F)
24	006015009	Spool pin felt

Optional accessories		
No.	Part No.	Description
A	006185008	Walking foot

NOTE: When you order any spare parts from us, please cooperate with us by writing.

- (1)Section & Sequence No.
- (2) Name of parts
- (3) Voltage, if necessary
- (4) Others, if any

A210Y4A05
AUG 23 , '07

" * "means : These spare parts are not supplied individually , but can be obtained by minimum quantity at 300 pcs.