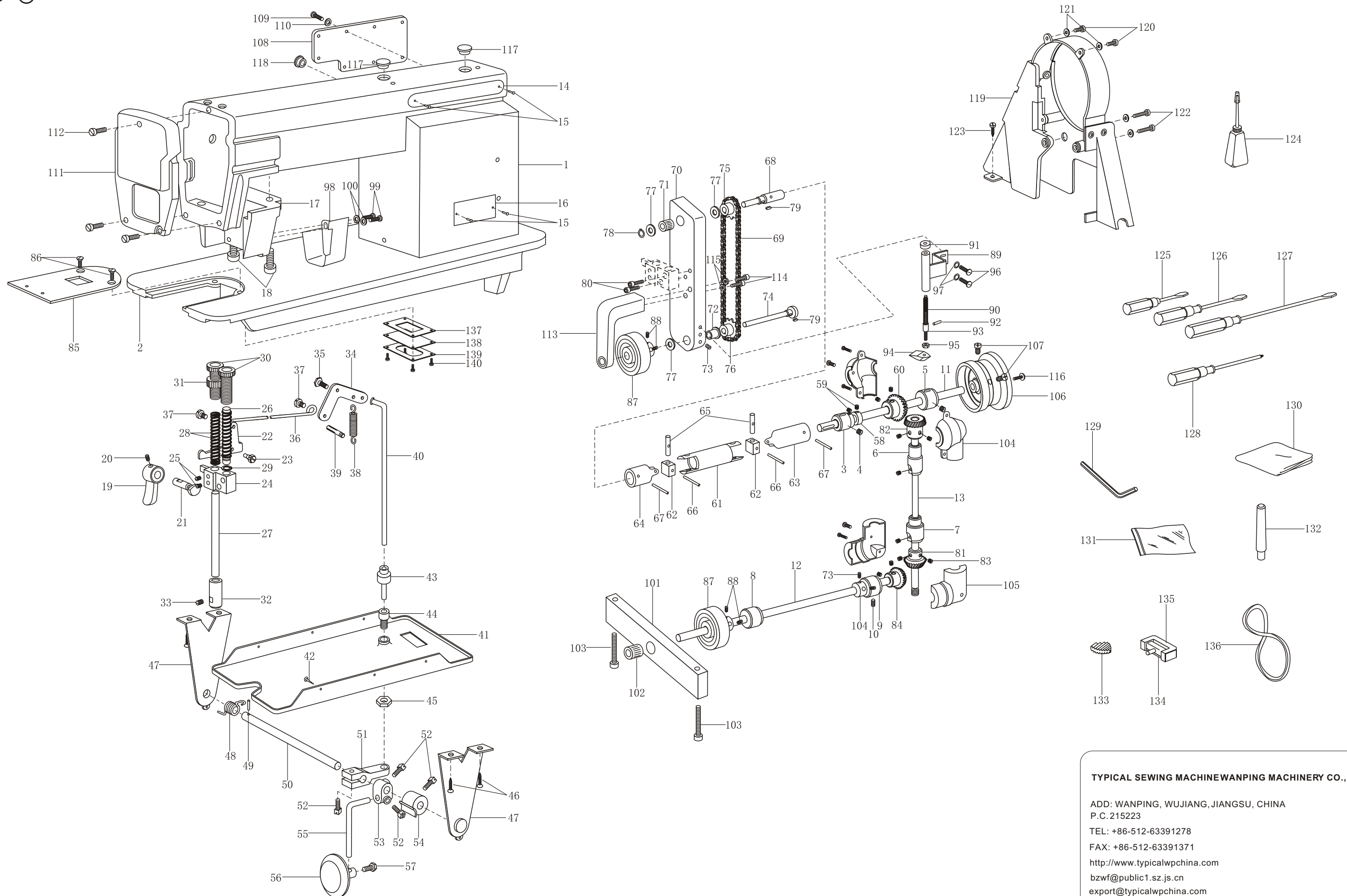




標準
TYPICAL

KDX-1 SEAM SETTING MACHINE



TYPICAL SEWING MACHINEWANPING MACHINERY CO., LTD.

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NO.	Part. No.	Name	Q.t	Note
1	34WF-019	Arm	1	SM15/64″×28/10
2	34WF-020	Bed	1	
3	34WF-023	Middle bushing	1	
4	J0. 0. 40	Screw	4	
5	33T1-011G1	Rear bushing	1	SM15/64″×28/7. 5
6	33T1-025Q1	Front bushing	1	
7	33T1-023P1	lower bushing	1	
8	33T1-019K1	bushing	1	
9	33T1-021M1	bushing	1	GB827-86-86-2. 5
10	J0. 0. 81	Screw	1	
11	34WF-016	shaft	1	
12	34WF-008	lower shaft	1	
13	33T1-026	shaft	1	GB827-86-86-2. 5
14	16WF2-053	Trade mark	1	
15		nail	4	
16	34WF-022	Model mark	1	
17	34WF-002	Cover	1	GB70-85 M8×18
18		Screw	2	
19	33T3-003	presser bar lifter	1	
20	22T7-001A2	Screw	1	
21	33T3-004	lifter cam	1	SM15/64″×28/13
22	22T7-004B1a	Lever	1	
23	22T7-005A	Screw	1	
24	34WF-001	guide block	1	
25	22T1-013	Screw	2	SM15/64″×28/8
26	34WF-035	Presser bar (short)	1	
27	34WF-024	Presser bar(longer)	1	
28	20T4-002	Spring	2	
29		Washer	1	GB896-86-8
30	34T3-301	Screw	2	
31	22T7-014E2	Nut	1	
32	34WF-034	bushing	1	
33	22T1-013	Screw	1	SM15/64″×28/8
34	22T7-007C1	knee lifter lever	1	
35	22T7-005B	Screw	1	
36	22T7-004B3	lifter drawing bar	1	
37	22T7-004B2	Screw	2	SM3/16″×28/9
38	22T7-007C2	Spring	1	
39	22T7-008	Spring pin	1	
40	33T3-001	connect lever	1	
41	33T5-001	Oil pan	1	L22
42		nail	10	
43	33T5-003	rod	1	
44	33T5-004	guide bushign	1	
45		nut	1	M12×1 GB6172-86 ST4. 8×25 GB5284-85
46		screw	4	
47	33T5-005	supporter	2	
48	33T5-006	Spring	1	
49		pin	1	销3×12 GB119-88
50	33T5-007B1	hinge pin	1	
51	33T5-002	Crank	1	
52		Screw	4	
53	33T5-008	connect	1	M8×12 GB821-88
54	33T5-011E1	position block	1	
55	33T5-009	bent rod	1	
56	33T5-010F	pat	1	
57		screw	1	M6×10 GB5782-86
58	22T3-002B1	collar	2	
59	22T3-002B2	Screw	4	
60	22T3-010E2a1-2	bevel gearing	1	
61	34WF-004	double head shaft	1	SM1/4″×40/5
62	34WF-005	block	2	
63	34WF-006	shaft fork (longer)	1	
64	34WF-007	shaft fork (short)	1	
65	34WF-013	pin	2	M6×10 GB5782-86
66	34WF-017	pin	2	
67	34WF-018	Pin	2	
68	34WF-010	shaft	1	
69	34WF-037	chain	1	SM1/4″×40/5
70	34WF-003	lifter block	1	

No.	Part. No.	Name	Qt.	Note
71		bearing	1	57941/8
72	34WF-003A	Bushing	1	SM15/64″×28/4. 5
73	J0. 0. 35	Screw	3	
74	34WF-012	shaft (lower)	1	
75	34WF-036	gearing (13)	1	
76	34WF-036	gearing (11)	1	GB894. 1-86-8
77	34WF-011	washer	3	
78		Spring ring	1	
79	34WF-025	block	2	
80	22T1-013	Screw	2	SM15/64″×28/8
81	22T3-010F2b2-2	Bevel gearing	1	
82	22T3-010E2a2-2	Bevel gearing	1	
83	22T2-005B3	Screw	8	
84	22T3-010F2b1-2	Bevel gearing	1	SM1/4″×40/7
85	34WF-014	Needle plate	1	
86	22T1-020	screw	2	
87	34WF-021	roller	2	
88	22T1-013	screw	4	SM15/64″×28/8
89	34WF-026	supporter	1	
90	34WF-027	presser spring	1	
91	34WF-028	adjusting nut	1	
92	34WF-029	lever	1	SM11/64″×40/8. 35
93	34WF-030	pin	1	
94	34WF-031	presser foot	1	
95		nut	1	
96		nut	2	GB6172-86 M5×2. 7 GB818-85 M5×8 GB97-86-5
97		washer	2	
98	34WF-015	cover	1	
99		screw	2	
100		washer	2	GB818-85 M5×8 GB97-86-5
101		support block	1	
102	34WF-009	bearing	1	
103		screw	2	
104		oil cover complete	1	57941/8 GB70-85 6×16
105		oil cover complete	1	
106	33T1-024	balance wheel	1	SM15/64″×28/12
107	22T3-007C2	screw	2	
108	22T1-005D1	rear cover	1	
109	22T1-006	screw	8	
110	33T1-007	washer	8	SM11/64″×40/9
111	34WF-032	face plate	1	
112	22T1-004	screw	3	
113	34WF-033	supporter complete	1	
114		screw	2	GB70-85 M6×16 GB894. 1-86-8
115		spring washer	1	
116	22T3-008	screw	1	
117	22T1-003C3	rubble plug (Φ19)	2	
118	22T1-003C4	rubble plug (Φ11. 8)	1	SM11/64″×40/3. 5
119		belt guard complete	1	
120	4F-004	screw(small)	2	
121	4F-011	washer	4	
122	4F-005	screw (big)	2	M4×8 GB67-85 M5×12 GB67-85 ST4. 8×19 GB5282-85
123		screw	2	
124	33TF-011	oil pot	1	
125	33TF-014	screwdriver (small)	1	
126	33TF-013	screwdriver (middle)	1	S=3mm
127	33TF-012	screwdriver (big)	1	
128	35WF6-002	screwdriver	1	
129	1F-011	spanner	1	
130	22T9-018	machine head bag	1	M4×8 GB67-85
131	33TF-010	parts bag	1	
132	1KT5-007	head support rod	1	
133	33TF-004	cushing	4	
134	33TF-002	hinge	2	M5×12 GB67-85 ST4. 8×19 GB5282-85
135	33TF-003	cushing	2	
136	7F-001	belt	1	
137	33T1-032A	washer	1	
138	33T1-033A	cover	1	SM11/64″×40/3. 5
139	33T1-034A	presser plate	1	
140	22T7-015	screw	4	
141	22T4-002B1	collar	1	

Operation introduction

1.Brief introduction

KDX-1 seam setting machine is assistant sewing equipment. (Patent). It adopts top and bottom wheel feed, one time seam setting. It improves the work efficiency, and substitutes the original operation by hand. It improves the labour intention and work condition.

Suitable for sewing leather products, such as clothes, bag, shoes boots, etc.

2.Main Specification

Max speed	40r/min
Roller size	25mm/45mm
Presser foot lifter	12mm（by knee）6（by hand）
Voltage	380/220V
Motor power	90W
Speed ratio	1: 50
Working space	280×135

3.Operation introduction

- (1).Befor run the machine, please clear the machine and oiled.
- (2).With seam guide mechanism, top and bottom wheel feed.
- (3).Operate it as the following Fig..
- (4).Connect the electric wire according to the enclosure.

