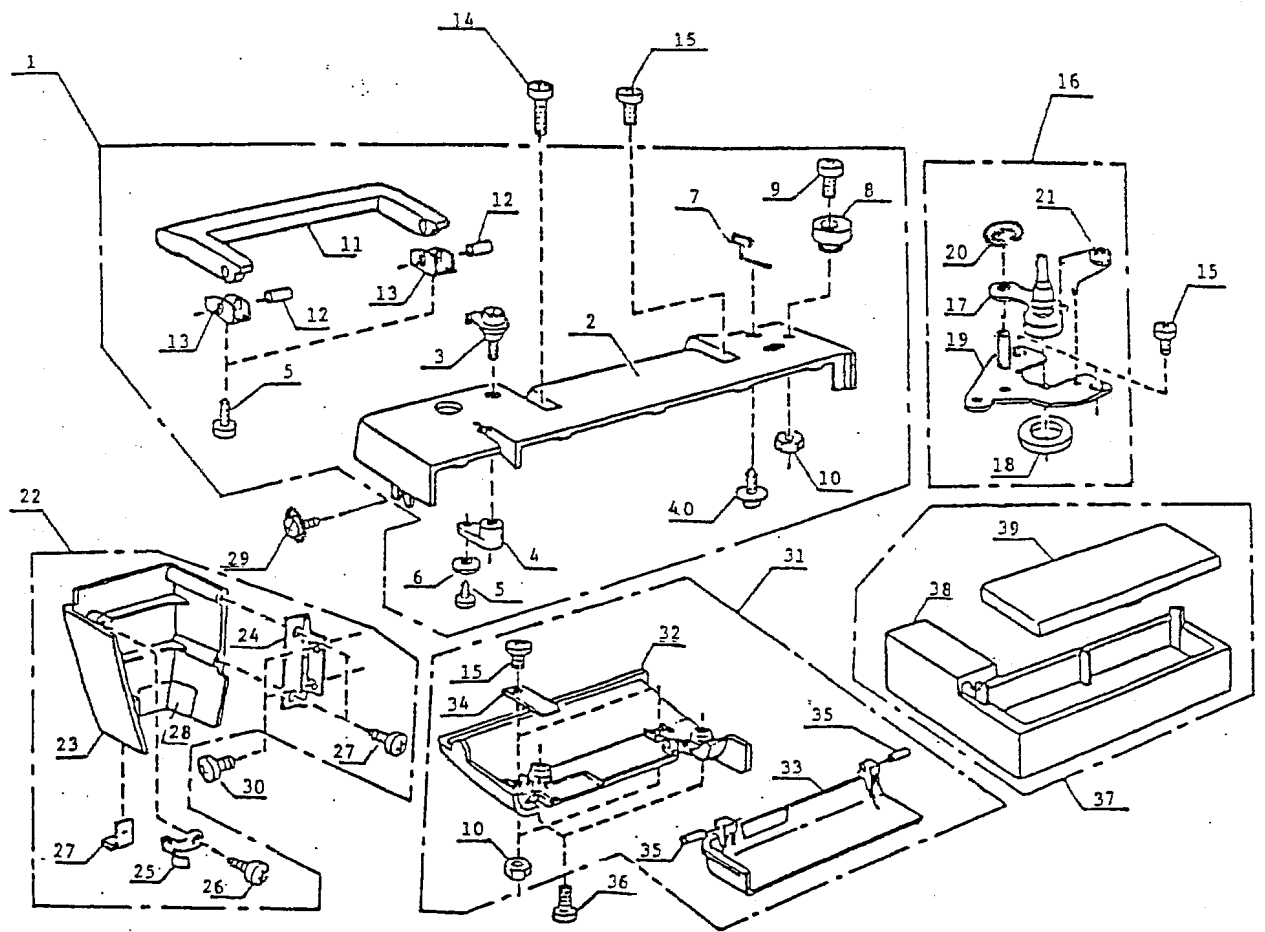




JANOME SEWING MACHINE CO., LTD.

1-1 KYOBASHI 3-CHOME, CHUO-KU, TOKYO 104, JAPAN
CABLE: JANOME TOKYO
TELEX: 222-2313 (2222313 JANOME J)
PHONE: 03-3277-2033
FAX: 03-3281-1160

Parts list for Model L-392 and L-393 (L-394)



REF. NO. PART NO. DESCRIPTION

1 731601602 Top cover unit
2 731003206 Top cover
3 730501011 Bobbin winder thread guide unit
4 822021009 Thread guide holder
5 000107204 Set screw

6 000070104 Washer
7 731004001 Top cover thread guide
8 674064009 Bobbin winder stopper
9 000104119 Set screw
10 000061205 Nut

11 731005208 Carrying handle
12 730015002 Pin
13 730016003 Handle set plate
14 000104108 Set screw
15 000101404 Set screw

16 730604107 Bobbin winder unit
17 730502104 Bobbin winder arm unit
18 365076007 Bobbin winder ring
19 730018108 Bobbin winder base plate
20 000002806 Snap ring E-6

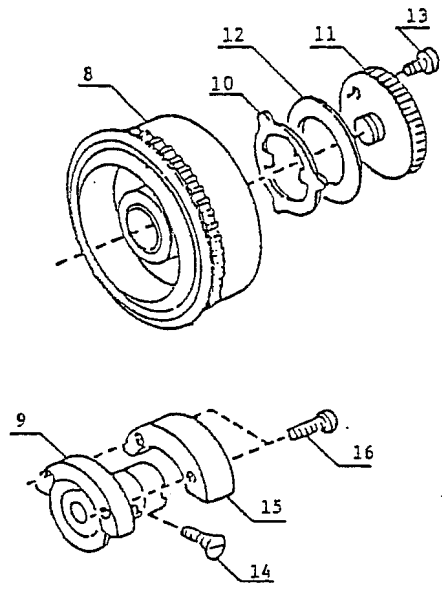
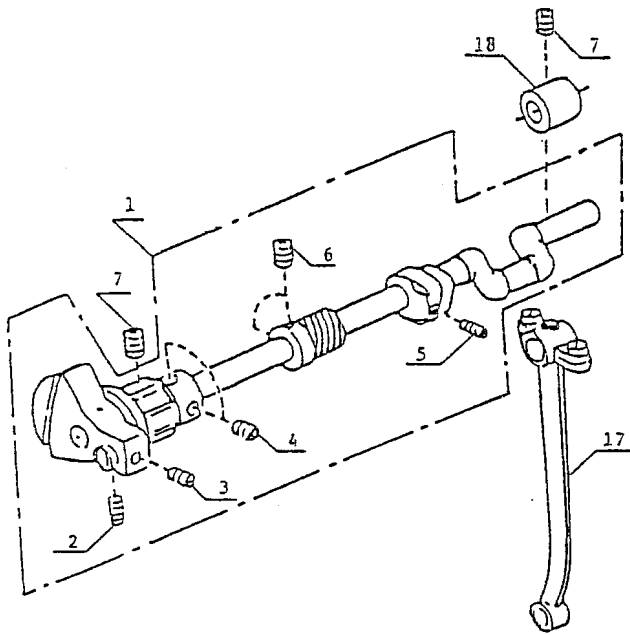
REF. NO. PART NO. DESCRIPTION

21 730019006 Bobbin winder spring
22 731602201 Face plate unit
23 731007200 Face plate
24 366501102 Face plate hinge unit
25 731067002 Spring

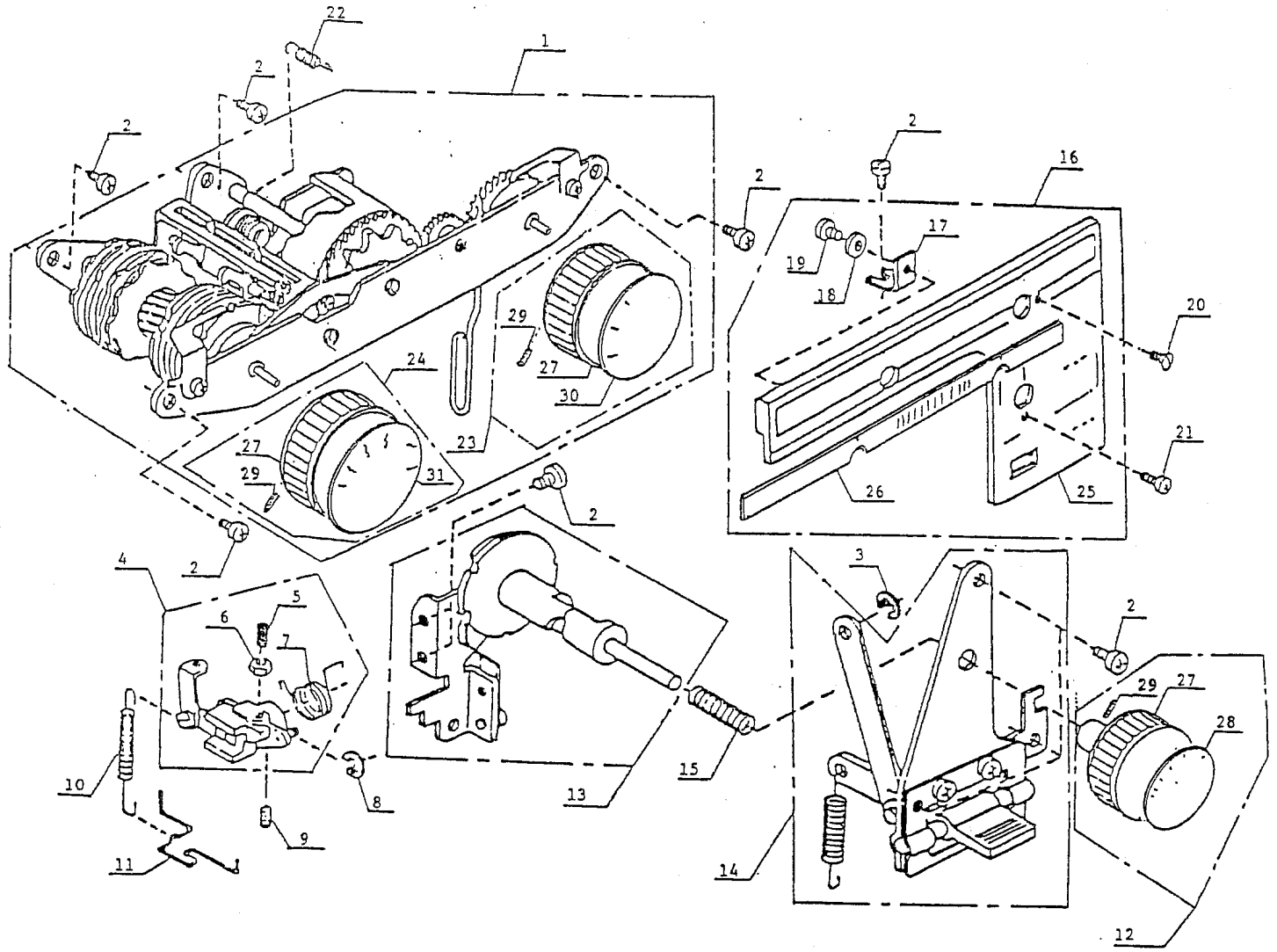
26 000161000 Set screw
27 840602006 Thread cutter unit
28 366076000 Face plate sticker
29 000115005 TP screw
30 000081119 Set screw

31 730601300 Bed cover unit for Model L-392
32 730004307 Bed cover for Model L-392
33 730005308 Hook cover for Model L-392
34 730006000 Leaf spring for Model L-392
35 000021409 Spring pin for Model L-392

36 000101703 Set screw for Model L-392
37 731502200 Extension table unit for Model L-392
38 731050208 Extension table for Model L-392
39 731051209 Extension table cover for Model L-392
40 000109000 Set screw



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	730608008	Upper shaft unit
2	102073003	Set screw
3	102063000	Set screw
4	000111304	Hexagon socket screw
5	102133002	Set screw
6	000111201	Hexagon socket screw
7	000111108	Hexagon socket screw
8	730036308	Balance wheel
9	730037000	Balance wheel bushing
10	102076006	Stop motion washer
11	647036400	Stop motion large screw
12	647037009	Washer
13	102078101	Stop motion small screw
14	671106005	Set screw
15	640008000	Balance weight
16	000105202	Set screw
17	640602000	Crank rod unit
18	671021005	Bushing

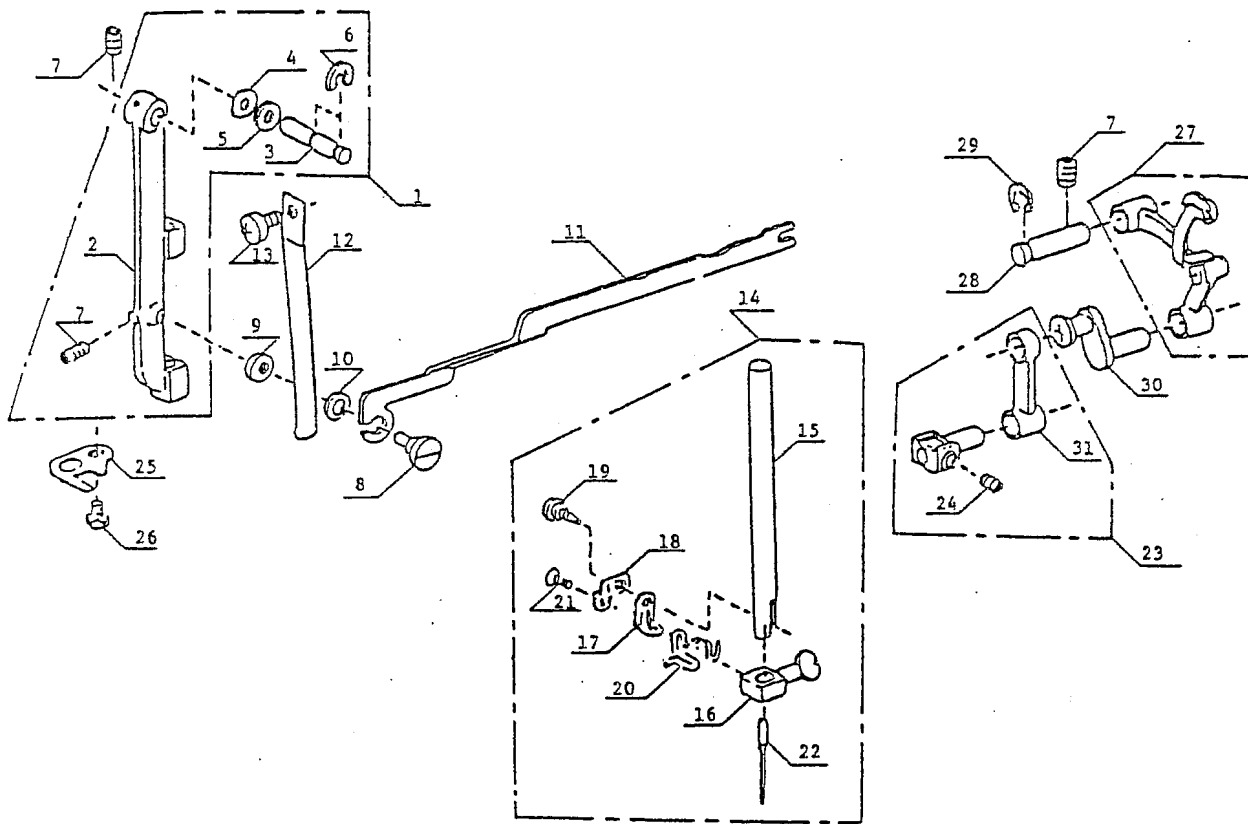


REF. NO. PART NO. DESCRIPTION

1	731631900	Zigzag cam block unit
2	000101404	Set screw
3	000002105	Snap ring, E-3
4	731605008	Feed regulator unit
5	648010009	Set screw
6	000160102	Nut
7	611014009	Spring
8	000000309	Snap ring, E-40(I)
9	802097004	Hexagon socket screw
10	670100006	Spring
11	730041007	Spring holder
12	731606168	Stitch length regulator knob unit
13	731607000	Feed regulating cam unit
14	731608609	Reverse feed lever unit
15	731029002	Spring
16	731669000	Front panel unit (JASMINE brand)
17	731037003	Panel set plate
18	000070104	Washer
19	000078319	Set screw

REF. NO. PART NO. DESCRIPTION

20	693091004	Set screw
21	000103303	Set screw
22	730092003	Spring
23	731611328	Pattern selector dial unit
24	731628306	Zigzag width dial unit
25	721227002	Front panel (JASMINE brand)
26	731324000	Pattern indicating plate
27	731023604	Dial
28	731068003	Stitch length indicating plate
29	000111201	Hexagon socket screw
30	731087008	Pattern indicating plate
31	731072000	Zigzag width indicating plate



REF. NO. PART NO. DESCRIPTION

1 730606006 Needle bar supporter unit
2 647130003 Needle bar supporter
3 730022002 Pin
4 673022002 Washer
5 000070609 Washer

6 000002507 Snap ring, E-4
7 000111304 Hexagon socket screw
8 678084007 Eccentric pin
9 670258000 Washer
10 678044005 Washer

11 730023003 Zigzag rod
12 730024004 Spring
13 000101404 Set screw
14 730503116 Needle bar unit
15 553085019 Needle bar

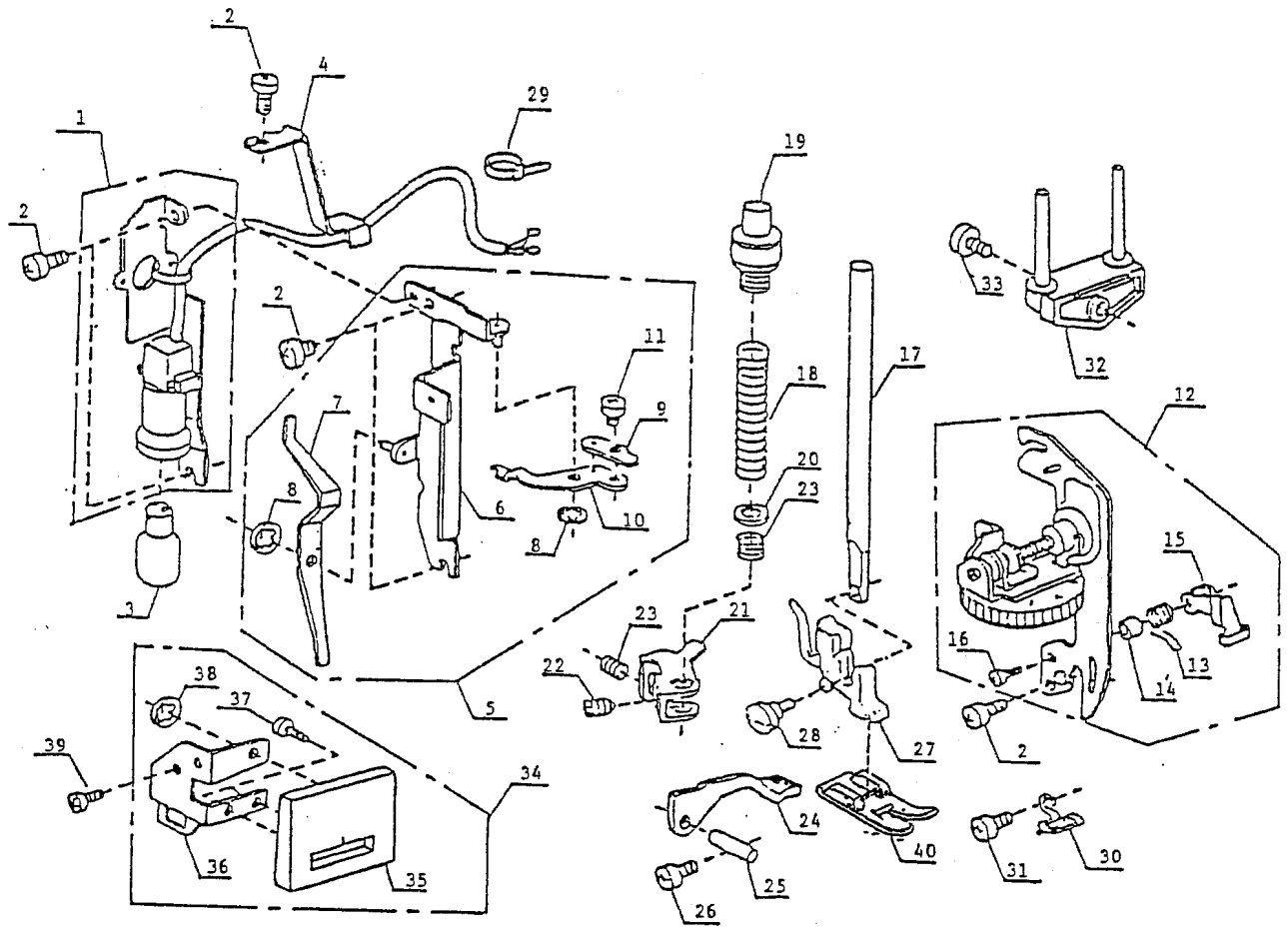
16 801506008 Needle clamp unit
17 730025005 Needle guide plate
18 732105006 Needle holding plate
19 802108009 Hinge screw
20 680043012 Needle bar thread guide

REF. NO. PART NO. DESCRIPTION

21 670047004 Set screw
22 102408089 Needle, HA-1, size 14
23 680504005 Needle bar connecting stud unit
24 000111201 Hexagon socket screw
25 680036001 Stopper

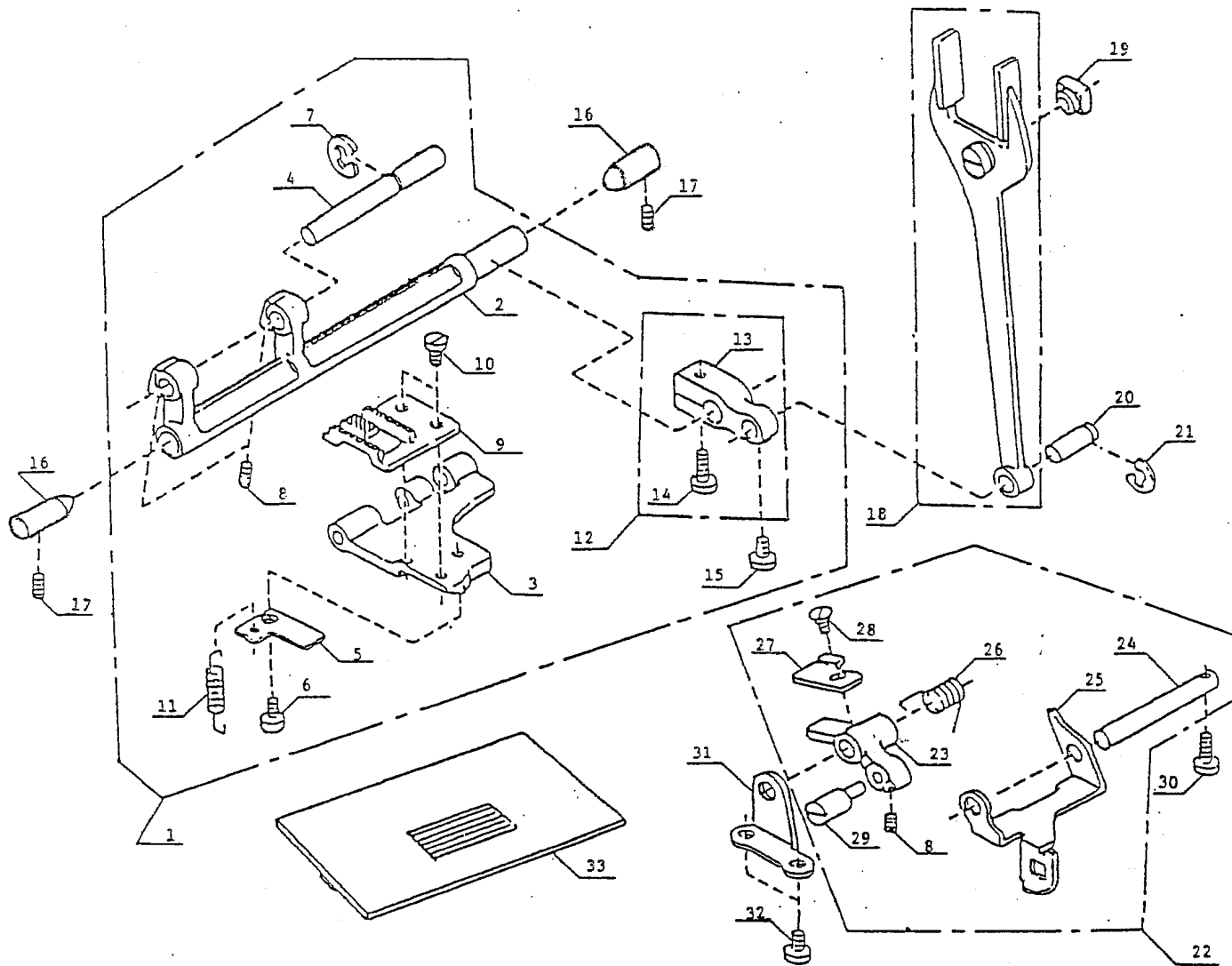
26 000066303 Bolt
27 625506109 Thread take-up lever unit
28 647040005 Pin
29 000002806 Snap ring, E-6
30 730509008 Needle bar crank pin unit

31 680032007 Needle bar crank rod



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	731503005	Lamp socket unit
2	000101404	Set screw
3	000009009	Set screw for 240V
4	693047005	Cord holder
5	731603006	Front bracket unit
6	731010000	Front bracket
7	730029009	Tension release lever
8	000013903	Snap ring
9	731011001	Tension release plate
10	730031004	Tension release plate
11	000103808	Set screw
12	731501405	Tension unit
13	650044009	Check spring
14	625057007	Check spring guide
15	650045000	Thread guide
16	000121606	Set screw
17	350804006	Presser bar
18	731063008	Spring
19	647505117	Pressure regulator unit
20	102061008	Washer

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
21	822069009	Presser bar guide bracket
22	000111500	Hexagon socket screw
23	102222009	Spring
24	822071004	Presser bar lifter
25	822072005	Pin
26	000103509	Set screw
27	611510000	Foot holder unit
28	647112009	Thumb screw
29	000053008	Binder
30	731009006	Arm thread guide
31	000100300	Set screw
32	731006003	Spool pin
33	000103510	Set screw
34	731625107	Tension indicating plate unit
35	731064102	Tension indicating plate
36	731062007	Face plate set plate
37	000120203	Set screw
38	000014007	Snap ring
39	000101507	Set screw
40	611511001	Presser foot unit

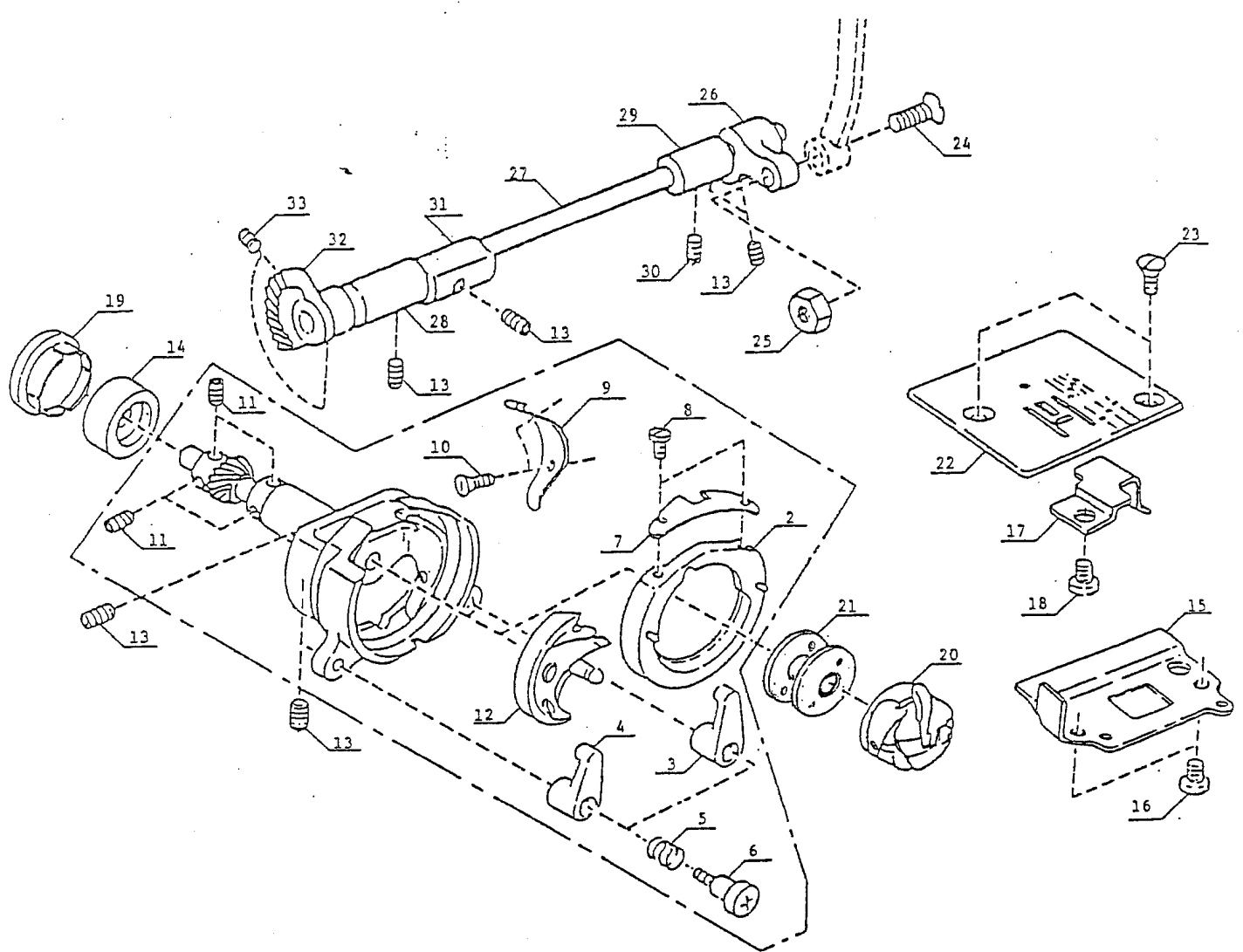


REF. NO. PART NO. DESCRIPTION

1	730611004	Feed rock shaft unit
2	730057006	Feed rock shaft
3	647066007	Feed bar
4	647134007	Pin
5	648019008	Sliding plate
6	102021202	Set screw
7	000002507	Snap ring, E-4
8	000111108	Hexagon socket screw
9	730184003	Feed dog
10	730183002	Set screw
11	672042005	Spring
12	647612015	Feed rock shaft crank unit
13	647064005	Feed rock shaft crank
14	102151006	Set screw
15	102205006	Set screw
16	738055008	Center screw
17	000111304	Hexagon socket screw
18	647607006	Forked rod unit
19	102141003	Slide block
20	673103008	Pin

REF. NO. PART NO. DESCRIPTION

21	000002806	Snap ring, E-6
22	720601000	Feed lift arm unit for Model L-393
	730612005	Feed lift arm unit for Model L-392
23	738028002	Feed lift arm
24	730058007	Feed lift arm shaft
25	720004007	Drop feed lever for Model L-393
	730059008	Drop feed lever for Model L-392
26	730061003	Spring
27	730062004	Sliding plate
28	365032001	Set screw
29	730063016	Eccentric pin
30	000101703	Set screw
31	730064006	Pin supporter
32	000101404	Set screw
33	720003202	Slide plate for Model L-393 only

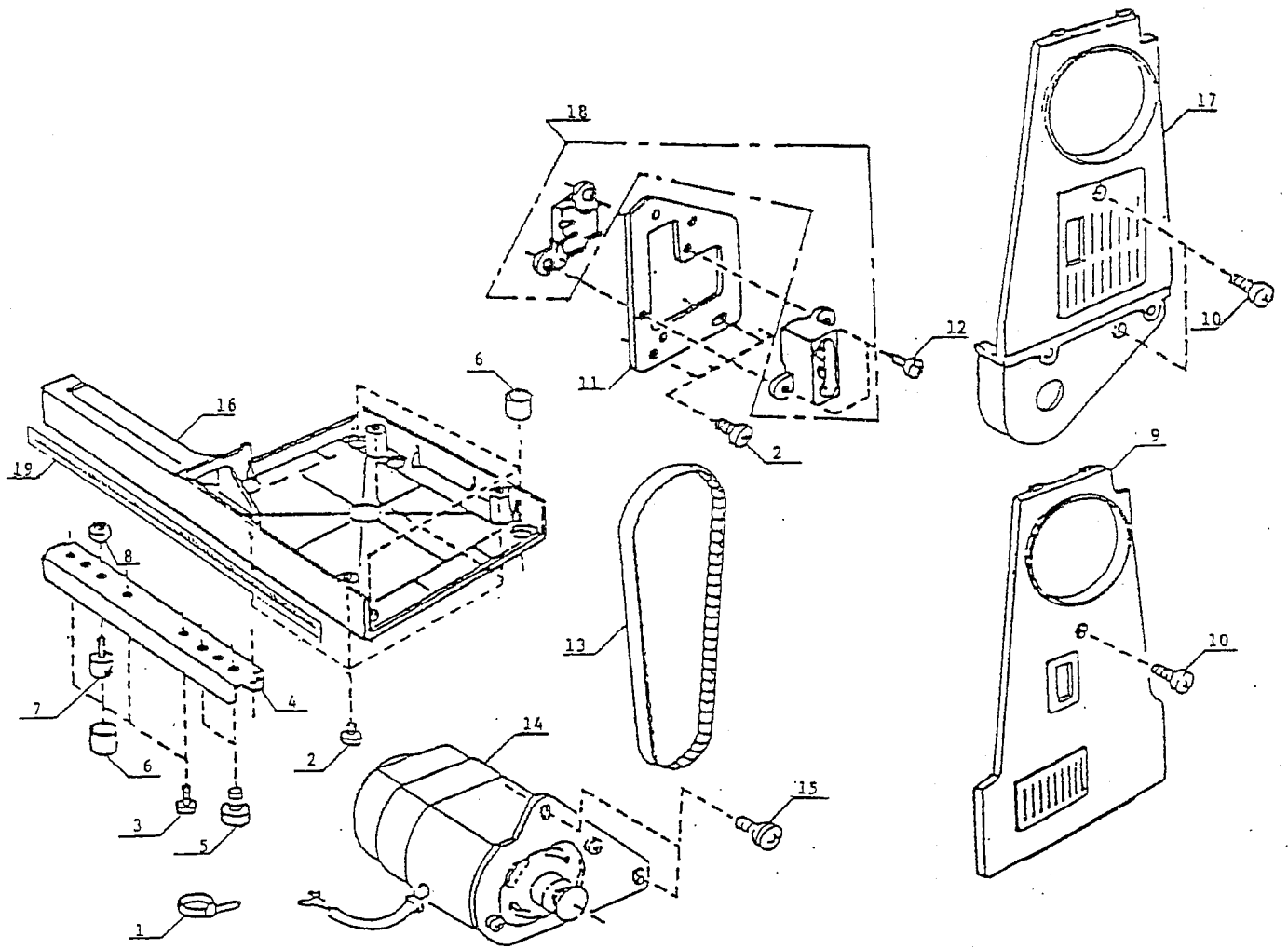


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
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1	640603104	Hook race unit
2	553168006	Hook race ring
3	605065006	Clasp (A)
4	605066007	Clasp (B)
5	532184003	Spring
6	673290003	Hinge screw
7	601801000	Race ring spring
8	102100000	Set screw
9	670286007	Driver spring
10	102202003	Set screw
11	553245008	Hexagon socket screw
12	532096007	Shuttle hook
13	000111304	Hexagon socket screw
14	640018003	Bushing
15	730109004	Gear cover
16	000101208	Set screw
17	730107002	Gear cover
18	000101407	Set screw
19	626045407	Cap
20	647515006	Bobbin case unit

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
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21	102261000	Bobbin
22	730027007	Needle plate
23	681009101	Set screw
24	761161000	Tapered screw
25	102129005	Nut
26	640010005	Lower shaft crank
27	647142008	Lower shaft
28	738024008	Bushing
29	640038009	Bushing
30	000111304	Set screw
31	647043008	Feed lifting cam
32	730038001	Lower shaft gear
33	000110107	Hexagon socket screw



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	000053008	Binder
2	000081005	Set screw
3	000107204	Set screw for Model L-392
4	730008002	Sole for Model L-392
5	000066808	Set screw for Model L-392
6	647009002	Cushion for Model L-392
7	647010006	Level adjusting screw for Model L-392
8	000061319	Nut for Model L-392
9	731002401	Belt cover for Model L-392
10	000104119	Set screw
11	731052004	Machine socket set plate
12	000121400	Set screw for 240V
13	624093002	Timing belt
14	M-2016	Motor
15	000115504	Set screw
16	730010502	Base for Model L-392
17	721001409	Belt cover for Model L-393
18	730507109	Machine socket unit
19	731061305	Base measure for Model L-392