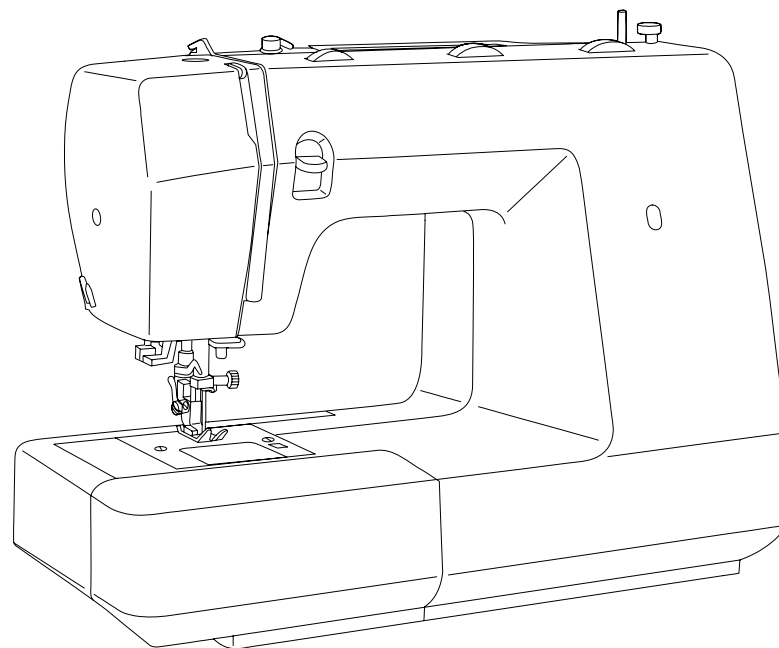
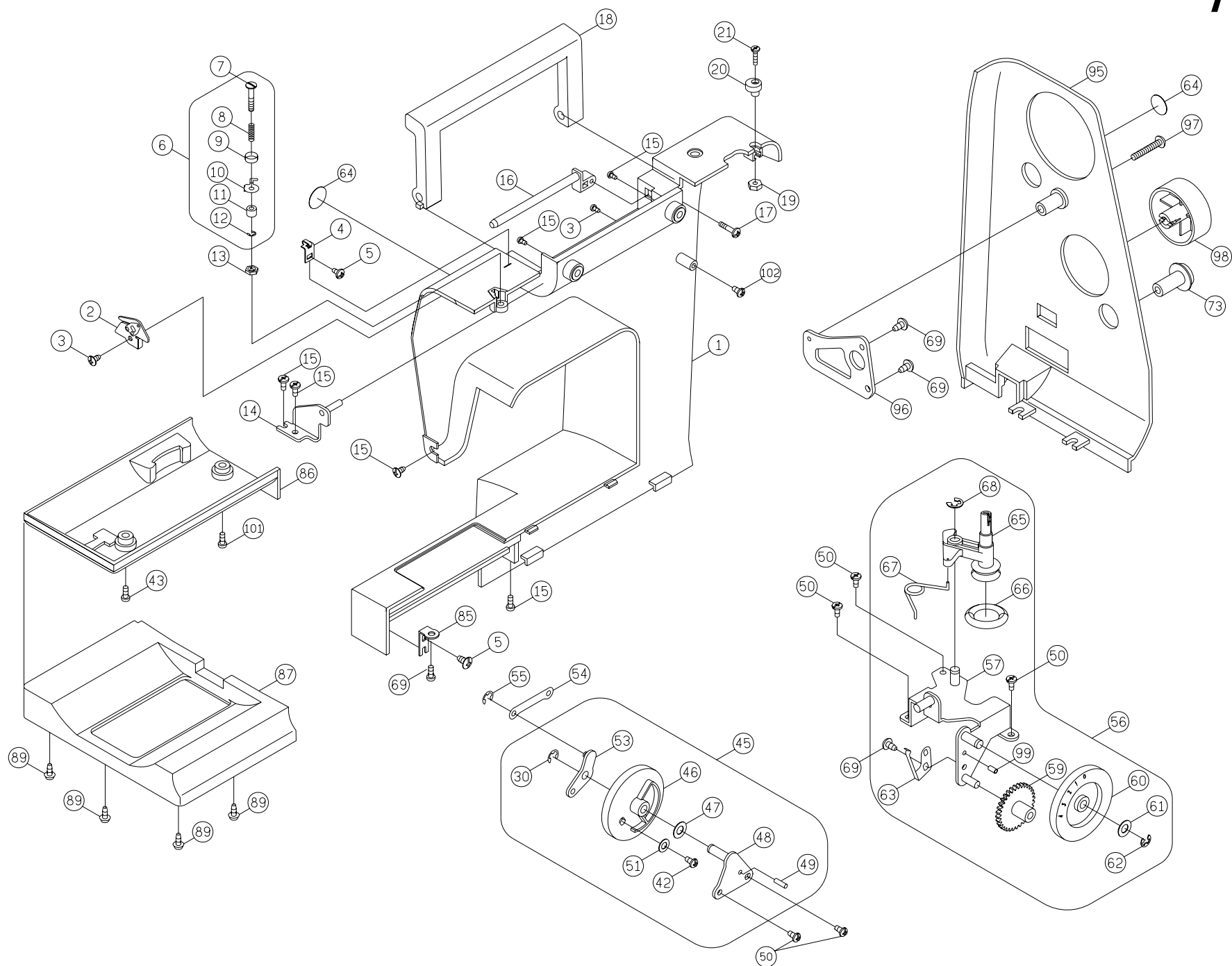


# Parts List

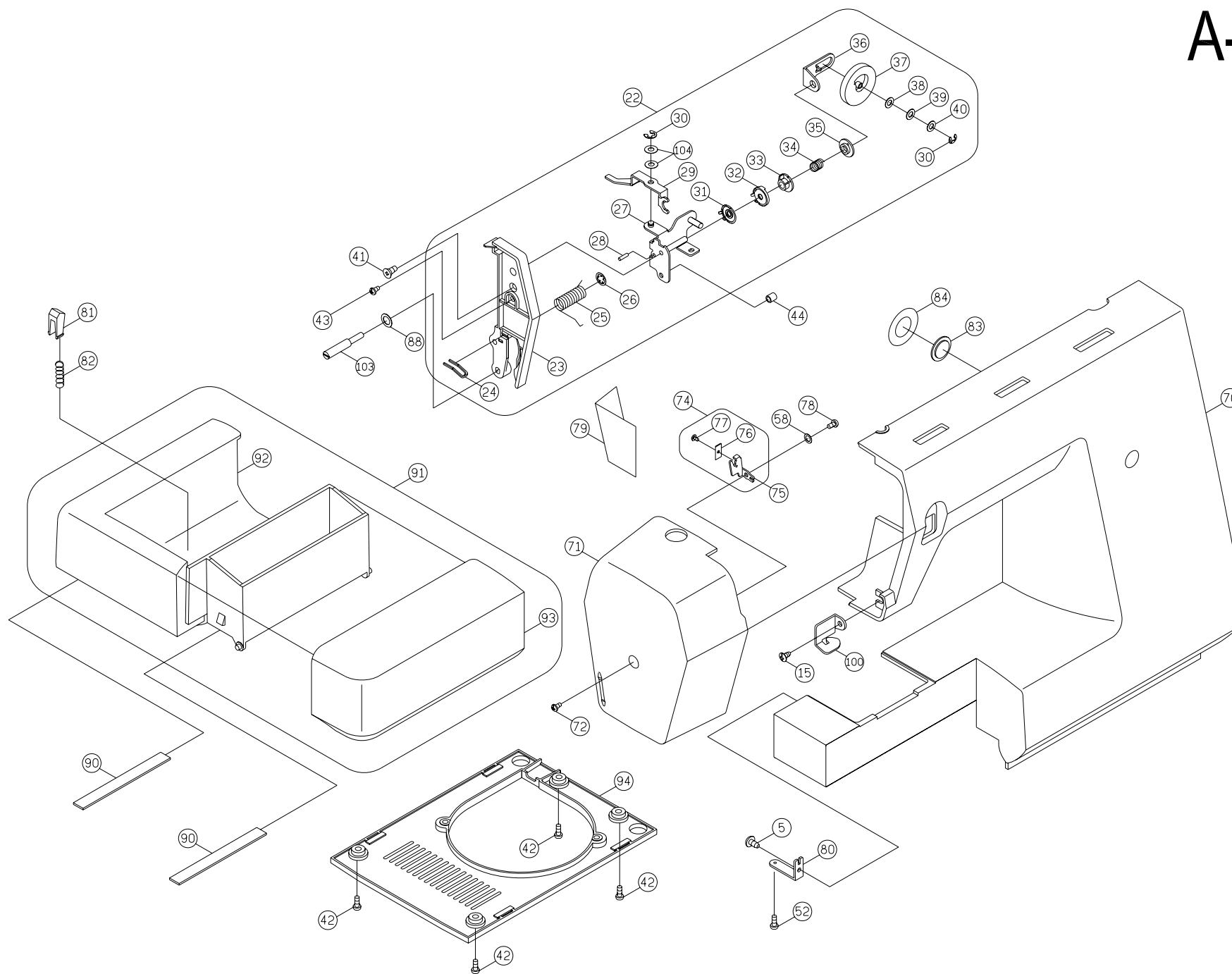


**AstraLux**   
Model SR-33

# A-1



# A-2



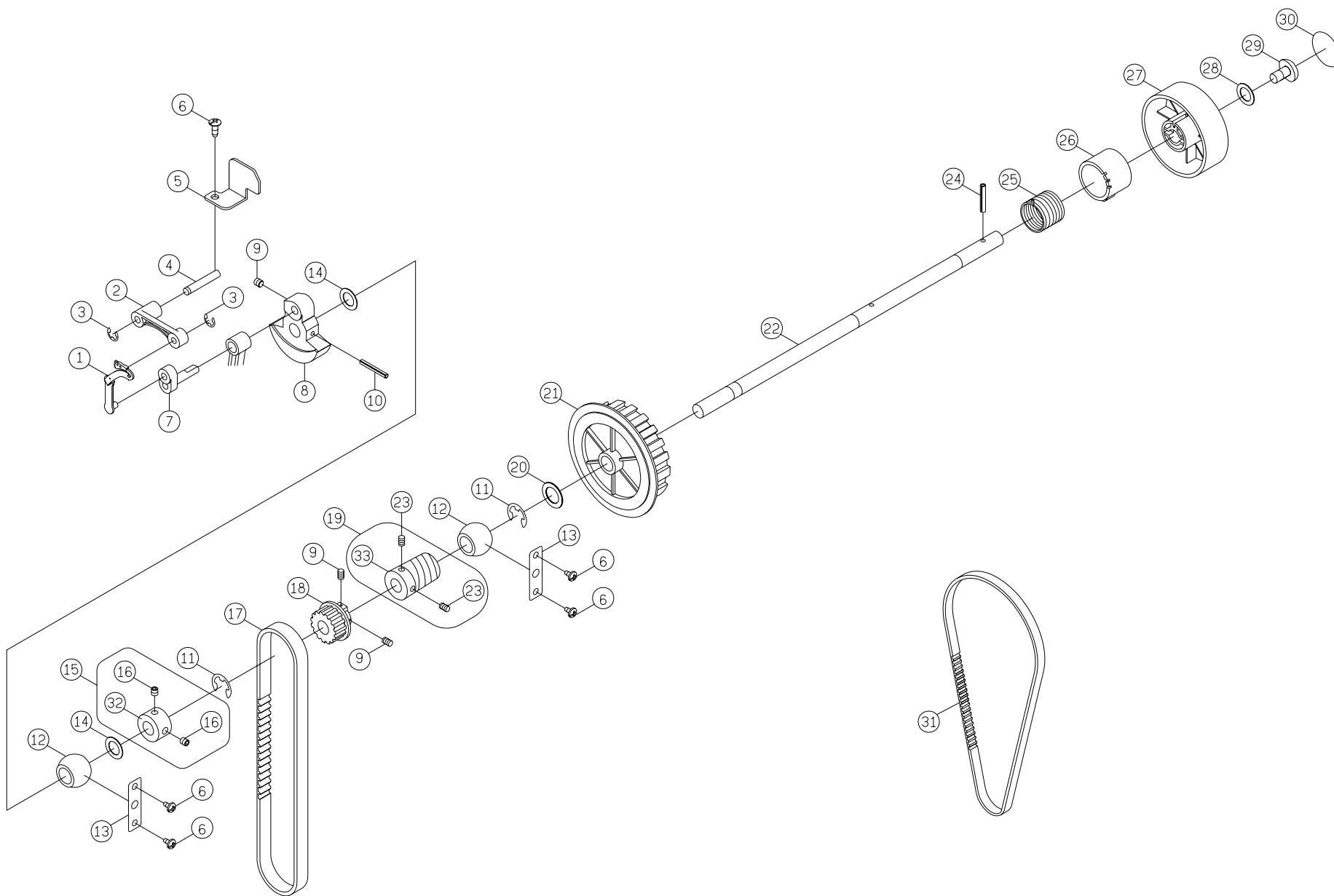
| No. | Part No.   | Description                                |
|-----|------------|--------------------------------------------|
| 1   | E1A1643210 | Back cover                                 |
| 2   | V610155000 | Thread guide complete                      |
| 3   | 004230326  | Set screw (M4x12)                          |
| 4   | E1A2043001 | Thread guide                               |
| 5   | 004230216  | Set screw (M3x8.5)                         |
| 6   | E1A2065000 | Bobbin winder thread guide complete        |
| 7   | E1A2053001 | Bobbin winder thread guide adjusting screw |
| 8   | H13153001  | Bobbin winder thread guide spring          |
| 9   | H13133001  | Bobbin winder spring disc                  |
| 10  | V610223001 | Bobbin winder thread guide                 |
| 11  | E1A2353006 | Spacer                                     |
| 12  | 003010036  | E-Ring (ETW-3)                             |
| 13  | 004840106  | Nut (ALN-4)                                |
| 14  | V61253006  | Arm top cover plate                        |
| 15  | 004240106  | Set screw (M4x8 A)                         |
| 16  | YTA0783210 | Spool rod                                  |
| 17  | 004230656  | Set screw (M3x1.06)                        |
| 18  | E1A1763210 | Handle                                     |
| 19  | 004706013  | Nut (9/64x40 t=3)                          |
| 20  | E1A2393000 | Bobbin winder stopper                      |
| 21  | 004106162  | Set screw (9/64×40×15)                     |
| 22  | E4A0064210 | Dial tension complete                      |
| 23  | E1A0223210 | Dial tension supporter plate cover         |
| 24  | V61873001  | Thread guide                               |
| 25  | E9R0453000 | Thread guide spring (CSTW-4.5)             |
| 26  | 003020453  | Thread guide spring washer                 |
| 27  | E1A2183006 | Dial tension supporter plate               |
| 28  | 003043010  | Spring pin (φ3x10x0.6)                     |
| 29  | E1A2113003 | Dial tension waft plate                    |
| 30  | 003010043  | E-Ring (E-4)                               |
| 31  | J30423001  | Dial tension disc (1)                      |
| 32  | E1A2333001 | Dial tension disc                          |
| 33  | R10593000  | Dial tension spring regulator              |
| 34  | NB1083000  | Dial tension spring                        |
| 35  | K50193000  | Dial tension regulator                     |
| 36  | V60273006  | Dial tension spring plate                  |

| No. | Part No.   | Description                              |
|-----|------------|------------------------------------------|
| 37  | R12983210  | Dial tension knob                        |
| 38  | 004300713  | Washer (5.2x10x0.2)                      |
| 39  | 004500360  | Washer (WW-5)                            |
| 40  | 004300643  | Washer (5.2x10x0.5)                      |
| 41  | 004240176  | Set screw (M4x6D)                        |
| 42  | 004240046  | Set screw (M4x10B)                       |
| 43  | 004240146  | Set screw (M4x15B)                       |
| 44  | H11103001  | Dial tension guide spring tube           |
| 45  | E4A8784210 | Zig zag width dial complete              |
| 46  | E4A8783210 | Zig zag width dial                       |
| 47  | 004900063  | Washer                                   |
| 48  | E3A0113006 | Zig zag width dial plate                 |
| 49  | 003043010  | Spring pin(φ3X10)                        |
| 50  | 004240106  | Set screw (M4x8 A)                       |
| 51  | 004300076  | Washer (4.2x9x0.5)                       |
| 52  | 004230066  | Set screw (M3×12)                        |
| 53  | E3A0143006 | Zig zag width crank                      |
| 54  | E3A0153003 | Zig zag width crank rod                  |
| 55  | 003010043  | E-Ring (E-4)                             |
| 56  | E3A9294210 | Bobbin winder frame complete             |
| 57  | E1A1785000 | Bobbin winder frame                      |
| 58  | 004300676  | Washer (3.2×8×0.8)                       |
| 59  | V61183000  | Feed regulator gear                      |
| 60  | E3A9293210 | Feed regulator dial                      |
| 61  | 004300186  | Washer (6.2x12x0.5)                      |
| 62  | 003010046  | E-Ring (ETW-4)                           |
| 63  | EAA0203003 | Feed regulator set plate                 |
| 64  | V61503210  | Plate (1)                                |
| 65  | V61165000  | Bobbin winder crank complete             |
| 66  | F20213000  | Bobbin winder rubber pulley              |
| 67  | V61563003  | Bobbin winder crank spring               |
| 68  | 003011052  | E-Ring (ETW-5)                           |
| 69  | 004240056  | Set screw (M4x6 B)                       |
| 70  | E3A0223210 | Front cover                              |
| 71  | E4A0083210 | Face plate (With hole of Adjusting dial) |
| 72  | 004241061  | Set screw (M4x12)                        |

| No. | Part No.   | Description                      |
|-----|------------|----------------------------------|
| 73  | E1A1703210 | Adjusting dial                   |
| 74  | E1A1995000 | Thread cutter complete           |
| 75  | E1A1993001 | Thread cutter plate              |
| 76  | J31283000  | Thread cutter                    |
| 77  | 004220012  | Set screw (M4x2)                 |
| 78  | 004230126  | Set screw (M3x8B)                |
| 79  | E1A2523000 | Heat resistant plate             |
| 80  | E1A1623002 | Arm front cover set plate        |
| 81  | H10133211  | Sewing table body                |
| 82  | H10143003  | Sewing table body spring         |
| 83  | F30103000  | Pattern display window           |
| 84  | 008465000  | Sticker                          |
| 85  | E1A1673002 | Arm back cover set plate         |
| 86  | E4G6013210 | Free arm base (8000)             |
| 87  | E1A1753210 | Free arm foot bush               |
| 88  | 004300136  | Washer (4.2x8x0.8)               |
| 89  | 004230746  | Set screw (M3x12)                |
| 90  | E1A1843000 | Sewing table body felt           |
| 91  | E3A6004210 | Sewing table complete            |
| 92  | E1A1823210 | Sewing table body                |
| 93  | E3A6003210 | Sewing table body cover          |
| 94  | E1A1863210 | Cord reel cover                  |
| 95  | E1A1943210 | Motor drive belt cover           |
| 96  | E1A1723003 | Motor drive belt cover frame     |
| 97  | 004241106  | Set screw (M4x25A)               |
| 98  | E4A0233210 | Selector dial                    |
| 99  | 003043008  | Pin (SP3x8 960A)                 |
| 100 | E1A1883001 | Arm top cover thread guide plate |
| 101 | 004240136  | Set screw (M4×12 B)              |
| 102 | 004240306  | Set screw (M4×10 B)              |
| 103 | 004240982  | Set screw (M4)                   |
| 104 | 004300873  | Washer (5×8×0.5)                 |

\*\*\*means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

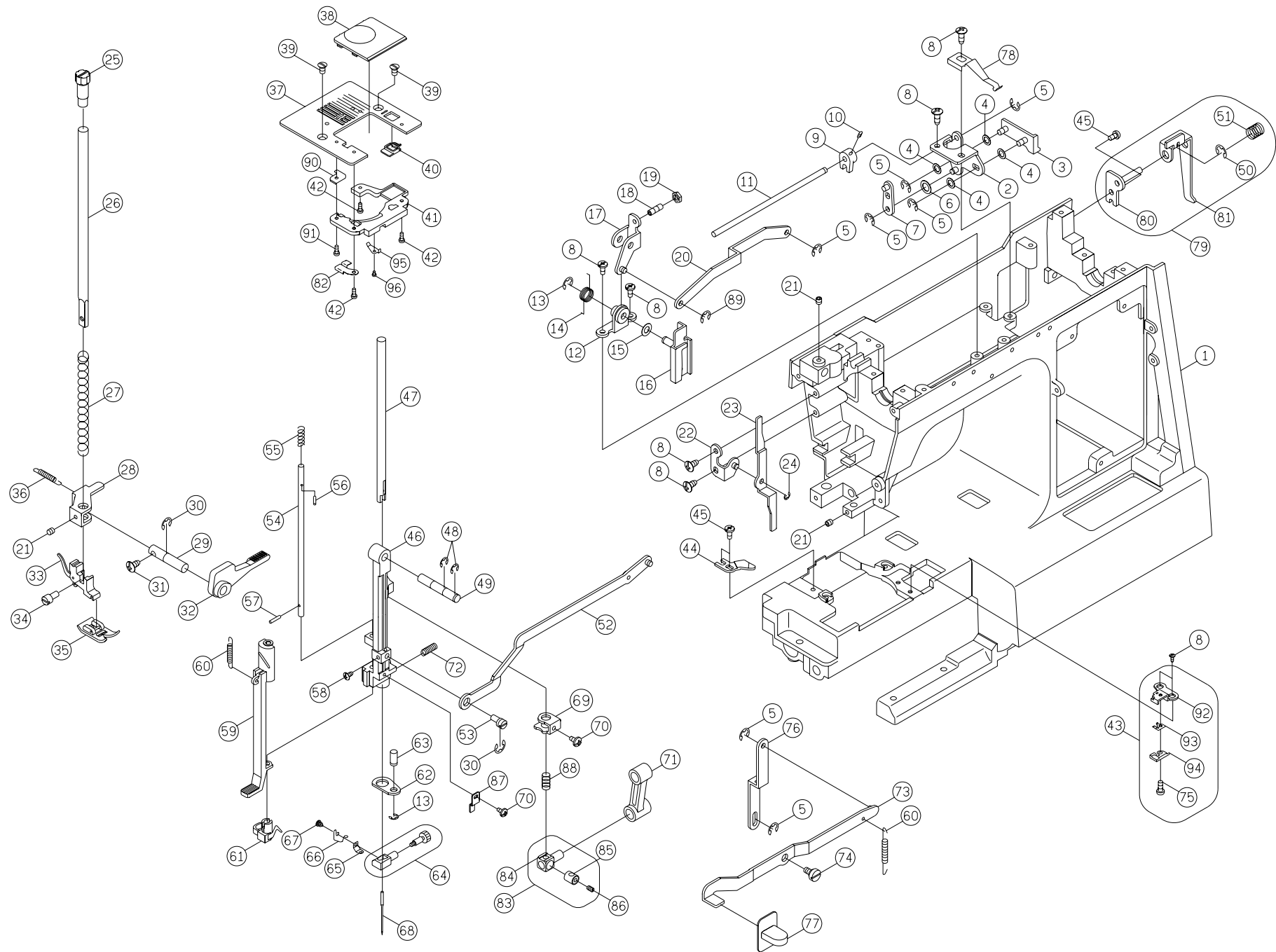
B



| No. | Part No.   | Description                           |
|-----|------------|---------------------------------------|
| 1   | E1A2685000 | Thread take up lever                  |
| 2   | E1A2653000 | Thread take up lever supporter        |
| 3   | 003010036  | E-Ring (ETW-3)                        |
| 4   | V60223003  | Thread take up lever supporter shaft  |
| 5   | E1A2313005 | Set washer                            |
| 6   | 004240106  | Set screw (M4x8 A)                    |
| 7   | E1A2663000 | Arm shaft balance pin                 |
| 8   | E1A2213000 | Arm shaft balance                     |
| 9   | 004240223  | Set screw (M4x6)                      |
| 10  | 003043524  | Arm shaft balance pin (φ3.5x24)       |
| 11  | 003010093  | E-Ring (ETW-9)                        |
| 12  | R10293000  | Arm shaft bushing                     |
| 13  | E1A2623003 | Arm shaft bushing holder plate        |
| 14  | 004400080  | Endure attrition washer (10.2x16x0.5) |
| 15  | R10304000  | Arm shaft collar complete             |
| 16  | 004250203  | Set screw (M5x5)                      |
| 17  | E1A0083000 | Motor drive belt                      |
| 18  | F4A0033000 | Arm shaft sprocket                    |
| 19  | E1A0065000 | Arm shaft worm complete               |
| 20  | 004300853  | Washer (10.2x15x0.5)                  |
| 21  | E4A0143210 | Arm shaft drive belt pulley           |
| 22  | E1A0044000 | Arm shaft                             |
| 23  | 004107283  | Set screw (11/64×40×5)                |
| 24  | 003043018  | Spring pin (φ3x18)                    |
| 25  | R10393000  | Arm shaft clutch annulus spring       |
| 26  | R10403000  | Arm shaft collar                      |
| 27  | E1A0073210 | Hand wheel                            |
| 28  | 004300586  | Hand wheel washer (5.2x16x1.0)        |
| 29  | 004250346  | Set screw (M5x10)                     |
| 30  | V16893210  | Hand wheel decorated plate            |
| 31  | 007163471  | Motor drive belt                      |
| 32  | R10313000  | Arm shaft collar                      |
| 33  | E1A0063000 | Arm shaft worm                        |

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C



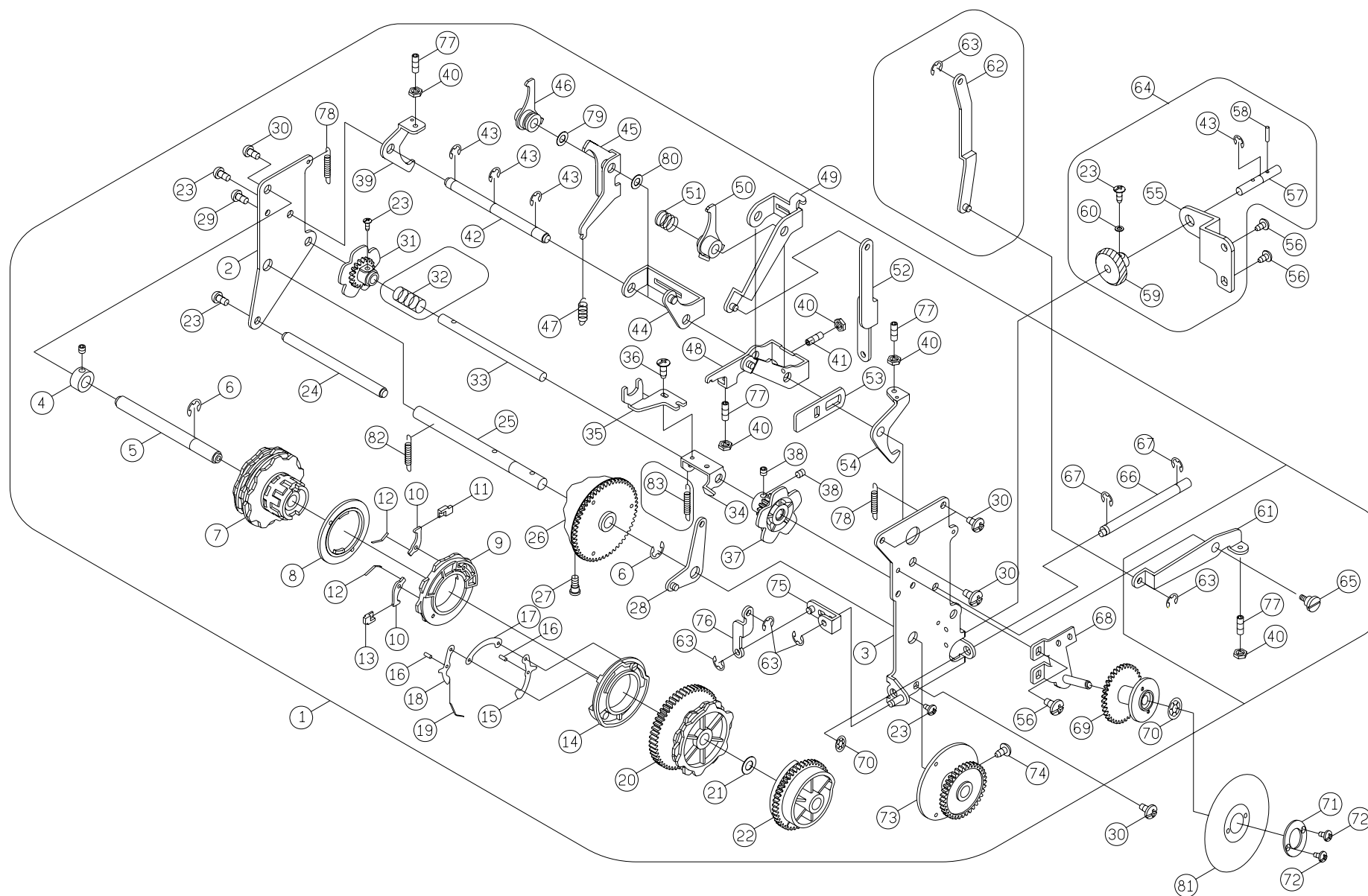
| No. | Part No.   | Description                        |
|-----|------------|------------------------------------|
| 1   | E1A0013000 | Arm                                |
| 2   | E1A1373003 | BH selector plate (1)              |
| 3   | E1A1393003 | BH slide plate                     |
| 4   | 004300076  | Washer (4.2x9x0.5)                 |
| 5   | 003010036  | E-Ring (ETW-3)                     |
| 6   | 004300693  | Washer (4.2x12x1.2)                |
| 7   | E1A1413003 | BH selector plate (2)              |
| 8   | 004240056  | Set screw (M4x6 B)                 |
| 9   | E1A1423000 | BH select crank                    |
| 10  | 004230036  | Set screw (M3x6 B)                 |
| 11  | E1A1433003 | BH select crank shaft              |
| 12  | E1A1283003 | Zig zag width regulating cam plate |
| 13  | 003010043  | E-Ring (ETW-4)                     |
| 14  | E1A1333003 | Zig zag width spring               |
| 15  | 004300713  | Washer (5.2x10x0.2)                |
| 16  | E1A1303002 | Zig zag width regulating cam       |
| 17  | E1A1323003 | Zig zag regulator crank            |
| 18  | 004240633  | Set screw (M4x12)                  |
| 19  | 004840106  | Set Nut                            |
| 20  | E1A1343003 | Rod                                |
| 21  | 004240503  | Set screw (M4x4)                   |
| 22  | E1A0243003 | Movement plate supporter (1)       |
| 23  | E1A0253003 | Movement plate supporter           |
| 24  | 003010032  | E-Ring (ETW-3)                     |
| 25  | V620163210 | Presser bar regulating screw       |
| 26  | E1A0143002 | Presser bar                        |
| 27  | E1A2493003 | Presser bar spring                 |
| 28  | E1A0163003 | Presser bar bracket complete       |
| 29  | E1A2093003 | Presser bar lifter lever shaft     |
| 30  | 003010053  | E-Ring (ETW-5)                     |
| 31  | 004240146  | Set screw (M4x15B)                 |
| 32  | E1A0173000 | Presser bar lifter lever           |
| 33  | 006910008  | Shank complete                     |
| 34  | 004106221  | Shank complete set screw           |
| 35  | 006918008  | Zip zap presser foot complete      |
| 36  | E1A2323003 | Presser bar bracket spring         |

| No. | Part No.   | Description                        |
|-----|------------|------------------------------------|
| 37  | E3A0253004 | Needle plate                       |
| 38  | NB1293000  | Needle plate cover                 |
| 39  | 004240851  | Set screw (M4x6)                   |
| 40  | NB0233000  | Needle plate cover open            |
| 41  | E1A2593000 | Needle plate cover                 |
| 42  | 004103072  | Set screw (SM3/32x56 L=3)          |
| 43  | E1A0584000 | Rotary hook plate complete         |
| 44  | E1A0593002 | Rotary hook plate (1)              |
| 45  | 004240056  | Set screw (M4x6)                   |
| 46  | E1A0103000 | Needle bar supporter               |
| 47  | NB0533000  | Needle bar                         |
| 48  | 003080052  | E-Ring (ETW-5)                     |
| 49  | E1A1893000 | Needle bar supporter pin           |
| 50  | 003010046  | E-Ring (ETW-4)                     |
| 51  | V61243003  | Clutch rod spring                  |
| 52  | E3A0013003 | Needle bar driving rod (980A.990A) |
| 53  | E1A2433000 | Needle bar driving rod pin         |
| 54  | E1A0113000 | Auto threaded shaft                |
| 55  | R12793003  | Auto threaded shaft spring         |
| 56  | 003042014  | Auto threaded shaft pin            |
| 57  | 003042006  | Auto threaded shaft pin (φ2×6)     |
| 58  | 004106202  | Set screw (9/64x40x7)              |
| 59  | E1A0123000 | Auto threaded lever                |
| 60  | M70093000  | Auto threaded lever spring         |
| 61  | E1A2125000 | Auto threaded                      |
| 62  | E1A0193003 | Needle bar supporter plate         |
| 63  | E1A0203003 | Needle bar supporter plate pin     |
| 64  | H10205000  | Needle clamp complete              |
| 65  | R12573000  | Needle guide plate                 |
| 66  | H10223000  | Needle bar thread guide            |
| 67  | 004103011  | Set screw                          |
| 68  | 006046148  | Needle                             |
| 69  | M70073002  | Auto threaded stopper              |
| 70  | 004230016  | Set screw (M3x6 A)                 |
| 71  | F4A3343000 | Needle bar crank rod               |
| 72  | H50583003  | Needle bar supporter spring        |

| No. | Part No.   | Description                  |
|-----|------------|------------------------------|
| 73  | E1A1543006 | Reverse lever                |
| 74  | 004240883  | Reverse lever set screw      |
| 75  | 004220056  | Set screw (M2×2.5)           |
| 76  | E1A1553003 | Reverse rod                  |
| 77  | TA10723210 | Reverse button               |
| 78  | E1A2103003 | BH cam plate                 |
| 79  | V61205003  | Clutch rod complete          |
| 80  | V61213003  | Clutch rod plate             |
| 81  | V61233003  | Clutch rod                   |
| 82  | E1A2603000 | Needle plate spring          |
| 83  | H10195000  | Needle bar bracket complete  |
| 84  | H10253000  | Needle bar bracket (1)       |
| 85  | H10263000  | Needle bar bracket (2)       |
| 86  | 004240503  | Set screw (M4×0.7×4)         |
| 87  | E1A2613002 | Needle bar stopper plate     |
| 88  | H10723003  | Tension lever lifter spring  |
| 89  | 003011043  | E-Ring (ETW-4)               |
| 90  | E1A2913000 | Needle plate cover plate     |
| 91  | 004103081  | Set screw (SM3/32×56 L=5)    |
| 92  | E1A0603002 | Rotary hook plate (2)        |
| 93  | F30893000  | Rotary hook plate spring (2) |
| 94  | F30883000  | Rotary hook plate spring (1) |
| 95  | E1A2923000 | Needle plate cover spring    |
| 96  | 004225106  | Set screw ( M2.5×3 )         |

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D

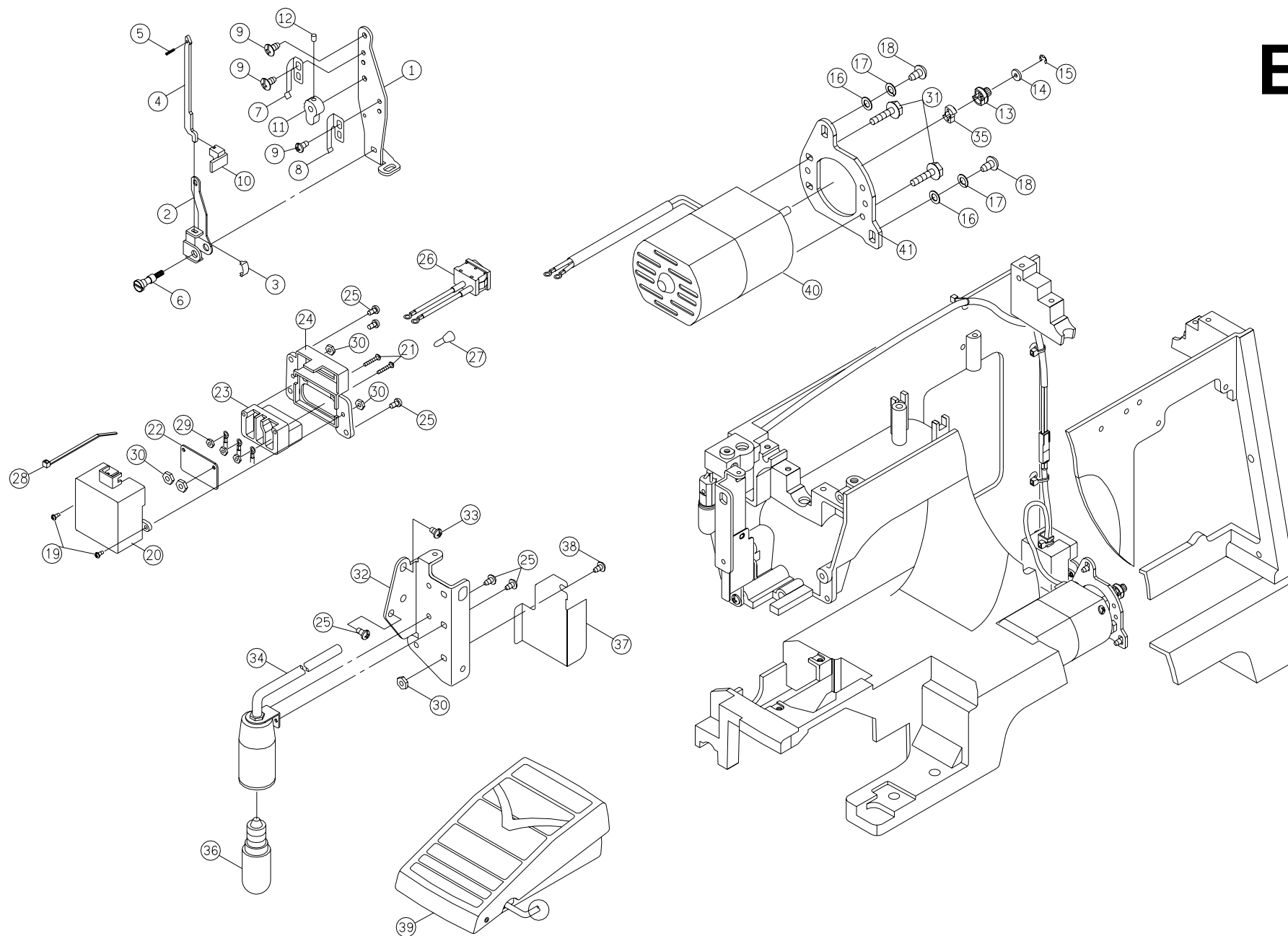


| No. | Part No.   | Description                              |
|-----|------------|------------------------------------------|
| 1   | E3A0054000 | Pattern cam contact complete(980A)       |
| 2   | E1A0673003 | Pattern cam contact plate (back)         |
| 3   | E1A0653003 | Pattern cam contact plate (front)        |
| 4   | H11935000  | Pattern cam shaft collar complete        |
| 5   | E1A0683003 | Pattern cam shaft                        |
| 6   | 003010063  | E-RING(ETW-6)                            |
| 7   | E3A0063000 | Pattern cam(980A)                        |
| 8   | E1A0833000 | Straight stitch cam                      |
| 9   | E1A0783000 | BH cam                                   |
| 10  | E1A0793002 | BH contact                               |
| 11  | E1A0813000 | BH slide block B                         |
| 12  | E1A0823003 | BH contact spring plate                  |
| 13  | E1A0803000 | BH slide block A                         |
| 14  | E1A0723000 | BH feed regulator cam                    |
| 15  | E1A0743002 | BH clutch contact A                      |
| 16  | E1A0733000 | BH clutch shaft                          |
| 17  | E1A0763002 | BH clutch lever                          |
| 18  | E1A0753002 | BH clutch contact B                      |
| 19  | E1A0773003 | BH clutch spring plate                   |
| 20  | E1A0703000 | SS cam (960A.980A)                       |
| 21  | 004300863  | Washer (8.2x14x0.5)                      |
| 22  | E1A0693000 | Feed regulator cam (960A.980A)           |
| 23  | 004230286  | Set screw (M3x8 B)                       |
| 24  | E1A1003003 | Pattern cam contact supporter shaft      |
| 25  | E1A1013003 | Pattern selector cam shaft (960A.980A)   |
| 26  | E3A0073000 | Pattern selector cam (980A)              |
| 27  | 004240423  | Set screw                                |
| 28  | E1A1033003 | Pattern selector adjusting lever         |
| 29  | 004240046  | Set screw (M4x10 B)                      |
| 30  | 004240106  | Set screw (M4x8 A)                       |
| 31  | E3A0083000 | Zig zag cam (980A)                       |
| 32  | V10693003  | Zig zag width contact spring (960A.980A) |
| 33  | E1A1043000 | Pattern selector cam shaft               |
| 34  | E1A1073006 | Zig zag movement contact                 |
| 35  | E1A1083003 | Movement plate                           |
| 36  | 004230016  | Set screw (M3x6 A)                       |

| No. | Part No.   | Description                          |
|-----|------------|--------------------------------------|
| 37  | E3A0263000 | Stretch stitch release (980A)        |
| 38  | 004240503  | Set screw (M4x4)                     |
| 39  | E1A0893003 | Zig zag release plate                |
| 40  | 004840106  | Set screw                            |
| 41  | 004240633  | Set screw (M4x12)                    |
| 42  | E1A0843000 | Zig zag cam contact supporter shaft  |
| 43  | 003010056  | E-Ring (ETW-5)                       |
| 44  | E1A0853003 | Zig zag cam contact supporter        |
| 45  | E4A0033003 | BH Feed crank (990A)                 |
| 46  | E1A0873003 | Zig zag cam contact (960A.980A)      |
| 47  | E1A0973003 | BH Feed crank spring                 |
| 48  | EAA0093003 | BH adjusting crank (990A)            |
| 49  | E1A0913003 | SS cam contact supporter (960A.980A) |
| 50  | E1A0923003 | SS cam contact (960A.980A)           |
| 51  | E1A0903003 | Zig zag release plate                |
| 52  | E1A0943003 | Feed rock shaft                      |
| 53  | E1A0983003 | BH adjusting plate                   |
| 54  | E1A0993003 | Stretch stitch release plate         |
| 55  | F4A3303003 | Selector dial plate                  |
| 56  | 004240056  | Set screw (M4x6 B)                   |
| 57  | E1A1243006 | Selector dial shaft                  |
| 58  | 003042516  | Spring pin (φ2.5x16)                 |
| 59  | F4A3113000 | Selector gear                        |
| 60  | 004300676  | Washer (3.2x8x0.8)                   |
| 61  | E3A0143006 | Zig zag width crank                  |
| 62  | E1A1353003 | Zig zag width crank rod              |
| 63  | 003010036  | E-Ring (ETW-3)                       |
| 64  | F4A3124000 | Selector dial plate complete         |
| 65  | 004230613  | Set screw                            |
| 66  | E1A1113000 | Adjusting shaft                      |
| 67  | 003010043  | E-RING(ETW-4)                        |
| 68  | E1A1183003 | Pattern gear plate                   |
| 69  | E1A1203000 | Pattern gear                         |
| 70  | 003020043  | CS ring                              |
| 71  | E1A1213006 | Pattern selector plate               |
| 72  | 004220076  | Set screw (M2x5)                     |

| No. | Part No.   | Description                       |
|-----|------------|-----------------------------------|
| 73  | E1A1173000 | Zig zag selector cam              |
| 74  | 004020046  | Set screw (M4x10 B)               |
| 75  | E1A1123003 | Rod                               |
| 76  | E1A1133003 | Zig zag width spring              |
| 77  | 004241093  | Set screw (M4x9)                  |
| 78  | H70553003  | Spring                            |
| 79  | 004300333  | Washer (6.7x12x0.5)               |
| 80  | 004300443  | Washer (6.7x14x0.2)               |
| 81  | E3A5983210 | Pattern selector plate            |
| 82  | E1A1223003 | Feed regulating crank spring      |
| 83  | M70093000  | Auto threaded lever spring (990A) |

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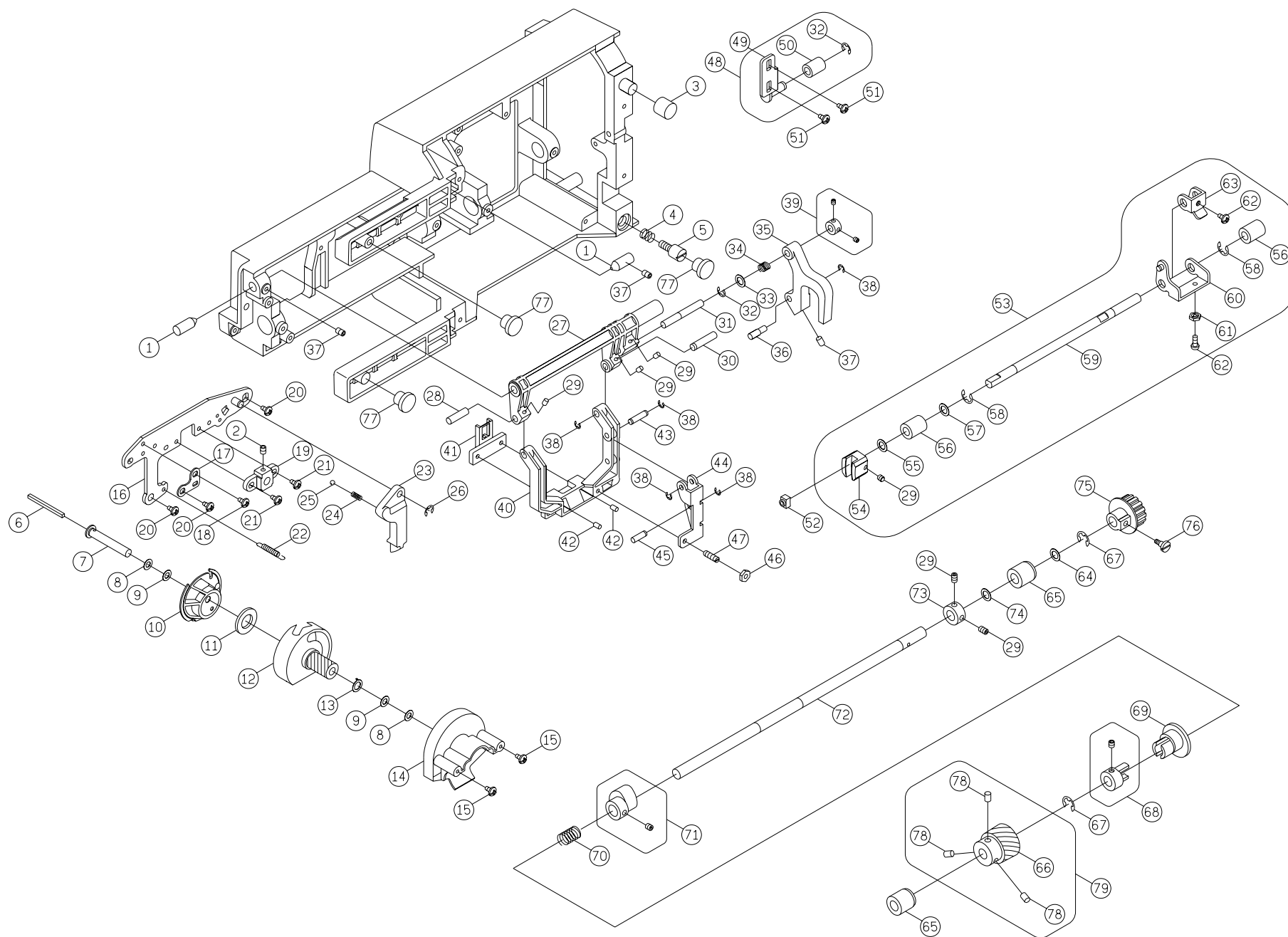
E

| No. | Part No.   | Description                               |
|-----|------------|-------------------------------------------|
| 1   | Y4A0083003 | BH lever plate                            |
| 2   | Y4A0343003 | BH lever crank                            |
| 3   | E1A1483003 | BH lever spring plate                     |
| 4   | E1A1493002 | BH lever                                  |
| 5   | 003041605  | Pin (Ø1.6×5)                              |
| 6   | Y4A0353006 | BH lever plate set screw                  |
| 7   | E1A1523003 | BH positioned plate                       |
| 8   | E1A1533003 | BH positioned plate                       |
| 9   | 004240056  | Set screw (M4×6 B)                        |
| 10  | E4A6003210 | BH lever knob                             |
| 11  | E1A1513000 | BH movement crank                         |
| 12  | 004230433  | Set screw (M3×3)                          |
| 13  | 002396029* | Belt wheel                                |
| 14  | 002145029  | Motor feed regulator collar               |
| 15  | 003010036  | E-Ring (ETW-3)                            |
| 16  | 004300306  | Washer (5.4*10*0.9)                       |
| 17  | 004600296  | Spring washer (5.2*9*1)                   |
| 18  | 004250086  | Set screw (M5*12)                         |
| 19  | 004230286  | Set screw (M3*8 B)                        |
| 20  | E1A1973210 | Receptacle holder cover                   |
| 21  | 004230865  | Set screw (M3*20)                         |
| 22  | 002621129  | Concert insulation plate                  |
| 23  | 002624129  | Receptacle                                |
| 24  | 002252129  | Receptacle holder                         |
| 25  | 004240106  | Set screw (M4×8 A)                        |
| 26  | 002425118  | Switch ass'y                              |
| 27  | AA0463000  | End termed                                |
| 28  | 002027129  | Cord clip                                 |
| 29  | 004840120  | Nut (M3*4)                                |
| 30  | 004830016  | Nut (M3 t=2.3)                            |
| 31  | 004241428  | Set screw (M4*10.2)                       |
| 32  | Y4A0363006 | Lamp fixed board                          |
| 33  | 004240676  | Set screw (M4×5)                          |
| 34  | 002424118  | Lamp holder complete (only for 220V-240V) |
| 35  | 008059302  | Cushion rubber                            |

| No. | Part No.   | Description                           |
|-----|------------|---------------------------------------|
| 36  | 005240011  | Lamp (240V,E-14)15W                   |
| 37  | E1A2373000 | Light resistant plate                 |
| 38  | 004230056* | Set screw ( M3×5B )                   |
| 39  | 001165209  | Foot controller (KD-2902) 230V        |
| 40  | 001164209  | Motor complete (for 230V) HF(S)-07250 |
| 41  | 002503125  | Motor bracket                         |

\*\*\*means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

F



| No. | Part No.   | Description                         |
|-----|------------|-------------------------------------|
| 1   | E1A0463000 | Feed crank shaft                    |
| 2   | 004240033  | Set screw (M4x5)                    |
| 3   | H70043000  | Free arm vase cushion rubber        |
| 4   | E1A2573006 | Base plate adjustment screw spring  |
| 5   | K82133006  | Base plate adjustment screw         |
| 6   | NB0693000  | Bobbin shaft oil cloth              |
| 7   | E1A2033000 | Bobbin shaft                        |
| 8   | NB0673000  | Bobbin shaft washer (2)             |
| 9   | 004400840  | Washer(6.2*9.6*0.5)                 |
| 10  | NB1275000  | Shuttle hook complete               |
| 11  | NB0643000  | Magnet                              |
| 12  | NB1265000  | Shuttle hook holder                 |
| 13  | NB0683000  | Bobbin shaft washer (3)             |
| 14  | E1A0563000 | Shuttle hook cover                  |
| 15  | 004230066  | Set screw (M3x15 B)                 |
| 16  | E1A0523000 | Rotary hook holder                  |
| 17  | E1A0553000 | Rotary hook holder positioned plate |
| 18  | 004240056  | Set screw (M4x6 B)                  |
| 19  | E1A0543000 | Rotary hook supporter               |
| 20  | 004240106  | Set screw (M4*8A)                   |
| 21  | 004240106  | Set screw (M4x8 A)                  |
| 22  | E1A2343003 | Feed dog frame spring               |
| 23  | E1A0573210 | Feed lifting shaft                  |
| 24  | E1A1873003 | Spring                              |
| 25  | H12883000  | Steel ball                          |
| 26  | 003011043  | E-Ring (E-4)                        |
| 27  | E1A0373000 | Feed rock shaft                     |
| 28  | E1A0403003 | Fed rock frame shaft (2)            |
| 29  | 004240503  | Set screw (M4x4)                    |
| 30  | E1A0423003 | Feed rock frame shaft (1)           |
| 31  | E1A0383003 | Feed rock bushing pin (1)           |
| 32  | 003010043  | E-Ring (ETW-4)                      |
| 33  | 004300643  | Washer (5.2x10x0.5)                 |
| 34  | E1A2023003 | Feed shaft spring                   |
| 35  | E1A2083210 | Feed rock crank                     |
| 36  | F30323003  | Feed rock crank pin                 |

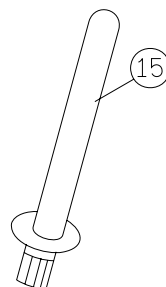
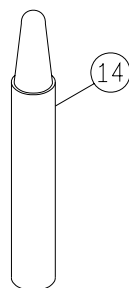
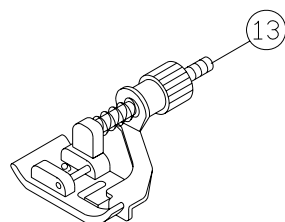
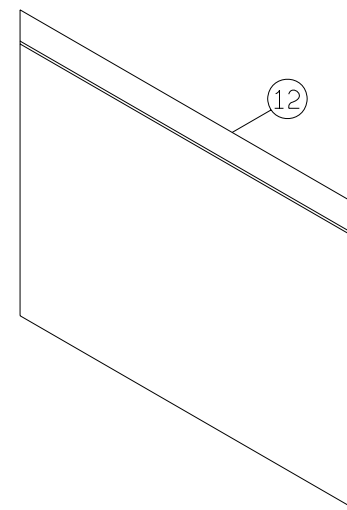
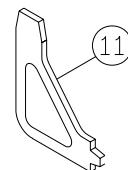
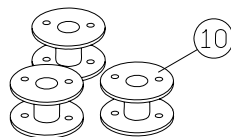
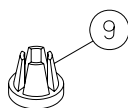
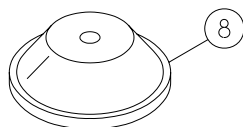
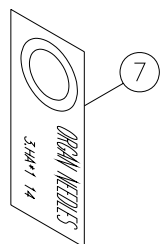
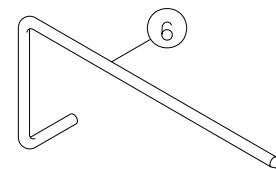
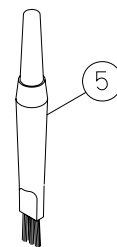
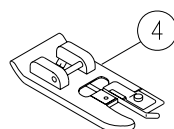
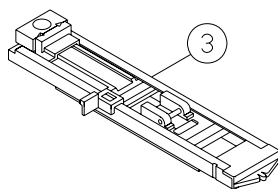
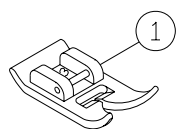
| No. | Part No.   | Description                            |
|-----|------------|----------------------------------------|
| 37  | 004240223  | Set screw (M4x6)                       |
| 38  | 003010036  | E-Ring (ETW-3)                         |
| 39  | F30284000  | Feed rock shaft collar                 |
| 40  | E1A0413000 | Feed rock frame                        |
| 41  | E3A0033001 | Feed dog                               |
| 42  | 004104012  | Set screw (1/8x44x5)                   |
| 43  | E1A0443003 | Feed rock crank pin                    |
| 44  | E4A0223002 | Feed rock crank                        |
| 45  | E1A0453003 | Feed lifting rock crank                |
| 46  | 004840106  | Adjusting Nut                          |
| 47  | 004240633  | Feed back crank screw                  |
| 48  | E1A2944000 | Belt adjusting plate complete          |
| 49  | E1A2943000 | Belt adjusting plate                   |
| 50  | H12323000  | Belt adjusting plate pulley            |
| 51  | 004240106  | Set screw (M4x8 A)                     |
| 52  | F30333000  | Feed regulating block                  |
| 53  | E1A0474000 | Feed regulating plate complete         |
| 54  | F30353000  | Feed regulating                        |
| 55  | 004400570  | Endure attrition washer (6.7x11.8x0.5) |
| 56  | R11443000  | Feed rock bushing (7.2x12x1.0)         |
| 57  | 004300123  | Washer (6.7x12x1)                      |
| 58  | 003011052  | E-Ring (ETW-5)                         |
| 59  | E1A0483003 | Feed regulating shaft                  |
| 60  | E1A0503003 | Feed regulating crank                  |
| 61  | 004840106  | Adjusting nut                          |
| 62  | 004240046  | Set screw (M4x10 B)                    |
| 63  | E1A0493003 | Feed crank                             |
| 64  | 004300936  | Washer (8.2x12x0.5)                    |
| 65  | E1A0283000 | Lower shaft bushing                    |
| 66  | NB0503000  | Lower shaft gear                       |
| 67  | 003010063  | E-Ring (ETW-6)                         |
| 68  | E1A0305000 | Feed lifting rock cam complete         |
| 69  | E1A0290000 | Feed lifting rock cam                  |
| 70  | E1A0333003 | Lower shaft spring                     |
| 71  | E1A0325000 | Feed rock cam                          |
| 72  | E1A0273000 | Lower shaft                            |

| No. | Part No.   | Description                          |
|-----|------------|--------------------------------------|
| 73  | V11553003  | Lower shaft collar                   |
| 74  | 004400830  | Endure attrition washer (8.2x12x0.5) |
| 75  | E1A0313000 | Lower shaft belt pulley              |
| 76  | 004230673  | Set screw(M3*14)                     |
| 77  | E1A2503000 | Free arm vase cushion rubber         |
| 78  | 004240033  | screw(M4*5)                          |
| 79  | NB0495000  | Lower shaft gear complete            |

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# Standard accessories

G



| No. | Part No.   | Description                  |
|-----|------------|------------------------------|
| 1   | 006918008  | Zigzag foot (C)              |
| 2   | 006905008  | Zipper foot (I)              |
| 3   | 006171008  | Buttonhole foot (D)          |
| 4   | 006907008  | Overcastting foot            |
| 5   | 006099008  | Brush & Seam ripper complete |
| 6   | 006008001  | Quilting bar                 |
| 7   | 006014148  | Needle                       |
| 8   | R12373210  | Spool holder (Large)         |
| 9   | TA10943209 | Spool holder (Small)         |
| 10  | 006084009  | Bobbin (3×)                  |
| 11  | 006093009  | Screw driver                 |
| 12  | 006011009  | Accessories bag              |
| 13  | 006904008  | Blind hem foot               |
| 14  | 006013009  | Oilier                       |
| 15  | R60033210  | Second spool pin             |

NOTE: When you order any spare parts from us, please cooperate with us by writing.

- (1) Section & Sequence No.
- (2) Name of parts
- (3) Voltage, if necessary
- (4) Others, if any

A210E3A11  
AUG 29, '07

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