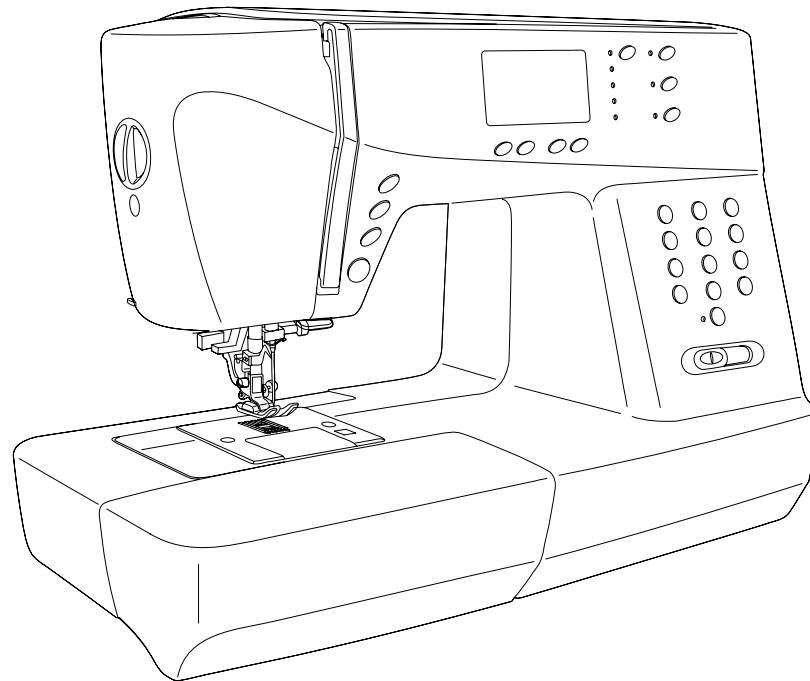
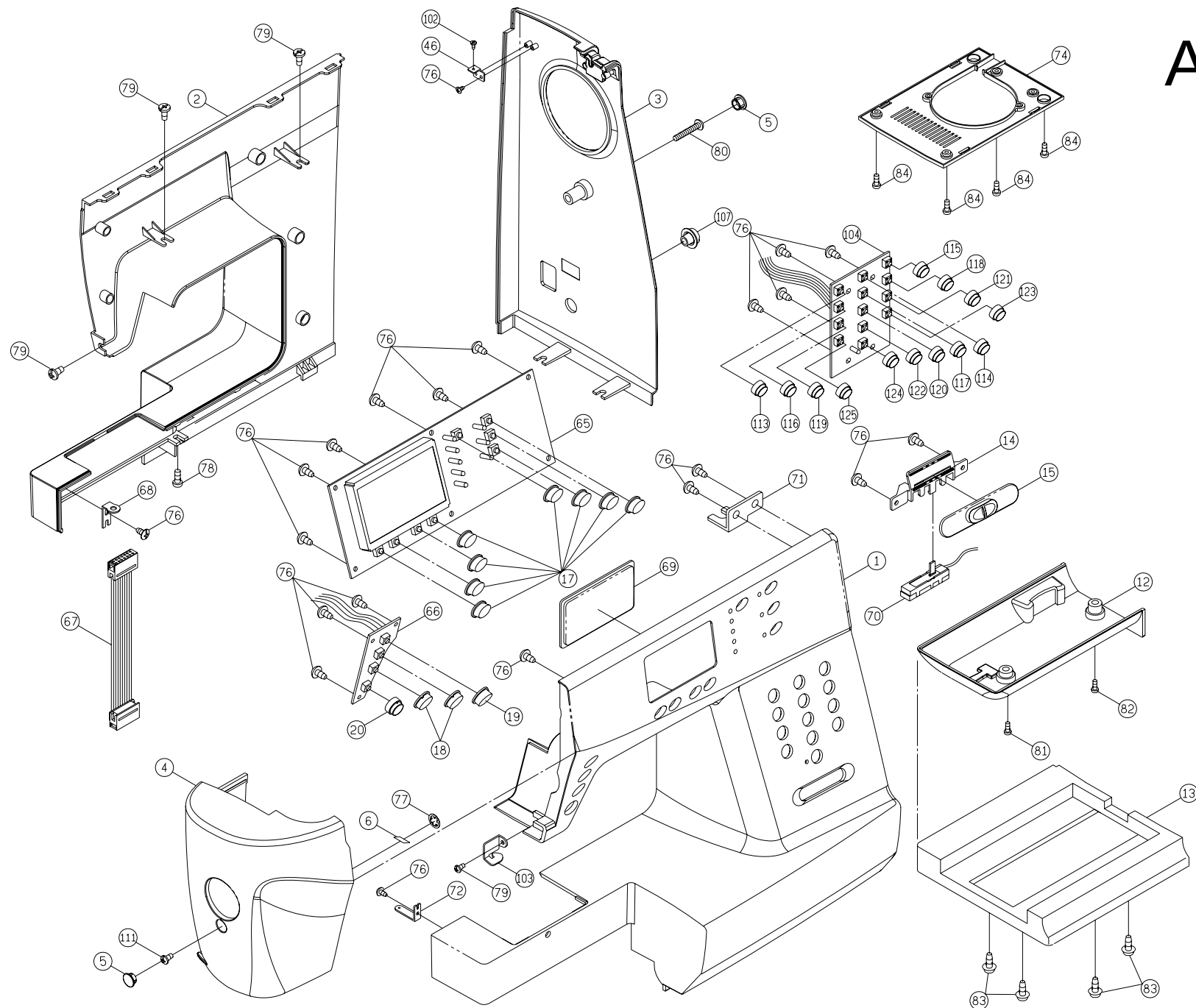


Parts List

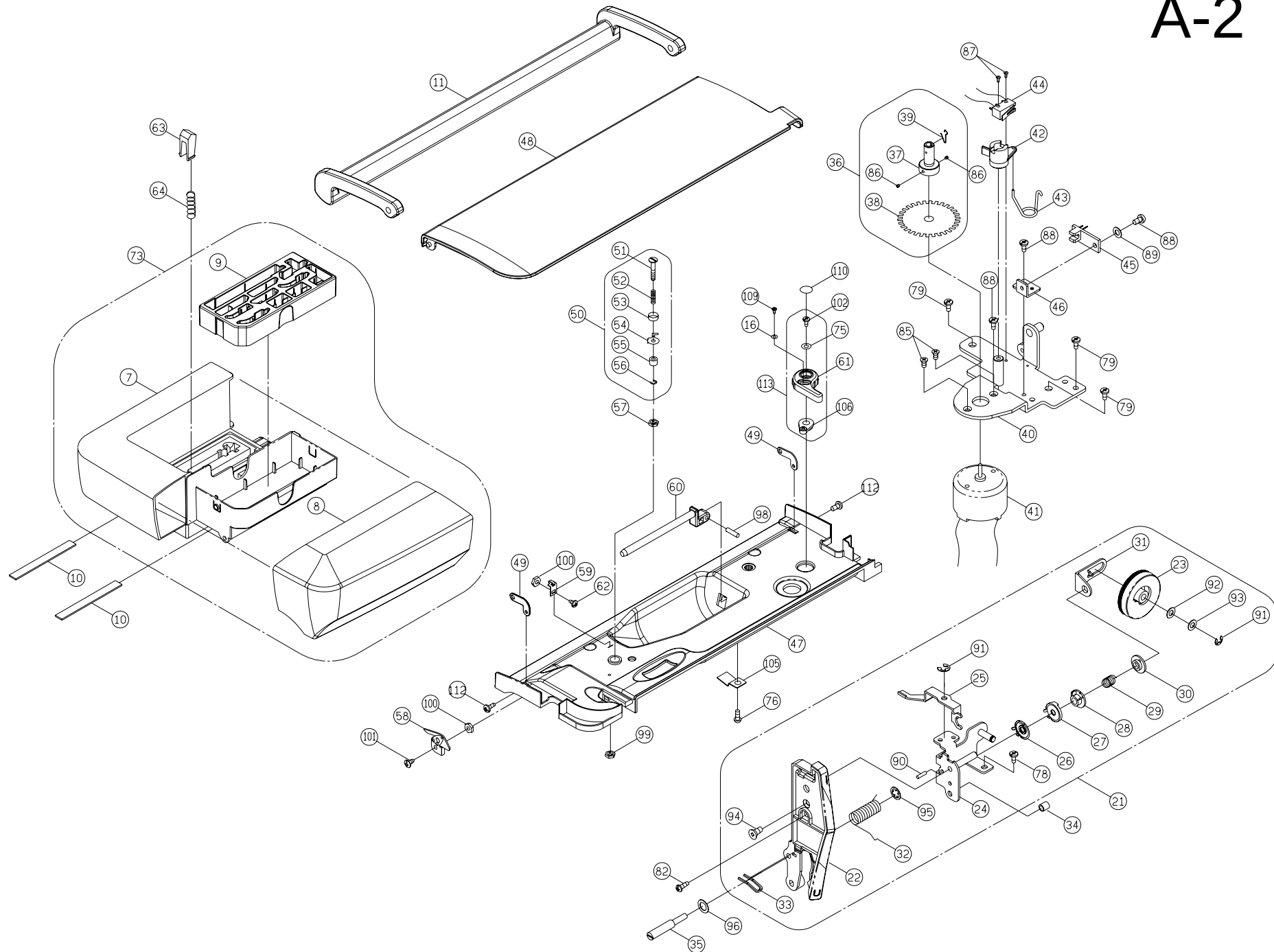


AstraLux 
art of sewing
Model 9810

A-1



A-2



No.	Part No.	Description
1	D3B1263210	Front cover
2	D3B0023210	Back cover
3	D3B1073210	Motor driver belt cover
4	D3B7183210	Face plate
5	E9R0803210	Plug
6	V630593000	Thread cutter
7	D3B0213210	Sewing table body
8	D3B0233210	Sewing table body cover
9	D3B0223210	Sewing table body box
10	E1A1843000	Sewing table body felt
11	D3B0083210	Handle
12	D3B0123210	Free arm base
13	D3B0133210	Free arm foot bush
14	D3B0203210	Slide volume knob connector
15	D3B0193210	Slide volume knob
16	D3B0984210	Bobbin rod complete
17	D3B0173210	Function set knob
18	D3B0153210	Needle/return knob
19	D3B0163210	Needle position knob
20	D3B0143210	Start/stop push button
21	D3B6274210	Dial tension complete
22	D3B6273210	Dial tension supporter plate cover
23	D3B7783210	Dial tension knob
24	D3B0643002	Dial tension supporter plate
25	E1A2113003	Dial tension waft plate
26	E1A2333001	Dial tension disc
27	J30423001	Dial tension disc (1)
28	R10593000	Dial tension spring regulator
29	NB1083000	Dial tension spring
30	K50193000	Dial tension regulator
31	D3B0743002	Dial tension spring plate
32	E9R0453000	Thread guide spring
33	V61873001	Thread guide
34	H11103001	Dial tension guide spring tube
35	004241252	Set screw (M4)

No.	Part No.	Description
36	D3B0734000	Bobbin winder crank complete
37	D3B0733001	Bobbin winder crank
38	D3B0683006	Bobbin winder plate
39	D3B1013000	Bobbin winder crank spring
40	D3B0623002	Art top cover plate
41	008763009	Bobbin winder motor Conducting complete
42	D3B0263210	Bobbin rod (down)
43	V61563003	Bobbin winder crank shafe spring
44	008667000	Micro switch
45	008742000	Photo sensor complete
46	D3B0693002	Photo sensor support plate
47	D3B1083210	Arm top plate
48	D3B0063210	Arm top cover
49	D3B0763002	Arm top cover supporter
50	E1A2065000	Bobbin winder thread guide complete
51	E1A2053001*	Bobbin winder thread guide adjusting
52	H13153001	Bobbin winder thread guide spring
53	H13133001	Bobbin winder spring disc
54	V610223001	Bobbin winder thread guide
55	E1A2353006	Spacer
56	003010036	E-Ring (ETW-3)
57	004840106	Nut (ALN-4)
58	D3B0945000	Thread guide complete
59	E1A2043001	Thread guide
60	E1A1663210	Spool rod
61	D3B0973210	Bobbin rod (up)
62	004230216	Set screw (M3×8.5)
63	H10133211	Sewing table body guide
64	H10143003	Sewing table body guide spring
65	008801009	Lcd
66	008740000	Up & down fixed position switch
67	008741000	Row line(1)
68	E1A1673002	Arm back cover set plate
69	EJD0253000	Lcd plastic
70	008662000	Slide volume

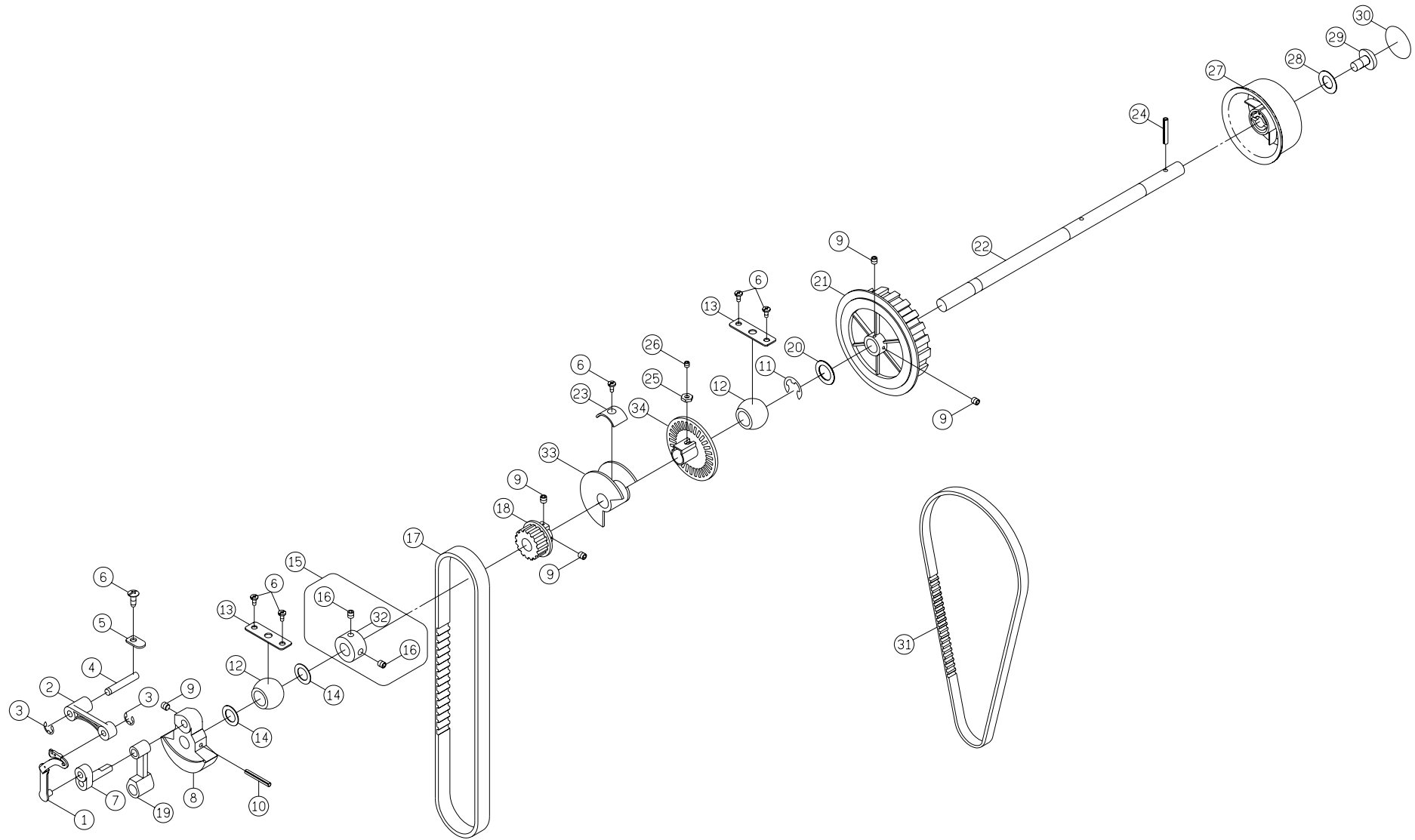
No.	Part No.	Description
71	D3B0673002	Front cover set plate (2)
72	E1A1623002	Front cover set plate
73	D3B0214210	Sewing table complete
74	D3B1243210	Cord reel cover
75	004301163	Washer(3.2×8×0.6)
76	004230216	Set screw (M3×8.5)
77	003020053	CS ring
78	004240056*	Set screw (M4×6B)
79	004240106*	Set screw (M4×8A)
80	004240746	Set screw (M4×18)
81	004240136	Set screw (M4×12B)
82	004240146	Set screw (M4×15B)
83	004230746	Set screw (M3×12)
84	004240046	Set screw (M4×10B)
85	004225081	Set screw (M2.5×5)
86	004220163	Set screw (M2×5C)
87	004220112	Set screw (M2×7.5)
88	004230056	Set screw (M3×5B)
89	004300676	Washer(3.2×8×0.8)
90	003043010	Pin
91	003010043	E-Ring (ETW-4)
92	004500360*	Washer (ww-5)
93	004300643	Washer(5.2×10×0.5)
94	004240176	Set screw (M4×6)
95	003020453	CS ring
96	004300136	Washer(4.2×8×0.8)
97	004226012	Set screw (M2.6×8)
98	D3B1103000	Pin
99	004840022	Nut(M4 t=3)
100	004830016	Nut(M3 t=2.3)
101	004230126	Set screw (M3×8B)
102	004230016	Set screw (M3×6A)
103	E1A1883001	Arm top cover thread guide plate
104	008739000	Key plate
105	H13183003	Hook cover spring

****means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

No.	Part No.	Description
106	D 3 B 0 9 8 3 2 1 0	Bobbin rod (middle)
107	D 3 B 0 2 4 3 2 1 0	BH micro adjusting knob
108	0 0 4 3 0 1 0 6 8	Washer(3.2×6×0.5)
109	0 0 4 2 2 0 1 4 2	Set screw (M2.5×6)
110	V 4 1 0 1 2 3 2 1 0	Plate
111	0 0 4 2 4 1 0 6 1	Set screw (M4×12)
112	0 0 4 2 3 0 8 7 2	Set screw (M×8)
113	D 3 B 6 8 7 3 2 1 0	Numeral knob 1
114	D 3 B 6 8 8 3 2 1 0	Numeral knob 2
115	D 3 B 6 8 9 3 2 1 0	Numeral knob 3
116	D 3 B 6 9 0 3 2 1 0	Numeral knob 4
117	D 3 B 6 9 1 3 2 1 0	Numeral knob 5
118	D 3 B 6 9 2 3 2 1 0	Numeral knob 6
119	D 3 B 6 9 3 3 2 1 0	Numeral knob 7
120	D 3 B 6 9 4 3 2 1 0	Numeral knob 8
121	D 3 B 6 9 5 3 2 1 0	Numeral knob 9
122	D 3 B 6 9 6 3 2 1 0	Numeral knob 0
123	D 3 B 6 9 8 3 2 1 0	Numeral knob C
124	D 3 B 6 9 9 3 2 1 0	Numeral knob EDIT
125	D 3 B 6 9 7 3 2 1 0	Numeral knob M

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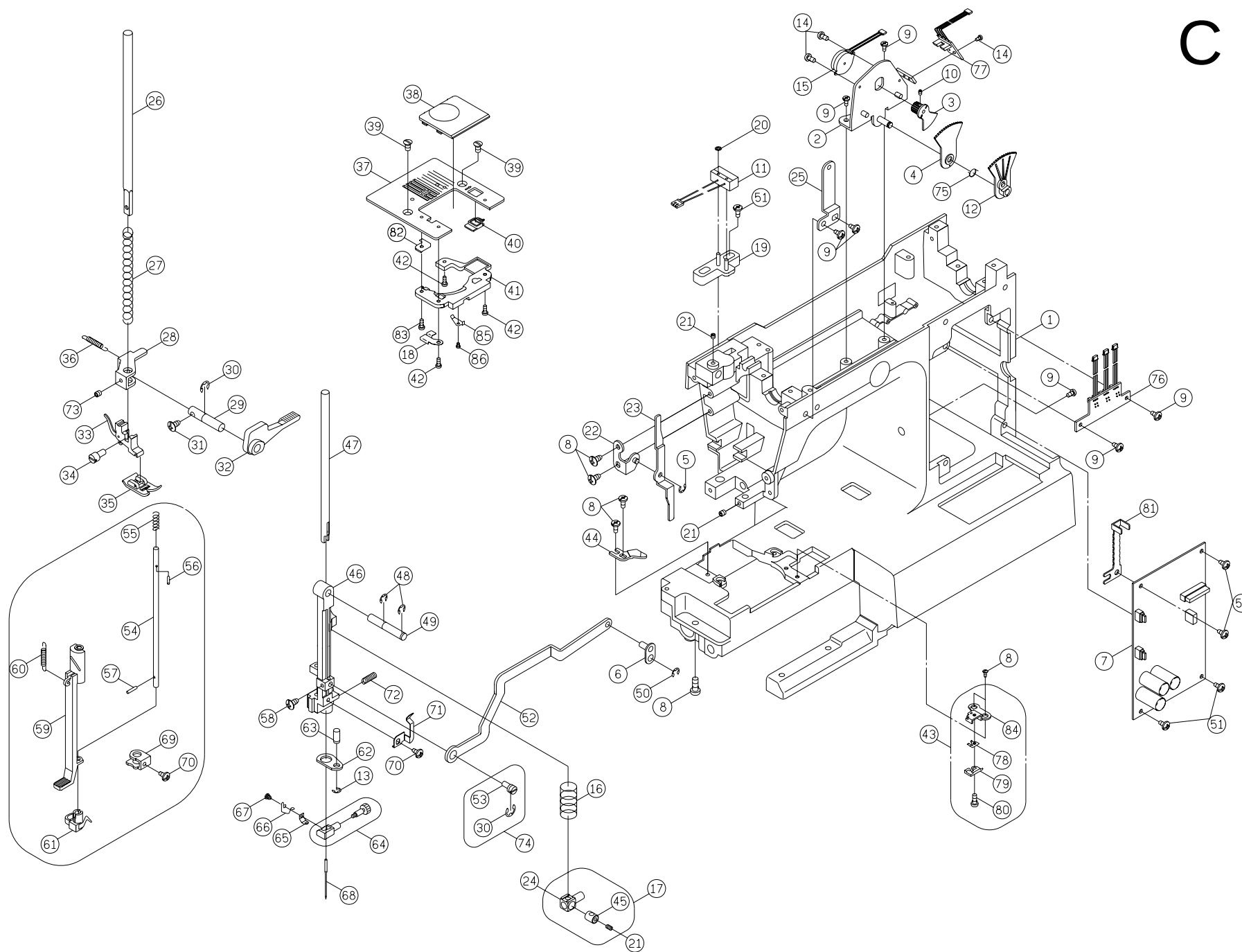
B



No.	Part No.	Description
1	E1A2685000	Thread take up lever complete
2	E1A2653000	Thread take up lever supporter
3	003010036	E-Ring (ETW-3)
4	V60223003	Thread take up lever supporter shaft
5	H13093003	Set washer
6	004240106*	Set screw (M4×8A)
7	E1A2663000	Arm shaft balance pin complete
8	E1A2213000	Arm shaft balance
9	004240223	Set screw (M4×6)
10	003043524	Arm shaft balance pin (ϕ 3.5×24)
11	003010093*	E-Ring (ETW-9)
12	R10293000	Arm shaft bushing
13	E1A2623003	Arm shaft bushing holder plate
14	004400080*	Endure attrition washer
15	R10304000	Arm shaft collar complete
16	004250203*	Set screw (M5×5)
17	E1A0083000	Motor drive belt
18	F4A0033000	Arm shaft sprocket
19	F4A3343000	Needle bar crank rod
20	004300853*	Washer (10.2×15×0.5)
21	D3B1033210	Arm shaft drive belt pulley
22	D3A0023000	Arm shaft
23	D3A0043002	Arc washer
24	003043018	Spring pin (ϕ 3×18)
25	004840022	Nut (M4 t=3)
26	004240033	Set screw (M4×5)
27	D3B0113210	Hand wheel
28	004300586*	Hand wheel washer (5.2×16×1.0)
29	004250346*	Set screw (M5×10)
30	V16893210	Hand wheel decorated plate
31	007163471	Motor drive belt (163XXL6.1)
32	R10313000	Arm shaft collar
33	D3A0033000	Rotary sensor collar
34	008410000	Revolution control panel

****means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

C



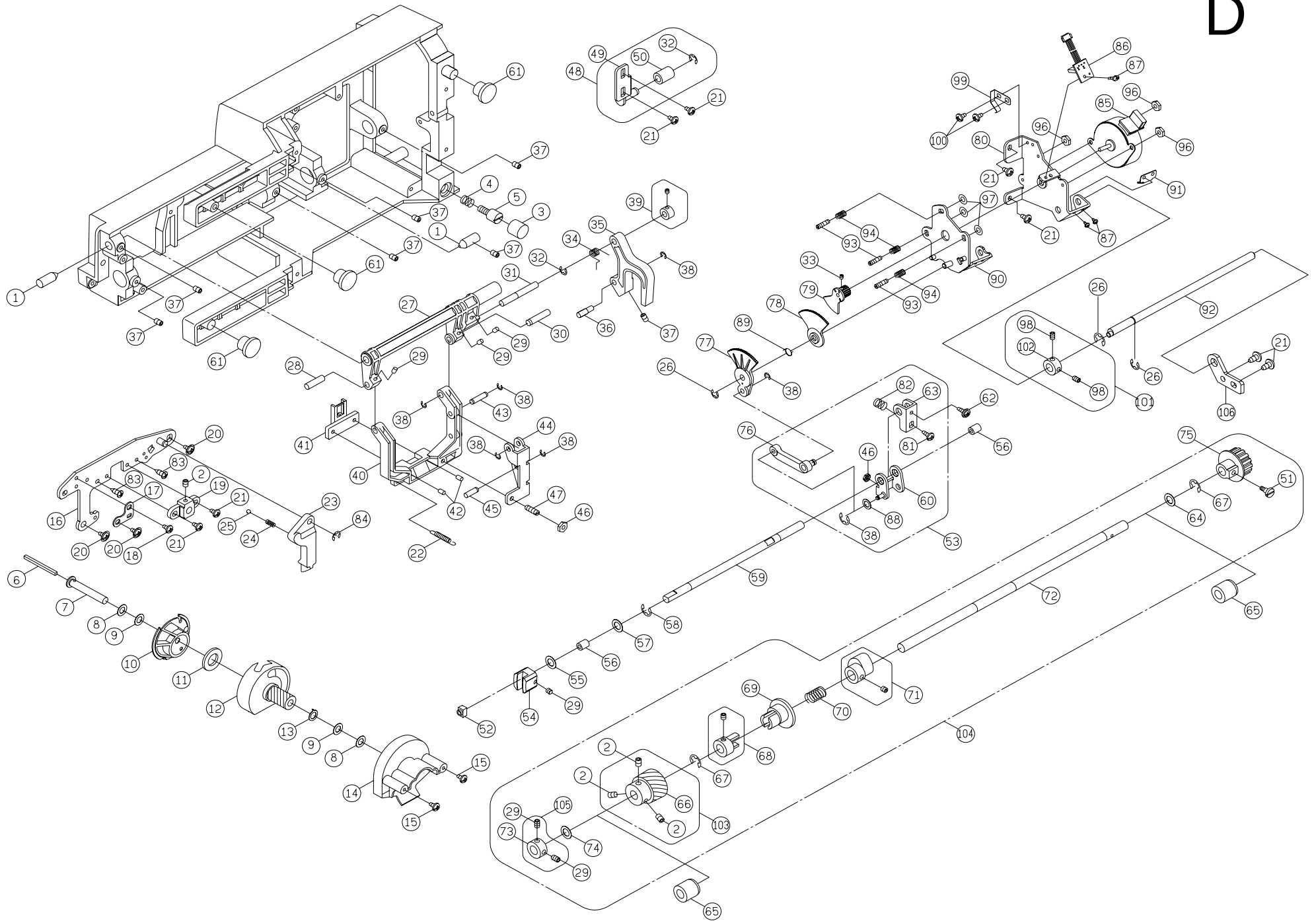
No.	Part No.	Description
1	D3B0393000	Arm
2	D3A0083002	Zig zag pulse motor plate
3	D3A0113000	Pulse motor gear
4	D3A0123000	Zigzag crank (1)
5	003010036*	E-Ring (ETW-3)
6	D3A0163002	Needle bar driving rod plate
7	008D3B0010	Main circuit board
8	004240056*	Set screw (M4×6B)
9	004240106*	Set screw (M4×8A)
10	004230433*	Set screw (M3×3)
11	008693000	Micro switch complete
12	D3A0133000	Zig zag crank (2)
13	003010043*	E-Ring (ETW-4)
14	004230702*	Set screw (M3×5A)
15	001D3B1001	Pulse motor
16	H10723003	Tension lever lifter spring
17	H10195000	Needle bar bracket complete
18	E1A2603000	Needle plate spring
19	YTA0203000	Micro switch seat(2)
20	003020023	Cs ring (cstw-2)
21	004240503*	Set screw (M4×4)
22	E1A0243003	Movement plate supporter (1)
23	E1A0253003	Movement plate supporter
24	H10253000	Needle bar bracket (1)
25	D3B0663002	Front cover set plate (1)
26	E1A0143002	Presser bar
27	E1A2493003	Presser bar spring
28	E1A0163003	Presser bar bracket
29	E1A2093003	Presser bar lifter lever shaft
30	003010053*	E-Ring (ETW-5)
31	004240146	Set screw (M4×15B)
32	E1A0173000	Presser bar lifter lever
33	006187008	Shank complete
34	004106221	Shank complete set screw
35	006186008	Zig zag presser foot complete

No.	Part No.	Description
36	E1A2323003	Presser bar bracket spring
37	E3A0253004	Needle plate
38	NB1293000	Needle plate cover
39	004240851*	Set screw (M4×6)
40	NB0233000	Needle plate cover open
41	E1A2593000	Needle plate supporter
42	004103072*	Set screw (SM3/32×56 L=3)
43	E1A0584000	Rotary hook plate complete
44	E1A0593002	Rotary hook plate
45	H10263000	Needle bar bracket (2)
46	E1A0103000	Needle bar supporter
47	NB0533000	Needle bar
48	003080052*	E-Ring (ETW-5)
49	E1A1893000	Needle bar supporter pin
50	003010046*	E-Ring (ETW-4)
51	004240136	Set screw (M4×12B)
52	D3A0153003	Needle bar driving rod
53	E1A2433000	Needle bar driving rod pin
54	E1A0113000	Auto threaded shaft
55	R12793003	Auto threaded shaft spring
56	003042014*	Spring pin (ϕ 2×14)
57	003042006	Spring pin (ϕ 2×6 t=0.4)
58	004106233*	Set screw (9/64×40×5)
59	E1A0123000	Auto threaded lever
60	M70093000	Auto threaded lever spring
61	E1A2125000	Auto threaded
62	E1A0193003	Needle bar supporter plate
63	E1A0203003	Needle bar supporter plate pin
64	H10205000	Needle clamp complete
65	R12573000	Needle guide plate
66	H10223000	Needle bar thread guide
67	004103011	Set screw
68	006046148	Needle
69	M70073002	Auto threaded stopper (1)
70	004230016*	Set screw (M3×6A)

No.	Part No.	Description
71	YTA0523003	Needle bar driving rod spring plate
72	D3B1293003	Needle bar supporter spring
73	004240033	Set screw (M4×5)
74	E1A2434000	Needle bar driving rod pin complete
75	D3A0143003	Crank spring
76	008649000	Photo sensor complete
77	008291000	Photo sensor complete
78	F30893000	Rotary hook plate spring (2)
79	F30883000	Rotary hook plate spring (1)
80	004220056	Set screw (M2×2.5)
81	002589023	Electric wire press board
82	E1A2913000	Needle plate cover plate
83	004103081	Set screw (SM3/32×56 L=5)
84	E1A0603002	Rotary hook plate (2)
85	E1A2923000	Needle plate cover spring
86	004225106	Set screw (M2.5×3)

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D



No.	Part No.	Description
1	D3A1653000	Feed crank shaft
2	004240033*	Set screw (M4×5)
3	H70043000	Free arm vase cushion rubber
4	E1A2573006	Base plate adjustment screw spring
5	K82133006	Base plate adjustment screw
6	NB0693000	Bobbin shaft oil cloth
7	E1A2033000	Bobbin shaft
8	NB0673000	Bobbin shaft washer (2)
9	004400840	Endure attrition washer
10	NB1275000	Shuttle hook complete
11	NB0643000	Magnet
12	NB1265000	Shuttle hook holder
13	NB0683000	Bobbin shaft washer (3)
14	E1A0563000	Shuttle hook cover
15	004230066*	Set screw (M3×12)
16	E1A0523000	Rotary hook holder
17	E1A0553000	Rotary hook holder positioned plate
18	004240056*	Set screw (M4×6B)
19	E1A0543000	Rotary hook supporter
20	004240586*	Set screw (M4×8)
21	004240106*	Set screw (M4×8A)
22	E1A2343003	Feed dog frame spring
23	E1A0573210	Feed lifting shaft
24	E1A1873003	Feed lifting shaft spring
25	H12883000	Steel ball
26	003010046*	E-Ring (ETW-4)
27	E1A0373000	Feed rock shaft
28	E1A0403003	Feed rock frame shaft (2)
29	004240503*	Set screw (M4×4)
30	E1A0423003	Feed rock frame shaft (1)
31	D3A0793003	Feed rock bushing pin
32	003010043*	E-Ring (ETW-4)
33	004230433	Set screw (M3×3)
34	D3A0353003	Feed shaft spring
35	D3A0343000	Feed rock crank

No.	Part No.	Description
36	F30323003	Feed rock crank pin
37	004240223*	Set screw (M4×6)
38	003010036*	E-Ring (ETW-3)
39	F30284000	Feed rock shaft collar
40	E1A0413000	Feed rock frame
41	E3A0033001	Feed dog
42	004104012*	Set screw (1/8×44×5)
43	E1A0443003	Feed lifting rock crank pin (1)
44	E4A0223002	Feed lifting rock crank
45	E1A0453003	Feed lifting rock crank pin (2)
46	004840106	Adjusting nut (ALN-4)
47	004240633	Feed back crank screw
48	E1A0345000	Belt adjusting plate complete
49	E1A0353000	Belt adjusting plate
50	H12323000	Belt adjusting plate pulley
51	004230673*	Set screw (M3×14.5)
52	F30333000	Feed regulating block
53	D3A0254000	Feed regulating plate complete
54	F30353000	Feed regulating
55	004400570*	Endure attrition washer
56	R11443000	Feed rock bushing
57	004300123*	Washer (6.7×12×1)
58	003011052*	E-Ring (ETW-5)
59	D3A0253000	Feed regulating shaft
60	D3A0273003	Feed regulating crank
61	E1A2503000	Free arm vase cushion rubber
62	004230776*	Set screw (M3×0.5 L12)
63	D3A0263003	Feed crank
64	004300936*	Washer (8.2×12×0.5)
65	E1A0283000	Lower shaft bushing
66	NB0503000	Lower shaft gear
67	003010063*	E-Ring (ETW-6)
68	E1A0305000	Feed lifting rock cam complete
69	E1A0290000	Feed lifting rock cam
70	E1A0333003	Lower shaft spring

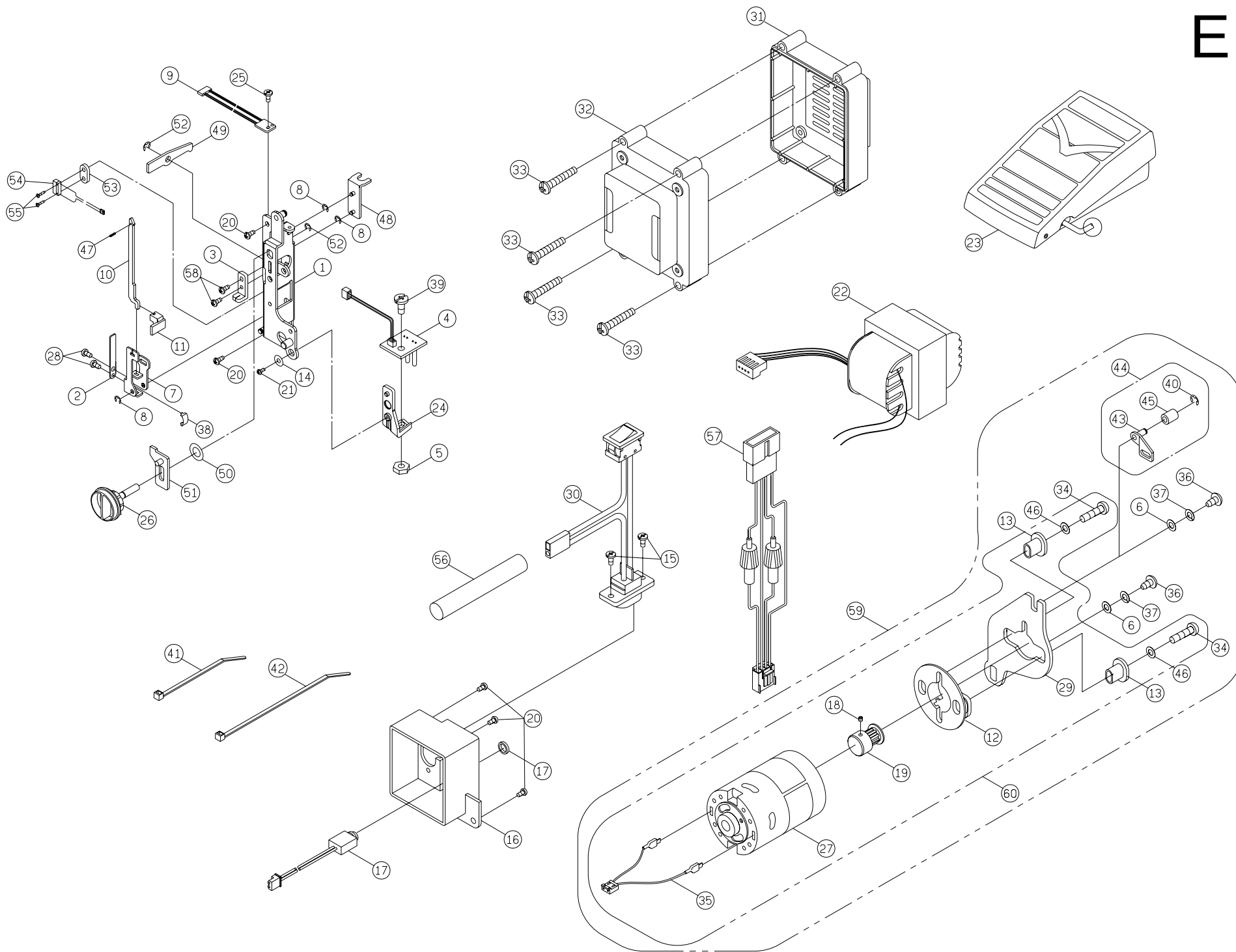
No.	Part No.	Description
71	E1A0325000	Feed rock cam complete
72	D3A0063000	Lower shaft
73	V11553003	Lower shaft collar
74	004400830	Endure attrition washer
75	E1A0313000	Lower shaft belt pulley
76	D3A0943000	Feed rock rod
77	D3A0223000	Feed rock crank (1)
78	D3A0233000	Feed rock crank (2)
79	D3A0113000	Pulse motor gear
80	D3B0803006	Pulse support plate
81	004241202	Feed regulating crank set screw
82	D3A0293003	Feed regulating crank spring
83	004230066	Set screw (M3×12)
84	003011043	E-Ring (ETW-4)
85	001D3B1001	Pulse motor
86	008291000	Photo sensor complete
87	004230702	Set screw (M3×5A)
88	004300136	Washer (4.2×8×0.8)
89	D3A0143003	Zig zag width feed rock crank spring
90	D3B0793002	Feed rock plate
91	D3B0833003	Feed rock shaft stress plate
92	D3B0813000	Feed rock shaft
93	D3B1313006	Set screw
94	D3B129303	Needle bar supporter spring
95	004840022	Nut (M4 t=3)
96	004830016	Nut (M3 t=2.3)
97	004300096	Washer (4×8×0.5)
98	004240073	Set screw (M4×3)
99	D3B0893003	Feed rock stress plate
100	004230056	Set screw (M3×5B)
101	D3B1225000	Lower shaft collar complete
102	Z70103003	Lower shaft collar
103	NB0495000	Lower shaft gear complete
104	D3A0064000	Lower shaft complete
105	V11564000	Lower shaft collar complete

****means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

No.	Part No.	Description
106	D 3 B 0 4 0 3 0 0 6	Feed rock plate

***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

E



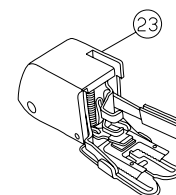
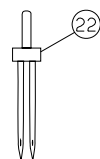
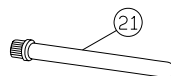
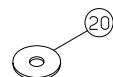
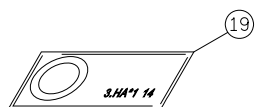
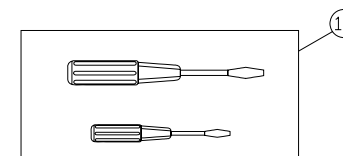
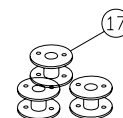
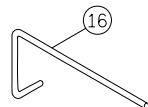
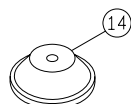
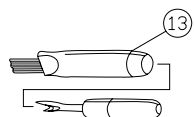
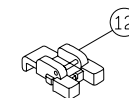
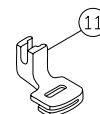
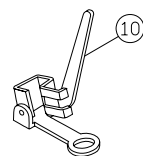
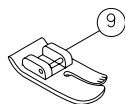
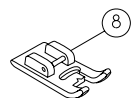
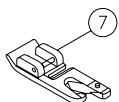
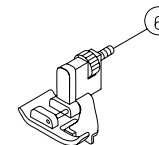
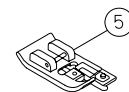
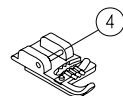
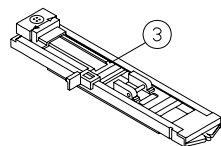
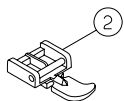
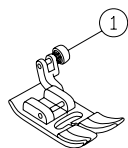
No.	Part No.	Description
1	D3B0613002	BH lever plate
2	D3A0473000	BH lever crank spring
3	D3A0453000	BH movement crank
4	008826009	White light lamp complete
5	004830016	Adjusting nut (M4)
6	004300306	Washer (5.4×10×0.9)
7	D3A0443003	BH lever crank
8	003010036	E-Ring (ETW-3)
9	008299000	Photo sensor complete
10	E1A1493002	BH lever
11	E4A6003210	BH lever button
12	D3A0563000	Motor cushion
13	D3A0573000	Motor fixed bushing
14	004300676	Washer (3.2×8×0.8)
15	004230126 *	Set screw (M3×8)
16	008598210	Receptacle holder
17	008604000	Controller receptacle
18	004230513	Set screw (M3×3)
19	D3A0543000	Motor wheel
20	004240106 *	Set screw (M4×8A)
21	004220142	Set screw (M2.5×6)
22	008669000	Trance former(PT-2841)230V
23	001496409	Foot controller (C-9000)
24	D3B0933210	LED holder
25	004230702	Set screw (M3×5A)
26	D3B0343210	Pressure adjusting button
27	001040309	MG Motor complete (RS775SH) 12V
28	004230076 *	Set screw (M3×5A)
29	D3A0533006	Motor bracket
30	002531708	Switch receptacle ass'y (230V)
31	D3A0603000	Trance former cover (1)
32	D3A0613000	Trance former cover (2)
33	004241156 *	Set screw (M4×50)
34	004240146 *	Set screw (M4×15B)
35	008666000	Mg motor leading wire complete

No.	Part No.	Description
36	004250086 *	Set screw (M5×12)
37	004600296	Spring washer (5.1×9.2×1.3)
38	E1A1483003	BH spring plate
39	004230286	Set screw (M3×8)
40	003010043	E-Ring (ETW-4)
41	002027129	Cord clip
42	002549129	Cord clip
43	D3A0933003	Belt adjusting plate
44	D3A0935000	Belt adjusting plate complete
45	H12323000	Belt adjusting plate pulley
46	004300306	Washer(5.4×10×0.9)
47	003041605	Spring pin (ø1.6×5)
48	E4G0213003	Presser bar spring holder plate
49	E4G0223003	Pressure plate crank
50	004300713	Washer (5×10×0.2)
51	E4G0233006	Pressure plate
52	003010046	E-Ring (ETW-4)
53	YTA0163000	Micro switch set
54	008692000	Micro switch(B/H)
55	004220152	Set screw ((M2×10 B)
56	D3A0923000	Insulating sleev
57	008D3B0013	Safety wire complete
58	004230076	Set screw ((M3×5A)
59	002598308	MG Motor complete
60	001040308	MG Motor complete

***means: These spare parts are not supplied individually, but can be obtained by minimum quantity at 300 pcs.

Standard accessories

F



No.	Part No.	Description
1	006186008	All purpose foot
2	006905008	Zipper foot (I)
3	D3B1524000	Buttonhole foot
4	006813008	Cording foot
5	006907008	Overcastting foot (E)
6	006904008	Blind hem foot (F)
7	006900008	Hemmer foot (K)
8	006172008	Satin stitch foot
9	006916008	Quilting foot
10	006016008	Darning /Embroidery foot
11	006917008	Gathering foot
12	006914008	Button sew on foot
13	006099008	Brush & seam ripper complete
14	R12373210	Spool holder (Large)
15	TA10943209	Spool holder (Small)
16	006008001	Seam guide
17	006084009	Bobbin
18	006012008	Large & small screw drive
19	006014148	Needle
20	006015009	Felt cushion
21	R60033210	Second spool pin
22	006020008	Twin needle
23	0061850081	Walking foot

NOTE: When you order any spare parts from us, please cooperate with us by writing.

(1)Section,Sequence No,and Parts NO.

(2) Name of parts

(3) Voltage,if necessary

(4)Others,if any

A210D3B34
AUG ,22 '07

***means: These spare parts are not supplied individually,but can be obtained by minimum quantity at 300 pcs.