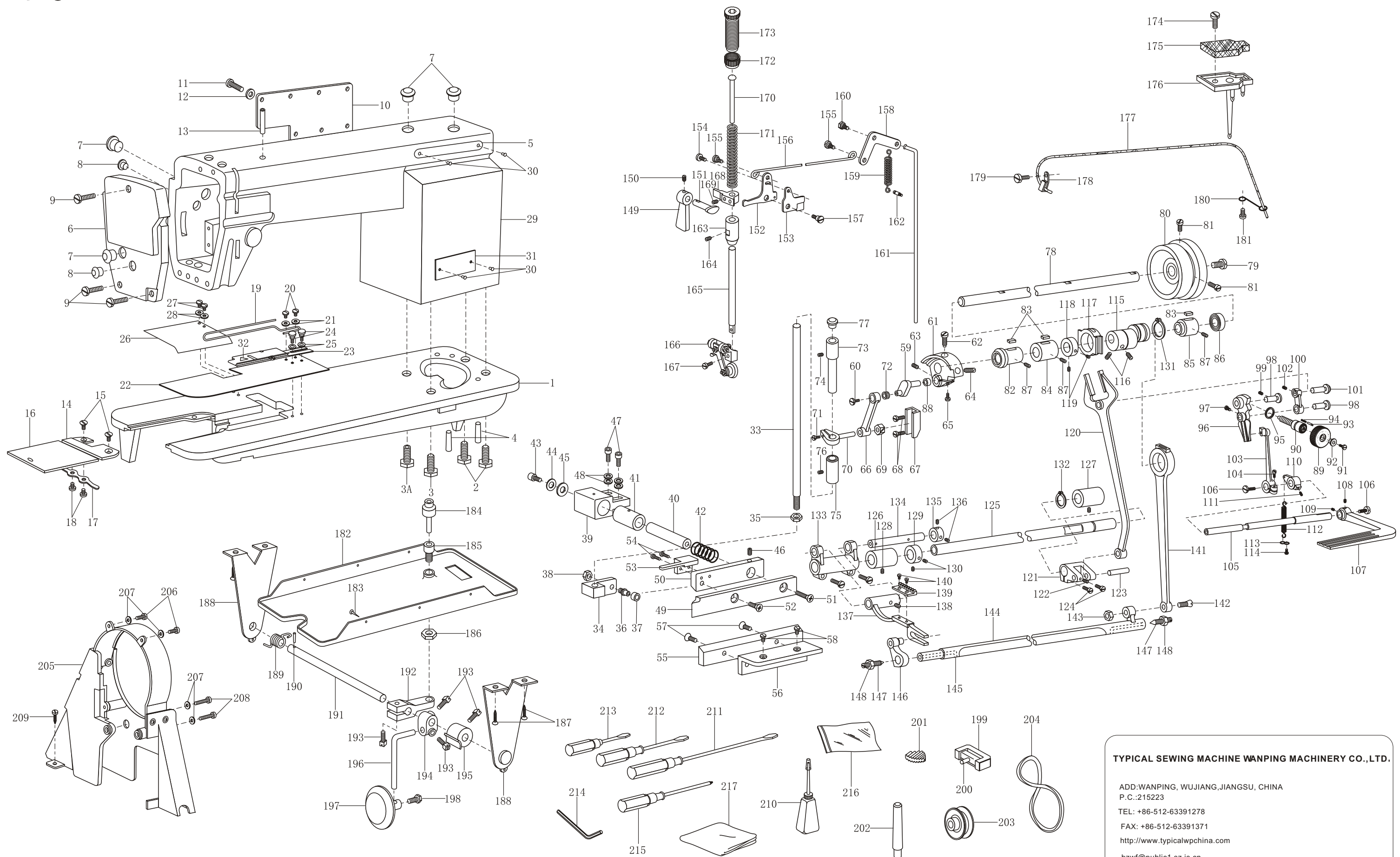




標準
TYPICAL

KT-1 LEATHER STRIP CUTTING MACHINE



TYPICAL SEWING MACHINE WANPING MACHINERY CO., LTD.

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No	Parts No	Name	Qty	Remarks
1	59WF1-001	Bed	1	
2		Screw	2	M10×28 GB30-76
3		Screw	1	M12×38 GB30-76
3A		Screw	1	M12×38 GB30-76改
4		Pin	2	M6×30 GB117-76
5	16WF2-053	Brand label	1	
6	22T1-003C1	Face plate	1	
7	22T1-003C3	Rubber plug	1	φ 19
8	22T1-03C4	Rubber plug	1	φ 11.8
9	22T1-004	Screw	3	SM11/64″×40/10
10	22T1-005D1	Back cover	1	
11	22T1-006	Screw	8	SM11/64″×40/9
12	22T1-007	Washer	8	
13	33T4-004	Oil pipe	1	
14	59WF1-002	Needle plate	1	
15	22T1-020	Screw	2	SM11/64″×40/4.5
16	20T1-013F1	Slide plate	1	
17	20T1-013F2	Slide plate spring	1	
18	20T1-013F3	Screw	2	SM3/32″×56/2.5
19	59WF1-003	finger guard	1	
20	1WF1-026	Screw	2	SM9/64″×40/4.5
21		Washer	2	SM96-85-3
22	59WF1-004	Cutter guard (front)	1	
23	59WF1-005	Feed assembly	1	
24	59WF1-006	Screw	2	SM9/64″×40/8.4
25		Washer	2	GB96-85-3
26	59WF1-007	Cutter guard (rear)	1	
27	13WF6-024	Screw	2	SM9/64″×40/6
28		Washer	2	GB97.1-85-3
29	59WF1-008	Casting	1	
30		Rivet	4	φ 2.5×5 GB827-86
31	59WF1-009	Model brand	1	
32	59WF1-010	Warning label	1	
33	58WF2-001	Needle bar	1	
34	59WF2-002A	Connecting block	1	
35	17WF3-026	Nut	1	SM9/32″×28
36	59WF2-003B	Roller shaft	1	
37	59WF2-002C	Roller	1	
38	16WF3-006	Nut	1	SM7/32″×32
39	59WF2-003A	Positioning block	1	
40	59WF2-003B	Shaft	1	
41	59WF2-003C	Bushing	1	
42	59WF2-003D	Spring	1	
43	13WF3-018	Screw	1	M4×0.7/10
44		Washer (small)	1	GB97.1-85-4
45		Washer (big)	1	GB96-85-5
46	13WF3-062	Screw	1	M4×0.7/5
47		Screw	2	M5×0.8/20 GB70-85
48		Washer	4	GB95-85-5
49	59WF2-003E	Moving cutter	1	
50	59WF2-003F	Block	1	
51	59WF2-003H	Screw (long)	1	GB819-85 M5/16
52	59WF2-003I	Screw (short)	1	GB819-85 M5/10
53	59WF2-003G	Retaining plate	1	
54		Screw	2	M3×0.5/8 GB70-85
55	59WF2-004A	Fix cutter	1	
56	59WF2-004B	Block	1	
57	59WF2-003I	Screw	2	GB819-85 M5/10
58	21WF2-038	Screw	2	SM9/64″×40/7.8
59	59WF2-005	Thread take-up crank	1	
60	22T2-001A6	Screw (left turning)	1	SM9/64″×40/4
61	33T1-006C1	Needle bar crank	1	
62		Screw	1	SM9/32″×28/14
63	22T2-005B3	Screw	1	SM1/4″×40/7
64	33T1-006C2	Screw	1	SM9/32″×28/18
65	33T1-006C3	Screw	1	SM1/4″×40/10.5
66	33T1-014	Needle bar link	1	
67	33T1-012	Block retainer	1	
68	22T2-019	Screw	2	SM11/64″ ×40/8
69	33T1-013	Block	1	
70	22T2-001A8	Needle bar connector	1	
71	22T2-001A9	Screw	1	SM9/64″×40/6
72	19242/8	Needle bearing	1	8×12×8
73	22T2-008	Needle bar bush (upper)	1	
74	J0.0.35	Screw	1	SM15/64″×28/4.5
75	34T1-001	Needle bar bush (lower)	1	
76	22T2-013	Screw	1	SM11/64″×40/2.7
77	22T2-011	Rubber plug	1	
78	33T1-008	Upper shaft	1	
79	22T3-008	Screw	1	SM5/16″×24/12
80	33T1-024	Hand wheel	1	
81	22T3-007C2	Screw	2	SM15/64″×28/15
82	33T1-007D1	Upper shaft bush (front)	1	
83	33T1-007D2	Oil felt	3	
84	33T1-009E1	Upper shaft bush (middle)	1	
85	33T1-011G1	Upper shaft bush (rear)	1	
86	22T3-006F	Oil seal assembly)	1	
87	J0.0.40	Screw	3	SM15/64″×28/10
88	59WF2-006	Collar	1	
89	33T2-012	Stitch dial	1	
90	33T2-011	Screw bar	1	

No	Parts No	Name	Qty	Remarks
91	22T5-006C3	Screw	1	
92	22T5-007	Collar	1	
93	22T5-008	Stopper pin	1	
94	22T5-009	Spring	1	
95		0-rubber ring	1	14×2.4
96	36T2-022	Stitch length lever	1	
97	17T5-010	Screw	1	SM1/4″×40/9
98	33T2-024-A	Hinge shaft	2	
99	J0.0.81	Screw	1	SM15/64″×28/7.5
100	33T2-025-A	Stitch length link	1	
101	33T2-026-A	Pin	1	
102	22T2-005B3	Screw	1	SM1/4″×40/7
103	33T2-019C	Reverse feed lever asm.	1	
104	22T6-001A1b	Screw	1	SM3/16″×28/12
105	33T2-020	Shaft	1	
106	17T5-019	Screw	2	SM3/16″×32/10
107	17T5-015	Reverse feed lever	1	
108	17T5-017	Screw	1	SM15/64″×28/8
109	17T5-016	Screw	1	SM15/64″×28/6.5
110	33T2-021	Reset crank	1	
111	6A6-08A	Screw	1	SM1/4″×40/12
112	33T2-022	Spring	1	
113	33T2-023	Hook	1	
114	22T1-006	Screw	1	SM11/64″×40/9
115	33T2-014-A	Feed cam	1	
116	22T1-013	Screw	2	SM15/64″×28/8
117	22T3-009D1a2	Feed fork block asm.	1	
118	22T3-002B1	Collar	1	
119	22T3-002B2	Screw	2	SM1/4″×40/4
120	33T2-017-A	Feed fork	1	
121	33T2-009-A	feed crank	1	
122		Screw	1	SM11/64″×40/4.5
123	33T2-010	Feed crank pin	1	
124	J0.0.71	Screw	2	SM3/16″×28/15
125	33T2-008-A	Feed shaft	1	
126	33T2-028-A	Feed shaft bush (front)	1	
127	33T2-027-A	Feed shaft bush (rear)	1	
128	J0.0.81	Screw	2	SM15/64″×28/7.5
129	22T3-002B1	Collar	1	
130	22T3-002B3	Screw	2	SM1/4″×40/7
131		Retainer	1	GB894.1-86-20
132		Retainer	1	GB894.1-86-14
133	33T2-029-A	Feed crank (front)	1	
134	33T2-006	Feed dog supporter shaft	1	
135	33T2-007	Collar	1	
136	22T1-012F8	Screw	2	SM9/64″×40/6
137	33T2-005	Feed dog supporter	1	
138		Screw	2	SM11/64″×40/4.5
139	59WF4-001	Feed dog	1	
140	J0.0.51	Screw	2	SM1/8″×40/5.5
141	33T2-018B-A	Link	1	
142	17T4-002	Screw	1	
143	J0.0.63	Nut	1	SM9/32″×28
144	33T2-001	Feed dog driving shaft	1	
145		Oil wick	2	Cotton L=35
146	33T2-004A	Feed dog driving crank	1	
147	33T2-002	Screw	2	SM3/8″×28/31
148	33T2-003	Nut	2	
149	33T3-003	Presser foot lifting bar	1	
150	22T7-001A	Screw	1	SM11/64″×40/6
151	33T3-004	Presser bar lifting cam	1	
152	22T7-004B1a	Knee lifting lever(left)	1	
153	22T7-004B1b	Thread releasing cam	1	
154	22T7-004B1c	Screw	1	SM11/64″×40/6.5
155	22T7-004B2	Screw	2	SM3/16″×28/7
156	22T7-004B3	Knee lifting bar	1	
157	22T7-005A	Screw	1	SM15/64″×28/13
158	22T7-007C1	Knee lifting lever(right)	1	
159	22T7-007C2	Spring	1	
160	22T7-005	Screw	1	SM15/64″ ×28/10
161	33T3-001	Knee lifting link	1	
162	22T7-008	Spring pin	1	
163	34T3-305	Presser bar bushing	1	
164	22T2-013	Screw	1	
165	22T7-010	Presser bar	1	
166	22T7-011D1	Presser bar guide bracket	1	
167		Screw	1	SM15/64″×28/8
168	22T7-012	Crank	1	
169	33T3-002	Spring	1	
170	22T7-014E2	Nut	1	
171	22T7-014E1	Screw	1	
172	22T7-015	Screw	1	SM9/64″×40/11
173	59WF5-001	Roller presser foot	1	
174	33T4-005B2	Screw	1	SM11/64″×40/16
175	33T4-005B3	Felt	1	
176	33T4-005B1	Oil pot	1	
177		Oilwick	1	Wool
178	22T8-016	Oilwick clamp	1	
179	22T2-004	Screw	1	SM11/64″×40/5.5
180	33T4-010	Oil wick hook	1	
181	22T2-004	Screw	1	SM11/64″×40/5.5

No	Parts No	Name	Qty	Remarks
182	33T5-001	Oil pan	1	
183		Bolt	10	L22
184	33T5-003	Knee lifting rod	1	
185	33T5-004	Bushng	1	
186		Nut	1	M12×1 GB6172-86
187		Screw	4	ST4.8×25 GB5284-85
188	33T5-005	Knee lifter base	2	
189	33T5-006	Spring	1	
190		Pin	1	Pin 3×12 GB119-88
191	33T5-007B1	Knee lifter shaft	1	
192	33T5-002	Knee lifter crank	1	
193		Screw	4	M8×12 GB821-88
194	33T5-008	Knee press mounting arm	1	
195	33T5-011E1	Knee lifter positioner	1	
196	33T5-009	Knee press rod	1	
197	33T5-010F	Knee press asm.	1	
198		Screw	1	M6×10 GB5782-86
199	33TF-003	Cushion	2	
200	33TF-002	Hinge	2	
201	33TF-004	Pad	4	
202	1KT5-007	machine head supporter	1	
203		Motor pulley	1	
204	7F-001	V-belt	1	
205		Belt guard	1	
206	4F-004	Screw(small)	2	M4×8 GB67-85
207	4F-011	Washer	4	
208	4F-005	Screw(big)	2	M5×12 GB67-85
209		Screw	2	ST4.8×19 GB5282-85
210	33TF-011	Oil pot	1	
211	33TF-012	Screw driver(big)	1	
212	33TF-013	Screw driver(middle)	1	
213	33TF-014	Screw driver(small)	1	
214	1F-011	Wrench	1	S=3mm
215	35WF6-002	Screw driver	1	
216	33TF-010	Parts bag	1	
217	22T9-018	machine head cover	1	

OPERATION INSTRUCTION

1.INTRUCTION

Typical brandKT-1 leatherstrip cutting machine is a modified product onthe base of general lockstitcher, its working principle is similar to scissorsand it can replace traditional strip cutting process by hand, it not only reduces working intension and improves the working efficiency, but also assures the quality.

It is suitable for strip cutting of leather goods, such as garments, bags, shoes, etc.

2. SPECIFICATIONS

MAX. SPEED	500p.m
CUTTING WIDTH	2~5mm
MAX STRIP CUTTINGLENGHT	60mm
STRIP CUTTING THICKNESS	2mm
NEEDLE BAR STROKE	23mm
CLEARANCE UNDER PRESSERFOOT	6.5mm(BY HAND)

10.OPERATION INSTRUCTION

- (1). It has a stable feed assembly (No. 23) which can be adjusted according to the width of materials.
- (2).The strip width can be adjusted by stitch dial (No. 89).
- (3). Please pull the materials after cutting because of the limit of machine bed.
- (4). Please fill the oil in the upper shaft front bushing pipe (No. 13) and oil pot (No.176) before running.