

PARTS CATALOGUE

FOR

MODEL B347 (STAR10, PS-1250)

**B348 (STAR15, 20)
(MYSTAR15
PS-1800)**

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	XA0396-051	Rear cover	28	X59872-051	Accessory table
2	X59862-051	Thread guide assembly	29	X59873-051	Foot cover
3	X59864-051	Bobbin presser	30	X57300-051	Screw
4	052301-606	Screw	31	053400-806	Screw
5	021300-106	Nut	32	X59874-050	Base cover
6	X59053-051	Spool pin	33	X57908-051	Screw
7	X59054-051	Spool pin shaft	34	XA0330-052	Switch cover
8	X53252-051	Bobbin winder thread guide assembly	35	XA0521-052	Accessory table lid
9	U12017-051	Screw	36	X52769-552	Machine cover
10	021300-106	Nut	37	X52762-051	Medallion
11	138433-051	Screw	38	X59877-051	Upper shaft assembly
12	X59865-051	Screw	39	X59879-051	Pulley
13	052401-406	Screw	40	X54013-051	Screw
14	053400-806	Screw	41	123006-051	Screw
15	XA0352-051	Face plate assembly	42	X57907-051	Bushing presser
16	XA1490-051	Face plate assembly (U.K.)	43	X57908-051	Screw
17	X56033-001	Thread cutter	44	X56819-051	Belt
18	XA0199-051	Stop ring	45	XA0523-051	Tension pulley
19	052401-406	Screw	46	X55609-051	Screw
	XA0395-051	Front cover (PS-1250)	47	X59955-051	Needle bar supporter assembly
	XA0395-053	Front cover (PS-1800)		X59890-051	Needle bar supporter assembly (Needle threader type)
	XA0395-054	Front cover (STAR10)	48	X57984-051	Screw
	XA0395-055	Front cover (STAR15)	49	X59980-051	Needle bar supporter stud
	XA0395-057	Front cover (STAR20)	50	014400-432	Screw
20	XA0395-056	Front cover (MYSTAR15)	51	X59893-051	Needle bar
	X59870-064	Decoration plate (B347)	52	X50109-050	Needle bar thread guide
21	X59870-062	Decoration plate (B348)	53	X53053-052	Screw
	X59871-054	Pattern indicator plate (B347)	54	125161-080	Needle guide plate
22	XA1202-051	Pattern indicator plate (B348)	55	129627-051	Needle clamp
	X50223-051	Spring	56	131226-051	Needle clamp screw
23	146200-051	Stop ring	57	X52882-150	Thread positioner
24	X59101-051	Carrying handle	58	014400-432	Screw
25	X55942-150	Rubber cushion	59	X59894-051	Needle bar crank rod assembly
26	X56474-051	Spacer	60	014680-432	Screw
27	X57908-051	Screw			

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61	100507-050	Metal plate	95	XA0333-051	Needle plate
62	X50476-051	Spring	96	X55860-351	Inner rotary hook presser
63	X55904-051	Needle bar crank	97	061300-416	Screw
64	132051-052	Screw	98	X50657-051	Sticker
65	X54817-102	Hook assembly	99	137727-051	Slide plate
66	100028-014	Needle	100	X52651-151	Thread take-up lever assembly
	117914-114	Needle (Germany)	101	X52640-151	Thread take-up lever stud
67	X51926-051	Stud shaft	102	048050-346	Stop ring
68	048025-346	Stop ring	103	X51879-151	Shaft presser
69	X51927-050	Needle bar supporter arm	104	062400-816	Screw
70	014400-432	Screw	105	X54301-052	Presser bar
71	X59952-051	Spring	106	X57914-151	Presser bar spring
72	X56851-051	Nut	107	X57915-051	Presser bar guide bracket
73	014401-032	Screw	108	X52760-051	Screw
74	X59896-051	Needle plate assembly	109	X51943-151	Presser foot lifter
75	X59897-051	Needle plate	110	X51944-051	Presser foot lifter stud
76	X57415-251	Inner rotary hook presser	111	X57913-051	Screw
77	X56026-051	Sliding button	112	X52653-151	Tension release plate C
78	X57416-051	Sliding button supporting plate	113	120454-051	Stop ring
79	060260-316	Screw	114	X51946-051	Spring
80	X57826-051	Thread cutter cover assembly	115	120454-051	Stop ring
81	X56029-051	Spring	116	138134-051	Presser foot holder assembly
82	060260-316	Screw	117	X51953-051	Zigzag presser foot
83	X56033-051	Thread cutter	118	132730-151	Screw
84	X56828-151	Needle plate cover	119	X59900-051	Feed connecting rod
85	X50487-051	Screw	120	X59905-051	Spring
86	XA1243-051	Face plate positioning plate	121	X51946-051	Spring
87	X58475-051	BH lever assembly	122	120454-051	Stop ring
88	131428-051	BH lever plate	123	X59907-050	Horizontal feed shaft
89	048030-346	Stop ring	124	X59908-051	Horizontal feed arm
90	X52022-051	Spring	125	X54384-051	Nut
91	060300-616	Screw	126	X59255-051	Screw
92	021300-106	Nut	127	048060-346	Stop ring
93	X57908-051	Screw	128	X59915-051	Spring washer
94	XA0332-051	Needle plate assembly	129	048060-346	Stop ring

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130	X59911-051	Horizontal feed plate	165	X59928-051	Spring washer
131	060400-816	Screw	166	X59929-051	Washer
132	X59913-051	Feed bar assembly	167	X59930-050	BH adjusting lever
133	X59916-050	Vertical feed finger	168	138334-051	Stop ring
134	014400-432	Screw	169	X59931-050	Feed gear
135	X55713-051	Feed dog	170	X59932-050	Feed gear shaft
136	060300-516	Screw	171	060401-416	Screw
137	X59918-051	Feed bar shaft	172	X59933-051	Spring
138	048025-346	Stop ring	173	X59934-051	Bobbin winder assembly
139	014400-432	Screw	174	X59939-051	Spring
140	X54390-051	Taper point stud R	175	X57908-051	Screw
141	X57913-051	Screw	176	XA0624-051	Reverse sewing lever A assembly
142	X54391-150	Taper point stud L	177	X57950-051	Screw
143	062400-416	Screw	178	X56851-051	Nut
144	137734-051	Presser plate	179	XA1110-051	Spring
145	X57908-051	Screw	180	048030-346	Stop ring
146	X56613-051	Spring	181	120454-051	Stop ring
147	X54393-051	Spring	182	X59941-051	Reverse sewing button
148	XA1121-051	Spring	183	X59942-051	Reverse sewing lever B assembly
149	XA0030-051	Slide block	184	X59945-051	Spring
150	XA0029-051	Feed regulator assembly	185	XA1254-051	Lower shaft assembly
151	X59200-051	Screw	186	X52664-050	Lower shaft bushing
152	X56960-051	Nut	187	X51383-050	Washer
153	X59921-051	Spring	188	048060-346	Stop ring
154	014400-432	Screw	189	XA1138-051	Spring
155	138607-050	Washer	190	X52752-081	Lower shaft gear assembly
156	X53330-050	Washer	191	014400-632	Screw
157	X59923-051	Feed bracket plate	192	137767-151	Set collar
158	X59924-051	Feed dial gear	193	014400-432	Screw
159	014400-632	Screw	194	X57943-051	Bushing presser
160	X59925-051	Feed dial	195	X57908-051	Screw
161	X56839-051	Notched spring	196	X52487-051	Outer rotary hook assembly
162	060300-516	Screw	197	X57477-351	Inner rotary hook assembly
163	048040-346	Stop ring	198	137804-151	Outer rotary hook shaft
164	X59927-051	BH adjusting knob	199	X53183-051	Washer

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200	X54134-081	Inner rotary hook bracket	235	X59765-051	Spring washer
201	060400-616	Screw	236	X56863-051	Finger shaft
202	137805-051	Washer	237	XA0350-051	Z finger frame assembly
203	137976-081	Washer	238	X50559-050	Adjusting nut
204	014400-632	Screw	239	062301-006	Screw
205	136492-151	Bobbin	240	X59970-051	Z finger
206	XA0525-051	Zigzag dial	241	125322-051	Screw
207	120454-051	Stop ring	242	021670-102	Nut
208	XA1139-051	Zigzag gear lever	243	X59971-051	F finger frame
209	X59730-051	Collar	244	X59972-051	F finger
210	060400-616	Screw	245	120258-051	Screw
211	XA1140-051	Zigzag link	246	021670-102	Nut
212	X59741-051	Spring	247	X52053-051	BHF finger assembly
213	XA1141-051	Zigzag connecting rod assembly	248	X52058-051	Spring
214	X59735-051	Zigzag connecting rod roller	249	120258-051	Screw
215	048020-346	Stop ring	250	021670-102	Nut
216	X50559-050	Adjusting nut	251	X56868-051	BHZ finger
217	062301-006	Screw	252	137191-051	Stop ring
218	X52005-151	Spring	253	X54991-151	Release lever
219	X59959-051	BH stopper assembly	254	120258-051	Screw
220	X52176-051	BH adjusting plate	255	021670-102	Nut
221	130833-051	Adjusting nut	256	X52063-151	Release lever shaft
222	062670-812	Screw	257	X52064-051	Spring
223	X52030-051	Adjusting screw	258	048040-346	Stop ring
224	102571-056	Nut	259	X57485-051	Selecting lever holder assembly
225	X57908-051	Screw	260	X58058-051	Selecting cam assembly (B347)
226	X52027-051	BH change arm		X58057-051	Selecting cam assembly (B348)
227	060400-816	Screw	261	X59156-051	Indication gear assembly
228	X59963-051	BH change shaft	262	014400-632	Screw
229	X52029-051	Notched spring	263	X53330-050	Washer
230	X57451-051	Pattern cam assembly	264	X59154-051	Selecting dial
231	X59967-051	Pattern cam shaft	265	052401-406	Screw
232	128491-051	Washer	266	X59975-051	Selecting gear
233	048050-346	Stop ring	267	048050-346	Stop ring
234	X59743-051	Washer	268	X57908-051	Screw

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
269	X59977-051	Unit base B	301	X53169-050	Band
270	X59978-051	Unit base F assembly	302	X57064-051	Belt
271	021400-205	Nut	303	X55609-051	Screw
272	X56886-051	Spring	304	X59176-051	3P Socket body
273	X56887-051	Spring	305	X59177-051	3P Socket cover
274	X59741-051	Spring	306	021400-205	Nut
275	XA1173-051	Spring	307	052403-006	Screw
276	X57908-051	Screw	308	214808-050	Connector
277	X59982-051	Thread guard body	309	X59178-051	PW switch assembly (100-120V)
278	XA0083-051	Tension disc A		X59337-051	PW switch assembly (220-240V)
279	XA0084-051	Tension disc B	310	X57554-051	PW switch key-top
280	X52122-051	Tension releaser B	311	X53169-050	Band
281	X55842-051	Spring	312	138598-051	Socket pin
282	137881-051	Tension disc washer	313	XA1259-051	Motor complete (120V)
283	X50765-251	Thread tension control screw		XA1656-051	Motor complete (220V)
284	X50702-050	Spring washer		XA1495-051	Motor complete (230V)
285	109763-053	Washer		XA1618-051	Motor complete (240V)
286	X56975-051	Tention control unit	314	J00360-051	Foot controller complete (120V)
287	012400-432	Screw		J00016-051	Foot controller complete (220-240V)
288	X59984-051	Tension dial shaft		J00492-051	Foot controller complete (U.K.)
289	X57001-051	Notched spring		J00921-051	Foot controller complete (Australia, New Zealand)
290	062300-416	Screw	315	X59370-051	Zipper foot
291	X59985-052	Tension dial	316	X59372-051	Blind stitch foot (option)
292	X52646-051	Thread take-up spring	317	X51205-102	Button hole foot
293	X59986-051	Thread guard cover	318	X57117-051	Needle pack (regular single needle No.14 3 pcs.)
294	X59987-050	Thread guard wire	319	X57521-001	Twin needle (1 pc.)
295	060300-516	Screw	320	X53189-001	Transparent foot (option)
296	X52485-050	Spring stopper	321	X59375-051	Button sewing foot
297	060400-816	Screw	322	136492-151	Bobbin
298	XA1256-051	Lamp socket assembly (100-120V)	323	X54243-001	Ripper
	XA1470-051	Lamp socket assembly (220-240V)	324	X59476-051	Brush
299	X57984-051	Screw (120V)	325	X60687-050	Polyethylene bag
	X57908-051	Screw (220-240V)	326	130920-051	Extra spool pin
300	X53061-050	Sew-light bulb (120V)	327	130012-053	Spool holder (large)
	205336-050	Sew-light bulb (220-240V)	328	XA1363-051	Bag

REF. NO.	PARTS NO.	PARTS NAME
329	130013-053	Spool holder (small)
330	X55467-051	Screwdriver
331	X59371-051	Narrow-hemmer foot (option)
332	X53984-051	Dust cover
333	X60791-051	Carton (PS-1250)
	X60348-057	Carton (PS-1800)
	X60348-063	Carton (STAR10 Hard case type)
	X60791-053	Carton (STAR15)
	X60348-064	Carton (STAR20 Hard case type)
	X60791-056	Carton (STAR20)
	X60791-054	Carton (MYSTAR15)
	X60791-055	Carton (STAR10)
334	X60631-050	Under case foam packing
335	X60632-050	Front head foam packing
336	X60633-050	Back head foam packing
337	X60018-050	Left case foam packing
338	X60019-050	Right case foam packing
339	X60776-050	Case foam packing
340	X60726-050	Foot controller box
341	163400-050	Polyethylene bag
342	X60708-050	Top foam packing
343	X60709-050	Bottom foam packing
344	X60436-050	Pad

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MYSTAR15
PS-1800
T5020050
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