



Piuma

The experts choice for extra soft seams

In counts 140 | 160



This continuous polyester thread made from texturised microfibres is ideally suited to overlock, overedging and safety seams in underwear. It is hardwearing, soft, barely noticeable on the skin and may be used both in the needle and the looper

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Piuma 140 | 160

100 % Polyester - "Microfibre", Texturised Sewing Thread

	Piuma 140	Piuma 160
Applications	For overlock seams, seam covering and safety seams.	For overlock seams and seam covering.
Advantages	Extra fine, barely noticeable on the skin. No pressure marks. Soft feel. Hard-wearing/durable. May be used as needle and looper thread. Needle/looper thread colour compatibility. Simple production control.	
Make-up		
Size	10.000 m	5.000 m
Shade range	Shade card Piuma	
Needle size	NM 75 – 100 /11–16	NM 70 – 80 /10 – 12
Technology		
Count	No./Tkt. 140 – dtex 220(1) – tex 22	No./Tkt. 160 – dtex 190(1) – tex 19
Average breaking strength	950 cN	700 cN
Fastness		
Fastness to water	4 and better	
in accordance with DIN 54006		
Fastness to perspiration	4 and better	
in accordance with DIN 54020		
Fastness to rubbing	4 and better	
in accordance with DIN 54021		
Fastness to organic solvents	4 and better	
in accordance with DIN 54023		
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