



Skala

The experts choice for blindstitch seams

In counts 200 | 240 | 360



These continuous polyester threads are ideal for blindstitching and felling and for overlocking seams in lightweight fabrics. They are semi-transparent which makes them a highly compatible with other colours thus eliminating the need for frequent colour changes.

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Skala 200 | 240 | 360

100 % Polyester - Fine Thread

	Skala 200	Skala 240	Skala 360
Applications	For finishing seams, closing seams on overlock machines, safety seams, blindstitching and felling.	For finishing seams, closing seams on overlock machines, safety seams, blindstitching and felling.	For fine overlock and safety seams.
Advantages	Semi-transparent; high colour matching; cost savings due to less colour changes. No pressing marks when ironing light fabrics. Very good sewability.		
Make-up			
Size	10.000 m, 20.000 m	5.000 m, 10.000 m, 20.000 m	20.000 m
Shade range	Shade card Tera / Skala	Shade card Tera / Skala	Shade card Tera / Skala
Needle size	NM 60 – 80 / 8 – 12	NM 60 – 80 / 8 – 12	NM 60 – 70 / 8 – 10
Technology			
Count	No./Tkt. 200 – dtex 150(1) – tex 15	No./Tkt. 240 – dtex 120(1) – tex 12	No./Tkt. 360 – dtex 80 (1) – tex 8
Average breaking strength	1.000 cN	800 cN	500 cN
Average breaking extension	20 %	20 %	20 %
Boiling shrinkage	below 1 %		
Thermal shrinkage	below 1,5 %		
Fastness			
Fastness to water	3 and better		
in accordance with DIN 54006			
Fastness to perspiration	3 and better		
in accordance with DIN 54020			
Fastness to rubbing	3 and better		
in accordance with DIN 54021			
Fastness to organic solvents	3 and better		
in accordance with DIN 54023			
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