Shoes and leather

The expert for extra strong seams

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Gütermann

Grand entrance

The expert for seams on women's, men's, sports shoes and walking boots

GÜTERMANN SUPPLIES THE RIGHT THREAD FOR EVERY SHOE TYPE – WHETHER HIGH-HEELED PUMPS OR ELEGANT MEN'S SHOES, STRAPPY SANDALS OR SLIPPERS, SPORTS SHOES, CASUAL SHOES OR WALKING BOOTS. DEPENDING ON THE DESIRED SEAM EFFECT, THE CHOICE OF THREAD CAN RANGE FROM VERY FINE TO A HEAVIER QUALITY. WHATEVER THE CASE, THE SEAM WILL BE EXTREMELY DURABLE AND HARD-WEARING. EACH THREAD IS AN EXPERT IN ITS OWN FIELD, AND A GUARANTEE FOR SMOOTH PRODUCTION.

Small picture: Elegant to the tips of your toes – a fine decorative seam on men's shoes.

Women's shoes

Beautiful and elegant – that's what women's shoes should be. If you are still looking for the ideal thread for subtle decorative seams on shoes, you have come to the right place – to Gütermann. Because our abrasion-resistant, continuous filament polyester thread with ideal sewing properties gives women's shoes a special elegance. It achieves perfect results in sewing – even with fine needles and a very high stitch density, all without deflecting the needle or perforating the leather. For more casual women's shoes, Gütermann offers the alternative of a more robust thread, with high strength and abrasion resistance.

The Gütermann solutions:
- Tera 80 for subtle decorative seams on elegant women's shoes
- Tera 60 for more casual shoes

Men's shoes

How would you like your decorative seams? Elegant, distinct, clearly visible? Gütermann makes them simple but captivatingly masculine. For more elegant men's shoes, less heavier threads can be used. Thanks to their special lubricant finish, that gives impressively good sewing results, with a high extension at breakage and superb abrasion resistance makes them a guarantee for durable and hard-wearing seams.

The Gütermann solutions:
- Tera 60 for elegant men's shoes
- Tera 40 for a pronounced seam effect
- Tera 20 for a clearly visible seam effect

Highly valued by specialists

Are you looking for long-fibre sewing threads and core spun threads with a good handle on their surface? If so, we can help. Our threads are highly valued by specialists. Used as looper threads, they improve sewing reliability significantly for double chain stitch operations. Used as a bobbin thread for lockstitch, on the other hand, they guarantee even formation of the stitches, thus compensating for the effects of varying sewing speeds. The range of Gütermann threads is rounded out by polyamide threads that guarantee optimum sewing strength.

The Gütermann solutions:
- Gütermann A 302 – No. 100 and Gütermann A 382 – No. 80, core spun threads made of 100 % polyester with a good surface handle
- Mara as an upper thread in sizes 30, 15 and 8, long-fibre polyester sewing threads with a good surface handle for a subtle seam effect
- Zwilon and Zwibond, continuous filament polyamide in different sizes for optimum sewing strength

Sports shoes

Looking for something more durable? The stress and strain that is placed on sport shoes today is of primary importance. Performance, technical improvements in Design and even environmental demands affect during production and in the finished product. Our continuous filament polyamide threads Zwilon and Zwibond meet these demands. Zwilon is a more conventional thread, while Zwibond has a unique internal bonding, making it suitable for use on the most demanding machines.

The Gütermann solutions:
- Zwilon/Zwibond in sizes 40, 30, 20 and 13, depending on the required decorative effect

Walking boots

Being steady on your feet, whatever the ground conditions, calls for shoes that can take a lot of rough treatment. Gütermann supplies particularly hard-wearing continuous filament polyester thread perfect for the assembly seams on walking boots that are placed under a great deal of strain.

The Gütermann solutions:
- Tera 40 or Tera 30 for all purposes
- Tera 20 as an alternative for a more pronounced seam effect
- Tera 11 as a coarse decorative thread for special sewing machines

Real leather

The expert for seams on leather goods

LEATHER NEEDS VERY SPECIAL TREATMENT DURING HANDLING AND PROCESSING. THEREFORE IT MAKES SENSE TO COMPLIMENT, WITH THE WIDE RANGE OF THREADS BY GÜTERMANN. THAT IS BECAUSE THE RANGE COVERS A GREAT DIVERSITY OF LEATHER SEWING TASKS – FROM LEATHER COATS AND JACKETS TO BAGS AND ACCESSORIES, AND EVEN LEATHER COVERS FOR UPHOLSTERED FURNITURE.

Coats and jackets

If you manufacture outerwear made of leather or other materials similar to leather on heavy sewing machines, you know how important it is to match the needle with the thread size. Gütermann offers special absolutely knot-free sewing threads for this purpose. They are made of long-staple polyester and have excellent sewing properties. Ideally suited for assembly, closing, and topstitching seams, they can be selected to create seams with a more subtle or more rustic decorative effect. Core spun threads by Gütermann are also ideal for work on linings.

The Gütermann solutions:

- Mara 70 for assembly and closing seams and subtle decorative seams on lighter-weight leather and for working buttonholes
- Mara 30 for topstitching and button holes (looper thread)
- Mara 50 as needle and bobbin threads for assembly seams and for working button holes
- Mara 11 for especially rustic-looking decorative seams
- Gütermann A 192 – No. 150 for lining work on light safety-stitch seam machines
- Gütermann A 282 M – No. 120 and Gütermann A 302 – No. 100 for lining work on heavier safety-stitch machines

Small pictures, top: combining function and decoration – on leather, the decorative seam makes an eye-catching feature and the threads by Gütermann become a design element.

Bags and accessories

What do you expect of a seam? You want it to be long lasting and look good. Particularly on suitcases, backpacks, briefcases, handbags, key cases, wallets and all the other accessories made of leather? – also important, the thread should perform well in production. Gütermann threads for sewing leather can do all this: they offer a durable and attractive seam, have excellent sewing properties and are extremely reliable for use on all machines.

The Gütermann solutions:
- Tera in different thread sizes for high seam strength and decorative seams with a subtle or more pronounced effect
- Mara special sewing threads in sizes 30, 15, 11 and 8 for rustic, rough and characteristic decorative seams
- Zwilon and Zwibond polyamide threads in different sizes for particularly strong and durable seams

Upholstered furniture

Do you think, as we do, that upholstery with leather covers like armchairs and sofas is the highest quality furniture available? Is quality workmanship a “must” for you, and do you think excellent working materials are essential? Then you should choose the thread experts by Gütermann. They are your guarantee for seams that last and look good longer. For example, the Tera range of threads can be used for whatever decorative effect you can possibly imaging. As bobbin threads, the Gütermann core spun threads are particularly highly valued – with their good surface handle, they produce an even seam appearance even at very different sewing speeds.

The Gütermann solutions:
- Tera 60, Tera 40 and Tera 20 for decorative effects on saddle stitch seams
- Alternatively, the very hard-wearing polyamide 6.6 sewing threads Zwilon/Zwibond in sizes 40, 20, 13 and 10
- Gütermann A 382 – No. 80 and Gütermann A 782 – No. 40, core spun threads as bobbin threads
- Gütermann A 782 – No. 40 as an alternative for assembly and closing seams
- Mara 30, 15 and 11 as an alternative for decorative seams with a natural fibre effect

Large picture: a leather sofa is attractive – and hard-wearing. And that is exactly what its seams should be.

Small picture: classic, simple design in particular often conceals seams that give shape and hold it.

Gütermann solutions at a glance

Threads for decorative seams ranging from elegant to characteristic, polyester or polyamide continuous filament threads in all sizes – Gütermann has them all. In far more colours than usual. Take a look yourself – you are bound to be impressed by the diversity of our product range.

Women's shoes	Work	Gütermann solution
classic	subtle decorative seam	Tera 80 – No./Tkt. 80 (tex 35)
casual	alternative	Tera 60 – No./Tkt. 60 (tex 50)

Men's shoes	Work	Gütermann solution
classic	elegant	Tera 60 – No./Tkt. 60 (tex 50)
	pronounced seam effect	Tera 40 – No./Tkt. 40 (tex 75)
	Clearly visible seam effect	Tera 20 – No./Tkt. 20 (tex 150)

Sports shoes	Work	Gütermann solution
	Depends on decorative effect	Zwilon/Zwibond in sizes: 40 – No./Tkt. 40 (tex 75) 30 – No./Tkt. 30 (tex 100) 20 – No./Tkt. 20 (tex 150) 13 – No./Tkt. 13 (tex 230)

Walking boots	Work	Gütermann solution
	All sewing work	Tera 40 – No./Tkt. 40 (tex 75) Tera 30 – No./Tkt. 30 (tex 100)
	pronounced seam effect	Tera 20 – No./Tkt. 20 (tex 150)
	Coarse decorative thread	Tera 10 – No./Tkt. 10 (tex 290)

Leather jackets/ coats	Work	Gütermann solution
	Assembly, closing and decorative seams	Mara 70 – No./Tkt. 70 (tex 40) Mara 50 – No./Tkt. 50 (tex 60) Mara 30 – No./Tkt. 30 (tex 100)
	buttonhole work	Mara 70 – No./Tkt. 70 (tex 40) Mara 30 – No./Tkt. 30 (tex 100)
	rustic decorative seams	Mara 11 – No./Tkt. 11 (tex 265)
	Lining work	Gütermann A 192 – No./Tkt. 150 (tex 20) Gütermann A 282 M – No./Tkt. 120 (tex 25) Gütermann A 302 – No./Tkt. 100 (tex 30)

Bags & accessories	Work	Gütermann solution
	Assembly, closing and decorative seams	Tera 60 – No./Tkt. 60 (tex 50) Tera 40 – No./Tkt. 40 (tex 75) Tera 30 – No./Tkt. 30 (tex 100) Tera 20 – No./Tkt. 20 (tex 150) Tera 10 – No./Tkt. 10 (tex 290) Tera 08 – No./Tkt. 08 (tex 375)
	Decorative seams	Mara 30 – No./Tkt. 30 (tex 100) Mara 15 – No./Tkt. 15 (tex 200) Mara 11 – No./Tkt. 11 (tex 265) Mara 08 – No./Tkt. 08 (tex 400)
	Assembly, closing and saddle stitch seams	Zwilon 80 – No./Tkt. 80 (tex 35) Zwilon 60 – No./Tkt. 60 (tex 50) Zwilon 40 – No./Tkt. 40 (tex 75) Zwilon 30 – No./Tkt. 30 (tex 100) Zwilon 20 – No./Tkt. 20 (tex 150) Zwilon 13 – No./Tkt. 13 (tex 230) Zwilon 10 – No./Tkt. 10 (tex 300) Zwilon 8 – No./Tkt. 8 (tex 375)
	Assembly, closing and saddle stitch seams	Zwibond 60 – No./Tkt. 60 (tex 50) Zwibond 40 – No./Tkt. 40 (tex 75) Zwibond 30 – No./Tkt. 30 (tex 100) Zwibond 20 – No./Tkt. 20 (tex 150) Zwibond 13 – No./Tkt. 13 (tex 230) Zwibond 8 – No./Tkt. 8 (tex 375)

Leather covers	Work	Gütermann solution
	Assembly, closing and decorative seams	Tera 60 – No./Tkt. 60 (tex 50) Tera 40 – No./Tkt. 40 (tex 75) Tera 20 – No./Tkt. 20 (tex 150)
	alternative	Zwilon/Zwibond in den Stärken: 40 – No./Tkt. 40 (tex 75) 30 – No./Tkt. 30 (tex 100) 13 – No./Tkt. 13 (tex 230) 10 – No./Tkt. 10 (tex 300)
	Bobbin thread	Gütermann A 382 – No./Tkt. 80 (tex 40) Gütermann A 782 – No./Tkt. 40 (tex 75)
	Alternative for assembly closing and decorative seams	Gütermann A 782 – No./Tkt. 40 (tex 75)
	Alternative for decorative seams	Mara 30 – No./Tkt. 30 (tex 100) Mara 15 – No./Tkt. 15 (tex 200) Mara 11 – No./Tkt. 11 (tex 265)

Headquarters: Gütermann AG	DE-79261 Gutach-Breisgau	Tel.: +49 7681 21-0	Fax: +49 7681 21-449	
Perivale Gütermann Ltd.	GB-Hayes, Middlesex UB4 0JR	Tel.: +44 20 858916-00	Fax: +44 20 858916-36	
Gütermann Polygal Mexicana S.A. de C.V.	MX-Jiutepec, Morelos CP 62500	Tel.: +52 777 32937-00	Fax: +52 777 32937-22	
Gütermann of America Inc.	US-Charlotte, N.C. 28217	Tel.: +1 704 52570-68	Fax: +1 704 52570-71	www.guetermann.com

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