



Mara 70

The experts choice for round-eye buttonholes



This specialist polyester long staple spun sewing thread with special surface finishing is the ideal solution for round-eye buttonholes and a guarantor for problem-free sewing. It has a silk-like look, is totally free of knots and the round diameter of the thread ensures uniform seam appearance.

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100 % Polyester - Schappe Spun Polyester

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Applications	Special sewing thread for visible seams and decorative buttonholes, decorative seams, etc. Also for use in leather garments, small leather goods and Reece PW.
Advantages	Silk-like lustre due to special surface treatment. Absolutely knot-free, ensuring threads do not break. Round thread cross section (thread consists of three individual strands) ensures an even seam appearance.
Make-up	
Size	700 m, 7.000 m
Shade range	Shade card Mara / A
Needle size	NM 90 – 110 / 14 – 18
Technology	
Count	No./Tkt. 70 – dtex 400(3) – tex 40
Average breaking strength	1.750 cN
Average breaking extension	13 %
Boiling shrinkage	below 1 %
Thermal shrinkage	below 1,5 %
Fastness	
Fastness to water	
in accordance with DIN 54006	4 and better
Fastness to perspiration	
in accordance with DIN 54020	4 and better
Fastness to rubbing	
in accordance with DIN 54021	4 and better
Fastness to organic solvents	
in accordance with DIN 54023	4 and better
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